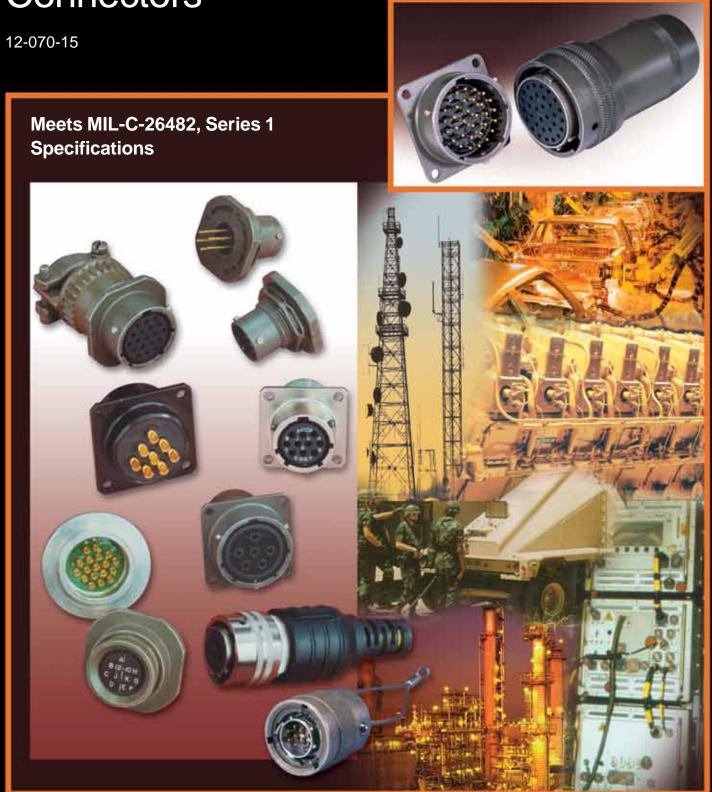
Amphenol[®] Miniature Cylindrical Connectors



Amphenol Corporation

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Amphenol

Table of Contents	Page No.
Introduction, Amphenol [®] Miniature Cylindrical	
General Information, Design Flexibility	1, 2
Connector Selection Guide	
Insert availability	
Insert availability Breakaway Twist Pull.	
Insert arrangement patterns	8-11
Solder Contacts	
General Information, Specifications, Service Class	12 13
PT00 (MS3110), SP00 wall mounting receptacle	
PT01 (MS3111) cable connecting receptacle	
PT02 (MS3112) SP02 box mounting receptacle	
PT06 (MS3116) SP06 straight plug	
PT07 (MS3114) SP07 jam nut receptacle	18
PT08E, SP08E 90 degree plug	19
PT Connectors with Printed Circuit Board Contacts -	
box mount receptacle, jam nut receptacle	
PTB, SPB thru bulkhead receptacle.	
General Information, Specifications - PT hermetic	
PTIH (MS3113H) hermetic solder mounting receptacle.	
PT02H hermetic box mounting receptacle	
PT07H (MS3114H) hermetic jam nut receptacle	
PT, SP, MS/PT how to order	
PT-SE, SP-SE, MS/PT-SE Proprietary/MIL-C-26482, Series 1 Bayonet (
Crimp Contacts	ooupinig,
General Information, Specifications, Service Class	28, 29
PT00SE (MS3120), SP00SE wall mounting receptacle	
MF00SE (MS3128) wall mounting receptacle	
PT01SE (MS3121) SP01SE cable connecting receptacle	32
PT02SE (MS3122) SP02SE box mounting receptacle	33
MF02SE (MS3127) box mounting receptacle	34
PT06SE (MS3126), SP06SE straight plug	
PT07SE (MS3124) SP07SE jam nut receptacle	
PT08SE, SP08SE 90 degree plug	
PT-SE Breakway twist pull plug	38
PT-SE, SP-SE, MS/PT-SE how to order	39
PT-CE, SP-CE <u>Bayonet Coupling, Crimp Contacts</u> General Information, Specifications, Service Class	40 41
PT00CE, SP00CE wall mounting receptacle	
PT01CE, cable connecting receptacle	
PT02CE, SP02CE box mounting receptacle	
PT06CE, SP06CE straight plug	
PT07CE, SP07CE jam nut receptacle	46
PT08CE, SP08CE 90 degree plug	
PT-CE Breakawat twist pull plug	
PT-CE, SP-CE how to order.	49
PC Threaded Coupling, Solder Contacts	/
General Information, Specifications, Service Class	
PC00 wall mounting receptacle	
PC01 cable connecting receptacle	
5 1	
PC06 straight plug	
General Information, Specifications - PC hermetic	57
PCIH hermetic solder mounting receptacle	
PC02H hermetic box mounting receptacle	
PC07H hermetic jam nut receptacle.	
PC how to order	
PC-SE, PC-CE Threaded Coupling, Crimp Contacts	
General Information, Specifications, Service Class	
PC-SE, PC-CE how to order	63
Accessories	
Application tools	
Contacts, Power and Thermocouple Crimp.	
Contacts, Shielded Coax	
Mounting Recommendations Other Amphenol Miniature Cylindrical Connectors	
Amphenol Sales Office and Authorized Distributor Listing	

Proprietary/MIL-C-26482 Series 1 connectors covered in this catalog are widely used in general duty and environmental applications, both industrial and military.

Markets that use this family of connectors include:

- Instrumentation
- Monitoring Equipment
- Machine Tool, Factory Automation
- Communications
- Geophysical
- Industrial Controls and Robotics
- Oil and Petrochemical Industries
- Rail/Mass Transit
- Military/Aerospace

If more information is needed concerning the connectors covered in this publication, or if there are special application needs, please contact: Amphenol Corporation Amphenol Aerospace Amphenol Industrial Operations 40-60 Delaware Avenue Sidney, New York 13838-1395 Telephone: 607-563-5011 Fax: 607-563-5351 Please go to the Amphenol websites to view,

download and save this catalog and most all of Amphenol interconnection product literature.

www.amphenol-industrial.com www.amphenol-aerospace.com

Some miniature connector styles are available in RoHS Compliant versions. Please contact Amphenol Industrial Operations for more information.



Amphenol operates Quality Systems that are certified to ISO9001: 2000 by third party registrars.

NOTE:

The connector products in this brochure were formerly known as Bendix[®] products. These products are now manufactured and sold under the Amphenol[®] brand name. The name "Amphenol" will replace the name "Bendix" on products and literature in the future. NOTE:

The Miniature MIL-C-26482, Series 2 connectors PTS-DR and MS/PTS-DR (formerly in this catalog) are no longer supplied with these designations. Amphenol now supplies the Amphenol[®]/Matrix[®] MIL-C-26482, Series 2. (Military numbers include MS3470 - MS3472, MS3474, - MS3476).

Please refer to page 78 for a brief description of the Amphenol[®]/Matrix[®] MIL-C-26482, Series 2 bayonet coupling connectors with crimp, rear insertable and rear releasable contacts, and ask for catalog 12-071 for detailed information on this series.

Amphenol[®] Miniature Cylindrical Connectors Proprietary/MIL-C-26482, Series 1

Amphenol[®] Miniature Cylindrical connectors offer twice the number of contacts in just half the size of a Standard connector. These miniature connectors, are available in several series, each with varying design characteristics and customer options to meet cost considerations and provide maximum design flexibility. There are two styles within the family that are MS approved and gualified to MIL-C-26482, Series 1, and in addition there are several proprietary styles.

Common features of all styles:

• All are for general duty applications and environmental sealing is achieved with the grommet and clamp design.

Bayonet Coupling with Solder Contact Termination

Intermateable with all miniature series connectors except threaded

• MS/PT meets MIL-C-26482 Series 1, service classes E, F and P.

Operating temperature is from -55°C to +125°; Operating voltage to 1000 VAC (RMS) at sea level.

• 3 point bayonet coupling and 5 key/keyway mating.

- Pin and socket contacts are machined from low loss copper alloy and gold plated to eliminate contact corrosion and provide an indefinite shelf life.
- All have resilient inserts which provide high dielectric strength and moisture barrier.

MS and proprietary versions

• MS/PT is UL recognized.

Factory installed solder contacts

PT. MS/PT (solder)

PC series.

SP (solder)

• A variety of shell finishes (including non-cadmium) and a variety of backend accessories are available within the styles.



PT Solder jam nut receptacle and mated straight plug

PT Solder wall mount receptad



PT-SE Crimp wall mount receptacle and mated straight plug



PC Threaded Crimp straight plug and wall mount receptacle

 Bayonet Coupling with Crimp Contact Termination PT-SE, MS/PT-SE (crimp) MS and proprietary versions Crimp rear insertable/front release contact termination. (closed entr socket insert prevents probe damage). 3 point bayonet coupling and 5 key/keyway mating. Intermateable with all miniature series connectors except threaded PC series. MS/PT-SE meets MIL-C-26482 Series 1, service classes E, F, P. SP-SE (crimp) 	
 MS and proprietary versions Crimp rear insertable/front release contact termination. (closed entr socket insert prevents probe damage). 3 point bayonet coupling and 5 key/keyway mating. Intermateable with all miniature series connectors except threaded PC series. MS/PT-SE meets MIL-C-26482 Series 1, service classes E, F, P. 	
 Modification of the PT-SE with wider flange for back panel mounting PT-CE, SP-CE (crimp) Incorporates a special one-piece insert and grommet assembly 	ł

Threaded Coupling with Solder Contact Termination

PC (solder) Proprietary

• Double stub threaded coupling and single hole polarization. • Factory installed solder contacts

Options

- cle style available
- Pre-installed coax solder contacts
- Threaded Coupling with Crimp Contact Termination
- Two threaded PC styles are offered in some shell sizes. Both have crimp front release and front removable contacts, but they have different retention systems.
- PC-SE (crimp) Proprietary with spring tower retention system Spring tower retention system

PC-CE (crimp) Proprietary - with nylon wafer dielectric system

• Printed circuit board contacts are available

are available

Options

• 6 shell styles with 47 insert patterns Breakaway quick disconnect style

• 7 shell styles with 60 insert patterns

· Hermetic seal (glass fusion) recepta-

· Pressurized thru bulkhead recepta-

Breakaway quick disconnect styles

• Pre-installed coax solder contacts

cle styles available

cle style available

• EMI filter protection styles

- available
- · Coax and thermocouple contacts are available
- except threaded asses E, F, P.
- et assembly

Options

- 5 shell styles with 60 insert patterns
- Hermetic receptacles available
- · Pressurized thru bulkhead recepta-
- are available.

1

• 5 shell styles (consult Amphenol for availability of shell sizes and insert patterns)



- ination
- Options

Amphenol[®] Miniature Cylindrical design flexibility

The large family of miniature proprietary and MS style connectors provides for many optional features and designs. In addition to the choices of bayonet or threaded shells, solder or crimp termination within the style variations, there are additional options that are shown here.

Hermetics

Hermetically sealed receptacles have fused compression glass sealed inserts which provide envionrmental moisture sealing. There are three hermetic styles within the PT bayonet series and three hermetic styles within the PC threaded series.

Coaxial Contacts

Amphenol Miniature connectors can incorporate shielded coax contacts. Size 8 and 12 crimp coax contacts are available in PT-SE, SP-SE, MS/PT-SE. Factory installed size 8 and 12 solder type coax contacts are available in PT, SP,MS/PT connectors. See coax contact information pages at the end of this catalog.

Printed Circuit Board Tail Contacts

PT bayonet connectors in box mounting receptacle and jam nut receptacle styles are available with printed circuit board contacts. Standard PCB tails for MIL-C-26482 connectors have gold plating, .0050 inches over nickel. See page 20 and call Amphenol for further information.

Flex Circuitry

Flex termination assemblies for attaching cylindrical connectors to printed circuit boards are available through the Amphenol division ACT, Advanced Circuit Technology. Flex can be used with miniature 26482 connectors and it can be designed to meet specific length, current carrying capacity and to fit the precise geometric shape of the connector to board package. Flex circuity plugs into a printed circuit board and creates a self-locking terminal pad which eliminates the need for an additional interconnect to the PCB.

Breakaway, Twist Pull Miniatures

Quick disconnect "breakaway" styles are shown in this catalogs. These are available in PT solder style plugs (page 26), PT-SE crimp style plugs (page 38) or PT-CE crimp style plugs (page 48). Quick disconnect of the connector plug from the receptacle is accomplished with axial pull on the lanyard. This instant decoupling and damage free separation is ideal for weapons release and blind or difficult accessibility situations. Separation forces vary per connector series. The plug and receptacle need to be fully mated before disengagement by the lanyard pull.

Filter Protection

Amphenol offers the FPT Series which combines the miniature PT series with an EMI filter. Designed to provide EMI protection for sensitive circuits, each circuit is individually filtered within the connector, eliminating the need for costly and bulky exterior network filters. Filter contacts are available in MF, HF, VHF, and UHF ranges and are intermateable and intermountable with MIL-C-26482 connectors. For further information see catalog 12-120, Amphenol EMI Filter Transient Protection Connectors. (online at www.amphenol-aerospace.com).



26482 Connector with EMI Filter Protection

Overmolded Cable

Overmold seals and cables can be designed for almost any industrial application. A variety of materials are available: neoprene, hypalon and others; and a variety of lengths can be designed to meet customer specifications. Overmold seals to the rear of the connector and to the cable jacket providing moisture sealing.



26482 Connector with Hermetic 26482 Connector with PC Tail Seal Insert and Coax Contacts







Breakaway Twist Pull 26482



26482 Connector with Overmolded Cable







2

Amphenol [®] Miniature Cylindrical connector selection guide

The accompanying chart is provided to assist the user in selecting the appropriate type of miniature connector to meet the application requirements. Further information can be found in specific sections of this catalog.

			Sol	der					Crimp			
CHARACTERISTICS		PT	MS/PT	SP	PC	MS/ PT-SE	PT-SE	SP-SE	PC-SE	PT-CE	SP-CE	PC-CE
Intermateable†		0	0	0	Х	0	0	0	Х	0	0	Х
Contacts	Solder	٠	•	•	•							
	Crimp RI/FR					•	•	•	•	•	•	•
Contact Retention	Non-Removable	•	•	•	•							
System	Removable					•	•	•	•	•	•	•
Coupling	Bayonet	٠	•	•		•	•	•		•	•	
	Threaded				•				•			•
Standard Finishes++	Olive Drab Cadmium (003)	•	•			•	•			•		
	Anodic Coated (005)			•				•			•	
	Bright Cadmium (001)				•				•			•
Temperature Range	Resilient Dielectric (-55°C to +125°C)	•	•	•	•	•	•	•	•	•	•	•
Wide Mounting Flange) }			•				•			•	
Hermetic Seal		•	•	•	•							
SHELL STYLE AVAILA		•	•	•	•	•	**•	•	•	•	•	
Cable Connecting Rec	ceptacle "01" ***	•	•		•	•	•		•	•		•
	-											
Box Mounting Recepta	acle "02"	*●	•	•	*•	•	**•	•	•	•	•	
Box Mounting Recepta Straight Plug "06"	acle "02"	*•	•	•	*•	•	**•	•	•	•	•	•
÷ .			-		-	-	-	-				•
Straight Plug "06")7"	•	•	•	•	•	•	•	•	•	•	-
Straight Plug "06" Jam Nut Receptacle "(07" acle "TB"	•	•	•	•	•	•	•	•	•	•	-

RI/FR = Rear Insertion/Front Releasable

† o intermates with o

X intermates with X

†† Optional finishes available. See "how to order" sections.

* Available in hermetic version

** Dual mounting holes

*** This connector style is sometimes referred to as a cable connecting "plug." It does, however, mate with either a straight or 90 degree plug.

Amphenol[®]/Matrix[®] MIL-C-26482, Series 2 bayonet coupling connectors with rear insertable and rear releaseable contacts are covered in another catalog - See pageXX for a brief description and see complete details in catalog 12-071 which is online at www.amphenol-aerospace.com.

Amphenol[®] Miniature Cylindrical insert availability

		Solo	der Term	ination		Crimp Te	rmination				Co	ntact \$	Size		
					Hermetic	MS/PT-SE					Coax				
Insert Arrangement	MS/PT	РТ	SP	РС	PT MS-PT PC	PT-SE SP-SE PC-SE	PT-CE SP-CE PC-CE	Total Contacts	20	16	12	12	8	Service Rating	
6-1		Х	Х	Х	Х*			1	1					I	
8-2	Х	Х	Х	Х	Х		Х	2	2					I	
8-3	Х	Х	Х	Х	Х		Х	3	3					I	
8-4	Х	Х	Х	Х	Х		Х	4	4					Ι	
8-33		Х	Х	Х	Х	Х		3	3					I	
8-98		Х	Х	Х				3	3					I	
10-2		Х	Х	Х				2		2				I	
10-5		Х	Х	Х	Х*			5	5					I	
10-6	Х	Х	Х	Х	Х	Х	Х	6	6					I	
10-70		Х	Х	Х				1					1	Coax	
10-98	Х	Х	Х	Х	X*		Х	6	6					I	
12-3	Х	Х	Х	Х	Х	Х	Х	3		3				II	
12-4		Х	Х	Х	X*			4		4				I	
12-8	Х	Х	Х	Х	X*	Х	Х	8	8					I	
12-10	Х	Х	Х	Х	Х	Х	Х	10	10					I	
12-14		Х	Х	Х				14	14					I	
12-98		Х	Х	Х				10	10					I	
14-2		Х	Х	Х				2				2		11	
14-4		S	S	S	Х			4			4			I	
14-5	Х	Х	Х	Х	Х	Х	Х	5		5				II	
14-8		Х	Х	Х				8	6		2			I	
14-12	Х	Х	Х	Х	Х	Х	Х	12	8	4				I	
14-15	Х	Х	Х	Х	Х	Х	Х	15	14	1				I	
14-18	Х	Х	Х	Х	X*	Х	Х	18	18					I	
14-19	Х	Х	Х	Х	Х	Х	Х	19	19					I	
14-22						X*		5	1		4			I	
14-71		Р	Х	Х			(02CE)	4		3			1	I	
14-91 HV		S	Х	Х		X*		3	3					**	
14-AA		Х	Х	Х	Х			4			4			I	
16-8	Х	Х	Х	Х	Х	Х	Х	8		8					
16-23	Х	Х	Х	Х		Х	Х	23	22	1				I	
16-26	Х	Х	Х	Х	Х	Х	Х	26	26					I	
16-70		Х	Х	Х				15	14			1		N/A	
16-76†††						X*		14	8		1	5		***	
16-99	Х	Х	Х	Х		Х		23	21	2	l		l	I	
18-5		Х	Х	Х		X*		5	1	1	5	1	1	11	
18-8			1	1				8	1	1	8	1	1	I	
18-11	Х	Х	Х	Х	Х	Х	Х	11	1	11	1	1	1	II	
18-30	Х	Х	Х	Х	X*	Х	Х	30	29	1				I	

*Not available in MS version

Flashover voltage 5,000 VAC (RMS) *1500 VAC (RMS) Sdesignates Socket insert only.

P designates Pin insert only. †Size 12 contacts for #10 wire ††Not presently tooled †††Contacts must be ordered separately

Amphenol[®] Miniature Cylindrical insert availability, cont.

		Solo	der Term	ination		Crimp Ter	rmination				Co	ntact S	Size	
Insert Arrangement	MS/PT	РТ	SP	PC	Hermetic PT MS-PT PC	MS/PT-SE PT-SE SP-SE PC-SE	PT-CE SP-CE PC-CE	Total Contacts	20	16	12	Co 12	ax 8	Service Rating
18-32	Х	Х	Х	Х	Х	Х	Х	32	32					I
18-71						X*		9		8			1	Coax, II
18-72		Х	Х	Х				14	10			4		N/A
18-75		Х	Х	Х				4					4	Coax
18-76								4				3	1	II
18-80		Х	Х	Х			Х	8	6				2	Coax, I
18-91 HV						X*	Х	6	6					**
20-16	Х	Х	Х	Х	Х	Х	Х	16		16				II
20-24	Х	Х	Х	Х			Х	24	24					I
20-25		Х	Х	Х				25	25					I
20-26		Х	Х	Х				26	20		6			I
20-27	Х	Х	Х	Х			Х	27	27					I
20-39	Х	Х	Х	Х	Х	Х	Х	39	37	2				I
20-41	Х	Х	Х	Х	Х	Х	Х	41	41					I
20-70								14	10				4	Coax
20-90 HV		Х	Х	Х				7	7					Hi-Voltage
22-7		Х	Х	Х		X*		7					7	Coax
22-21	Х	Х	Х	Х	Х	Х	Х	21		21				II
22-25						X*		25		25				I
22-32	Х	Х	Х	Х		Х	Р	32	32					I
22-34		Х	Х	Х			Х	34	34					I
22-36		Х	Х	Х			Х	36	36					I
22-41	Х	Х	Х	Х	Х	Х	Х	41	27	14				I
22-55	Х	Х	Х	Х	Х	Х	Х	55	55					I
22-70		Х	Х	Х				19	13				6	I, Coax
22-71								9	2				7	I, Coax
22-72		Х	Х	Х				19	12	4			3	N/A
22-78†††						X*		7					7	Coax
22-96						X*		7			7†			II
24-31		Х	Х	Х			Х	31		31				I
24-51						Х*		51	47			4		I
24-61	Х	Х	Х	Х	Х	Х	Х	61	61					I
24-71		Х	Х	Х				49	45	2			2	N/A
24-79								6	1				5	Coax

*Not available in MS version **Flashover voltage 5,000 VAC (RMS) ***1500 VAC (RMS)

+Size 12 contacts for #10 wire ++Not presently tooled +++Contacts must be ordered separately

INSERT AVAILABILITY

Amphenol[®] Miniature Breakaway Twist Pull insert availability

Insert Availability - Breakway Twist Pull

	Cri Termi	imp nation	Solder Termination			Co	ntact S	ize
Insert Arrangement	PT-CE	PT-SE	РТ	Total Contacts	20	16	12	Service Rating
8-2	Х		Х	2	2			I
8-3	Х		Х	3	3			I
8-4	Х		Х	4	4			
10-2			Х	2		2		
10-6	Х	Х	Х	6	6			
10-98	Х		Х	6	6			
10-99	Х	Х		7	7			I
12-3	Х	Х	Х	3		3		II
12-4			Х	4		4		
12-8	Х	X	X	8	8			
12-10	Х	Х	X	10	10			
12-98	ļ		X	10	10			<u> </u>
14-2			X	2			2	<u> </u>
14-5	Х	Х	X	5	~	5		
14-8	X		X	8	6		2	<u> </u>
14-12	X	X	X	12	8	4		<u> </u>
14-15	Х	Х	X	15	14	1	0	<u> </u>
14-16 14-18	V	v	X X	4	10	2	2	<u> </u>
	X	X		18	18			<u> </u>
14-19	Х	X	X	19	19 3*			
14-91		Х	X	3	3		0	H.V.
16-6	V	V	X	6		0	6	<u> </u>
16-8 16-23	X X	X X	X X	8	22	8 1		<u> </u>
16-23	X			23	22	1		
16-26	^	X X	X X	26 23	26 21	2		<u> </u>
18-5		X	X	23 5	21	2	5	
18-11	Х	X	X	11		11	5	<u> </u>
18-28	^	X	X	28	26	2		
18-30	Х	X	X	30	20	2 1		I
18-32	X	X	X	30	32	-		
18-91	~	X	X	6	6*			H.V.
20-8		~	X	8	0	8		11. V.
20-8	Х	Х	X	16		16		
20-10	X	^	X	24	24	10		
20-24	~		X	25	25			
20-27	Х		X	20	27			
20-39	X	Х	X	39	37	2		i
20-03	X	X	X	41	41	-		
22-8	-	-	X	8		8		
22-21	Х	Х	X	21		21		
22-25		X	1	25		25		1
22-32	Х	Х	Х	32	32			
22-34	X		X	34	34			
22-36	Х		Х	36	36			I
22-41		Х	Х	41	27	14		I
22-55	Х	Х	Х	55	55			I
22-96		Х	1	7			7†	
22-97		1	Х	16		16		11
22-99		+						
			Х	11		11		11
24-31	Х		X	31		11 31		

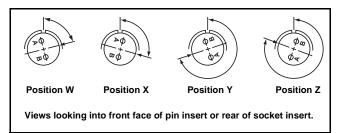
For further information regarding any additional insert patterns available in Breakaway Miniature connectors, please contact Amphenol Aerospace. For availability of shielded coax contacts within Breakaway Miniature connectors contact Amphenol.The Breakaway style pages are: PT (solder) breakaway plug is on page 26, the PT-SE (crimp) breakaway plug is on page 38, and the PT-CE (crimp) breakaway plug is on page 48.

