



OLED SPECIFICATION

Model No:

REX012832DYPP3N00000

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Release DATE:



1. Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2015/05/05		First release
Α	2015/07/09		Modify ICC&Life time
В	2015/07/27		Modify tolerance
С	2015/11/18		Modify Life Time
D	2016/06/01		Modify Static
			electricity test



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1.General Specification

The Features is described as follow:

■ Dot Martix: 128 x 32 Dots

■ Module dimension: 30.0× 11.5 × 1.45 mm

Active Area: 22.384×5.584 mm

■ Pixel Size: 0.152 × 0.152 mm

■ Pixel Pitch: 0.175 × 0.175 mm

■ Display Mode: Passive Matrix

■ Display Color: Yellow

■ Drive Duty: 1/32 Duty

■ IC: SSD1306BZ



2.Module Coding System

1	2	3	4	5	6	7	8	9	10	11	12	13	14
R	Е	Х	012832	D	Υ	Р	Р	3	N	0	0	0	00

1	Brand : Raystar Optronics Inc.							
2	E:OLED							
3	Display Type : C→Character, G→Graphic , T→TAB ,X→COG , H→COG (with Frame)							
4	Dot Matrix: 128*32							
5	Series							
		A : Amber	R : Red	C : Full Color				
6	Emitting Color	B : Blue	W : White					
	Limiting Color	G : Green	Y : Yellow					
		S : Sky Blue	X : Dual Color					
7	Polarizer	P : With Polarizer;	N: Without Polarizer					
'	Polarizei	A : Anti-glare Pola	rizer					
8	Display Mode	P : Passive Matrix	P : Passive Matrix ; N : Active Matrix					
9	Driver Voltage	3:3.0~3.3V; 5	3:3.0~3.3V; 5:5.0V					
10	Touch Panel	N : Without touch p	panel; T: With touch pa	inel				
		0 : Standard						
		1 : Sunlight Readable						
11	Product type	2 : Transparent OLED (TOLED)						
		3 : Flexible OLED (FOLED)						
		4 : OLED Lighting						
	1 /	0 : Standard						
12	Inchestion Crade	2 : B grade						
12	Inspection Grade	C : Automotive gra	ide					
		Y : Consumer grade						
13	Interface	0 : Default ; F : FP	PC ; H:Hot bar ; D:D	emo Kit				
14	Serial No.	Serial number(00~	ZZ)					
	•	•						





