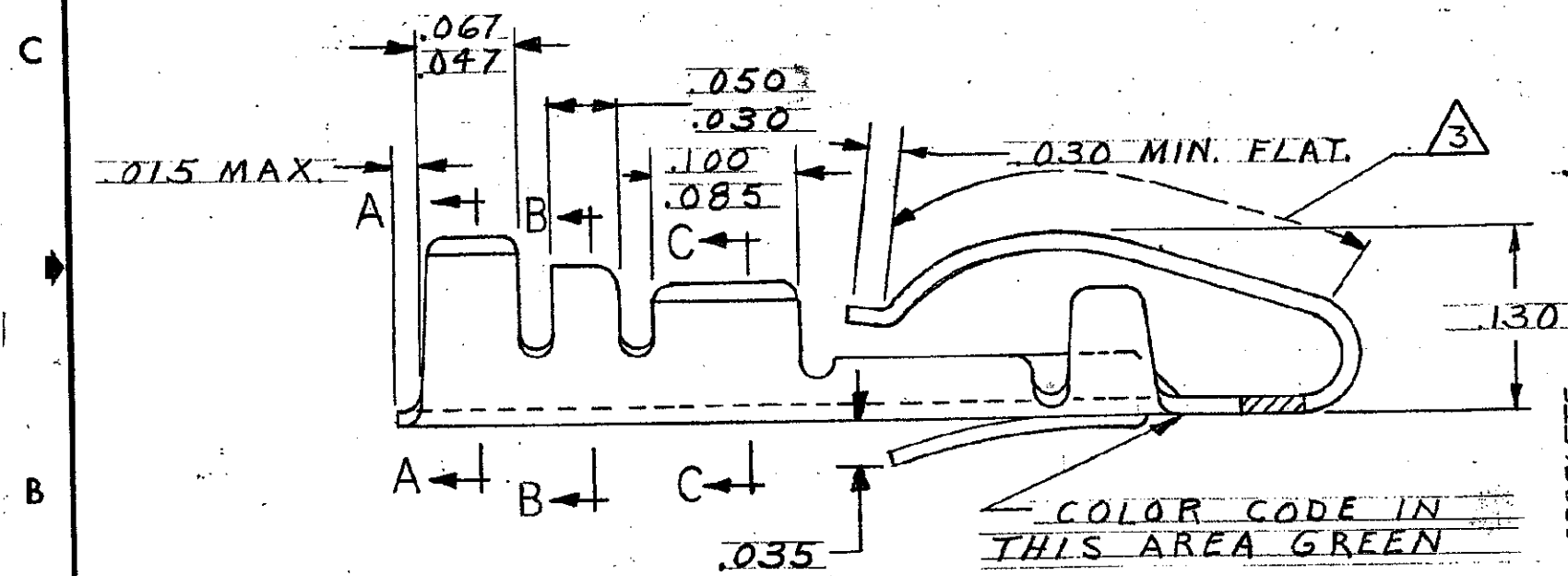
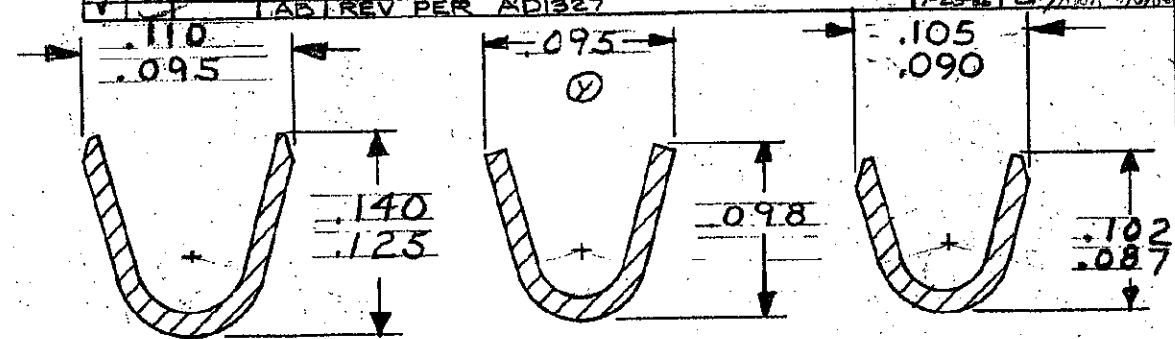
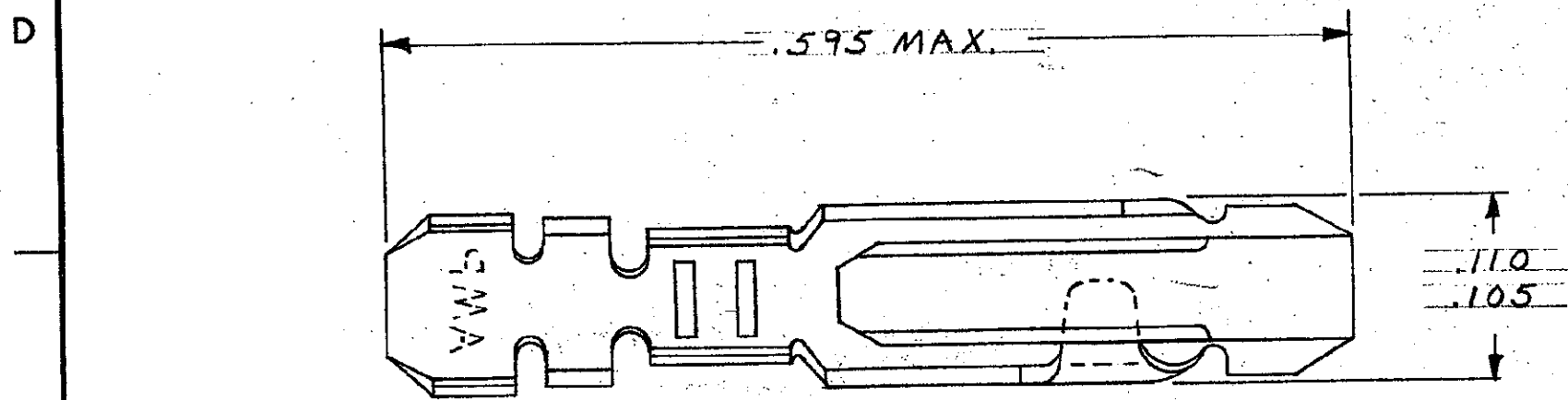