Amphenol [®] Miniature Cylindrical alternate positioning

Alternate Positioning

To avoid cross-plugging problems in applications requiring the use of more than one miniature cylindrical connector of the same size and arrangement, alternate insert rotations are available as indicated in the accompanying chart. As shown in the diagram at right, the front face of the pin insert is rotated within the shell in a clockwise direction from the normal shell key. The socket insert would be rotated counterclockwise the same number of degrees in respect to the normal shell key.

		Insert Rota	ition		
Shell	Insert		Deg	rees	
Size	Arrangement	w	Х	Y	Z
6	6-1	-	-	-	-
8	8-2*	58	122	-	-
8	8-3	60	210	_	_
8	8-4*	45	97	184	-
8	8-33*	90	-	-	-
8	8-98	-	-	-	-
10	10-2	45	90	315	-
10	10-5*	45	151	180	270
10	10-6*	90	-	-	-
10	10-70	-	-	-	-
10	10-98*	90	180	240	270
12	12-3*	-	-	180	-
12	12-4*	38	-	-	-
12	12-8	90	112	203	292
12	12-10*	60	155	270	295
12	12-14	-	-	-	-
12	12-98*	61	135	189	340
14	14-2	58	122	-	-
14	14-4*	45	-	-	-
14	14-5*	40	92	184	273
14	14-8	48	162	189	312
14	14-12*	43	90	-	-
14	14-15*	17	110	155	234
14	14-18*	15	90	180	270
14	14-19*	30	165	315	-
14	14-22	45	-	-	-
14	14-71	-	-	-	-
14	14-91HV	-	60	-	-
14	14-AA*	45	-	-	-
16	16-8*	54	152	180	331
16	16-23	158	270	-	-
16	16-26*	60	-	275	338
16	16-70	41	122	216	286
16	16-76	-	-	-	-
16	16-99*	66	156	223	340
18	18-5	55	97	263	315
18	18-8	180	-	-	-



		Insert Rota	tion		
Shell	Insert		Deg	rees	
Size	Arrangement	w	Х	Y	z
18	18-11*	62	119	241	340
18	18-30*	180	193	285	350
18	18-32*	85	138	222	265
18	18-71	18	108	127	215
18	18-72	53	102	213	293
18	18-75	45	-	-	-
18	18-76	-	-	-	-
18	18-80	45	90	135	160
18	18-91HV	90	180	240	270
20	20-16*	238	318	333	347
20	20-24	70	145	215	290
20	20-25	72	144	216	288
20	20-26	13	107	210	322
20	20-27	72	144	216	288
20	20-39*	63	144	252	333
20	20-41*	45	126	225	-
20	20-70	63	135	222	335
20	20-90	45	135	225	315
22	22-7	19	41	-	-
22	22-21*	16	135	175	349
22	22-25	60	125	211	336
22	22-32	72	145	215	288
22	22-34	62	142	218	298
22	22-36	72	144	216	288
22	22-41	39	135	264	1
22	22-55*	30	142	226	314
22	22-70	30	82	218	312
22	22-71	33	191	236	270
22	22-72	42	200	277	339
22	22-78	19	41	-	1
22	22-96*	19	41	-	I
24	24-31	90	225	255	-
24	24-51	22	171	313	-
24	24-61*	90	180	270	324
24	24-71	39	131	205	281
24	24-79	_	-	-	_

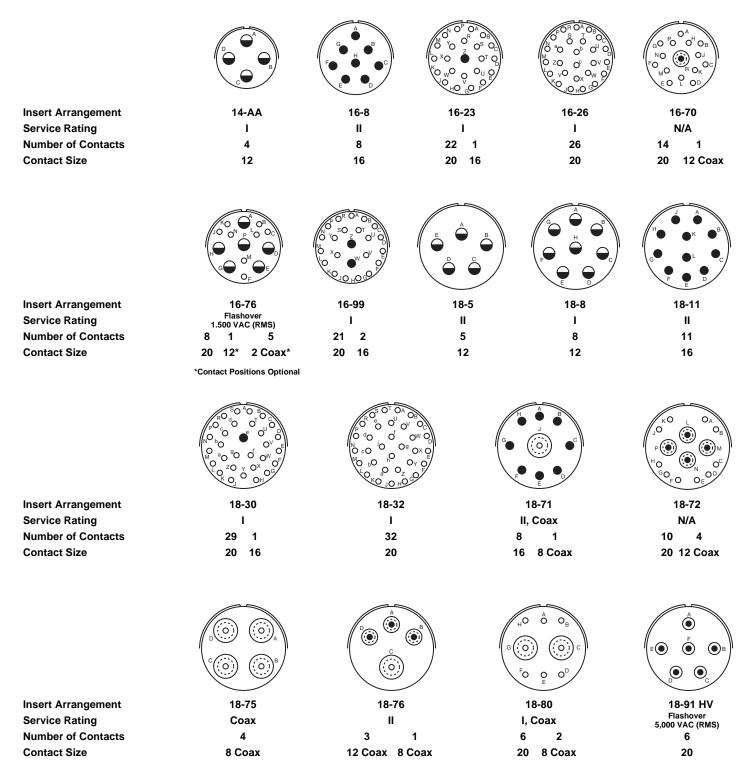
* Available in Hermetic Class

front face of pin inserts illustrated

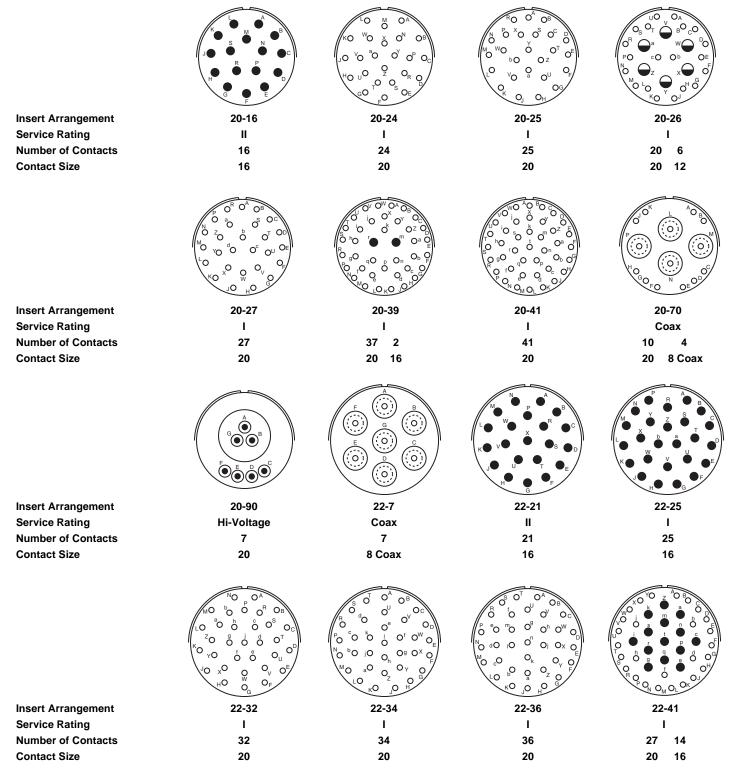
Insert Arrangement Service Rating Number of Contacts Contact Size	() 6-1 1 20	8-2 I 2 20	8-3 I 3 20	8-4 I 4 20	8-33 I 3 20	8-98 I 3 20	10-2 I 2 16
Insert Arrangement Service Rating Number of Contacts Contact Size	10-5 1 5 20	10-6 6 20	10-70 Coax 1 8 Coax	10-98 1 6 20	12-3 Ⅱ 3 16	12-4 I 4 16	⁶ 0 0 ^A ⁶ 0 ⁰ H ⁶ ⁶ 0 0 ⁰ ⁶ 0 0 ⁴ ⁶ 0 0 ⁴ 0 0 ⁴ ⁶ 0 0 ⁴ 0 0
Insert Arrangement Service Rating Number of Contacts Contact Size	G K O J C O O O O O O O O O O O O O O O O O	12-14 14 20	H ^O A O _B O ^G O O ^C O _P O ^F O ^J O ^O O ^F O ^J O ^O 12-98 I 10 20	14-2 II 2 12	14-4 1 12	14-5 Ⅱ 5 16	H ^O OOB H ^O OOB 14-8 I 6 2 20 12
Insert Arrangement Service Rating Number of Contacts Contact Size	HO OA G O O OB MO O OB MO O OB MO OB MO OB OB OB OB OB OB OB OB OB OB	$ \begin{array}{c} $	LO O ^A C ^V O ^O O O ^A O ^B O ^O O O ^A O ^B O ^O O O ^A O ^D O ^O O ^D	0 ^M 0 ⁰ 0 ^P	14-22 I 1 4 20 12	0 ^{0 O^AO_B (0) C 14-71 I 3 1 16 8 Coax}	A O O O O O O O O O O O O O

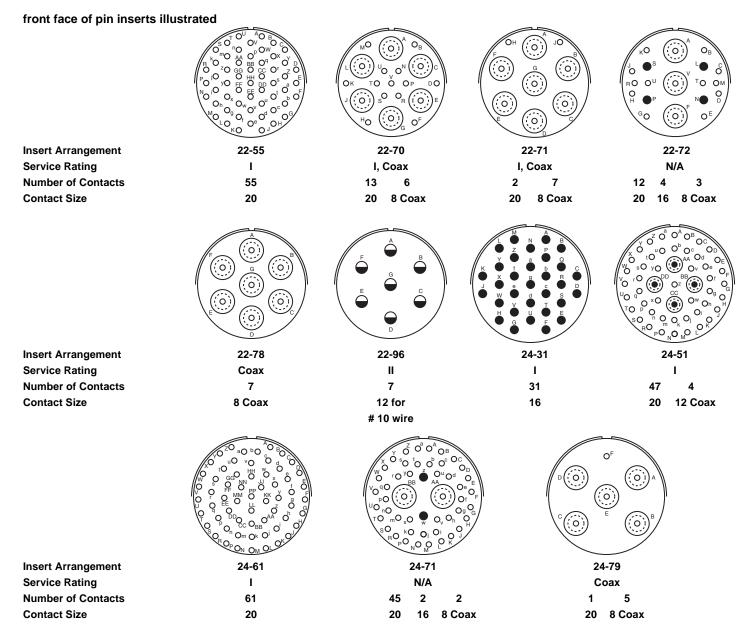
For contact legend see page 61.

front face of pin inserts illustrated



front face of pin inserts illustrated





Cont	act Legend
<u>Symbol</u>	Contact Size
0	20
•	16
\bigcirc	12
۲	HV
۲	12 Coax
(\circ)	8 Coax

Amphenol [®] PT, SP, MS/PT Proprietary/MIL-C-26482, Series 1 bayonet coupling and solder termination



Amphenol[®] solder contact miniature cylindrical connectors meet the most critical application needs. Design versatility combined with high reliability performance makes these series of Miniature Cylindrical Connectors ideal for environmental sealing or pressurized applications.

The MS/PT Series is qualified to MIL-C-26482, Series 1 and has all the outstanding design characteristics and quality of the PT Series. The SP Series is a modification of the PT, providing special shells with a wide mounting flange for back panel mounting. A corrosion resistant electrically conductive finish of cadmium plate with an olive drab chromate after-treatment is used on the PT and MS/PT. The SP is given a durable non-conductive hard anodic "Alumilite"[®] coating which provides abrasion protection and resistance to corrosion.

Shell components for these series are aluminum. The dependable 5 key/keyway polarization with bayonet lock coupling assures positive mating with no chance of cross plugging. Spring tension provided by a wave washer in the coupling nut ensures maintenance of interfacial seal between mating halves.

Both the insert and main joint gasket are molded from resilient neoprene. This provides excellent moisture sealing at the gasket and superior electrical isolation of the contact in the insert.

Both pins and sockets are machined from a copper alloy and are gold plated. This gold plating eliminates contact corrosion and offers an indefinite shelf life. Socket contacts for these series are a closed entry design. A breakaway style plug is available in the PT solder series. Hermetics receptacles are available in PT and MS/ PT solder series. Receptacles with printed circuit board contacts are also available.

PT Solder is UL recognized under file #E115497, Vol. 1, Sec. 5. The PT, SP and MS/PT Series are intermateable and intermountable with all existing Miniature Cylindrical Series connectors except for the threaded coupling PC Series.

Refer to pages 4-11 for insert arrangement availability.

PT, SP, MS/PT

CONTACT DATA/CONNECTOR RATINGS

		Cor	ntact Specifi	cati	ons																	
Contact Size		Test Current	Maximun Millivolt Dro			r Well neter	S	older Well Depth														
20		7.5	55		55 .046 ^{+.004} 000		.1	25 +.031 000														
16		13.0	50		078	.078003 .188 -		88 +.031 000														
12		23.0	42		116	+.004 002	.1	+.031 88 –.000														
			Service Rat	ing																		
	R	ecommended	Tes	t Vo	Itage A	C (RMS)	, 60	cps														
Service Rating		Operating AC Voltage at Sea Level	Sea Level	50,000 ft.		70,00 ft.	0	110,000 ft.														
I		600	1,500	500		500		500		500		500		500		500		500		375		200
II		1,000	2,300		750	500		200														

† Silver plated wire per MIL-C-26482

* This connector style is sometimes referred to as a cable connecting "plug." It does, however, mate with a straight or 90 degree plug.

PT, SP Service Classes

PT and SP connectors are available in the service classes listed below. Each class, with the exception of hermetic, offers one or more means of terminating or supporting a cable or wire bundle. Class "W" is not available in the SP Series.

- "A" General duty; back shell is threaded for conduit attachment of MS3057 cable clamp
- "A" (SR) General duty, with strain relief clamp for cable or wire bundle support
- "C" Pressurized receptacle; less than 1 cu. in. per hour leakage at 30 psi over a temperature range of -65°F to +257°F
- "E" Environmental resistant connectors supplied with a multi-holed grommet and clamping nut for moisture-proofing individual open wires
- "E" (SR) Environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support
- "J" Same as "W" class except with strain relief
- "P" Translucent nylon boot for retaining customer-applied potting compounds; held in place by a threaded ring
- "P" (SR) Strain relief clamp suitable for retaining customer applied potting compounds, with provision for wire support
- "W" Compressing clamp and neoprene gland for moisture proofing multi-conductor jacketed cables. Telescoping sleeves (MS 3420A) can be used to adapt to cables smaller than minimum close-down.
- "H"* Hermetically sealed with compression glass inserts (see pages 22-25)

Style with printed circuit board contacts- see page 20. Breakaway style - see page 26.

MS/PT Service Classes

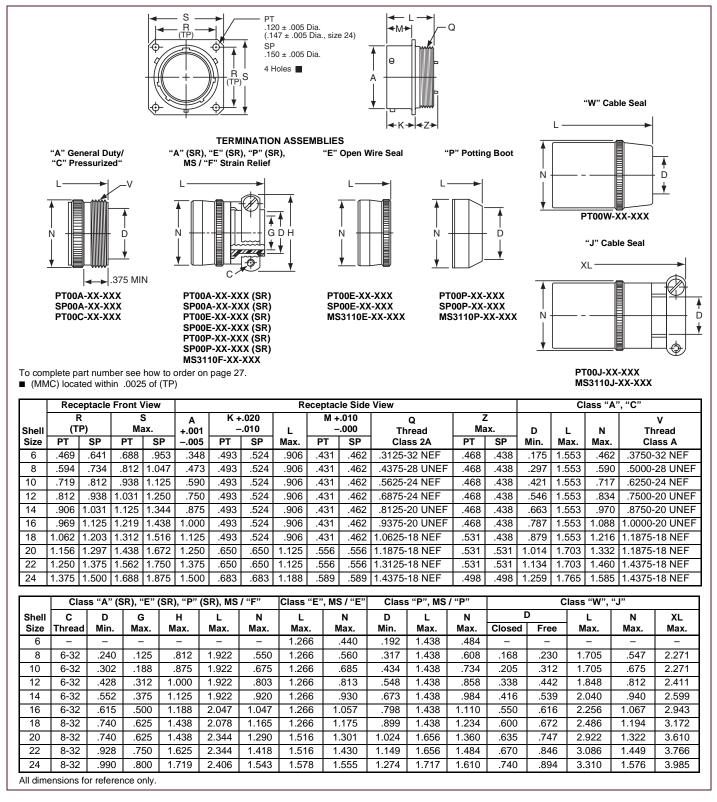
The MS/PT Miniature connector is available in the following certified service classes:

- "E" Environmental resistant connectors supplied with a multi-holed grommet and clamping nut for moisture-proofing individual open wires
- "F" Grommet seal with strain relief clamp
- "P" Translucent nylon boot for retaining customer-applied potting compounds; held in place by a threaded ring

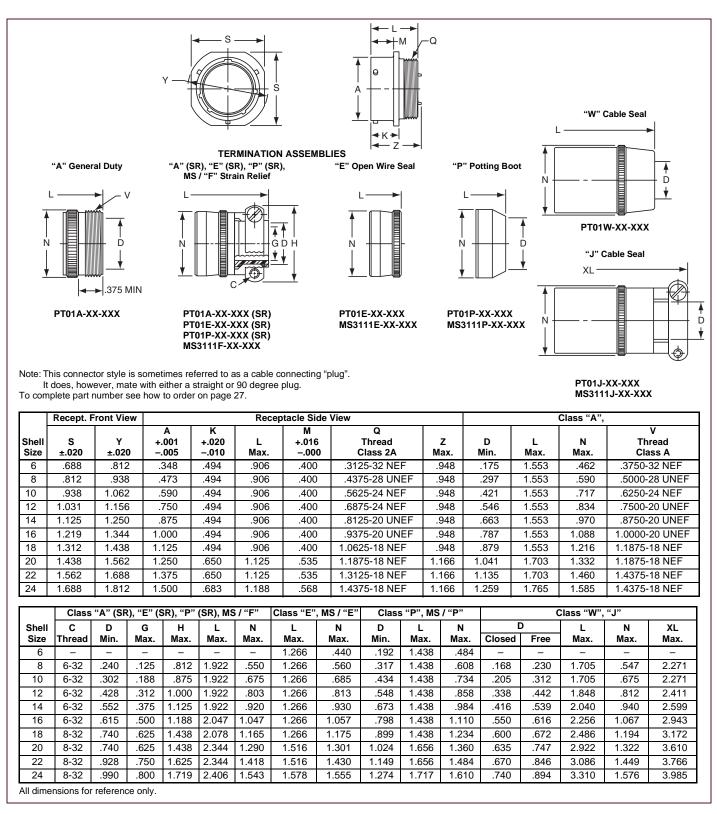


BAYONET COUPLING WITH SOLDER CONTACTS

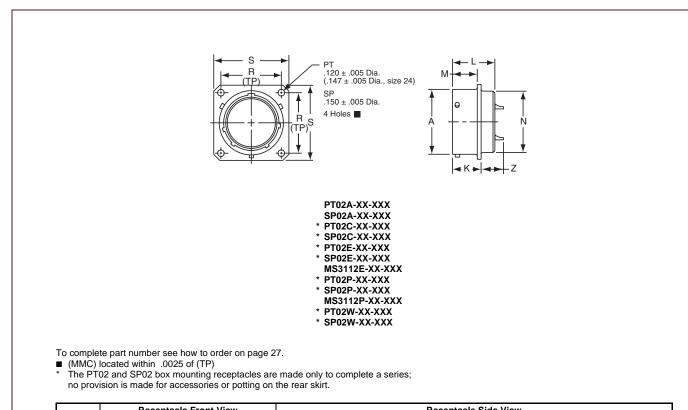
PT00 (MS3110) SP00 wall mounting receptacle