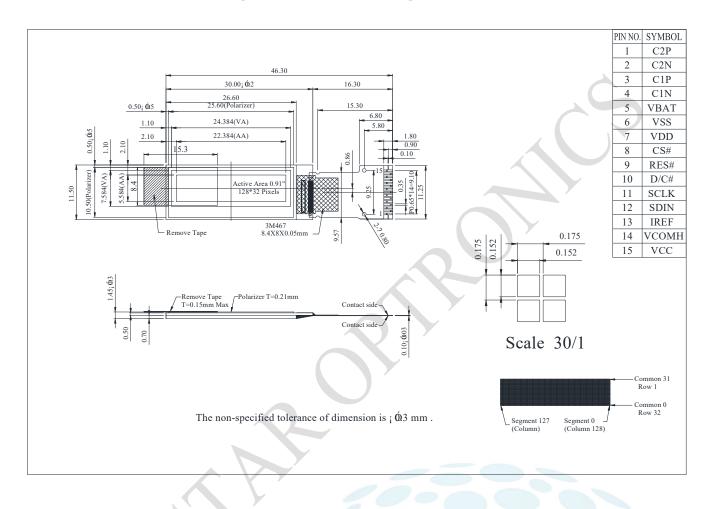


3.Interface Pin Function

No.	Symbol	Function
1	C2P	Positive Towning of the Chains Invention Consoits w Negative Towning of the
2	C2N	Positive Terminal of the Flying Inverting Capacitor Negative Terminal of the
3	C1P	Flying Boost Capacitor The charge-pump capacitors are required between the terminals. They must be floated when the converter is not used.
4	C1N	the terminals. They must be moated when the converter is not used.
5	VBAT	Power Supply for DC/DC Converter Circuit This is the power supply pin for the internal buffer of the DC/DC voltage converter. It must be connected to external source when the converter is used. It should be connected to VDD when the converter is not used.
6	VSS	Ground of Logic Circuit This is a ground pin. It acts as a reference for the logic pins. It must be connected to external ground.
7	VDD	Power Supply for Logic This is a voltage supply pin. It must be connected to external source.
8	CS#	Chip Select This pin is the chip select input. The chip is enabled for MCU communication only when CS# is pulled low.
9	RES#	Power Reset for Controller and Driver This pin is reset signal input. When the pin is low, initialization of the chip is executed.
10	D/C#	Data/Command Control This pin is Data/Command control pin When the pin is pulled high and serial interface mode is selected, the data at SDIN is treated as data. When it is pulled low, the data at SDIN will be transferred to the command register. In I2C mode, this pin acts as SA0 for slave address selection.
11	SCLK	When serial mode is selected, D1 will be the serial data input SDIN and D0
12	SDIN	will be the serial clock input SCLK.
13	IREF	Current Reference for Brightness Adjustment This pin is segment current reference pin. A resistor should be connected between this pin and VSS. Set the current lower than 12.5µA.
14	VСОМН	Voltage Output High Level for COM Signal This pin is the input pin for the voltage output high level for COM signals. A capacitor should be connected between this pin and VSS.
15	VCC	Power Supply for OEL Panel This is the most positive voltage supply pin of the chip. A stabilization capacitor should be connected between this pin and VSS when the converter is used. It must be connected to external source when the converter is not used.

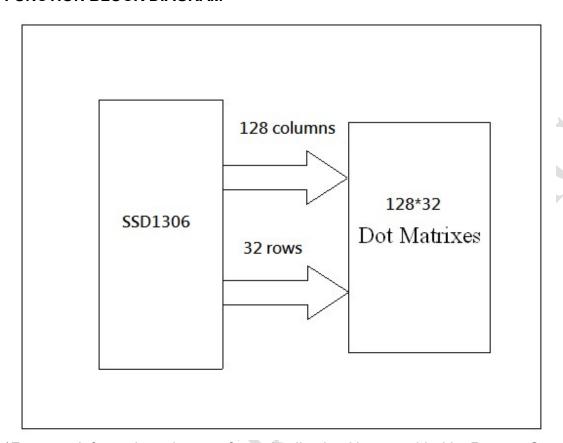


4. Counter Drawing & Block Diagram





FUNCTION BLOCK DIAGRAM



^{*}For more information, please refer to Application Note provided by Raystar Optronics.





5.Absolute Maximum Ratings

Parameter	Symbol	Min	Max	Unit	Notes
Supply Voltage for Logic	VDD	0	4	V	1,2
Supply Voltage for Display	VCC	0	16	V	1,2
Operating Temperature	TOP	-40	+80	°C	
Storage Temperature	TSTG	-40	+80	°C	_

Note 1: All the above voltages are on the basis of "VSS = 0V".

Note 2: When this module is used beyond the above absolute maximum ratings, permanent breakage of the module may occur. Also, for normal operations, it is desirable to use this module under the conditions according to Section 6. "Optics & Electrical Characteristics". If this module is used beyond these conditions, malfunctioning of the module can occur and the reliability of the module may deteriorate.



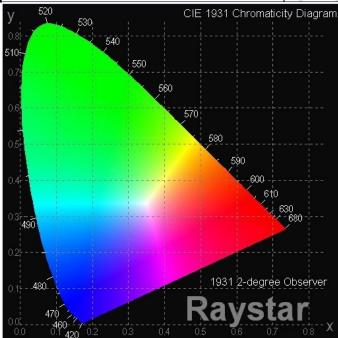
6.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage for Logic	VDD	_	2.8	3.0	3.3	٧
Supply Voltage for Display	VCC	_	7	7.25	8	\
Input High Volt.	VIH	_	0.8×VDD	^	VDDIO	V
Input Low Volt.	VIL	_	0	-	0.2×VDD	V
Output High Volt.	VOH	_	0.9×VDD	+>	VDDIO	V
Output Low Volt.	VOL	_	0	_	0.1×VDD	V
Operating Current for VCC (VCC Supplied Externally)	ICC	Vcc =7.25V	5	6	7	mA



7. Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
View Angle	(V)θ	-	160	-	-	deg
View / wigie	(Η)φ	-	160	-		deg
Contrast Ratio	CR	Dark	2000:1			-
Response Time	T rise	-	-	10	-	μs
Tresponde Time	T fall	-		10	-	μs
Display with 50% check	Board Brightnes	S	100	120	-	cd/m2
CIEx(Yellow)		x,y(CIE1931)	0.45	0.47	0.49	-
CIEy(Yellow)		x,y(CIE1931)	0.48	0.50	0.52	-





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8.OLED Lifetime

ITEM	Conditions	Min	Тур	Remark
Operating Life Time	Ta=25°C / Initial 50% check board brightness Typical Value	50,000 Hrs	-	Note

Notes:

- 1. Life time is defined the amount of time when the luminance has decayed to <50% of the initial value.
- 2. This analysis method uses life data obtained under accelerated conditions to extrapolate an estimated probability density function (*pdf*) for the product under normal use conditions.
- 3. Screen saving mode will extend OLED lifetime.





