

### **Features**

- Resistance value as low as 0.001 ohm
- High power density
- Inductance less than 5 nH
- RoHS compliant\*
- AEC-Q200 compliant

### **Applications**

- Power supplies
- Stepper motor drives
- Input amplifiers

# **CRF Series - High Power Current Sense Chip Resistor**

#### **Electrical Characteristics**

Rating	CRF0805	CRF1206	CRF2512	
Power Rating @ 70 °C	0.5.W	1 )//	(0.001 to 0.010 Ω) 2 W	
	0.5 W	1 00	(0.011 to 0.050 Ω) 1 W	
Operating Temperature Range		-55 °C to +170 °C		
Derated to Zero Load at		+170 °C		
Maximum Working Voltage		(P x R) <sup>1/2</sup>		
Resistance	0.003 ~ 0.020 Ω	0.001 ~ 0.030 Ω	0.001 ~ 0.050 Ω	
Resistance Tolerance		1 %, ±5 %		
Temperature Coefficient		±50 PPM/°C		

#### **Performance Characteristics**

Test	Conditions	5	Specification				
Test	Conditions	CRF0805	CRF1206	CRF2512			
Thermal Shock	-55 °C to +150 °C, 300 Cycles, 15 minutes	$\Delta R < \pm 1 \%$	$\Delta R < \pm 0.5 \%$				
Short Time Overload	5 X Rated Power for 5 seconds	$\Delta R < \pm 0.5 \%$	ΔR < ±	± 0.5 %			
Low Temperature Storage	-55 °C for 1000 hours	$\Delta R < \pm 0.5 \%$	ΔR < ±	± 0.5 %			
High Temperature Exposure	1000 hours @ + 170 °C	$\Delta R < \pm 1 \%$	∆R < ±	± 0.5 %			
Bias Humidity	+ 85 °C, 85 % RH, 10 % Bias, 1000 hours	N/A	$\Delta R < \pm 1\%$				
Mechanical Shock	100 g for 6 milliseconds, 5 pulses	N/A	$\Delta R < \pm 0.5 \%$				
Vibration	Frequency varied 10-2000 KHz in one minute, 3 directions, 12 hours	N/A	$\Delta R < \pm 0.5$ %				
Load Life	1000 hours at rated power at +70 °C, 1.5 hours on, 0.5 hours off	$\Delta R < \pm 1 \%$	$\Delta R < \pm 1 \%$				
Resistance to Solder Heat	+260 °C, 10-12 second dwell, 25 mm/second emergence	$\Delta R < \pm 0.5$ %	$\Delta R < \pm 0.5 \% \qquad \Delta R < \pm 0.5 \%$				
Moisture Resistance	MIL-STD-202 Method 106, 0 % power (7a and 7b not required)	$\Delta R < \pm 0.5 \%$ $\Delta R < \pm 0.5 \%$					

WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

\*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011. Specifications are subject to change without notice. Users should verify actual device performance in their specific applications. The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at <u>www.bourns.com/docs/legal/disclaimer.pdf</u>.

# **CRF Series - High Power Current Sense Chip Resistor**

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#### **Product Dimensions**



Dim	CDE0905	CDE1206	CRF2512			
Dini.	CHFU0UD	CHF1200	$0.001 \sim 0.003 \; \Omega$	$0.004 \sim 0.050 \; \Omega$		
	$2.0 \pm 0.10$	$3.20 \pm 0.20$	$6.40 \pm 0.20$	$6.40 \pm 0.20$		
A	$(0.079 \pm 0.004)$	$(0.126 \pm 0.008)$	$(0.252 \pm 0.008)$	$(0.252 \pm 0.008)$		
$B \qquad \frac{1.25 \pm 0.10}{(0.049 \pm 0.004)} \qquad \frac{1.65}{(0.064)}$		$1.65 \pm 0.20$	$3.20 \pm 0.20$	$3.20 \pm 0.20$		
		$(0.064 \pm 0.008)$	$(0.126 \pm 0.008)$	$(0.126 \pm 0.008)$		
	$0.40 \pm 0.20$	$0.50 \pm 0.30$	2.00 ± 0.30	$0.95 \pm 0.30$		
C	$(0.016 \pm 0.008)$	(0.0197 ± 0.012)	$(0.079 \pm 0.012)$	(0.037 ± 0.012)		
т	$0.60 \pm 0.20$	$0.60 \pm 0.20$	$0.60 \pm 0.20$	$0.60 \pm 0.20$		
	$(0.024 \pm 0.008)$	$(0.024 \pm 0.008)$	$(0.024 \pm 0.008)$	$(0.024 \pm 0.008)$		