PT01 (MS3111) cable connecting receptacle

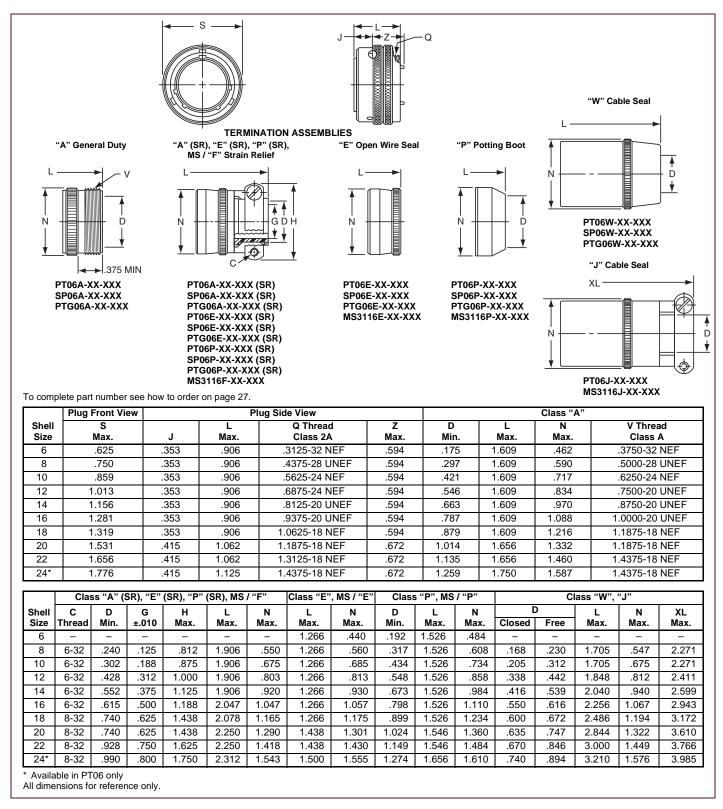


PT02 (MS3112) SP02 box mounting receptacle

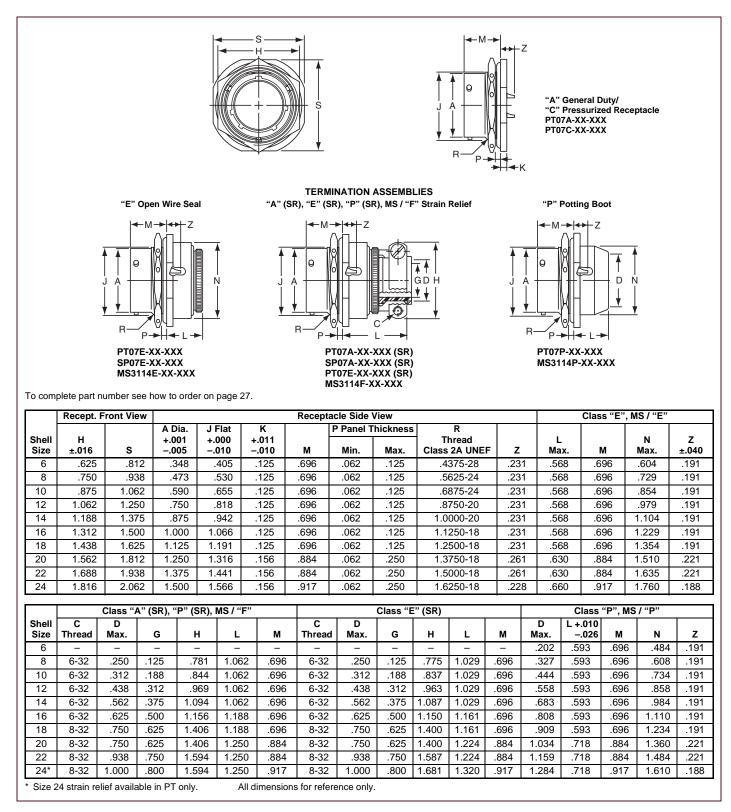


	F	Receptacle	Front Vie	w	Receptacle Side View								
Shell		R P)	:	S	A +.001	+.(K)20)10	L	+.(M 010 000	N Dia.		Z ax.
Size	PT	SP	PT	SP	005	PT	SP	Max.	PT	SP	Max.	PT	SP
6	.469	.641	.688	.953	.348	.493	.524	.825	.431	.462	.323	.465	.438
8	.594	.734	.812	1.047	.473	.493	.524	.825	.431	.462	.449	.465	.438
10	.719	.812	.938	1.125	.590	.493	.524	.825	.431	.462	.573	.465	.438
12	.812	.938	1.031	1.250	.750	.493	.524	.825	.431	.462	.699	.465	.438
14	.906	1.031	1.125	1.344	.875	.493	.524	.825	.431	.462	.823	.465	.438
16	.969	1.125	1.219	1.438	1.000	.493	.524	.825	.431	.462	.949	.465	.438
18	1.062	1.203	1.312	1.516	1.125	.493	.524	.825	.431	.462	1.073	.465	.438
20	1.156	1.297	1.438	1.672	1.250	.650	.650	1.076	.556	.556	1.199	.526	.531
22	1.250	1.375	1.562	1.750	1.375	.650	.650	1.076	.556	.556	1.323	.526	.531
24	1.375	1.500	1.688	1.875	1.500	.683	.683	1.109	.589	.589	1.449	.493	.497

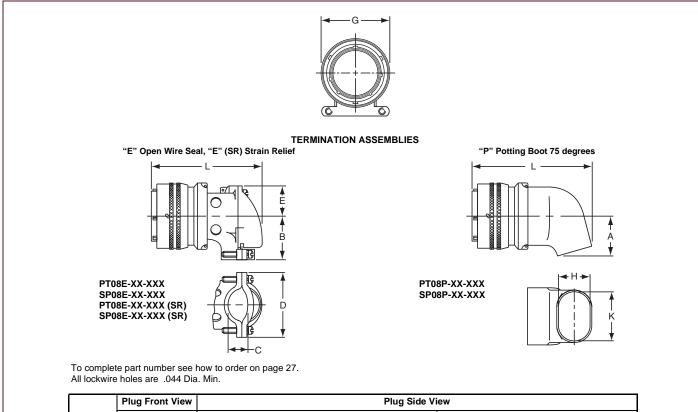
PT06 (MS3116) SP06 straight plug



PT07 (MS3114) SP07 jam nut receptacle



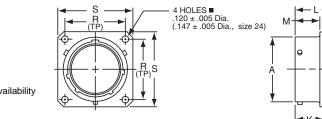
PT08 E SP08 E 90 degree plug



			Clas	s "E", "E"	(SR)			Class	"P"	
Shell Size	G Dia. Max.	B ±.031	C +.010 025	D ±.062	E +.047 –.025	L ±.057	A ±.025	H ±.015	К ±.015	L Max.
8	.796	.655	.169	.941	.339	1.786	.469	.312	.438	1.656
10	.921	.749	.170	1.191	.393	1.880	.547	.438	.562	1.781
12	1.046	.812	.264	1.191	.450	1.965	.625	.516	.688	1.843
14	1.171	.905	.310	1.254	.519	2.113	.734	.625	.781	1.953
16	1.297	1.030	.330	1.316	.583	2.315	.750	.656	.890	2.000
18	1.422	1.015	.444	1.562	.621	2.423	.781	.703	1.000	2.046
20	1.562	1.077	.510	1.625	.683	2.695	.859	.766	1.125	2.218
22	1.672	1.139	.515	1.719	.739	2.742	.906	.812	1.234	2.265
24	1.797	1.265	.656	1.751	.797	2.980	1.169	.918	1.374	2.624

PT Connectors with Printed Circuit Board Contacts

Box Mounting Receptacle (PT02) with PCB Contacts



|≪ L →

|**←**M→| |**←**Z→

.030 ± .001

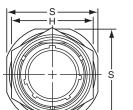
.030 ± .001

Order by applicable part number in chart below; add insert arrangement number. Refer to insert availability on pages 4-11. ■ (MMC) located within .0025 of (TP)

		Receptacle Front View		Receptacle Side View						
Shell Size	Part Number* PT02 with PCB Contacts	R (TP)	S +.011 010	A +.001 –.005	K +.021 –.010	L Max.	M +.010 –.000	N Dia. Max.	Z +.040 050	
6	71-570120-XXX	.469	.688	.348	.493	.825	.431	.323	.380	
8	71-570121-XXX	.594	.812	.473	.493	.825	.431	.449	.380	
10	71-570122-XXX	.719	.938	.590	.493	.825	.431	.573	.380	
12	71-570123-XXX	.812	1.031	.750	.493	.825	.431	.699	.380	
14	71-570124-XXX	.906	1.125	.875	.493	.825	.431	.823	.380	
16	71-570125-XXX	.969	1.219	1.000	.493	.825	.431	.949	.380	
18	71-570126-XXX	1.062	1.312	1.125	.493	.825	.431	1.073	.380	
20	71-570127-XXX	1.156	1.438	1.250	.650	1.076	.556	1.199	.286	
22	71-570128-XXX	1.250	1.562	1.375	.650	1.076	.556	1.323	.286	
24	71-570129-XXX	1.375	1.688	1.500	.683	1.109	.589	1.449	.253	

All dimensions for reference only.

Jam Nut Receptacle (PT07) with PCB Contacts



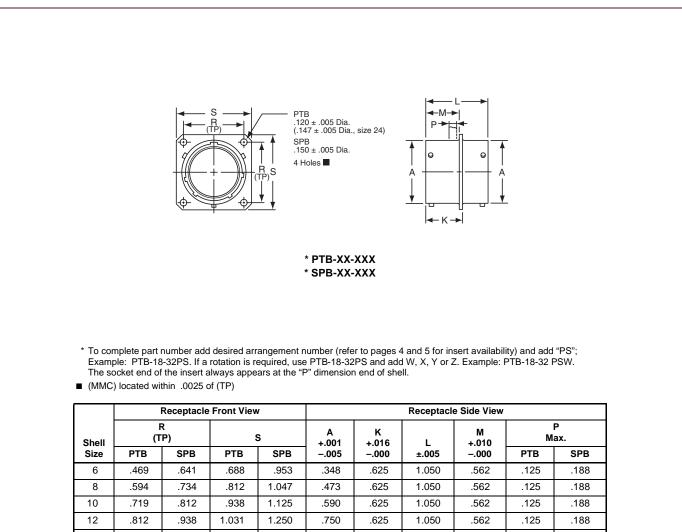
All lockwire holes are .044 Dia. Min. Order by applicable part number in chart below; add insert arrangement number. Refer to insert availability on pages 4-11.

		Receptacle Front View		Receptacle Side View									
Shell	Part Number* PT07 with PCB	H +.017	s	A Dia. +.001	Thickness		R Thread	Z +.025					
Size	Contacts	016	±.010	005	010	010	±.010	Min.	Max.	Class 2A	035		
6	71-533720-XXX	.625	.812	.348	.405	.125	.696	.062	.125	.4375-28 UNEF	.376		
8	71-533721-XXX	.750	.938	.473	.530	.125	.696	.062	.125	.5625-24 UNEF	.376		
10	71-533722-XXX	.875	1.062	.590	.655	.125	.696	.062	.125	.6875-24 UNEF	.376		
12	71-533723-XXX	1.062	1.250	.750	.818	.125	.696	.062	.125	.8750-20 UNEF	.376		
14	71-533724-XXX	1.188	1.375	.875	.942	.125	.696	.062	.125	1.0000-20 UNEF	.376		
16	71-533725-XXX	1.312	1.500	1.000	1.066	.125	.696	.062	.125	1.1250-18 UNEF	.376		
18	71-533726-XXX	1.438	1.625	1.125	1.191	.125	.696	.062	.125	1.2500-18 UNEF	.376		
20	71-533727-XXX	1.562	1.812	1.250	1.316	.156	.884	.062	.250	1.3750-18 UNEF	.367		
22	71-533728-XXX	1.688	1.938	1.375	1.441	.156	.884	.062	.250	1.5000-18 UNEF	.367		
24	71-533729-XXX	1.816	2.062	1.500	1.566	.156	.917	.062	.250	1.6250-18 UNEF	.334		

All dimensions for reference only.

* For RoHS compliance connectors with PCB contacts change "71"- to: "58" designates conductive black zinc cobalt plating "93" designates non-conductive black zinc cobalt plating

PTB SPB thru bulkhead receptacle



12	.812	.938	1.031	1.250	.750	.625	1.050	.562	.125	.188
14	.906	1.031	1.125	1.344	.875	.625	1.050	.562	.125	.188
16	.969	1.125	1.219	1.438	1.000	.625	1.050	.562	.125	.188
18	1.062	1.203	1.312	1.516	1.125	.625	1.050	.562	.125	.188
20	1.156	1.297	1.438	1.672	1.250	.781	1.330	.688	.125	.312
22	1.250	1.375	1.562	1.750	1.375	.781	1.330	.688	.125	.312
24	1.375	1.500	1.688	1.875	1.500	.781	1.330	.688	.125	.312

PT hermetic





box mounting



receptacle



jam nut receptacle



Three shell styles are available in the hermetic PT bayonet series:

- PTIH (MS3113H)
- PT02H
- PT07H (MS3114H)

These hermetic connectors are only available with solder cup or flat eyelet pin contacts in the MS/PT version. Socket contacts are available in some proprietary PT versions. Other design characteristics of the PT hermetic connector series are as follows:

Shell sizes: 8 through 24 (tin plated)

Contact count: 2 through 61. Refer to pages 4 and 5 for insert availability for hermetics.

Current: 5.0 amp each #20 contact 10 amp each #16 contact 17 amp each #12 contact

Contacts are tin plated for PT; gold is optional

Dielectric Withstanding Voltage (sea level): 1500 volts (RMS) 60 cps, Service Rating I 2300 volts (RMS) 60 cps, Service Rating I

Compression glass inserts, permanently lettered

Helium Leakage: Less than 1.0 X 10⁻⁶ cc/sec. at 15 psi differential

Physical Shock: 100 G's

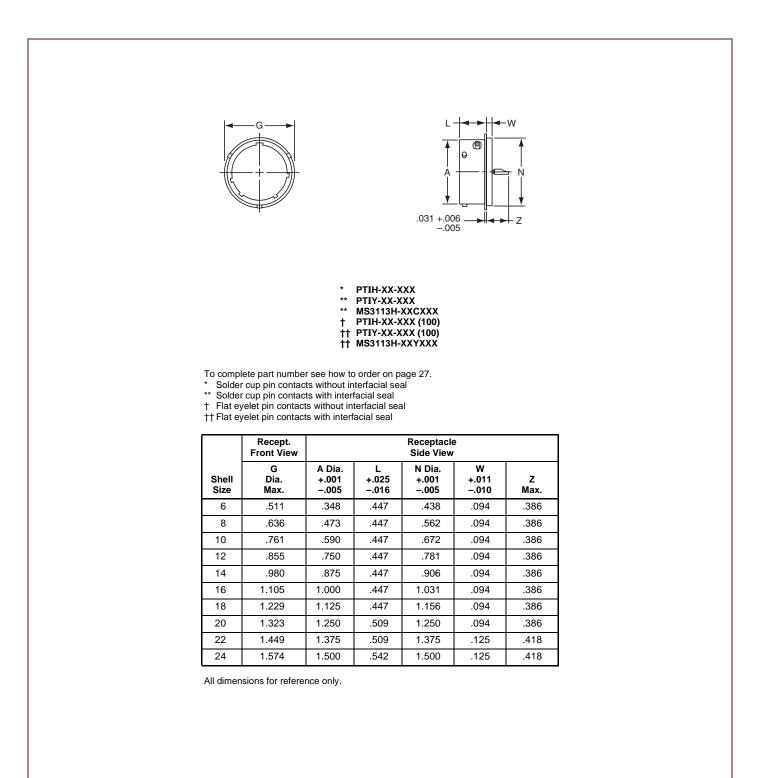
Vibration: Exceeds MIL-E-5272 Procedure II

Thermal Shock: No deterioration or failure after 5 cycles at -55°F to +257°F

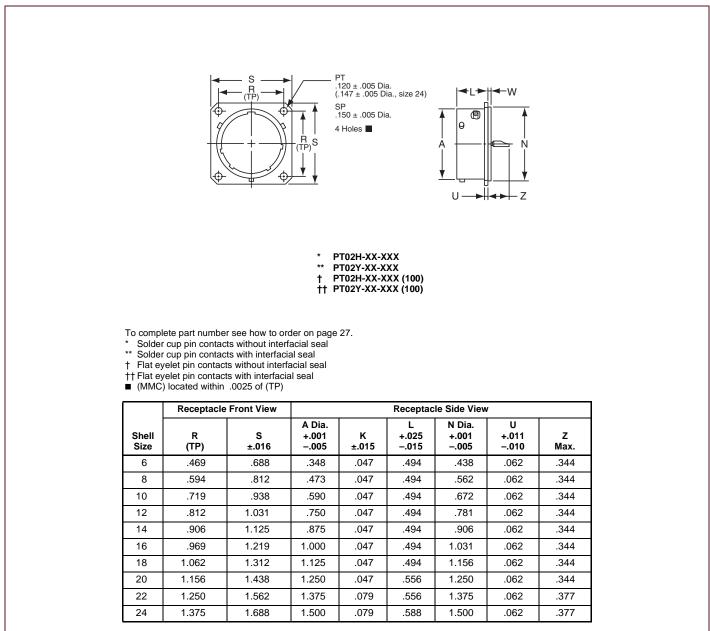
Intermateability: Mates with MS3116 and PT06

Refer to pages 4-11 for insert arrangement availability.

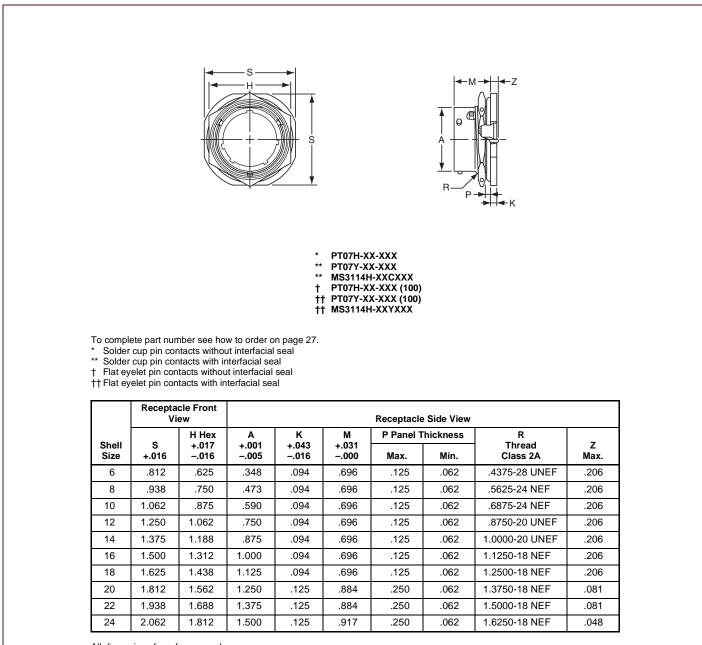
PTIH (MS3113H) hermetic solder mounting receptacle



PT02H hermetic box mounting receptacle



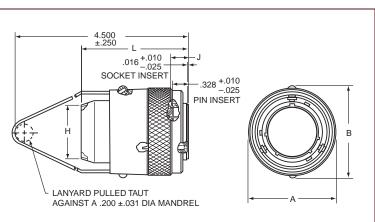
PT07H (MS3114H) hermetic jam nut receptacle



PT Breakaway twist pull plug

The PT miniature breakaway connector has the following design features:

- solder contacts, potted termination
- instant decoupling of plug and receptacle with an axial pull on the lanyard when they are fully mated
- intermateable with standard receptacles
- operating voltage to 900 VAC (RMS) at sea level
- same quick positive bayonet coupling and 5 key/ keyway polarization as other PT styles



Breakaway Plug with PT Solder Contacts, **Potted Termination** 71-3048XX-() 72-3048XX-()

Part Number*	Shell Size	A Dia. Max.	B Max.	H ±.016	J ±.010	L Max.
71-304808	8	.875	.984	.327	.353	1.937
71-304810	10	1.125	1.125	.444	.353	1.890
71-304812	12	1.281	1.406	.558	.353	1.906
71-304814	14	1.438	1.562	.683	.353	1.953
71-304816	16	1.562	1.688	.808	.353	2.000
71-304818	18	1.718	1.844	.909	.353	2.031
71-304820	20	1.875	2.000	1.034	.415	2.234
71-304822	22	2.031	2.188	1.159	.415	2.328
71-304824	24	2.156	2.312	1.284	.415	2.359

All dimensions for reference only.

* See Finish information below to determine prefix 71 or 72 in part number. Drawing above shows standard lanyard length.

Order by Amphenol Propriety number as follows (example part number shown):

 $\frac{71}{1} - \frac{3048}{2} - \frac{18}{3} - \frac{32}{4} - \frac{P}{4}$

- 1. Finish

"71" designates corrosion resistant olive drab cadmium plate

"72" designates anodic coated (electrically nonconductive-anodic) finish providing extreme wear and corrosion resistance, 500 hour extended salt spray.

2. Connector Type Identification

3048 designates PT plug, solder, potted termination style

3. Shell Size and Insert Arrangement Number

See insert arrangement availability for Miniature Breakaway connectors on page 6. The numbers in the insert arrangement are hyphenated. The number preceding the hyphen is the shell size. The number following the hyphen is the insert arrangement number.

4. Contact Type/Alternate Insert Rotation

P designates pin, S designates socket for normal positioning of inserts. When an alternate position of the insert is required to prevent cross-mating a different letter (other than P or S) is used. See page 7 for description of alternate positions; then convert to Amphenol proprietary coding by the chart at right to complete the part number.

Pin Co	ontacts	Socket Contacts			
Amphenol Letter	Equates to MS letter	Amphenol Letter	Equates to MS letter		
G	PW	Н	SW		
I	PX	J	SX		
K	PY	L	SY		
М	PZ	N	SZ		

PT, SP, MS/PT how to order

PT. SP

To more easily illustrate ordering procedure, part number PT00A-20-41PW(SR) is shown as follows:

- PT 00 A - 20 - 41 P W (SR)
- 2 3 4 5 6 7 8 1

See code below:

1. Connector Type

- "PT" designates standard olive drab, electrically conductive cadmium plate bayonet lock connector with solder contacts
- "SP" designates electrically non-conductive, hard anodic coated bayonet lock connector with solder contacts and larger flange and mounting holes for back panel mounting
- "PTG" designates plug with grounding fingers
- 2. Shell Style
 - "00" designates wall mounting receptacle
 - designates cable connecting receptacle** "01"
 - designates box mounting receptacle "02"
 - "06" designates straight plug
 - "07" designates jam nut receptacle
 - designates 90 degree plug cable support "08"
 - "B" designates thru bulkhead receptacle (pressurized)
 - "**I**" designates solder mount receptacle (Hermetic only)

3. Service Classes

- "A" designates general duty back shell
- "C" designates pressurized receptacle
- designates environmental resisting open wire seal with grommet and nut "F"
- "J" designates clamp assembly for moisture proofing multi-jacketed cables, with strain relief
- "P" designates assembly with potting boot
- designates clamp assembly for moisture proofing multi-iacketed cables W"
- designates hermetic* without interfacial seal "H"
- "Y" designates hermetic* with interfacial seal
- 4. Shell Size
- "20" designates shell size. Shell sizes 6 through 24 available.
- 5. Insert Arrangement Refer to pages 4-11 for insert availability. "20 - 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part number).
- 6. Contacts
 - "P" designates pin contacts
 - "S" designates socket contacts

For ordering connectors with printed circuit board contacts, see pg. 20. 7. Insert Rotation - Refer to page 7.