9.Reliability

Environmenta	ll Test		
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80□ 240hrs	-, (
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-40 □ 240hrs	
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80□ 240hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-40 □ 240hrs	
High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	60□,90%RH 240hrs	
Temperature Cycle	Endurance test applying the low and high temperature cycle. -40 25 80 30min 5min 30min 1 cycle	-40□/80□ 100 cycles	
Mechanical Te	st		
Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hr	50
Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sin wave 11 ms 3 times of each direction	
Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	
Others	10		
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	

^{***} Supply voltage for OLED system =Operating voltage at 25°C



Test and measurement conditions

- 1. All measurements shall not be started until the specimens attain to temperature stability. After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at 23±5°C; 55±15% RH.
- 2. All-pixels-on is used as operation test pattern.
- 3. The degradation of Polarizer are ignored for High Temperature storage, High Temperature/ Humidity Storage, Temperature Cycle

Evaluation criteria

- 1. The function test is OK.
- 2. No observable defects.
- 3. Luminance: > 50% of initial value.
- 4. Current consumption: within ± 50% of initial value.

APPENDIX:

RESIDUE IMAGE

Because the pixels are lighted in different time, the luminance of active pixels may reduce or differ from inactive pixels. Therefore, the residue image will occur. To avoid the residue image, every pixel needs to be lighted up uniformly.



10.Inspection specification

NO	Item	Criterion					AQL
01	Electrical Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 OLED viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 					
02	Black or white spots on OLED (display only)	three white or bl	2.1 White and black spots on display □0.25mm, no more than three white or black spots present.2.2 Densely spaced: No more than two spots or lines within 3mm.				
03	OLED black spots,	3.1 Round type following drawing Φ=(x + y) / 2			SIZE	Acceptable Q TY	
	white spots,				Ф≦0.10	Accept no dense	2.5
	contamina tion			0.10 < Φ≦0.20 2			
	(non-displ				0.20 < Φ≦0.2	5 1	
	ay)				0.25 < Ф	0	
		3.2 Line type : (A	As followin	ng dr	awing)		
			Length	Wi	dth	Acceptable Q TY	
	A			W	≦0.02	Accept no dense	
			L≦3.0	0.0)2 < W≦0.03	2	2.5
		7	L≦2.5	0.0)3 < W≦0.05		
				0.0)5 < W	As round type	
04	Polarizer						
	bubbles	If bubbles are vis			ze Ф	Acceptable Q TY	
		judge using black spot specifications, not easy Φ≦0.20			≦0.20	Accept no dense	
		to find, must che	to find, must check in $0.20 < \Phi \le 0.50$				
		specify direction	•	0.5	50 < Φ≦1.00	2	
				1.0)0 < Ф	0	
				То	tal Q TY	3	



NO	Item	Criterion			AQL
05	Scratches	Follow NO.3 OLED black spots, white spots, contamination			
			t: Glass thickness a gth:	Chip thickness : OLED side length	
			surface and crack bet	ween panels:	
		z: Chip thickness	y: Chip width	x: Chip length	
	Chipped glass	Z≦1/2t	Not over viewing area	x≦1/8a	
06		1/2t < z≦2t	Not exceed 1/3k	x≦1/8a	2.5
		⊙If there are 2 or mo 6.1.2 Corner crack:	re chips, x is total len	gth of each chip.	
		z: Chip thickness	y: Chip width	x: Chip length	
	1	Z≦1/2t	Not over viewing area	x≦1/8a	
) ('	1/2t < z≦2t	Not exceed 1/3k	x≦1/8a	
		⊙If there are 2 or mo	re chips, x is the total	length of each chip.	