**Recommended Solder Pad Layout** 









Dim.	CRF0805	CRF	1206	CRF2512		
	$0.003 \sim 0.020 \; \Omega$	0.001 Ω	0.002 ~ 0.030 Ω	$0.001 \sim 0.003 \; \Omega$	0.004 ~ 0.050 Ω	
^	1.4	1.8	1.8	4.0	4.0	
A (0.055)	(0.055)	(0.070)	(0.070)	(0.157)	(0.157)	
D	1.15	2.3	1.7	3.1	2.1	
D	(0.045)	(0.090)	(0.066)	(0.122)	(0.083)	
	1.2	1.0	1.6	1.3	4.1	
L	(0.047)	(0.039)	(0.062)	(0.051)	(0.161)	

### **Resistance Value Tables**

MM

(INCHES)

DIMENSIONS:

#### CRF0805

Code	R Value	Code	R Value
R003	0.003	R009	0.009
R004	0.004	R010	0.010
R005	0.005	R020	0.020
R009	0.009		

#### **CRF1206**

Code	R Value	Code	R Value
R001	0.001	R010	0.010
R002	0.002	R012	0.012
3L50	0.0035	R014	0.014
R004	0.004	R015	0.015
R005	0.005	R020	0.020
R006	0.006	R022	0.022
R007	0.007	R025	0.025
R008	0.008	R030	0.030
R009	0.009		

#### CRF2512 (1W)

Code	R Value	Code	R Value
R011	0.011	R030	0.030
R012	0.012	R033	0.033
R015	0.015	R035	0.035
R018	0.018	R040	0.040
R020	0.020	R050	0.050
R025	0.025		

#### CRF2512 (2W)

Code	R Value	Code	R Value
R001	0.001	R005	0.005
1L50	0.0015	R006	0.006
R002	0.002	R007	0.007
R003	0.003	R008	0.008
R004	0.004	R010	0.010

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#### Packaging Dimensions (Conforms to EIA RS-481A)





Packing	Model	Α	В	W	F	E	P1	P2	P0	D0	t
Paper Tape	CRF0805	$\frac{1.6 \pm 0.15}{(0.063 \pm 0.006)}$	$\frac{2.4 \pm 0.20}{(0.094 \pm 0.008)}$	$\frac{8.0 \pm 0.20}{(0.315 \pm 0.008)}$	$\frac{3.5 \pm 0.05}{(0.138 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$	$\frac{4.0 \pm 0.10}{(0.157 \pm 0.004)}$	$\frac{2.0 \pm 0.1}{(0.079 \pm 0.004)}$	$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$	1.5+0.1/-0 (0.059+0.004/-0)	$\frac{0.84 \pm 0.10}{(0.033 \pm 0.004)}$
Paper Tape	CRF1206	$\frac{2.0 \pm 0.15}{(0.079 \pm 0.006)}$	$\frac{3.6 \pm 0.20}{(0.142 \pm 0.008)}$	$\frac{8.0 \pm 0.20}{(0.315 \pm 0.008)}$	$\frac{3.5 \pm 0.05}{(0.138 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$	$\frac{4.0 \pm 0.10}{(0.157 \pm 0.004)}$	$\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$	$\frac{4.0 \pm 0.05}{(0.157 \pm 0.002)}$	1.5+0.1/-0 (0.059+0.004/-0)	$\frac{0.85 \pm 0.15}{(0.033 \pm 0.006)}$
Embossed Tape	CRF2512	$\frac{3.60 \pm 0.20}{(0.142 \pm 0.008)}$	$\frac{6.9 \pm 0.20}{(0.272 \pm 0.008)}$	$\frac{12.0 \pm 0.20}{(0.472 \pm 0.008)}$	$\frac{5.5 \pm 0.05}{(0.217 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$	$\frac{4.0\pm0.10}{(0.157\pm0.004)}$	$\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$	$\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$	1.5+0.1/-0 (0.059+0.004/-0)	$\frac{0.85 \pm 0.15}{(0.033 \pm 0.006)}$

#### How to Order



· LF = Tin-plated (RoHS compliant)

#### **Soldering Profile**

Can be soldered in accordance with IPC/JEDEC-J-STD-020.



REV. 09/18

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