"W", "X", "Y", "Z" designate that insert is rotated in its shell from "normal position. No letter required for normal (no rotation) position.

- 8. "SR" designates a strain relief clamp.
- Indicate optional finishes as follows:
- (003) olive drab cadmium plate (standard on "PT")
- (005) anodic coating Alumilite[®] (standard on "SP")
- (014) olive drab cadmium plate over nickel
- (023) electroless nickel
- (024) olive drab zinc cobalt plating
- (424) electroless nickel finish with strain relief
- (466) olive drab zinc cobalt plating with strain relief
- (100) Suffix added for flat eyelet pin contacts in hermetic versions OR

- RoHS Compliant finish suffix as follow:
- (025) non-conductive black zinc cobalt plating (027) conductive black zinc cobalt plating
- (470) non-conductive black zinc cobalt plating
- with strain relief
- (476) conductive black zinc cobalt plating with strain relief

MS/PT MIL-C-26482. Series 1

Part number MS3110E20-41PW is shown as follows: MS 311 0 E 20 - 41 P W 8 1 3 4 5 6 7 2 For Hermetic connectors part number MS3113H20Y41PW is shown as follows: MS 311 3 H 20 Y 41 P W 2 3 7 8 4 5.6 1 See code below: 1. "MS" designates Military Standard 2. Specification Number "311" designates basic family number for MIL-C-26482, Series 1 solder type 3. Shell Style "0" designates wall mounting receptacle "1" designates cable connecting receptacle** "2" designates box mounting receptacle "3" designates solder mount receptacle (hermetic only) "4" designates jam nut receptacle "6" designates straight plug 4. Service Class "E" designates environmental resisting connector "F" designates environmental resisting connectors with strain relief "J" designates clamp assembly for moisture proofing multi-iacketed cables, with strain relief "P" designates potted type with potting boot "H" designates hermetic 5. Shell Size "20" designates shell size. Shell sizes 8 through 24 available. 6. Insert Arrangement - Refer to pages 4-11 for insert availability. "20 - 41" designates arrangement. (The number following the hyphen is the number only that is used in the part number). Hermetic version "20Y41" designates insert arrangement; specify "Y" for flat eyelet pin contacts, or "C" for solder cup pin

contacts

27

- 7. Contact Configuration
- "P" designates pin contacts
- "S" designates socket contacts 8. Insert Rotation- Refer to page 7.
- "W", "X", "Y", "Z" designate that insert is rotated in it shell from "normal" position. No letter require fo normal (no rotation) position.

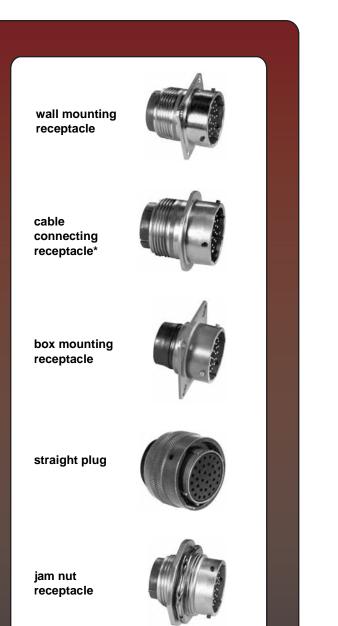
* Hermetic connectors are supplied with tin plated shells.

** This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

For ordering Miniature Breakaway PT Solder connectors see pg. 26.

HOW TO ORDEF PT, SP, MS/PT π

Amphenol [®] PT-SE, SP-SE, MS/PT-SE Proprietary/MIL-C-26482, Series 1 bayonet coupling and crimp termination



breakaway twist pull plug



Amphenol[®] SE crimp type miniature connectors provide performance and versatility needed for applications demanding high reliability and crimp removable contacts. These crimp contacts are rear insertable/front release and are held in position by an MS approved spring tower retention system.

The MS/PT-SE Series is qualified to MIL-C-26482, Series 1 and has all the outstanding design characteristics and quality of the PT Series.

The SP-SE Series is a modification of the PT-SE, providing special shells with a wide mounting flange for back panel mounting.

A corrosion resistant electrically conductive finish of cadmium plate with an olive drab chromate after-treatment is used on the PT-SE and MS/PT-SE. The SP-SE is given a durable non-conductive hard anodic "Alumilite"[®] coating which provides abrasion protection and resistance to corrosion.

Shell components for these series are aluminum. The dependable 5 key/keyway polarization with bayonet lock coupling assures positive mating with no chance of cross plugging. Spring tension provided by a wave washer in the coupling nut ensures maintenance of interfacial seal between mating halves. Both the insert and main joint gasket are molded from resilient neoprene. This provides excellent moisture sealing at the gasket and superior electrical isolation of the contact in the insert. Both pins and sockets are machined from a copper alloy and are gold plated. This gold plating eliminates contact corrosion and offers an indefinite shelf life. Socket contacts for these series are a closed entry design.

Breakaway style plug is available in PT-SE crimp.

The PT-SE, SP-SE and MS/PT-SE Series are intermateable and intermountable with all existing Miniature Cylindrical Series connectors except for the threaded coupling PC Series.

Refer to pages 4-11 for insert arrangement availability.

* This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

28

PT-SE. SP-SE, MS/PT-SE

	Contact Specifications							
Contact Size	Test Current	Maximum Millivolt Drop†	Crimp Well Diameter	Minimum Well Depth				
20	7.5	55	.049 ±.001	.267				
16	13.0	49	.067 ±.001	.236				
12	23.0	42	.100 ±.002	.236				

Service Rating								
	Recommended	Test Voltage AC (RMS), 60 cps						
Service Rating	Operating AC Voltage at Sea Level	Sea Level	50,000 ft.	70,000 ft.	110,000 ft.			
I	600	1,500	500	375	200			
	1,000	2,300	750	500	200			

† Silver plated wire per MIL-C-26482

PT-SE and SP-SE Service Classes

- PT-SE and SP-SE connectors are available in the three service classes listed below.
- "SE" Open wire sealing environmental resistant, with a nut and grommet for moisture proofing individual wires
- "SE" (SR)Strain relief clamp environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support
- "SP" Translucent nylon boot for retaining customer applied potting compounds; held in place by a threaded ring

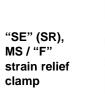
Breakaway style - see page 38.

MS/PT-SE Service Classes

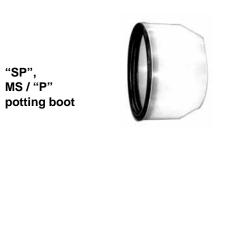
- MS-SE series connectors are available in the following certified service classes:
- "E" Open wire sealing environmental resisting connectors are supplied with a multi-hole grommet and clamping nut for moisture proofing individual open wires
- "F" Environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support
- "P" Potting applications these connectors are supplied with a translucent nylon boot for retention of customer applied potting compound

"SE", MS / "E" open wire seal





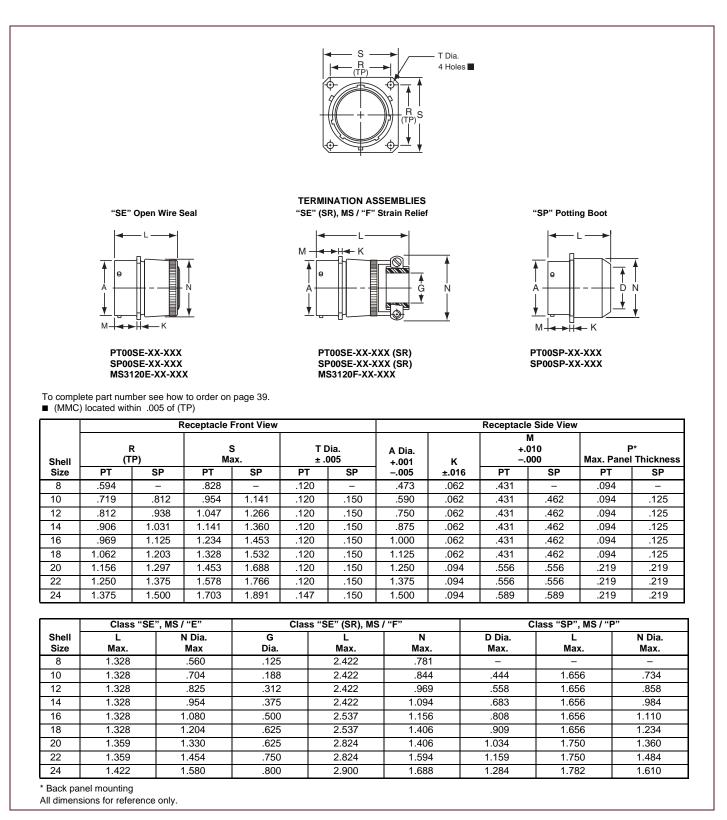




BAYONET COUPLING WITH CRIMP CONTACTS PT-SE, SP-SE, MS/PT-SE

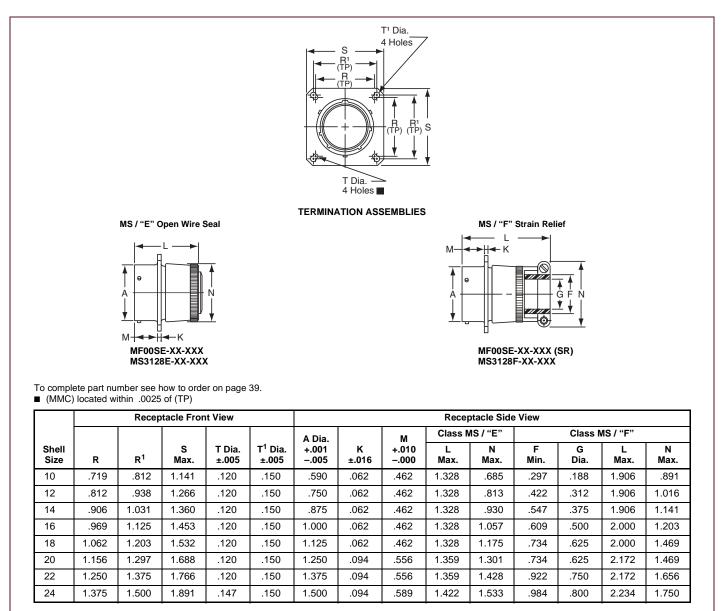
PT00 SE (MS3120) SP00 SE

wall mounting receptacle



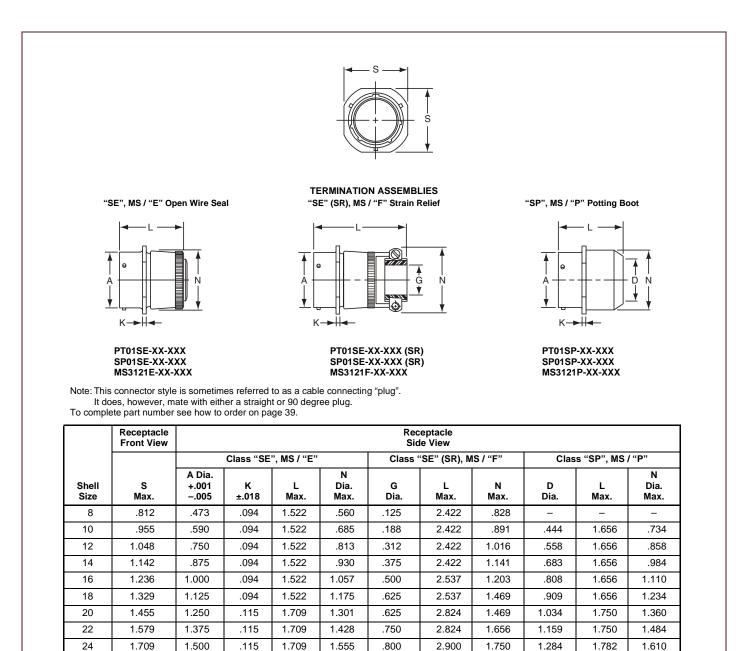
30

MF00 SE (MS3128) wall mounting receptacle



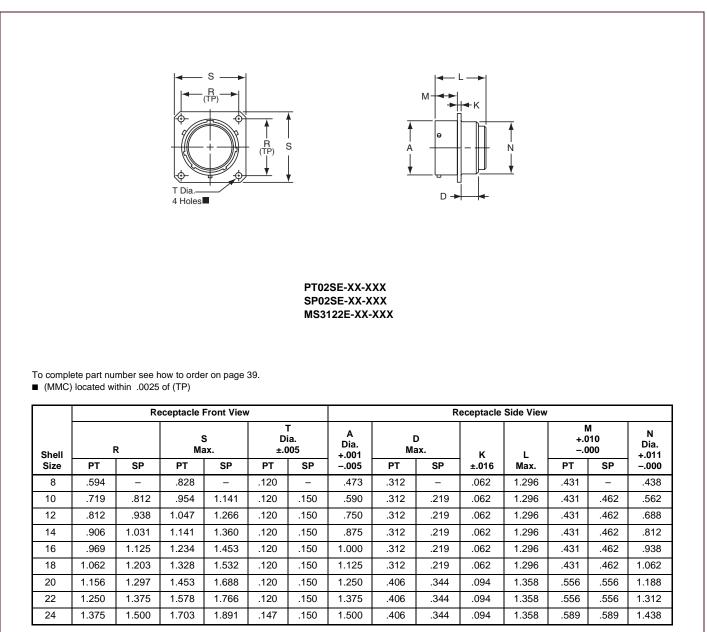
PT01 SE (MS3121) SP01 SE

cable connecting receptacle

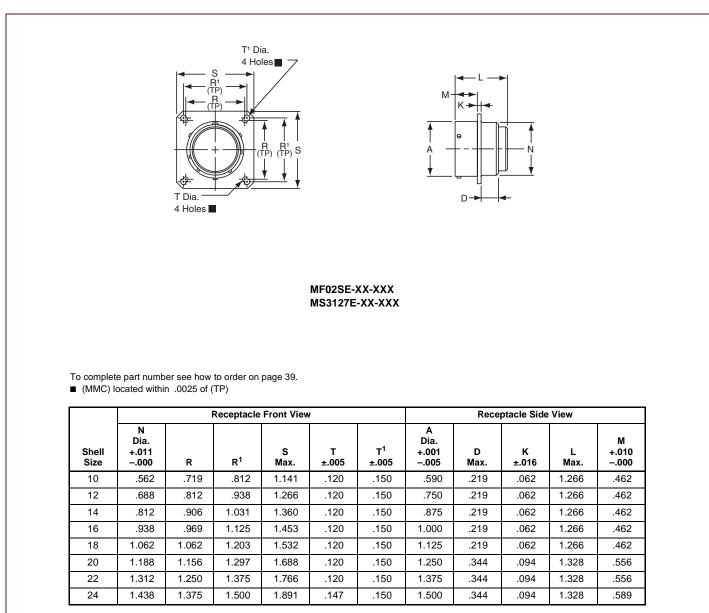


PT02 SE (MS3122) SP02 SE

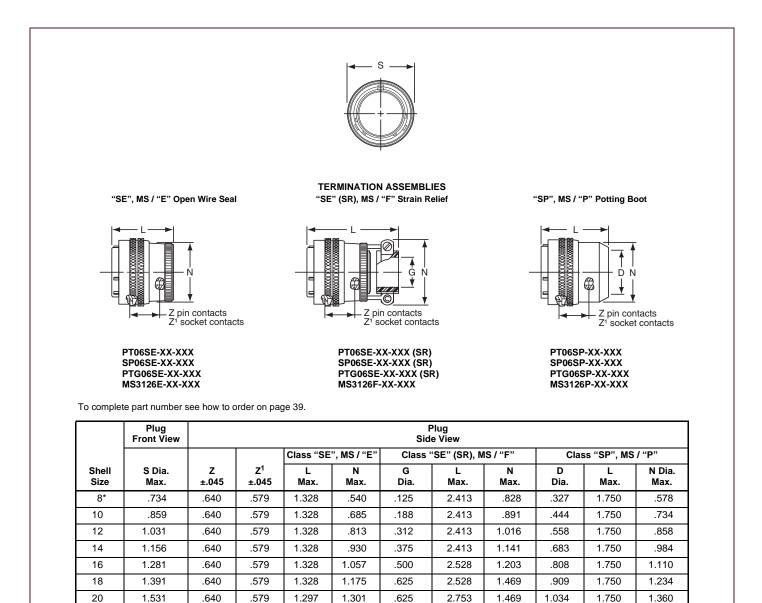
box mounting receptacle



MF02 SE (MS3127) box mounting receptacle



PT06 SE (MS3126) SP06 SE straight plug



1.777 * PT-SE, MS-SE and MS-SP only.

1.656

.640

.640

.579

.579

1.297

1.359

1.428

1.533

.750

.800

2.753

2.830

1.656

1.750

1.159

1.284

1.750

1.766

1.484

1.610

22

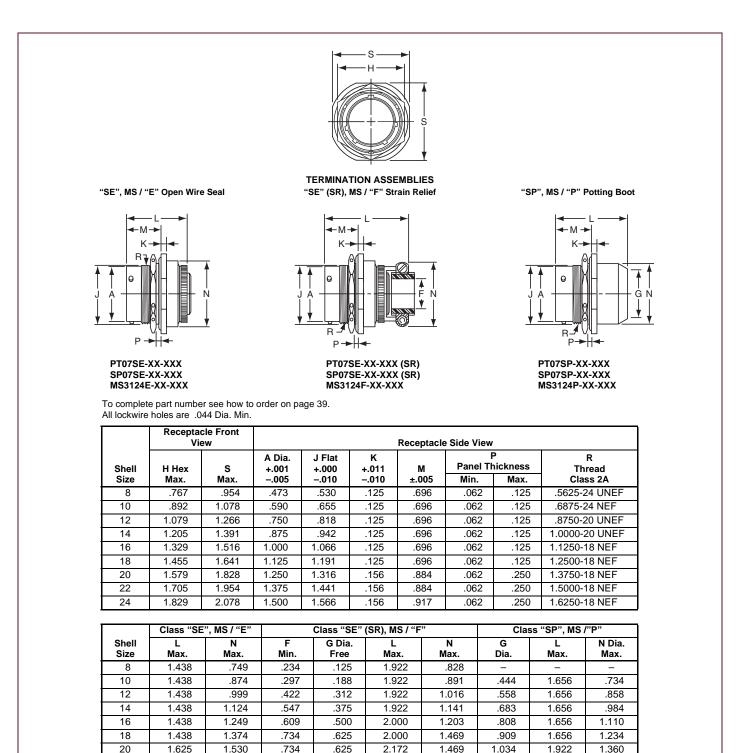
24

All dimensions for reference only.

35

PT07 SE (MS3124) SP07 SE

jam nut receptacle



All dimensions for reference only.

1.625

1.688

1.655

1.780

.922

.984

22

24

2.172

2.234

1.656

1.750

1.159

1.284

1.922

1.951

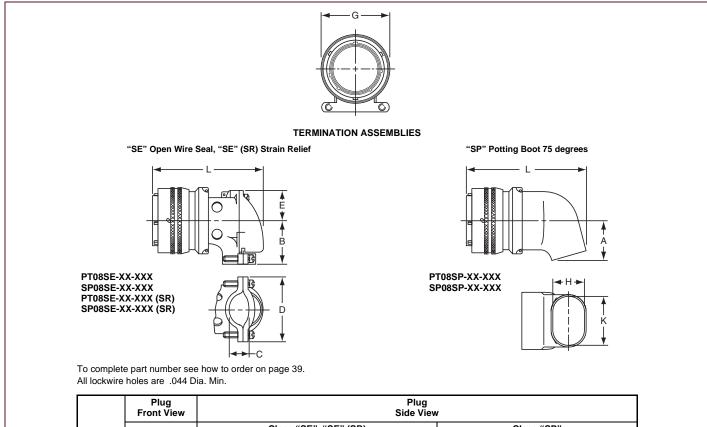
1.484

1.610

.750

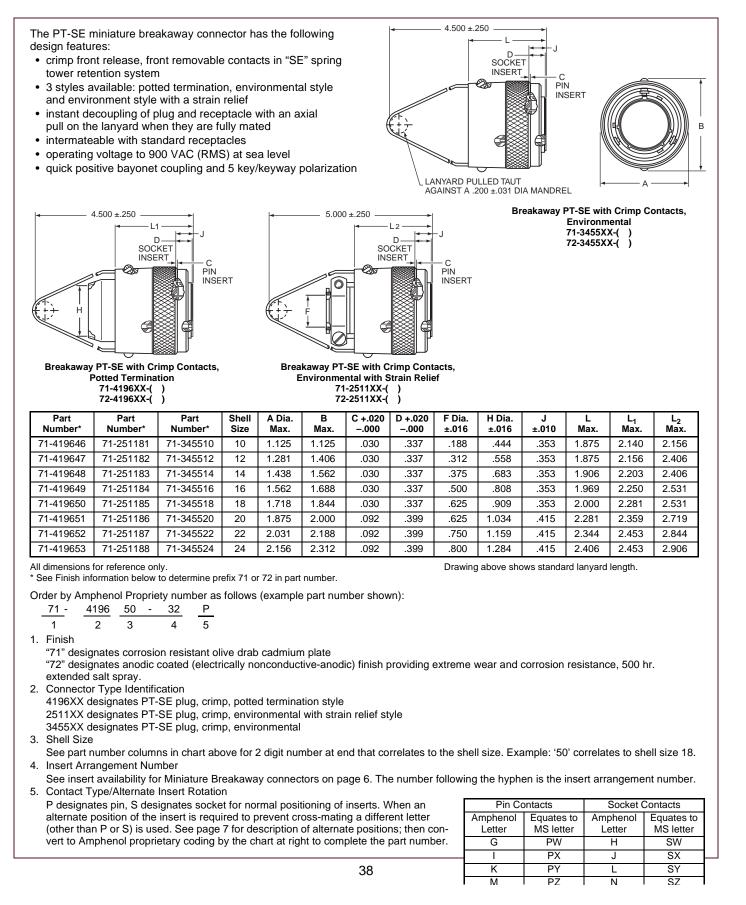
.800

PT08 SE SP08 SE 90 degree plug



	Front View		Side View												
			Class	: "SE", "SE	" (SR)		Class "SP"								
Shell Size	G Dia. Max.	B ±.031	C +.010 –.025	D ±.062	E +.047 –.025	L Max.	A ±.025	Н ±.015	K ±.015	L Max.					
10	.921	.749	.170	1.191	.393	2.137	.547	.438	.562	2.031					
12	1.046	.812	.264	1.191	.450	2.222	.625	.516	.688	2.093					
14	1.171	.905	.310	1.254	.519	2.370	.734	.625	.781	2.203					
16	1.297	1.030	.330	1.316	.583	2.572	.750	.656	.890	2.250					
18	1.422	1.015	.444	1.562	.621	2.680	.781	.703	1.000	2.296					
20	1.562	1.077	.510	1.625	.683	2.753	.859	.766	1.125	2.343					
22	1.672	1.139	.515	1.719	.739	2.799	.906	.812	1.234	2.390					
24	1.797	1.250	.656	1.750	.787	3.037	1.181	.918	1.374	2.624					