DRAWING MADE IN THIRD ANGLE PROJECTION

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AC	OBS -2 PER AD1831	3-22-88	UB
AD	REV PER 0010-1582-95	1-30-97	PB/RR
AE	REV PER EC 0320-344-97	24 Nov 97	NJS
AE1	REVISED PER ECO-09-026346	25NOV09	AEG

REVISIONS									
		ZONE	LTR	DESCRIPTION	DATE	APPROVED			
✓	W			REDRAWN PER ECN 3834 m.s.	6-12-73				
✓	Y			REVISED	4501 m.s.	7-28-75			
✓	Y1			ADDED -9	6507 m.s.	3-80			
✓	Z			REVISED PLATING	7665 12.	11-13-81			
✓	AA			REVISED	7818 m.s.	2-82			
✓	AA1			OBS -7-B & -9 AD1112	2-11-86	SP			
✓	AB			REV PER AD1327	7-23-86	EP/RR			



SECT. A-A INSULATION RANGE .055 - .080  
 SECT. B-B WIRE RANGE #22 - #18  
 SECT. C-C WIRE RANGE #22 - #18

OBSELETE	PART NO.	FINISH
△	42840-9	
	42840-8	.000030 GOLD IN CONTACT AREA ONLY OVER .000030 NICKEL ALL OVER.
	42840-7	.000006 GOLD OVER NICKEL
△	42840-6	.000015 GOLD OVER .000050 NICKEL
	42840-3	.000003 GOLD OVER NICKEL
	42840-2	TIN

COLOR CODE IN THIS AREA GREEN

- △ 1 PHOS. BRONZE, .010 COMM.
- △ 2 .120 MAX. SUM OF INSULATION DIAMETERS.
- △ 3 .000015 GOLD OVER .000050 NICKEL IN CONTACT AREA, REMAINDER OF CONTACT NICKEL PLATED.

△ 4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

CODE IDENT	DWG SIZE	PART NO OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY		PARTS LIST		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ±	CONTRACT NO DR <i>M. Smich</i> 6-12-73 CHK <i>M. J. Lee</i> 6-14-73 APPD <i>D. J. ...</i> 6-15-73 APPD <i>R. ...</i> 6-15-73	AMP INCORPORATED Harrisburg, Pa.		
MATERIAL △	DSGN APPD	NAME	AMP LEAF CONTACT LOOSE PIECE	
FINISH	OTHER APPD	SIZE	CODE IDENT NO	NUMBER
		B	00779	42840
		SCALE	SHEET 1 OF 1	
		NTS		

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