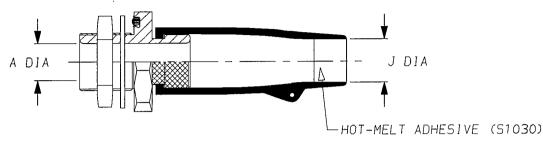
## Raychem Interconnect Division Europe

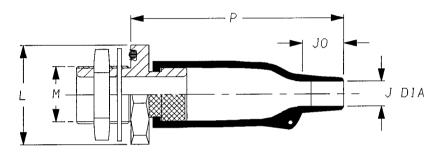
Specification Control Drawing

TCFS-\*\*-\*\*\*-0\*\*-25AH See over for Part Numbering System

a) Part as supplied.



b) Part after unrestricted recovery.



KITS TO INCLUDE CLEANING TISSUE, 1 PIECE 100 GRIT EMERY CLOTH. KIT TO BE USED IN CONJUNCTION WITH TOFS INSTALLATION PROCEDURE.

Dimensions	(in	mill	imetres)

PART No.         min         min         max         THREAD         Nut         NOM         ±10%           TCF5-12         7.4         11         5.7         M12 x 1.5         17         24         43           TCF5-16         10.1         15         6.0         M16 x 1.5         22         29         60           TCF5-20         14.1         19         7.2         M20 x 1.5         27         34         72           TCF5-24         19.1         23         8.5         M24 x 1.5         30         38         85           TCF5-30         24.1         29         10.0         M30 x 1.5         36         47         104           TCF5-36         30.1         35         15.8         M36 x 1.5         41         52         135		А		J	М	A/F	L	Р	JO
TCFS-16       10.1       15       6.0       M16 x 1.5       22       29       60         TCFS-20       14.1       19       7.2       M20 x 1.5       27       34       72         TCFS-24       19.1       23       8.5       M24 x 1.5       30       38       85         TCFS-30       24.1       29       10.0       M30 x 1.5       36       47       104	PART No.	min			THREAD	Nut	NOM	±10% b	Ref b
TCFS-20 14.1 19 7.2 M20 x 1.5 27 34 72 TCFS-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCF5-12	7.4	11	5.7	M12 × 1.5	17	24	43	9
TCFS-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCFS-16	10.1	15	6.0	M16 × 1.5	22	29	60	12
TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCFS-20	14.1	19	7.2	M20 × 1.5	27	34	72	17
10/3/30 2/./ 23 10/0 //	TCFS-24	19.1	23	8.5	M24 × 1.5	30	38	85	20
TCFS-36 30.1 35 15.8 M36 x 1.5 41 52 135	TCFS-30	24.1	29	10.0	M30 × 1.5	36	47	104	21
	TCFS-36	30.1	35	15.8	M36 × 1.5	41	52	135	39
TCF5-48 40.1 45 16.9 M48 x 1.5 55 67 175	TCF5-48	40.1	45	16.9	M48 × 1.5	55	67	175	52

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Drawn A.LILLEY.

Checked &

lssue 6

Date April 2000

Conforms to 150 Recommendations 3rd Angle Projection Not to Scale

Approval Design

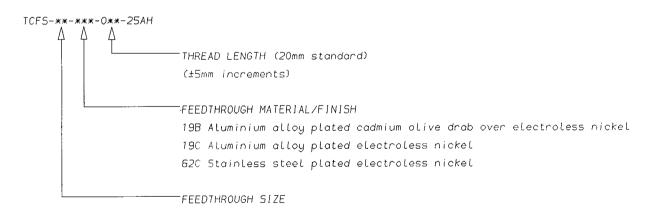
O.A. Jan Done -

lss.	Date	E.C.R. No.	Details of Change
2 3 4 5 6	August 1991 November 1992 May 1996 May 1998 April 2000	H0044 H0125 H0295 CR98-HM-0004 CR00-HM-0005	L was % S/S 30 L WAS 48 s/s 12 P was 31 P changed All P changed

Material

(-25) Diesel Resistant Elastomer

## Part Numbering System.



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