PT-SE Breakaway twist pull plug



PT-SE, SP-SE, MS/PT-SE how to order

PT-SE, SP-SE

To more easily illustrate ordering procedure, part number PT00SE-20-41PW(SR) is shown as follows:

PT	00	SE -	20 -	41	Р	W	(SR)
1	2	3	4	5	6	7	8

See code below:

1. Connector Type

- "PT" designates standard olive drab, electrically conductive cadmium plated, bayonet lock connector with crimp contacts
- "MF" designates standard olive drab, electrically conductive cadmium plated, bayonet lock connector with dual mounting holes, and crimp contacts
 "SP" designates electrically non-conductive, hard anodic coated,
- bayonet lock connector with larger flange and mounting holes for back panel mounting, and crimp contacts
- "PTG" designates plug with grounding fingers
- 2. Shell Style
 - "00" designates wall mounting receptacle
 - "01" designates cable connecting receptacle*
 - "02" designates box mounting receptacle
- "06" designates straight plug
- "07" designates jam nut receptacle
- "08" designates 90 degree plug
- 3. Service Classes
 - "SE" designates environmental crimp
 - "SP" designates potted type crimp
- Both of the above are Amphenol proprietary versions of the MIL-C-26482, Series 1 crimp contact connector and offer 15 lbs. contact retention for size 20 contacts; 25 lbs. for size 16 contacts.
- 4. Shell Size
- "20" designates shell size. Shell sizes 8 through 24 available.
- 5. Insert Arrangement
- Refer to pages 4-11 for insert availability.
- "20 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part number).
- 6. Contacts
 - "P" designates pin contacts "S" designates socket contacts
- 7. Insert Rotation
- Refer to page 7.
- "W", "X", "Y", "Z" designate that insert is rotated in its shell from "normal" position. No letter required for normal (no rotation) position.
- 8. "SR" designates a strain relief clamp.
- Indicate optional finishes as follows:
- (003) olive drab cadmium plate (standard on "PT")
- (005) anodic coating Alumilite[®] (standard on "SP")
- (014) olive drab cadmium plate over nickel
- (023) electroless nickel
- (024) olive drab zinc cobalt plating
- (424) electroless nickel finish with strain relief
- (466) olive drab zinc cobalt plating with strain relief OR
- RoHS Compliant finish suffix as follow:
- (025) non-conductive black zinc cobalt plating
- (027) conductive black zinc cobalt plating
- (470) non-conductive black zinc cobalt plating with strain relief
- (476) conductive black zinc cobalt with strain relief

MS/PT-SE MIL-C-26482. Series 1

To more easily illustrate ordering procedure, part number

MS312	20E20-4	1PW i	s show	n as fo	llows:			
MS	312	0	Е	20 -	- 41	Ρ	W	
1	2	3	4	5	6	7	8	

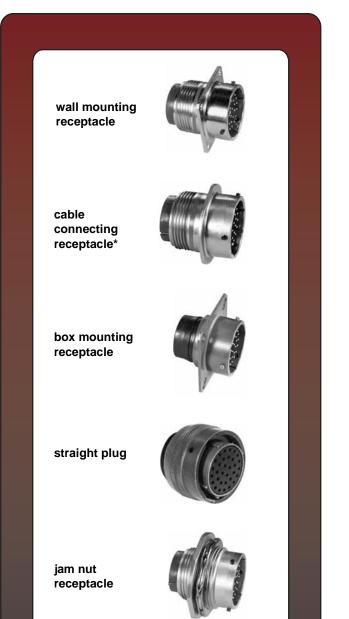
- See code below:
- 1. "MS" designates Military Standard
- 2. Specification Number
 - "312" designates basic family for MIL-C-26482, Series 1 crimp type
- 3. Shell Style
 - "0" designates wall mounting receptacle
 - "1" designates cable connecting receptacle*
 - "2" designates box mounting receptacle
 - "4" designates jam nut receptacle
 - "6" designates straight plug
 - "7" designates box mounting receptacle with dual mounting holes
 "8" designates wall mounting receptacle with dual
 - designates wall mounting receptacle with dual mounting holes
- 4. Service Class
 - "E" designates environmental resisting connector
 - "F" designates environmental resisting connector with strain relief
 - "P" designates potted type with potting boot
- 5. Shell Size
- "20" designates shell size. Shell sizes 8 through 24 available
- 6. Insert Arrangement
- Refer to pages 4-11 for insert availability.
- "20 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part
- number).
- 7. Contacts
- "P" designates pin contacts
- "S" designates socket contacts
- 8. Insert Rotation
- Refer to page 7.
- "W", "X", "Y", "Z" designate that insert is rotated in its shell from the "normal" position. No letter required for normal (no rotation) position.

* This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

For ordering Miniature Breakaway PT-SE Crimp connectors see pg. 38.



Amphenol[®] PT-CE, SP-CE bayonet coupling, crimp termination



breakaway twist pull

plug



Amphenol[®] CE crimp type miniature connectors provide performance and versatility needed for applications demanding high reliability and crimp removable contacts. These crimp contacts are rear insertable/front release and are held in position by a nylon wafer retention system.

The SP-CE Series is a modification of the PT-CE, providing special shells with a wide mounting flange for back panel mounting.

A corrosion resistant electrically conductive finish of cadmium plate with an olive drab chromate after-treatment is used on the PT-CE. The SP-CE is given a durable nonconductive hard anodic "Alumilite"® coating which provides abrasion protection and resistance to corrosion.

Shell components for these versions are aluminum. The dependable 5 key/keyway polarization with bayonet lock coupling assures positive mating with no chance of cross plugging. Spring tension provided by a wave washer in the coupling nut ensures maintenance of interfacial seal between mating halves. Both the insert and main joint gasket are molded from resilient neoprene. This provides excellent moisture sealing at the gasket and superior electrical isolation of the contact in the insert. Both pins and sockets are machined form a copper alloy and are gold plated. This gold plating eliminates contact corrosion and offers an indefinite shelf life. Socket contacts for these series are a closed entry design.

Breakaway style plug is available in PT-CE crimp.

The PT-CE and SP-CE Series are intermateable and intermountable with all existing Miniature Cylindrical Series connectors except for the threaded coupling PC Series.

does, however, mate with a straight or 90 degree plug.

- Refer to pages 4-11 for insert arrangement availability.
- * This connector style is sometimes referred to as a cable connecting "plug." It

PT-CE, SP-CE

	(Contact Specif	ications	
Contact Size	Test Current	Maximum Millivolt Drop†	Crimp Well Diameter	Minimum Well Depth
20	7.5	55	.045 +.002 001	.359
16	13.0	49	.063 ^{+.004} 001	.234

	Ser	vice Ratir	ng										
Recommended Test Voltage AC (RMS), 60 cps													
Service Rating	AC Voltage at Sea Level	Sea Level	50,000 ft.	70,000 ft.	110,000 ft.								
I	600	1,500	500	375	200								
	1,000	2,300	750	500	200								

† Silver plated wire per MIL-C-26482

PT-CE, and SP-CE Service Classes

PT-CE and SP-CE Connectors are available in the three service classes listed below.

- "CE" Open wire sealing environmental resistant, with a nut and grommet for moisture proofing individual wires.
- "CE" (SR)Strain relief clamp environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support.
- "CP" Translucent nylon boot for retaining customer applied potting compounds; held in place by a threaded ring.

Breakaway style - see page 48.







"CP" potting boot

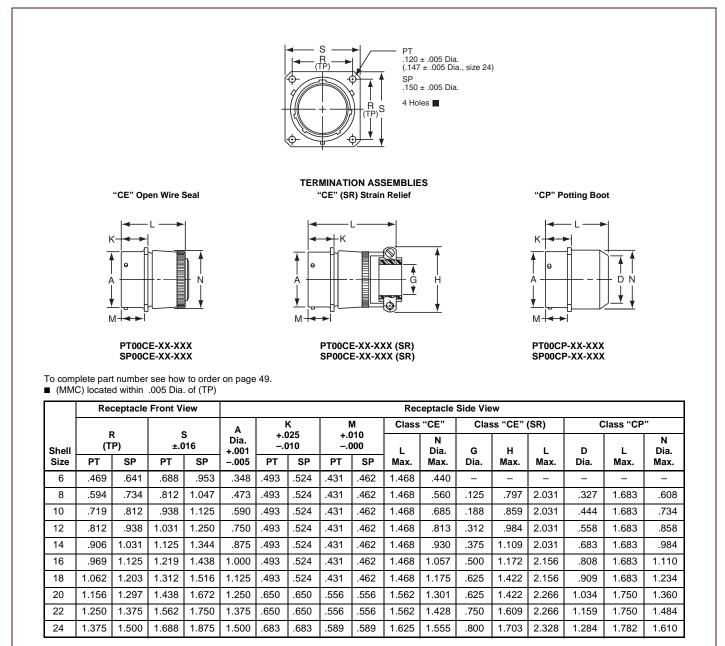
"CE" (SR)

strain relief

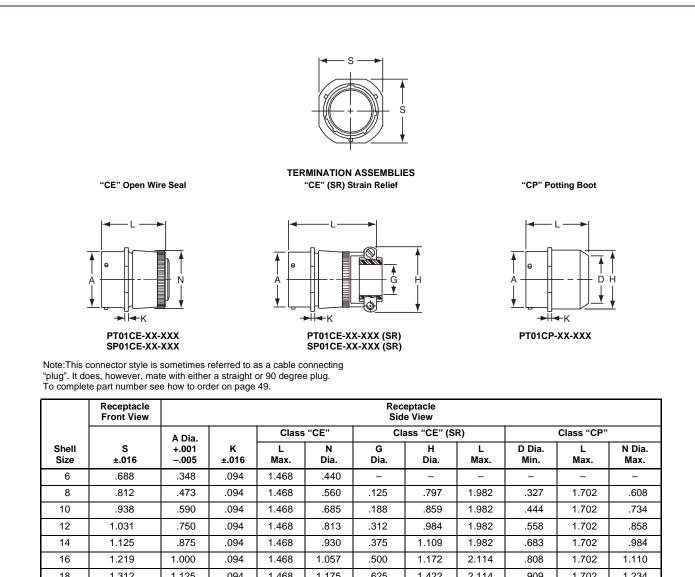


BAYONET COUPLING WITH CRIMP CONTACTS PT-CE, SP-CE

PT00 CE SP00 CE wall mounting receptacle

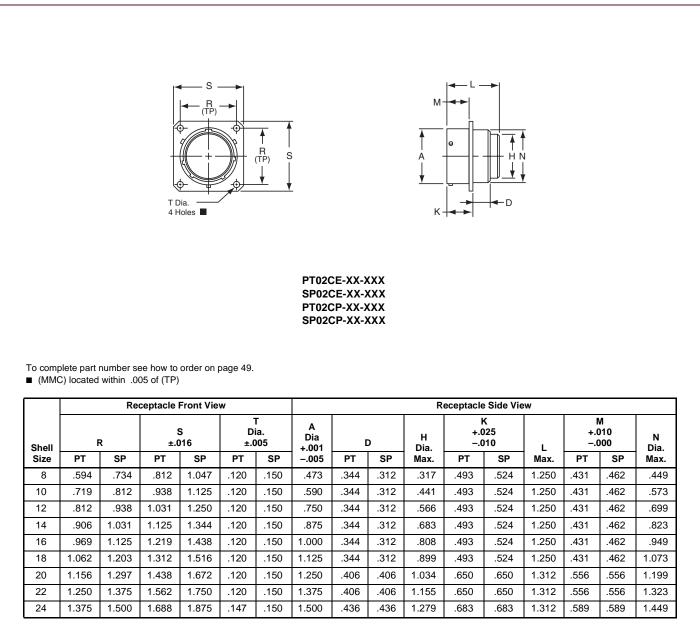


PT01 CE cable connecting receptacle

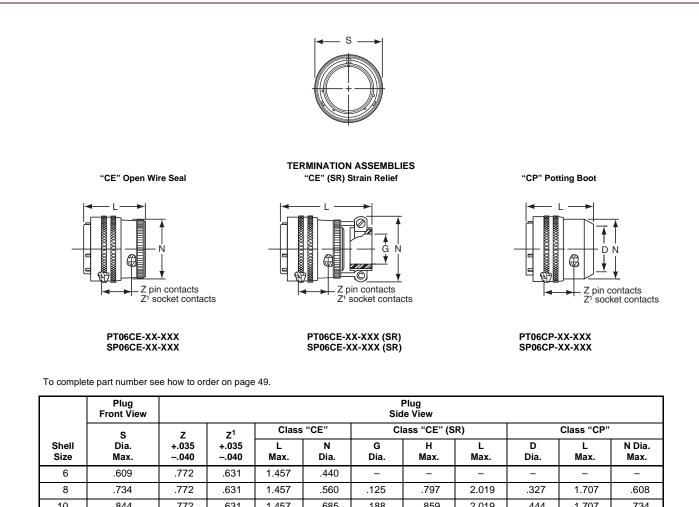


18 1.312 1.125 1.422 1.702 .094 1.468 1.175 .625 2.114 .909 1.234 20 1.438 1.250 .115 1.562 1.301 .625 1.422 2.207 1.034 1.796 1.360 22 1.562 1.375 .115 1.562 1.428 .750 1.609 2.207 1.159 1.796 1.484 .115 1.625 1.555 1.703 2.219 1.284 1.827 1.610 24 1.688 1.500 .800

PT02 CE SP02 CE box mounting receptacle

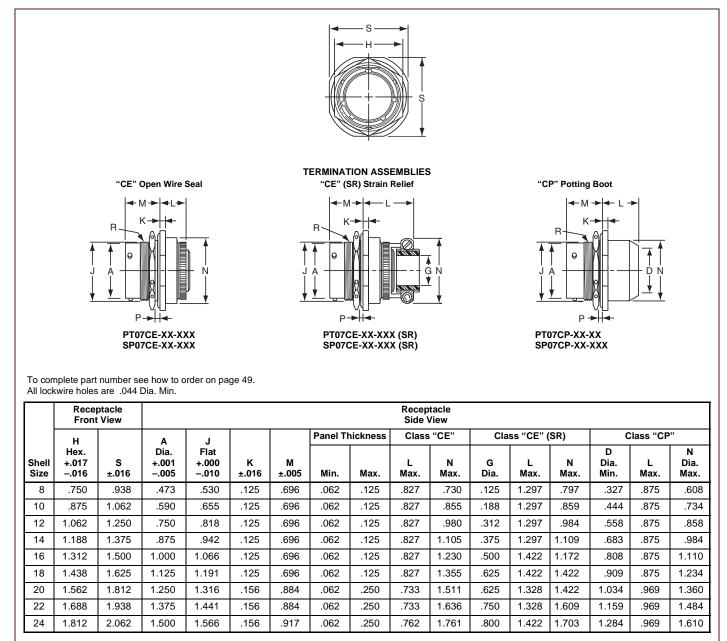


PT06 CE SP06 CE straight plug

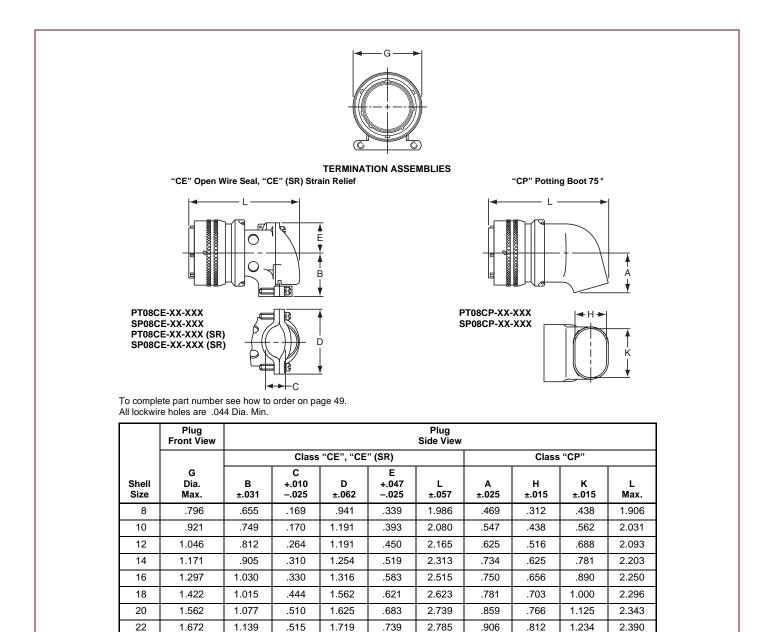


8	.734	.772	.631	1.457	.560	.125	.797	2.019	.327	1.707	.608
10	.844	.772	.631	1.457	.685	.188	.859	2.019	.444	1.707	.734
12	1.016	.772	.631	1.457	.813	.312	.984	2.019	.558	1.707	.858
14	1.141	.772	.631	1.457	.930	.375	1.109	2.019	.683	1.707	.984
16	1.266	.772	.631	1.457	1.057	.500	1.172	2.144	.808	1.707	1.110
18	1.375	.772	.631	1.457	1.175	.625	1.422	2.144	.909	1.707	1.234
20	1.516	.710	.569	1.487	1.301	.625	1.422	2.175	1.034	1.707	1.360
22	1.641	.710	.569	1.487	1.428	.750	1.609	2.175	1.159	1.707	1.484
24	1.761	.710	.569	1.550	1.555	.800	1.703	2.237	1.284	1.832	1.610

PT07 CE SP07 CE jam nut receptacle



PT08 CE SP08 CE 90 degree plug



1.797 All dimensions for reference only.

1.265

.656

1.751

24

.797

3.024

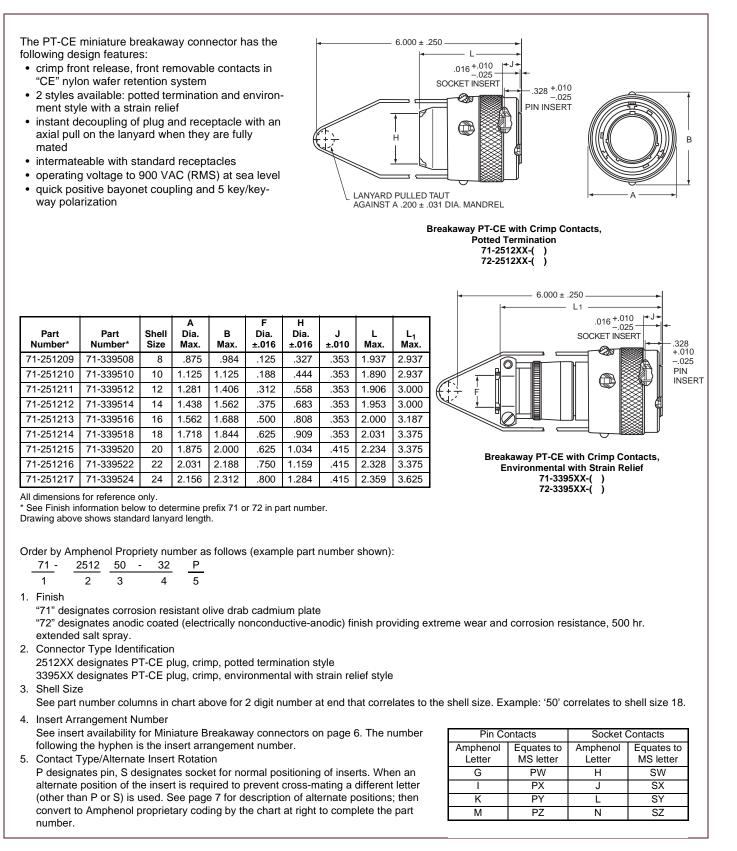
1.169

.918

1.374

2.624

PT-CE Breakaway twist pull plug



PT-CE, **SP-CE** how to order

PT-CE, SP-CE

To more easily illustrate ordering procedure, part number PT00CE-20-41PW (SR) is shown as follows:

PT	00	CE -	- <u>20</u> -	- <u>41</u>	Р	W	(SR)
1	2	3	4	5	6	7	8

See code below:

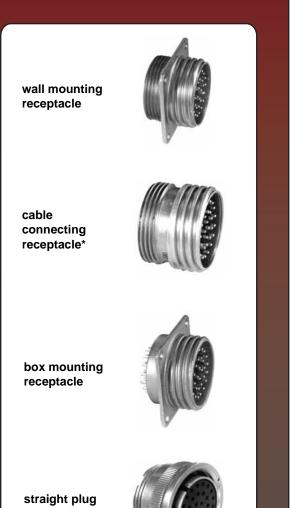
- 1. Connector Type
- "PT" designates standard electrically conductive olive drab cadmium plated bayonet lock connector with crimp contacts
- "SP" designates electrically non-conductive, hard anodic coated bayonet lock connector with large flange and mounting holes for back panel mount-
- ing, and crimp contacts.
- 2. Shell Style
 - "00" designates wall mounting receptacle
 - "01" designates cable connecting receptacle*
 - "02" designates box mounting receptacle
 - "06" designates straight plug
 - "07" designates jam nut receptacle "08" designates 90° plug
- 3. Service Class
- "CE" designates environmental crimp
- "CP" designates potted type crimp
- Both of the above are Amphenol[®] proprietary versions of the MIL-C-
- 26482, Series 1 crimp contact connector and offer 7 lbs. contact retention for size 20 contacts; 9 lbs for size 16 contacts.
- 4. Shell Size
- "20" designates shell size. Shell sizes 6 through 24 available.
- 5. Insert Arrangement
- Refer to pages 4-11 for insert availability.
- "20 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part number).
- 6. Contacts
- "P" designates pin contacts.
- "S" designates socket contacts.
- 7. Insert Rotation
- Refer to page 7.
- "W", "X", "Y", "Z" designate that insert is rotated in its shell from the "normal" position. No letter required for normal (no rotation) position.
- "(SR)" designates strain relief clamp. Indicate optional finishes as follows:
- (003) olive drab cadmium plate (standard on "PT")
- (005) anodic coating Alumilite® (standard on "SP")
- (014) olive drab cadmium plate over nickel
- (023) electroless nickel
- (024) olive drab zinc cobalt plating
- (025) non-conductive black zinc cobalt plating
- (027) conductive black zinc cobalt plating
- (424) electroless nickel finish with strain relief
- (466) olive drab zinc cobalt plating with strain relief
- (470) non-conductive black zinc cobalt plating with strain relief
- (476) conductive black zinc cobalt with strain relief

* This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

For ordering Miniature Breakaway PT-CE Crimp connectors see page 48.