NO	Item	Criterion				AQL
No	ICIII	Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: OLED side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:				
		y: Chip width y≦0.5mm 6.2.2 Non-conductive	x: Chip length x≦1/8a portion:	z: Chip th 0 < z ≦		
06	Glass crack					2.5
		y: Chip width	x: Chip leng	th z: Chip		
		y≦ L	x≦1/8a	0 < 2		
		⊙If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.				
		olf the product will be mark not be damag 6.2.3 Substrate protu	ged.		he alignment	
		0.2.0 Gabatrato prota	y: width	x: len	ngth	
			y≦1/3L	x≦a		
	ŕ			,		i i







NO	Item	Criterion	AQL
07	Cracked glass	The OLED with extensive crack is not acceptable.	
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using OLED spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 	
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB、COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, OLED pad, zebra pad or screw hold pad, make sure it is smoothed down. 	2.5 2.5 0.65 2.5 2.5 0.65 2.5
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65



NO	Item	Criterion	AQL
	nem	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the 	2.5 0.65 2.5 2.5 2.5
12	General	interface pin must be present or look as if it cause the interface pin to sever.	2.5
12	appearance	12.6 The residual rosin or tin oil of soldering (component or	
		chip component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet.	
		12.9 OLED pin loose or missing pins.	0.03
		12.10 Product packaging must the same as specified on packaging specification sheet.	0.65
		12.11 Product dimension and structure must conform to product specification sheet.	



Check Item	Classification	Criteria
No Display	Major	
Missing Line	Major	
Pixel Short	Major	
Darker Short	Major	
Wrong Display	Major	
Un-uniform B/A x 100% < 70% A/C x 100% < 70%	Major	
		A Normal B Dark Pixel C Light Pixel



11.Precautions in use of OLED Modules

- (1) Avoid applying excessive shocks to module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of OLED display module.
- (3) Don't disassemble the OLED display module.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist OLED display module.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.
- (8) It's pretty common to use "Screen Saver" to extend the lifetime and Don't use fix information for long time in real application.
- (9) Don't use fixed information in OLED panel for long time, that will extend "screen burn" effect time..
- (10) Raystar has the right to change the passive components, including R2and R3 adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (11) Raystar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Raystar have the right to modify the version.)

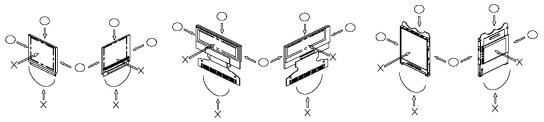
11.1 Handling Precautions

- (1) Since the display panel is being made of glass, do not apply mechanical impacts such us dropping from a high position.
- (2) If the display panel is broken by some accident and the internal organic substance leaks out, be careful not to inhale nor lick the organic substance.
- (3) If pressure is applied to the display surface or its neighborhood of the OLED display module, the cell structure may be damaged and be careful not to apply pressure to these sections.
- (4) The polarizer covering the surface of the OLED display module is soft and easily scratched. Please be careful when handling the OLED display module.
- (5) When the surface of the polarizer of the OLED display module has soil, clean the surface. It takes advantage of by using following adhesion tape.
- * Scotch Mending Tape No. 810 or an equivalent

Never try to breathe upon the soiled surface nor wipe the surface using cloth containing solvent Also, pay attention that the following liquid and solvent may spoil the polarizer:

- * Water
- * Ketone
- * Aromatic Solvents
- (6) Hold OLED display module very carefully when placing OLED display module into the System housing. Do not apply excessive stress or pressure to OLED display module. And, do not over bend the film with electrode pattern layouts. These stresses will influence the display performance. Also, secure sufficient rigidity for the outer cases.





- (7) Do not apply stress to the LSI chips and the surrounding molded sections.
- (8) Do not disassemble nor modify the OLED display module.
- (9) Do not apply input signals while the logic power is off.
- (10) Pay sufficient attention to the working environments when handing OLED display modules to prevent occurrence of element breakage accidents by static electricity.
- * Be sure to make human body grounding when handling OLED display modules.
- * Be sure to ground tools to use or assembly such as soldering irons.
- * To suppress generation of static electricity, avoid carrying out assembly work under dry environments.
- * Protective film is being applied to the surface of the display panel of the OLED display module. Be careful since static electricity may be generated when exfoliating the protective film.
- (11) Protection film is being applied to the surface of the display panel and removes the protection film before assembling it. At this time, if the OLED display module has been stored surface of the display panel after removed of the film. In such case, remove the residue material by the method introduced in the above Section 5.
- (12) If electric current is applied when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful to avoid the above.