HOW TO ORDER PT-CE, SP-CE

Amphenol [®] PC threaded coupling and solder termination





jam nut receptacle



Amphenol[®] PC Series threaded coupling miniature cylindrical connectors incorporate solder contacts. The PC double stub threaded coupling system cannot be cross threaded, and is mechanically assisted while engaging and disengaging.

Shell components are aluminum. Bright cadmium plating to QQ-P-416 with a clear chromate after-treatment provides a golden colored conductive finish. Single key/keyway polarization represents maximum simplicity in a design proven in millions of AN connectors.

Both pins and sockets are machined from a copper alloy and are gold plated. This gold plating eliminates contact corrosion and offers an indefinite shelf life. Socket contacts for these series are a closed entry design.

Both the insert and main joint gasket are molded from resilient neoprene. This provides excellent moisture sealing at the gasket and superior electrical insulation of the contacts in the insert.

The PC is intermateable and intermountable within the PC threaded coupling series.

Refer to pages 4-11 for insert arrangement availability.

* This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

PC-SE and PC-CE, which are threaded coupling and incorporate crimp contacts, are briefly covered on pages 62 and 63. It is necessary to contact Amphenol for ordering information on these types.

		Contact Specif	ications	
Contact Size	Test Current	Maximum Millivolt Drop†	Solder Well Diameter	Solder Well Depth
20	7.5	55	.046 ^{+.004} 000	.125 +.031 000
16	13.0	50	.078 ^{+.005} 003	.188 +.031 000

	Ser	vice Ratii	ng									
Recommended Test Voltage AC (RMS) Operating												
Service Rating	AC Voltage at Sea Level	Sea Level	50,000 ft.	70,000 ft.	110,000 ft.							
I	600	1,500	500	375	200							
II	1,000	2,300	750	500	200							

† Silver plated wire per MIL-C-26482

PC Service Classes

PC connectors are available in the service classes listed below. Each class except the hermetic seal receptacle has one or more means of terminating or supporting a cable or wire bundle.

- "A" General duty; back shell is threaded for conduit attachment of MS3057 cable clamp.
- "A" (SR) General duty; with strain relief clamp for cable or wire bundle support.
- "C" Pressurized receptacle; less than 1 cu. in. per hour leakage at 30 psi over a temperature range of -65°F to +257°F in accordance with BSC-C1P specification.
- "E" Environment resistant; with nut and grommet for moisture proofing individual wires.
- "E" (SR) Environment resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support.
- "P" Translucent nylon boot for retaining customer applied potting compounds; held in place by a threaded ring.
- "P" (SR) Strain relief clamp suitable for retaining customer applied potting compounds, with provision for wire support.
- "W" Compressing clamp and neoprene gland for moisture proofing multi-conductor jacketed cables. Telescoping sleeves (MS 3420A) can be used to adapt to cables smaller than minimum close down.
- "H"* Hermetically sealed with compression glass inserts.

Refer to pages 57-60 for Hermetic Versions within the PC solder series.

"A" general duty

"E" (SR) strain relief

"E" MS / "E" open wire seal











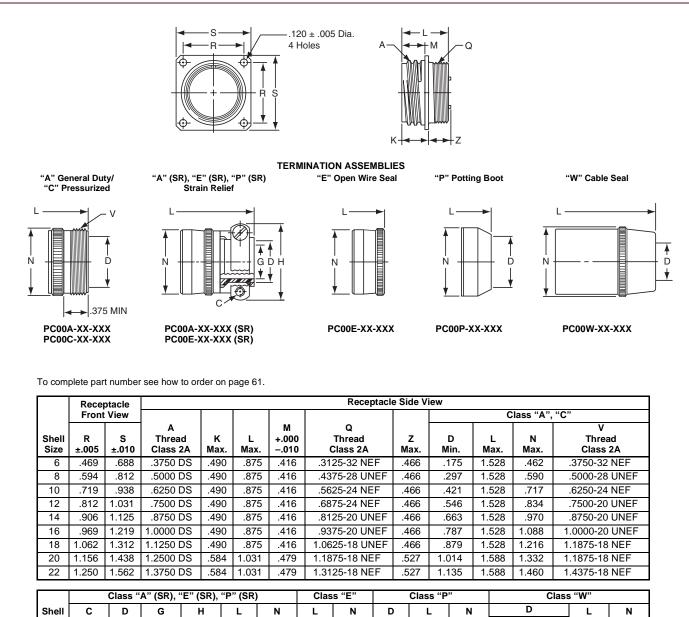
cable seal





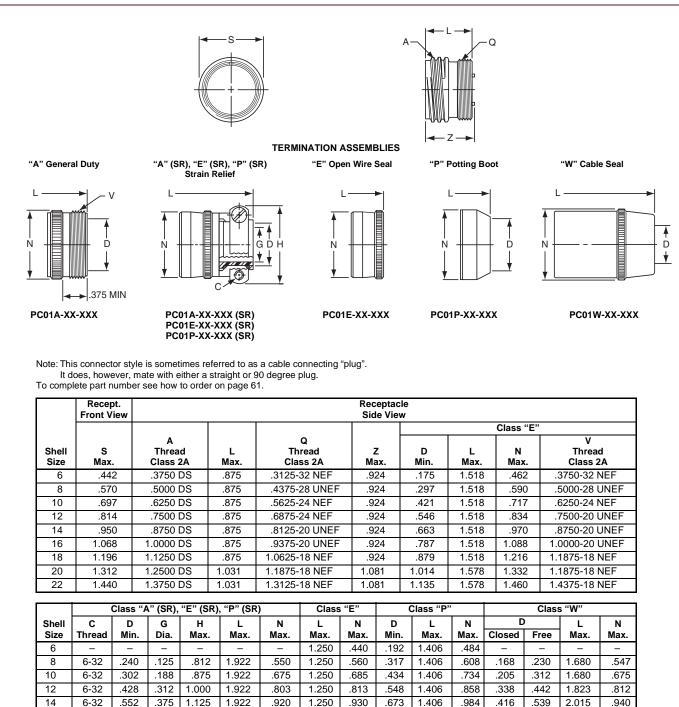
IREADED COUPLING

PC00 wall mounting receptacle



		Class "	A″ (SR), '	"E″ (SR),	"P" (SR))	Clas	s "E″		Class "P	,,		Class	s "W″	
Shell	С	D	G	н	L	N	L	Ν	D	L	Ν	0	-	L	N
Size	Thread	Min.	Dia.	Max.	Max.	Max.	Max.	Max.	Min.	Max.	Max.	Closed	Free	Max.	Max.
6	-	-	-	-	-	-	1.250	.440	.192	1.406	.484	-	-	-	-
8	6-32	.240	.125	.812	1.922	.550	1.250	.560	.317	1.406	.608	.168	.230	1.680	.547
10	6-32	.302	.188	.875	1.922	.675	1.250	.685	.434	1.406	.734	.205	.312	1.680	.675
12	6-32	.428	.312	1.000	1.922	.803	1.250	.813	.548	1.406	.858	.338	.442	1.823	.812
14	6-32	.552	.375	1.125	1.922	.920	1.250	.930	.673	1.406	.984	.416	.539	2.015	.940
16	6-32	.615	.500	1.188	2.047	1.047	1.250	1.057	.798	1.406	1.110	.550	.616	2.231	1.067
18	8-32	.740	.625	1.438	2.078	1.165	1.250	1.175	.899	1.406	1.234	.600	.672	2.461	1.194
20	8-32	.740	.625	1.438	2.344	1.290	1.434	1.301	1.024	1.562	1.360	.635	.747	2.835	1.322
22	8-32	.928	.750	1.719	2.344	1.418	1.434	1.430	1.149	1.562	1.484	.670	.846	2.999	1.449
		,													

PC01 cable connecting receptacle



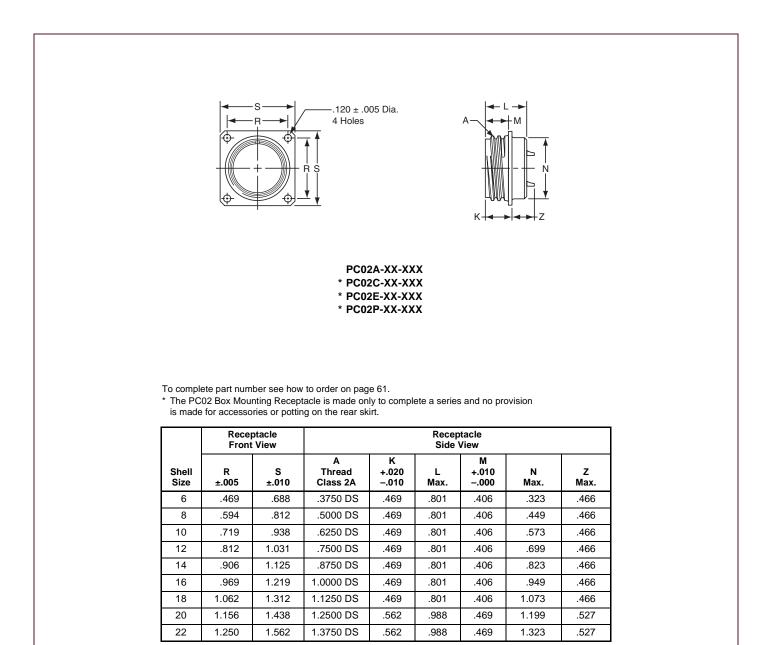
6-32 .552 .375 1.125 1.922 .920 1.250 .930 .673 1.406 .984 .416 .539 2.015 6-32 .615 .500 1.188 2.047 1.047 1.250 1.057 .798 1.406 1.110 .550 .616 2.231 1.067 8-32 .740 .625 1.438 2.078 1.165 1.250 1.175 .899 1.406 1.234 .600 .672 2.461 1.194 8-32 .740 .625 1.438 2.344 1.290 1.434 1.301 1.024 1.562 1.360 .635 .747 2.835 1.322 22 8-32 .928 .750 1.719 2.344 1.418 1.434 1.430 1.149 1.562 1.484 .670 .846 2.999 1.449 All dimensions for reference only.

16

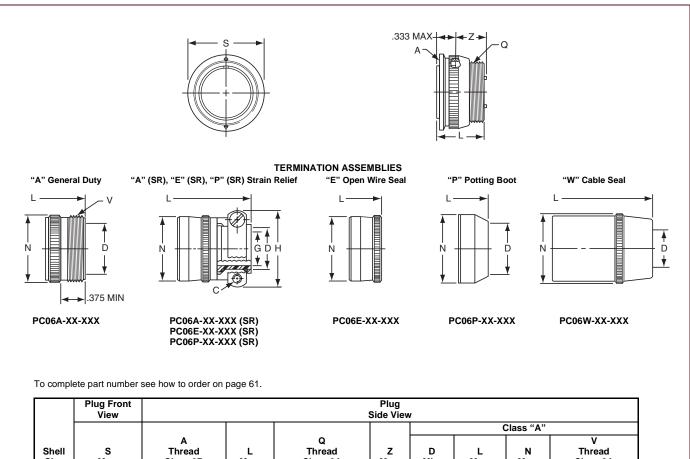
18

20

PC02 box mounting receptacle

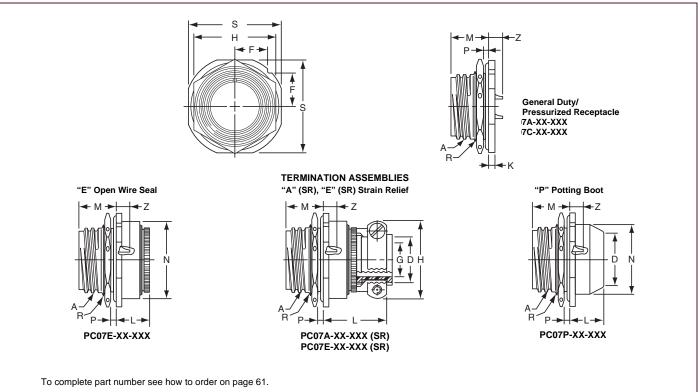


PC06 straight plug



		Front ew							Plug Side Vie	w					
												Cla	ss "A"		
Shell Size		S ax.		A Thread lass 2B	N	L lax.	Q Thre Class	ad	Z Max.	D Min.	L Ma	-	N Max.	V Thre Class	ad
6	.6	604	.3	750 DS		875	.3125-32	2 NEF	.627	.175	1.5	34	.462	.3750-32	2 NEF
8	.7	729	.5	000 DS		875	.4375-28	B UNEF	.627	.297	1.5	34	.590	.5000-28	3 UNEF
10	3.	354	.6	250 DS		875	.5625-24	4 NEF	.627	.421	1.5	34	.717	.6250-24	1 NEF
12		979	.7	500 DS		875	.6875-24	4 NEF	.627	.546	i 1.5	34	.834	.7500-20) UNEF
14	1.1	104	.8	750 DS		875	.8125-20	UNEF	.627	.663	3 1.5	34	.972	.8750-20) UNEF
16	1.2	229	1.0	000 DS		875	.9375-20	UNEF	.627	.787	1.5	34 1	.088	1.0000-20) UNEF
18		354		250 DS		875	1.0625-1		.627	.879		34 1	.216	1.1875-18	
20		178		2500 DS		031	1.1875-1	• • • • = •	.783	1.014		-	.332	1.1875-18	-
22	1.6	604	1.3	8750 DS	1.	031	1.3125-1	8 NEF	.783	1.135	1.6	13 1	.460	1.4375-18	3 NEF
	C	lass "A	" (SR),	"E" (SR), "P" (SF	R)	Clas	s "E"		Class "P	"		Cla	ss "W"	
Shell	С	D	G	H	L	N	L	N	D	L	N		D	L	N
0:							Maria								
Size	Thread	Min.	Dia.	Max.	Max.	Max.	Max.	Max.	Min.	Max.	Max.	Closed	Free	Max.	Max.
6	Thread –	Min. –	Dia. –	Max.	Max. _	wax.	1.250	.440	Min. .192	мах. 1.406	Max. .484	Closed	Free –	Max.	Max.
								-						-	-
6	-	-	-	-	_	-	1.250	.440	.192	1.406	.484	_	-	_	-
6 8	- 6-32	_ .240	- .125 .188 .312		_ 1.906	- .550 .675 .803	1.250 1.250 1.250 1.250	.440 .560	.192 .317	1.406 1.406	.484 .608	_ .168	_ .230	- 1.680	_ .547
6 8 10 12 14	- 6-32 6-32 6-32 6-32	- .240 .302 .428 .552	- .125 .188 .312 .375	- .812 .875 1.000 1.125	- 1.906 1.906 1.906 1.906	- .550 .675 .803 .920	1.250 1.250 1.250 1.250 1.250	.440 .560 .685 .813 .930	.192 .317 .434 .548 .673	1.406 1.406 1.406 1.406 1.406 1.406	.484 .608 .734 .858 .984	- .168 .205 .338 .416	- .230 .312 .442 .539	- 1.680 1.680 1.823 2.015	- .547 .675 .812 .940
6 8 10 12 14 16	- 6-32 6-32 6-32 6-32 6-32	- .240 .302 .428 .552 .615	- .125 .188 .312 .375 .500	- .812 .875 1.000 1.125 1.188	- 1.906 1.906 1.906 1.906 2.047	- .550 .675 .803 .920 1.047	1.2501.2501.2501.2501.2501.250	.440 .560 .685 .813 .930 1.057	.192 .317 .434 .548 .673 .798	1.406 1.406 1.406 1.406 1.406 1.406	.484 .608 .734 .858 .984 1.110	- .168 .205 .338 .416 .550	- .230 .312 .442 .539 .616	- 1.680 1.680 1.823 2.015 2.231	- .547 .675 .812 .940 1.067
6 8 10 12 14 16 18	- 6-32 6-32 6-32 6-32 6-32 8-32	- .240 .302 .428 .552 .615 .740	- .125 .188 .312 .375 .500 .625	- .812 .875 1.000 1.125 1.188 1.438	- 1.906 1.906 1.906 1.906 2.047 2.078	- .550 .675 .803 .920 1.047 1.165	1.2501.2501.2501.2501.2501.2501.2501.250	.440 .560 .685 .813 .930 1.057 1.175	.192 .317 .434 .548 .673 .798 .899	1.406 1.406 1.406 1.406 1.406 1.406 1.406	.484 .608 .734 .858 .984 1.110 1.234	- .168 .205 .338 .416 .550 .600	- .230 .312 .442 .539 .616 .672	- 1.680 1.680 1.823 2.015 2.231 2.461	- .547 .675 .812 .940 1.067 1.194
6 8 10 12 14 16	- 6-32 6-32 6-32 6-32 6-32	- .240 .302 .428 .552 .615	- .125 .188 .312 .375 .500	- .812 .875 1.000 1.125 1.188	- 1.906 1.906 1.906 1.906 2.047	- .550 .675 .803 .920 1.047	1.2501.2501.2501.2501.2501.250	.440 .560 .685 .813 .930 1.057	.192 .317 .434 .548 .673 .798	1.406 1.406 1.406 1.406 1.406 1.406	.484 .608 .734 .858 .984 1.110	- .168 .205 .338 .416 .550	- .230 .312 .442 .539 .616	- 1.680 1.680 1.823 2.015 2.231	- .547 .675 .812 .940 1.067

PC07 jam nut receptacle



	Rece	ptacle Fror	nt View		Receptacle Side View Class "A", "C"										
Shell Size	F ±.010	H Hex ±.016	S ±.010	A Thre Class	ead	K +.016 –.010		M .010		F Inel Th in.	icknes Ma	-		R Thread Class 2A	Z Max.
6	.286	.625	.812	.3750	DS DS	.125	.6	671	.0	62	.12	5	.4375	5-28 UNEF	.232
8	.331	.750	.938	.5000	DS DS	.125	.6	671	.0	62	.12	5	.562	5-24 NEF	.232
10	.375	.875	1.062	.6250	DS DS	.125	.6	671	.0	62	.12	5	.6875	5-24 NEF	.232
12	.442	1.062	1.250	.7500	DS DS	.125	.6	671	.0	62	.12	5	.8750	0-20 UNEF	.232
14	.486	1.188	1.375	.8750	DS DS	.125	.6	671	.0	62	.12	5 1	.000	0-20 UNEF	.232
16	.530	1.312	1.500	1.0000) DS	.125	.6	671	.0	62	.12	5 1	.125	0-18 NEF	.232
18	.573	1.438	1.625	1.1250) DS	.125	.6	671	.0	62	.12	5 1	.250	0-18 NEF	.232
20	.641	1.562	1.812	1.2500) DS	.156		797	.0	62	.25	0 1	.375	0-18 NEF	.262
22	.685	1.688	1.938	1.3750) DS	.156		797	.0	62	.25	0 1	.500	0-18 NEF	.262
											1				
		Class "E"				lass "A" (S	R), "E	E" (SR)		1				Class "P"	
Shell Size	L Max.	-	N ax.	C Thread	G Dia	. Max	κ.	L Ma:	ĸ.	F Mi		D Min		L Max.	N Max.
6	.692	.6	605	_	_	-		_		-	-	.19	92	.665	.48
8	.692		730	6-32	.12	5	2	1.09	96	.2	240	.31	7	.665	.60
10	.692	3.	355	6-32	.18	8	5	1.09	96	.3	02	.43	34	.665	.73
12	.692		980	6-32	.31	2 1.00	0	1.09	96	.4	-28	.54	18	.665	.85
14	.692	1.1	105	6-32	.37	5 1.12	5	1.09	96	.5	52	.67	73	.665	.98
16	.692	1.2	230	6-32	.50	0 1.18	8	1.22	28	.6	51	.79	98	.665	1.11
18	.692	1.:	355	8-32	.62	5 1.43	8	1.22	28	.7	40	.89	99	.665	1.23
20	.754	1.	511	8-32	.62	5 1.43	8	1.29	91	.7	40	1.02	24	.790	1.36
22	.754	1.0	636	8-32	.75	0 1.62	5	1.29	91	.9	28	1.14	19	.790	1.48

PC hermetic

Three shell styles are available in the hermetic PC threaded series:

- PCIH
- PC02H
- PC07H
- PC0/H

These hermetic connectors are available with solder cup or flat eyelet pin contacts. Socket contacts are available in some versions. Other design characteristics of the PC hermetic connector series are as follows:

Shell Size: 6 thru 22. (tin plated)

Contact count: 2 through 65. Refer to pages 4 and 5 for insert availability for hermetics.

Current: 5.0 amp, each #20 contact; 10 amp, each #16 contact; 17 amp, each #12 contact.

Contacts: Fabricated from high nickel alloy and tin plated.

Dielectric Withstanding Voltage (sea level): 1500 volts (RMS) 60 cps Service Rating I; 2300 volts (RMS) 60 cps Service Rating II.

Compression glass inserts, permanently lettered.

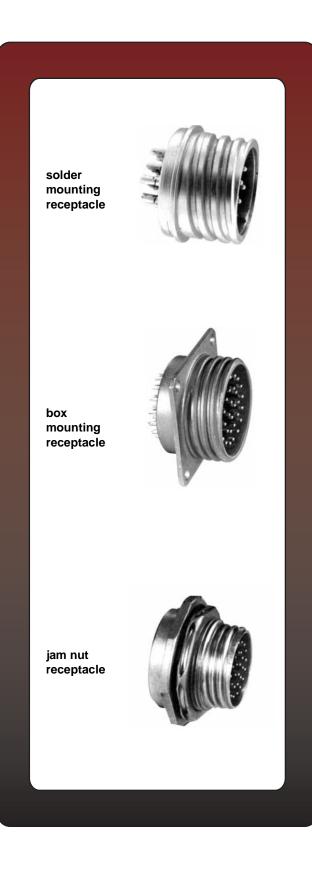
Helium Leakage: Less than 1.0 X 10⁻⁶ cc/sec. at 15 psi differential.

Physical Shock: 100 G's.