11.2 Storage Precautions

- (1) When storing OLED display modules, put them in static electricity preventive bags avoiding exposure to direct sun light nor to lights of fluorescent lamps. And, also, avoiding high temperature and high humidity environment or low temperature (less than 0°C) environments. (We recommend you to store these modules in the packaged state when they were shipped from Raystar Optronics Inc. At that time, be careful not to let water drops adhere to the packages or bags nor let dewing occur with them.
- (2) If electric current is applied when water drops are adhering to the surface of the OLED display module, when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful about the above.



11.3 Designing Precautions

- (1) The absolute maximum ratings are the ratings which cannot be exceeded for OLED display module, and if these values are exceeded, panel damage may be happen.
- (2) To prevent occurrence of malfunctioning by noise, pay attention to satisfy the VIL and VIH specifications and, at the same time, to make the signal line cable as short as possible.
- (3) We recommend you to install excess current preventive unit (fuses, etc.) to the power circuit (VDD). (Recommend value: 0.5A)
- (4) Pay sufficient attention to avoid occurrence of mutual noise interference with the neighboring devices.
- (5) As for EMI, take necessary measures on the equipment side basically.
- (6) When fastening the OLED display module, fasten the external plastic housing section.
- (7) If power supply to the OLED display module is forcibly shut down by such errors as taking out the main battery while the OLED display panel is in operation, we cannot guarantee the quality of this OLED display module. Connection (contact) to any other potential than the above may lead to rupture of the IC.



Page: 1

Module Sample Estimate Feedback Sheet				
Module Number :				
1、Panel Specification:				
1. Panel Type:	□ Pass	□NG ,		
2. Numbers of Pixel :	□ Pass	□NG ,		
3. View Area :	□ Pass	□NG ,		
4. Active Area:	□ Pass	□NG ,		
5.Emitting Color:	□ Pass	□NG ,		
6.Uniformity:	□Pass	□NG ,		
7.Operating	□ Pass	□NG ,		
Temperature :	Dana	NO		
8.Storage Temperature :	□ Pass	□NG ,		
9.Others :				
2. Mechanical Specification	<u>on</u> :			
1. PCB Size :	□Pass	□NG ,		
2.Frame Size :	□Pass	□NG ,		
3.Materal of Frame :	□Pass	□NG ,		
4.Connector Position:	□Pass	□NG ,		
5.Fix Hole Position:	□Pass	□NG ,		
6. Thickness of PCB:	□Pass	□NG ,		
7. Height of Frame to	□Pass	□NG ,		
PCB:				
8.Height of Module:	□Pass	□NG ,		
9.Others:	□Pass	□NG ,		
3、Relative Hole Size:				
1.Pitch of Connector :	□Pass	□NG ,		
2.Hole size of	□Pass	□NG ,		
Connector:				
3.Mounting Hole size:	□Pass	□NG ,		
4.Mounting Hole Type:	□Pass	□NG ,		



5.Others :	□Pass	□NG ,
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Page: 2 Module Number : _ 4、 Electronic Characteristics of Module : □NG ,___ □Pass 1.Input Voltage: □Pass □NG ,___ 2. Supply Current: □NG ,____ 3.Driving Voltage for □Pass OLED: □Pass □NG ,___ 4.Contrast for OLED: □NG ,___ 5.Negative Voltage □Pass Output: □NG ,___ □Pass 6.Interface Function: □NG ,___ □Pass 7.ESD test: □NG ,___ □Pass 8.Others: 5. Summary: Sales signature :

Customer Signature : _____

Date:



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F416SYGWA/S530-E3 EADST040RA2 1668 HT-F196NB-5323 IPD2131-27 SA03-12EWA LDD-E2802RD LDD-E306MI LDQ-N514RI

LDS-A3506RD LDS-A3926RI LDT-M516RI SC03-12HDB SI-B9T151550WW SI-B9V171550WW SLC-3PF-WL 1624 LTC-2621JD

LTC-2623WC LTC-4624P LTC-4627JD LTD-2601E LTD-322G LTD-482PC LTP-1457AKR LTP-3784G-01 LTS-313AP LTS-4812SKR-P LTS-547AE LTS-6780P 446010401-3 HV-7W30-6829 CA12240_MINNIE-WWW-MTG-ASSY DA43-11GWA LDD-A516RI-17 LDD-E305RI LDQ-M513RI LDQ-M5204RI-SI LDQ-N3402RI LDQ-N3606RI LDT-M2804RI