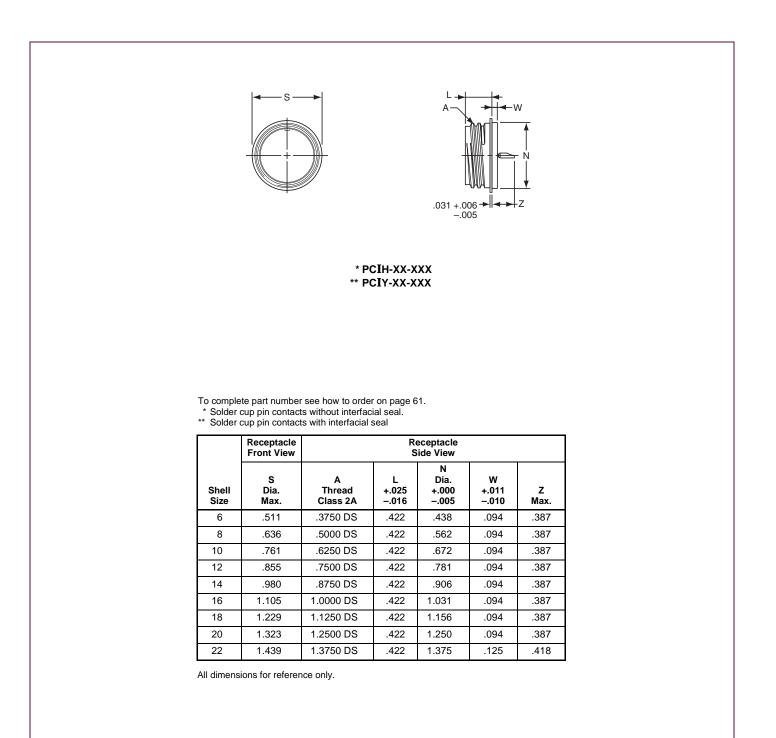
Vibration: Exceeds MIL-E-5272 Procedure II.

Thermal Shock: No deterioration or failure after 5 cycles at –55 °F to +257°F.

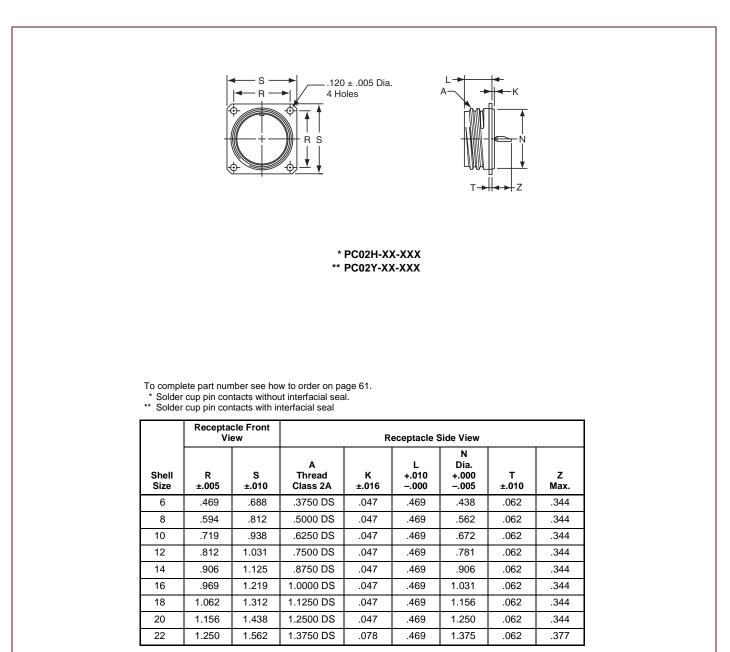
Refer to pages 4-11 for insert arrangement availability.



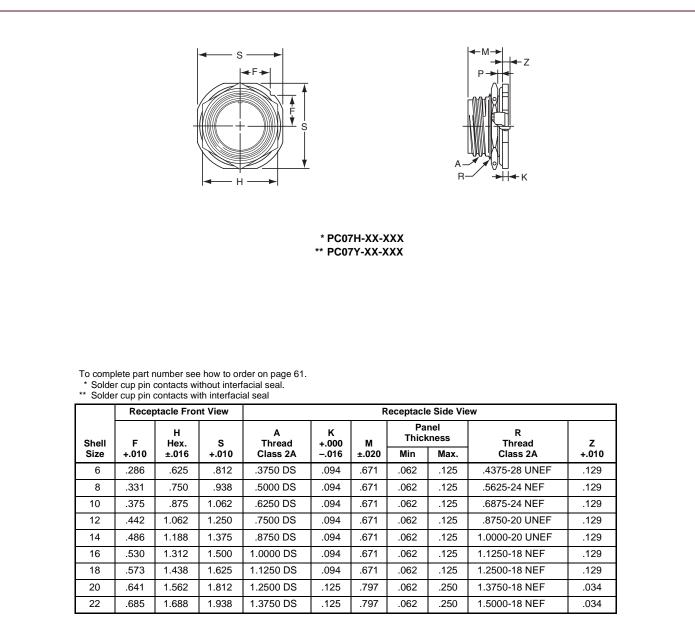
PCIH hermetic solder mounting receptacle



PC02H hermetic box mounting receptacle



PC07H hermetic jam nut receptacle



PC how to order

PC

To more easily illustrate ordering procedure, part number PC00A-20-41PW (SR) is shown as follows:

PC	00	Α·	- 20 -	- 41	Р	W	(SR)
1	2	3	4	5	6	7	8

See code below:

- 1. Connector Type
 - "PC" designates bright cadmium plated with clear chromate after treatment, threaded coupling connector with solder contacts
- 2. Shell Style
 - "00" designates wall mounting receptacle
- "01" designates cable connecting receptacle[†]
- "02" designates box mounting receptacle
- "06" designates straight plug
- "07" designates jam nut receptacle
- "I" designates solder-mount receptacle (hermetic only)
- 3. Service Class
- "A" designates general duty back shell
- "C" designates pressurized receptacle
- "E" designates environmental resisting open wire seal with grommet and nut
- "P" designates potted with potting boot
- "W" designates clamp assembly for moisture proofing, multijacketed cables
- "H" designates hermetic* seal (without interfacial seal)
- "Y" designates hermetic* seal (with interfacial seal)
- 4. Shell Size
- "20" designates shell size. Shell sizes 6 through 24 available. 5. Insert Arrangement
- Refer to pages 4-11 for insert availability. "20 – 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part number).
- 6. Contacts
 - "P" designates pin contacts.
 - "S" designates socket contacts.
- 7. Insert Rotation
- Refer to page 7.

"W", "X", "Y", "Z" designate that insert is rotated in its shell from the "normal" position. No letter required for normal (no rotation) position.

- 8. "(SR)" designates strain relief clamp. Indicate optional finishes as follows:
 - (001) bright cadmium (standard on "PC")
 - (003) olive drab cadmium plate
 - (003) onve drab cadmium plate (005) anodic coating - Alumilite[®]
 - (011) chromate treated (Iridite 14-2)
 - (014) olive drab cadmium plate over nickel
 - (023) electroless nickel

* Hermetic connectors are supplied with tin plated shells.

† This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug. HOW TO ORDER PC SERIES

Amphenol [®] PC-SE, PC-CE threaded coupling and crimp termination



Amphenol[®] PC-SE Series threaded coupling miniature cylindrical connectors incorporate crimp contacts in a spring tower retention system.

Amphenol[®] PC-CE Series threaded coupling miniature cylindrical connectors incorporate crimp contacts in a nylon wafer retention system to maintain contact position.

The PC double stub threaded coupling system cannot be cross threaded, and is mechanically assisted while engaging and disengaging.

Shell components are aluminum. Bright cadmium plating to QQ-P-416 with a clear chromate after-treatment provides a golden colored conductive finish. Single key/keyway polarization represents maximum simplicity in a design proven in millions of AN connectors.

Both pins and sockets are machined from a copper alloy and are gold plated. This gold plating eliminates contact corrosion and offers an indefinite shelf life. Socket contacts for these series are a closed entry design.

Both the insert and main joint gasket are molded from resilient neoprene. This provides excellent moisture sealing at the gasket and superior electrical insulation of the contacts in the insert.

The PC-SE and PC-CE are only intermateable and intermountable within the PC threaded coupling series.

Shell style drawing pages are not shown in this catalog for the PC-SE and PC-CE styles. If connector drawings are needed please contact Amphenol for assistance. Shell styles are currently available in these series as follows:

- PC00-SE, wall mounting receptacle
- PC01-SE, cable connecting receptacle
- PC02-SE, box mounting receptacle
- PC06-SE, straight plug
- PC08-SE, 90 degree plug
- PC06-CE straight plug (will mate with PC-SE receptacles and PC solder receptacles)

Please contact Amphenol for complete information, as there may be limitations in shell sizes within the PC-SE and PC-CE series.

Refer to pages 4-11 for insert arrangement availability.

* This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

PC-SE. PC-CE

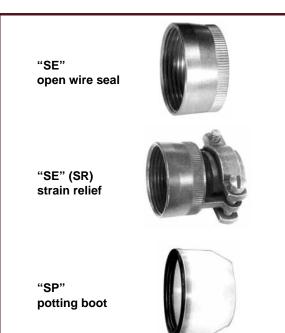
Contact Specifications							
Maximum Maximum Contact Test Millivolt Crimp Well Minimu Size Current Drop† Diameter Well De							
20	7.5	55	.049 ±.001	.267			
16	13.0	49	.067 ±.001	.236			
12	23.0	42	.100 ±.002	.236			

Service Rating							
	Recommended	Test Voltage AC (RMS), 60 cps					
Service Rating					110,000 ft.		
I	600	1,500	500	375	200		
II	1,000	2,300	750	500	200		

† Silver plated wire per MIL-C-26482

PC-SE and PC-CE Service Classes

- PC-SE and PC-CE connectors are available in the three service classes listed below.
- "SE" Open wire sealing environmental resistant, with a nut and grommet for moisture proofing individual wires
- "SE" (SR)Strain relief clamp environmental resistant strain relief clamp and grommet for moisture proofing individual wires; provides added wire bundle support
- "SP" Translucent nylon boot for retaining customer applied potting compounds; held in place by a threaded ring



PC-SE, PC-CE how to order

PC-SE, PC-CE

To more easily illustrate ordering procedure, part number PC-SE00A-20-41PW (SR) is shown as follows:

PC-SE	00	SP	-	20	- 41	Ρ	W	(SR)
1	2	3		4	5	6	7	8

See code below:

- 1. Connector Type
- "PC-SE" designates bright cadmium plated with clear chromate after treatment, threaded coupling connector with crimp contacts, incorporating a spring tower retention system
- "PC-CE" designates bright cadmium plated with clear chromate after treatment, threaded coupkling connector with crimp contacts, incorporating a nylon waftr retention system to maintain contact postion
- Shell Styles PC-SE consult Amphenol for availability.
- "00" designates wall mounting receptacle
- "01" designates cable connecting receptacle[†]
- "02" designates box mounting receptacle
- "06" designates straight plug
- "08" designates 90 degree plug
- 2. Shell Style PC-CE consult Amphenol for availability.
- "06" designates straight plug
- 3. Service Class
 - "SE" designates environmental crimp
- "SP" designates potted type crimp

Both of the above are Amphenol[®] proprietary versions of the MIL-C-26482, Series 1 crimp contact connector and offer 7 lbs. contact retention for size 20 contacts; 9 lbs for size 16 contacts.)

4. Shell Size

"20" designates shell size. Please contact Amphenol for complete information, as there may be limitations in shell sizes with the PC-SE and PC-CE series.

- 5. Insert Arrangement
- Refer to pages 4-11 for insert availability.

"20 - 41" designates insert arrangement. (The number following the hyphen is the number only that is used in the part number).

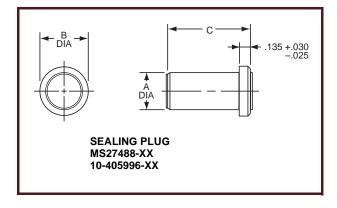
- 6. Contacts
 - "P" designates pin contacts.
 - "S" designates socket contacts.
- 7. Insert Rotation
- Refer to page 7.

"W", "X", "Y", "Z" designate that insert is rotated in its shell from the "normal" position. No letter required for normal (no rotation) position.

- 8. "(SR)" designates strain relief clamp.
- Indicate optional finishes as follows:
- (001) bright cadmium (standard on "PC")
- (003) olive drab cadmium plate
- (005) anodic coating Alumilite®
- (011) chromate treated (Iridite 14-2)
- (014) olive drab cadmium plate over nickel
- (023) electroless nickel
- † This connector style is sometimes referred to as a cable connecting "plug". It does, however, mate with either a straight or 90 degree plug.

THREADED COUPLING WITH CRIMP CONTACTS PC-SE, PC-CE

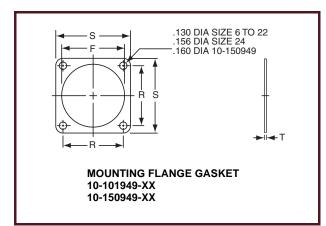
PT, SP, PC accessories – sealing plugs, flange gaskets, potting boots



SEALING PLUGS – FOR PT, SP, PC

Contact Size	Amphenol [®] Part Number	MS Number	A Dia. ±.010	В Dia. ±.005	C ±.010	Color Code
12	10-405996-12	MS27488-12	.121	.171	.564	Yellow
16	10-405996-16	MS27488-16	.083	.133	.564	Blue
20	10-405996-20	MS27488-20	.060	.090	.564	Red

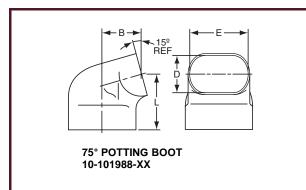
How to Order: Order by 10- (Proprietary) or MS part number as shown in chart above.



MOUNTING FLANGE GASKETS – FOR PT, SP, PC

	PT, PC 10-101949		SP 10-150949		PT, S 10-10 10-15	1949
Shell Size	R ±.010	S ±.010	R ±.010	S ±.010	F +.016 –.000	T ±.008
6	.469	.688	.641	.953	.375	.024
8	.594	.812	.734	1.047	.500	.024
10	.719	.938	.812	1.125	.625	.024
12	.813	1.031	.938	1.250	.750	.024
14	.906	1.125	1.031	1.344	.875	.024
16	.969	1.219	1.125	1.438	1.000	.024
18	1.063	1.312	1.203	1.516	1.125	.024
20	1.156	1.438	1.297	1.672	1.250	.024
22	1.250	1.563	1.375	1.750	1.375	.024
24	1.375	1.688	1.500	1.875	1.500	.024

How to Order: For PT, PC: 10-101949-XX (complete order number with desired shell size). For SP: 10-150949-XX (complete order number with desired shell size).

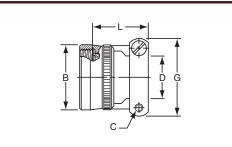


75° POTTING BOOTS – FOR PT, SP, PC

Shell Size	B Max.	D ±.015	E ±.015	L Max.
8	.433	.312	.438	.766
10	.493	.438	.562	.830
12	.552	.516	.688	.861
14	.643	.625	.781	.916
16	.658	.656	.890	.936
18	.689	.703	1.000	.959
20	.750	.766	1.125	1.052
22	.794	.812	1.234	1.073
24	1.070	.918	1.374	1.310

How to Order: 10-101988-XX (complete order number with desired shell size).

PT, SP, PC accessories – clamps



CLASS "E" STRAIN RELIEF CLAMP 10-101971-XX

CLASS "E" STRAIN RELIEF CLAMP - FOR PT, SP, PC

Shell Size	B Max.	C Thread Class 2B	D Min.	G Max.	L Max.
8	.550	6-32 NC	.240	.812	.930
10	.675	6-32 NC	.302	.875	.930
12	.803	6-32 NC	.428	1.000	.930
14	.920	6-32 NC	.552	1.125	.930
16	1.047	6-32 NC	.615	1.188	1.062
18	1.165	8-32 NC	.740	1.438	1.062
20	1.291	8-32 NC	.740	1.438	1.093
22	1.418	8-32 NC	.928	1.719	1.093
24	1.533	8-32 NC	.928	1.719	1.093

How to Order: 10-101971-XX X

shell size

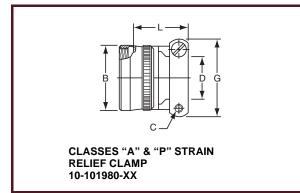
Add desired finish suffix[†] Add desired -

"1" designates bright cadmium with clear chromate "3" designates olive drab cadmium

"5" designates Alumilite®

Not for use with jam nut style connectors.





Shell Size	B Max.	C Thread Class 2B	D Min.	G Max.	L +.010 –.020
8	.540	6-32 NC	.240	.812	.843
10	.665	6-32 NC	.302	.875	.843
12	.793	6-32 NC	.428	1.000	.843
14	.910	6-32 NC	.552	1.125	.843
16	1.037	6-32 NC	.614	1.188	.975
18	1.155	8-32 NC	.740	1.438	.975
20	1.281	8-32 NC	.740	1.438	1.007
22	1.408	8-32 NC	.928	1.719	1.007
24	1.533	8-32 NC	.938	1.719	1.007

How to Order: 10-101980-XX X Add desired Add desired finish suffix[†]

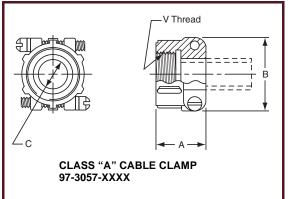
shell size

"1" designates bright cadmium with clear chromate

"3" designates olive drab cadmium

"5" designates Alumilite®

Not for use with jam nut style connectors.





Shell	Amphenol®	Α	В	С	V
Size	Part Number	±.031	Max.	Dia. Min.	Thread
10	97-3057-1004	.795	.842	.3125	.6250-24
12	97-3057-1007	.850	.995	.4375	.7500-20
14	97-3057-1008	.920	1.120	.5625	.8750-20
16	97-3057-1010	.920	1.216	.6250	1.0000-20
18/20	97-3057-1012	.927	1.403	.7500	1.1875-18
22/24	97-3057-1016	1.015	1.683	.9375	1.4375-18

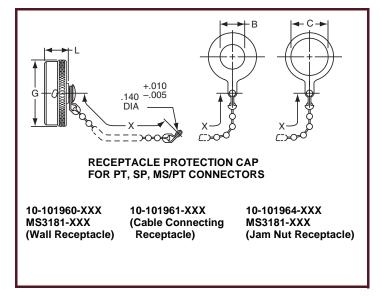
How to Order: Order by 97-3057-XXXX number listed above. Standard finish is olive drab zinc alloy. Consult Amphenol, Sidney, NY for alternate finishes.

† Standard accessory finishes are "1" bright cadmium with clear chromate for PC types, "3" olive drab cadmium for PT and MS/PT types, "5" Alumilite[®] for SP types. Electroless nickel plating is also available on some items; consult Amphenol, Sidney, NY

All dimensions for reference only.

ACCESSORIES & TOOLS

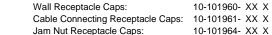
PT, SP, MS/PT accessories – protection caps

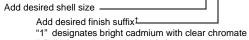


RECEPTACLE PROTECTION CAPS – FOR PT, SP, MS/PT

Shell Size	B Dia. +.010 –.000	C Dia. +.010 000	G Dia. Max.	L +.020 –.000	X Std. & MS RA, CA, NA	X MS only RAL/CAL/NAL
6	.328	.454	.577	.563	3.000	5.000
8	.454	.578	.706	.563	3.000	5.000
10	.578	.703	.816	.563	3.000	5.000
12	.703	.891	1.000	.563	3.500	5.000
14	.844	1.016	1.128	.563	3.500	5.000
16	.969	1.141	1.257	.563	3.500	5.000
18	1.094	1.266	1.367	.563	3.500	5.000
20	1.219	1.391	1.496	.563	4.000	5.000
22	1.343	1.516	1.624	.563	4.000	5.000
24	1.453	1.614	1.747	.603	4.000	5.000

How to Order Proprietary Receptacle Caps:





"3" designates olive drab cadmium "5" designates Alumilite®

Proprietary caps are supplied with standard bead chains only (as shown in drawing at left). For other chain options, an MS version cap should be ordered.

How to Order MS Version Receptacle Caps:



10-101960- XX X

10-101964- XX X

Shell size-

MS versions are supplied with standard anodize finish only. For other finish options a proprietary cap should be ordered.

PLUG PROTECTION CAPS - FOR PT, SP, MS/PT

Shell Size	N Dia. +.001 –.005	L Dia. +.025 –.015	X Std. & MS CA, RA	X MS only CAL/RAL
6	.348	.532	3.000	5.000
8	.473	.532	3.000	5.000
10	.590	.532	3.000	5.000
12	.750	.532	3.500	5.000
14	.875	.532	3.500	5.000
16	1.000	.532	3.500	5.000
18	1.125	.532	3.500	5.000
20	1.250	.594	4.000	5.000
22	1.375	.594	4.000	5.000
24	1.500	.627	4.000	5.000

How to Order Proprietary Plug Caps: 10-101957-XX X

Add desired shell size _

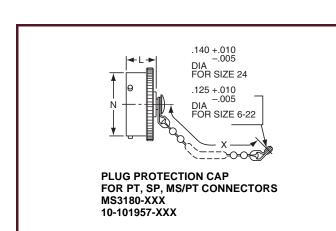
- Add desired finish suffix[†]
- "1" designates bright cadmium with clear chromate
- "3" designates olive drab cadmium
- "5" designates Alumilite®

Proprietary caps are supplied with standard bead chains only (as shown in drawing at left). For other chain options an MS version cap should be ordered.

How to Order MS Version Plug Caps: MS3180- XX -CA for sash chain

Shell size -

-CAL for long sash chain -RA for rope chain -RAL for long rope chain



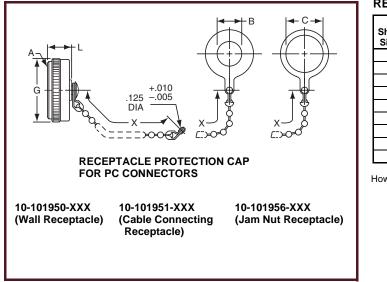
† Standard accessory finishes are "1" bright cadmium with clear chromate for PC types, "3" olive drab cadmium for PT and MS/PT types, "5" Alumilite® for SP types. Electroless nickel plating is also available on some items; consult Amphenol, Sidney, NY

All dimensions for reference only.

66

MS versions are supplied with standard anodize finish only. For other finish options a proprietary cap should be ordered.

PC accessories – protection caps



RECEPTACLE PROTECTION CAPS – FOR PC

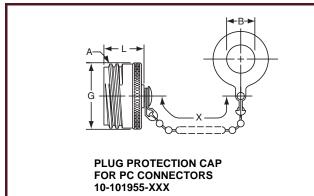
		B Dia.	C Dia.			
Shell	A Thread	+.010	+.010	G	L	х
Size	Class 2B	000	000	Max.	Max.	±.250
6	.3750 DS	.328	.454	.520	.448	3.000
8	.5000 DS	.454	.578	.648	.448	3.000
10	.6250 DS	.578	.703	.776	.448	3.000
12	.7500 DS	.703	.891	.902	.448	3.500
14	.8750 DS	.844	1.016	1.030	.448	3.500
16	1.0000 DS	.969	1.141	1.157	.448	3.500
18	1.1250 DS	1.094	1.266	1.284	.448	3.500
20	1.2500 DS	1.219	1.391	1.412	.448	4.000
22	1.3750 DS	1.343	1.516	1.507	.448	4.000

How to Order Proprietary Receptacle Caps for PC connectors only:

	1 0 001110000		••••
Wall Receptacle Caps:	10-101950-	XX I	Х
Cable Connecting Receptacle Caps:	10-101951-	XX I	Х
Jam Nut Receptacle Caps:	10-101956-	XX	Х

Add desired shell size -

Caps for PC connectors are supplied only in proprietary versions with standard bead chains only (as shown in drawing at left).



PLUG PROTECTION CAPS – FOR PC

Shell Size	A Thread Class 2A	B +.010 –.000	G Max.	L Max.	X ±.250
6	.3750 DS	.328	.399	.557	3.000
8	.5000 DS	.454	.526	.557	3.000
10	.6250 DS	.578	.643	.557	3.000
12	.7500 DS	.703	.770	.557	3.500
14	.8750 DS	.844	.897	.557	3.500
16	1.0000 DS	.969	1.025	.557	3.500
18	1.250 DS	1.094	1.152	.557	3.500
20	1.2500 DS	1.219	1.279	.557	4.000
22	1.3750 DS	1.343	1.416	.557	4.000

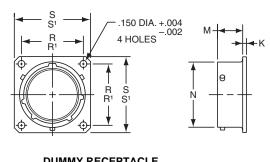
How to Order Proprietary Plug Caps for PC only: 10-101955-XX X Add desired shell size

- Add desired finish suffix[†]
- "1" designates bright cadmium with clear chromate (standard for (PC) "3" designates olive drab cadmium
- "5" designates Alumilite®

Caps for PC connectors are supplied only in proprietary versions with standard bead chains only (as shown in drawing at left).

† Standard accessory finishes are "1" bright cadmium with clear chromate for PC types, "3" olive drab cadmium for PT and MS/PT types, "5" Alumilite[®] for SP types. Electroless nickel plating is also available on some items; consult Amphe-nol, Sidney, NY

PT, SP, PC accessories – dummy receptacles, "O" rings, plastic dust caps



DUMMY RECEPTACLE FOR PT, SP, MS/PT CONNECTORS MS3115-XXX 10-150921-XXX

DUMMY RECEPTACLES - FOR PT, SP, MS/PT

		м	N	Proprieta	y Version	MS Ve	ersion
Shell Size	K ±.010	+.030 000	+.001 005	R ±.005	S ±.010	R ¹ (TP)	S ¹ (TP)
8	.062	.462	.473	.734	1.047	.594	.828
10	.062	.462	.590	.812	1.125	.719	.954
12	.062	.462	.750	.938	1.250	.812	1.047
14	.062	.462	.875	1.031	1.344	.906	1.141
16	.062	.462	1.000	1.125	1.438	.969	1.234
18	.062	.462	1.125	1.203	1.516	1.062	1.328
20	.062	.556	1.250	1.297	1.672	1.156	1.453
22	.062	.556	1.375	1.375	1.750	1.250	1.578
24	.062	.589	1.500	1.500	1.875	1.375	1.703

How to Order Proprietary Dummy Receptacles: 10-150921-XX X

Add desired shell size

Add desired finish suffix[†] —

"1" designates bright cadmium with clear chromate

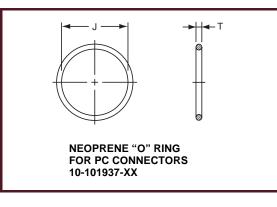
"3" designates olive drab cadmium "5" designates Alumilite[®]

How to Order MS Version Dummy Receptacles: MS3115-XX X

Add desired shell size	
Add desired finish suffix [†]	

-A designates Alumilite®

- -L designates electroless nickel
- -W designates olive drab cadmium



NEOPRENE "O" RINGS – FOR PC

Shell Size	Amphenol® Part Number	J Dia. ±.010	T Dia. ±.003
6	10-101937-6	.172	.031
8	10-101937-8	.328	.031
10	10-101937-10	.406	.031
12	10-101937-12	.531	.031
14	10-101937-14	.641	.031
16	10-101937-16	.781	.031
18	10-101937-18	.906	.031
20	10-101937-20	.984	.031
22	10-101937-22	1.109	.031

How to order "O" rings: Order by 10- (Proprietary) only as shown in chart above.

PLAS	TIC DI	JST	CAPS
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FOR PT, SP

FOR PC

	-	1			
Shell Size	Plug Plastic Dust Cap	Receptacle Plastic Dust Cap	Shell Size	Plug Plastic Dust Cap	Receptacle Plastic Dust Cap
6	10-70500-8	10-70506-8S	6	10-70576-6	10-70576-8
8	10-70506-12	10-70506-10	8	10-70576-8	10-70500-8
10	10-70500-12	10-70506-12	10	10-70500-8	10-70500-10
12	10-70506-16	10-70506-14	12	10-70500-10	10-70500-12
14	10-70506-18	10-70506-16	14	10-70500-12	10-70500-14
16	10-70506-20	10-70506-18	16	10-70500-14	10-70500-16
18	10-70506-22	10-70506-20	18	10-70576-18	10-70500-18
20	10-70506-24	10-79506-22	20	10-70576-20	10-70500-20
22	10-70524-1	10-70506-24	22	10-70576-22	10-70500-22
24	10-70506-28	10-70524-1			

How to Order Plastic Dust Caps:

To the basic order number add the dust cap size to match connector plug or receptacle shell size, as shown in the tables above. Example: 10-70506-12 would be the correct order number for a plastic dust cap for a PT00 receptacle, shell size 10.

Application Tools "SE", "CE"

The following data includes information pertaining to the application tools for crimping, inserting and removing size 20, 16, and 12 contacts incorporated in Amphenol[®] Miniature Cylindrical Connectors.

All crimping tools included are the "full cycling" type, and when used as specified by the manufacturer, provide reliable crimped wire to contact termination.

Tool frames and turret heads are available from approved tool manufacturers; consult Amphenol, Sidney, NY for listings.

Assembly instructions are available online at www.amphenol-aerospace.com

See the following:

L-786 for SE assembly instructions

L-658 for CE assembly instructions

L-555 for solder type instructions

CRIMPING TOOLS

FOR PT-SE, SP-SE, PC-SE, MS/PT-SE (MIL-C-26482, Series 1) Connectors FOR PT-CE, SP-CE, PC-CE (Proprietary) Connectors

Contact	MS Tool Pa	art Number
Size	Tool Frame	Turret Head
20	M22520/1-01	M22520/1-02
16	M22520/1-01	M22520/1-02
12	M22520/1-01	M22520/1-02

Contact	MS Tool Part Number				
Size	Tool Frame	Turret Head			
20	M22520/1-01*	*			
16	M22520/1-01*	*			

* Use Daniels TH254 or equivalent

INSERTION/REMOVAL TOOLS

FOR PT-SE, SP-SE, PC-SE, MS/PT-SE (MIL-C-26482, Series 1) Connectors

		Insertion Tool	Remo	val Tool	
Contact Size	Amphenol [®] Contact Insertion Pliers	Amphenol [®] Contact Insertion Tool	MS Part Number Contact Insertion Tool	Amphenol [®] Contact Removal Tool	MS Part Number Contact Removal Tool
20	11-8107-20	11-7401-20	M81969/17-03	11-7880-20	M81969/19-07
16	11-8107-16	11-7401-16	M81969/17-04	11-7880-16	M81969/19-08
12	-	-	M81969/17-05	-	M81969/19-09

FOR PT-CE, SP-CE, PC-CE (Proprietary) Connectors

	Insertion/Removal Tool		
Contact Size	Contact Insertion Pliers	Contact Removal Tool Kit	
20	11-6782	11-6900	
16	11-6781	11-6900	

Contacts - Power and Thermocouple Crimp for miniature cylindrical connectors

The following tables provide part number information for crimp contacts used in Amphenol[®] Miniature Cylindrical Connectors. For additional information, consult Amphenol, Sidney, NY.

CRIMP CONTACTS for MIL-C-26482, Series 1 (PT-SE, SP-SE) Connectors

		Pi	ns	Sockets			
Contact Size	Accommodates Wire Size	MS Number	Amphenol [®] Proprietary Number	MS Number	Amphenol [®] Proprietary Number		
20	20, 22 & 24 AWG	M39029/31-240	10-314980-20P	M39029/32-259	LP-597820-355		
16	16, 18 & 20 AWG	M39029/31-228	10-314980-16P	M39029/32-247	10-257982-16F		
12	12 & 14 AWG	M39029/31-235	10-807100-125	M39029/32-254	10-807103-125		
20-16	16 AWG		10-330930-20F		10-807155-205		
16-20	20 AWG		10-330932-16F		10-330933-16F		
12-10	12 AWG		10-330938-12F		10-330939-12F		

CRIMP CONTACTS for PT-CE (Proprietary) Connectors

		Pins	Sockets
Contact Size	Accommodates Wire Size	Amphenol [®] Proprietary Number	Amphenol [®] Proprietary Number
20	20, 22 & 24 AWG	10-189000-20F	10-597817-351
20-16	16 AWG	10-195962-20F	10-195963-20F
16	16, 18 & 20 AWG	10-189004-16F	10-189006-16F

THERMOCOUPLE CONTACTS for Miniature Connectors

		Pi Proprietary		Sockets Proprietary Part Number			
Size	Material	CE	SE	CE	SE		
	Chromel	10-252900-21P	10-330940-21P	10-252900-21S	10-330940-21S		
16 Origan	Alumel	10-252900-22P	10-330940-22P	10-252900-22S	10-330940-22S		
Crimp Termination	Iron						
	Constantan						
	Chromel	10-252900-1P	10-330940-1P	10-252900-1S	10-330940-1S		
20 Crimp	Alumel	10-252900-2P	10-330940-2P	10-252900-2S	10-330940-2S		
Crimp Termination	Iron	10-252900-3P	10-330940-3P	10-252900-3S	10-330940-3S		
	Constantan	10-252900-4P	10-330940-4P	10-252900-4S	10-330940-4S		
	Chromel	10-314910-1P		10-314910-1S			
20 Solder	Alumel	10-314910-2P		10-314910-2S			
Termination ^{††}	Iron	10-314910-3P		10-314910-3S			
	Constantan	10-314910-4P		10-314910-4S			

tt Listed are insertable/removable contacts; however, it is intended that contacts be terminated with solder.

For additional thermocouple contact information, consult Amphenol, Sidney, NY.

See L-776 for thermocouple contact termination instructions. These are online at www.amphenol-aerospace.com

For PCB contacts for miniature connectors, see page 20.

Coaxial Contacts for miniature cylindrical connectors

Amphenol[®] Miniature Connectors can incorporate shielded coax contacts. The Miniature family is built around MIL-C-26482 specifications, with Milapproved and proprietary styles offered. Normal operating voltage for Miniature cylindricals with power only contacts is up to 1,000 VAC (RMS) at sea level.

Miniature Cylindricals offer these features for contact termination flexibility:

- Several insert arrangements that can incorporate:
- Size 8 & 12 Crimp Coax contacts for Crimp type
- Size 8 & 12 Solder Coax contacts for Solder type
- Wide selection of connector shell styles and sizes
- Standard power contact options within the various connector styles include: solder type, crimp front release, crimp rear release
- Coax contacts are designed to the same high performance standards as power contacts. Coax and power contacts may be intermixed with no degradation of connector reliability.
- No mis-mating or cross-plugging with insert rotation and keyway polarization.

GENERAL ORDERING INFORMATION

Amphenol Miniature Cylindricals are normally supplied with a full complement of power contacts, separately packaged. Coax contacts are ordered by part number as referenced in the part number charts on the following pages of this catalog, and are substituted for the power contacts at the time of the cable or equipment assembly. If the application is for coax only, the connector may be ordered *less contacts* and no power contacts will be supplied. Installation instructions for the coax contacts for Miniature Connectors are provided in Amphenol documents as follows: L-633 for solder type; L-613 for SE type; L-660 for CE type.

HOW TO ORDER:

- A. Select the coax contacts designed for the cable being used from the applicable charts in this catalog for each Miniature type (solder, SE or CE).
- B. Select a connector insert from those shown on pages60-63 which will accommodate the quantity and size of coaxial contacts needed plus any power contacts required. Note: Size 8S and 12S contacts are used with connector inserts through shell size 18 only. For larger connector shell sizes, use size 8L contacts.
- C. Determine the Miniature Cylindrical type, shell style, finish, service class and insert rotation required for your application.
- D. Consult Amphenol, Sidney NY with the pertinent cable, contact, insert arrangement and connector style choices for complete connector part number.



Solder Coax Contact for use in Miniature Solder Type Connectors



Pin Crimp Coax Contact for use in Miniature Crimp SE Type Connectors



Socket Crimp Coax Contact for use in Miniature Crimp SE Type Connectors



71

Coaxial Contacts for miniature cylindrical connectors, cont.

TYPICAL MINIATURE CRIMP COAX SOCKET CONTACT has crimp socket outer

contact with a solder pin inner contact

Amphenol[®] Coaxial Contacts designed for use in Miniature Cylindrical Connectors offer the same durability advantages and design benefits for reliable interconnection as the Amphenol coax contacts used in high performance D38999 connectors. A variety of military and commercial shielded cables are accommodated within the miniature cylindrical series. Amphenol supplies coax contacts for solder, crimp SE and crimp CE connector styles.

Other features of the coax for miniature cylindricals include:

- Miniature coax design has an outside nut within the assembly for fast, reliable assembly of contact to cable.
- All types feature solder style inner contacts and crimp style outer contacts for reliable cable termination
- Miniature coax crimp type contacts are designed for use in Miniature crimp series connectors
- Miniature coax solder type contacts are designed for use in Miniature solder series connectors. These come pre-installed into the solder connector.

TYPICAL ELECTRICAL PERFORMANCE Size 8 and 12 Coax Contacts

Contact Resistance: Center @ 1 Amp, 170 millivolts max. voltage drop @ 25°C

Outer @ 12 Amps, 150 millivolts max. voltage drop @ 25°C Dielectric Withstanding Voltage:

Size 8: 1,300 VAC Rms @ sea level Size 12: 1,000 VAC Rms @ sea level Size 8 & 12: 250 VAC Rms @ 50,000 ft.

Insulation Resistance 5,000 megohms minimum @ 25°C

 $\frac{Typical \ VSWR \ for \ size \ 8 \ \& \ 12 \ PT-SE \ Types \ II \ \& \ III \ only:}{1.2 \ + \ .12F \ (GHz) \ up \ to \ 10 \ GHz}$

EXPLANATION OF TYPE CLASSIFICATIONS:

PT-SE Type I is moisture seal design with internal O-ring.

PT-SE Type II is 50 ohm impedance matched version. Contacts terminated to other than 50 ohm cables are therefore not matched.

PT-SE Type III is 50 ohm contact, non-serviceable after assembly

Solder and CE Types are non-impedance matched contacts.

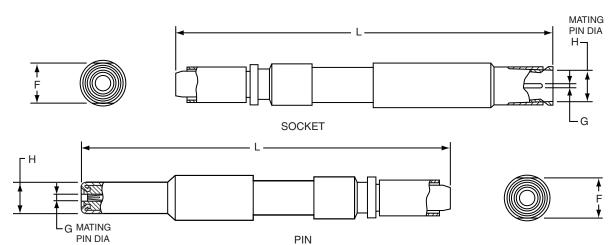
CONTACT FINISHES:

Suffix Finish

- 0.00020 min. silver over copper flash 1
- 0.00005 min. gold (Knoop hardness 130-200) over silver 2
- 0.00010 min. gold (Knoop hardness 130-200) over silver 3
- 0.00010 min. gold (Knoop hardness 130-200) over copper 0.00005 min. gold (Knoop hardness 130-200) over nickel 4
- 5 0.00005 min. gold (Knoop hardness 90 max.) over copper Е
- F
- 0.00005 min. gold (Knoop hardness 130-200) over copper 0.00010 min. gold (Knoop hardness 130-200) over copper Н

TYPICAL MINIATURE CRIMP COAX PIN CONTACT has crimp pin outer contact with a solder socket inner contact

for miniature cylindrical connectors, cont. solder (MIL-C-26482 Series 1 type) - application data



NOTE: All contacts of the same size and the same inner and outer contact diameters (G & H) will mate with each other.

		For	use in N	Miniature		DER CC Type Co			TS , SP, MS/PT and	I PC Styles		
Dimensional Data (See Drawings above)							Crimp Ferrule Tools					
Cable			Contact			F Across Flats ±0.004	L Length Ref.			Retainer Nut		
Cable	Pin	Socket	Size	G Dia.	H Dia. ±0.001		Pin	Socket	MIL-T-22910/7-1 Tool Use with Die Part Number	MIL-C-22520/5-01 Tool Use with Die Part Number	MIL-C-22520/10-01 Tool Use with Die Part Number	Wrench
RG-58C/U, RG-141A/U, RG-303/U	21-33020-2	21-33019-2	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	M22910/7-15 (<i>B</i>)	M22520/5-05 <i>(B)</i> M22520/5-41 <i>(B)</i>	M22520/10-07 (<i>B</i>)	11-8676-2
RG-59B/U, RG-62A/U,	21-33020-1	21-33019-1	8L	0.040 ± 0.001	0.219	0.280	1.176	1.177	M22910/7-18 (<i>B</i>)	M22520/5-45 (<i>B</i>)		11-8676-3
RG-62B/U, RG-210/U	21-33020-3	21-33019-3	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	WIZZ 7 TO/ 7- TO (<i>D</i>)	WIZZ3Z0/5-43 (<i>D)</i>		11-0070-5
RG-142B/U, Times MI51115	21-33020-7*	21-33019-7*	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	M22910/7-16 (<i>B</i>)	M22520/5-43 (<i>B</i>)		11-8676-2
RG-161/U, RG-174A/U, RG-179B/U, RG-187A/U, RG-188A/U, RG-316/U	21-33020-32*	21-33019-32*	12S	0.0300 ± 0.0005	0.140	0.172	1.092	1.093	M22910/7-12 (<i>B</i>)	M22520/5-03 (<i>A</i>) M22520/5-08 <i>(A</i>) M22520/5-35 (<i>B</i>)	M22520/10-05 (<i>A</i>)	11-8676-1
RG-178B/U	21-33020-4	21-33019-4*	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	M22910/7-11 (<i>B</i>)	M22520/5-03 (<i>B)</i> M22520/5-33 (<i>B</i>)	M22520/10-05 (<i>B)</i>	11-8676-2
RG-196A/U	21-33020-31†	21-33061-31*†	12S	0.0300 ± 0.0005	0.140	0.172	1.092	1.093	M22910/7-11 (<i>B</i>)	M22520/5-03 (<i>B</i>) M22520/5-33 (<i>B</i>)	M22520/10-05 (<i>B</i>)	11-8676-1
RG-180B/U, RG-195A/U, Raychem 5022D1312-9	21-33020-5*	21-33019-5*	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	M22910/7-15 (<i>B</i>)	M22520/5-05 (<i>B)</i> M22520/5-41 (<i>B</i>)	M22520/10-07 (<i>B</i>)	11-8676-2
Raychem 5021D1331-9	21-33020-6*	21-33019-6*	8S	0.040 ± 0.001	0.219	0.280	1.114	1.115	M22910/7-15 (<i>B)</i>	M22520/5-05 (<i>B)</i> M22520/5-41 (<i>B)</i>	M22520/10-07 (<i>B</i>)	11-8676-2
Thermatics 2929-29	21-33020-33	21-33061-33	12S	0.0200 ± 0.0005	0.140	0.172	1.092	1.093	M22910/7-13 (<i>B</i>)	M22520/5-37 (<i>B</i>)		11-8676-1

NOTE: Contacts can be ordered by part numbers given in chart

NOTE: Size 8S and 12S contacts are used with connector inserts through

shell size 18 only. For larger connector shell sizes, use size 8L contacts. CONTACT FINISH: For all contacts in this series feature 0.000050 minimum gold (Knoop hardness 130-200). * Consult Amphenol, Sidney NY for availability

CRIMPING TOOLS: Italicized letters in parenthesis that follow positioner part numbers indicate applicable die closure. Commercial equivalents with the same die closure dimension may be used.

† 21-33020-31 and 21-33061-31 only mate with each other

for miniature cylindrical connectors, cont. crimp SE (MIL-C-26482 Series 1 type) - application data

F ►)			- L -				G A A		H						
			SOC	KET				H J Matino Pin Di		I	G J MATING PIN DIA		PIN			← F ►
							SF CI	RIMP C	ΟΔΧ	CON	diamete		e same size and the ate with each other.		er and outer	contact
	•	For	use in	Minia	ature C	rimp T		-	-			PT-SE and PC	C-SE Styles			
	Contact Pa	art Number			Finish			nsional Da awings abo				Crimp Ferrule Tool	c		Installat	ion Tools
	Contact Fa	int Number	Contact	Туре	on Mating			F		L th Ref.		Chillip Feitule 100	15	Retainer		
Cable	Pin	Socket	Size	(See Pg. 23)	Parts (See Pg. 23)	G Dia.	H Dia. ±0.001	F Across Flats ±0.004	Pin	Socket	MIL-T-22910/7-1 Tool Use with Die Part Number	MIL-C-22520/5-01 Tool Use with Die Part Number	MIL-C-22520/10-0 Tool Use with Die Part Number	Nut Wrench	Insertion	Removal
	21-33012-21 21-33012-25	21-33011-21 21-33011-25	8 8		2											
RG-55B/U, RG-142A/U, RG-142B/U,	21-33038-21 21-33038-25*	21-33037-21 21-33037-25	8 8		4	0.0355 ±0.0010	0.218	0.280	1.156	1.144	M22910/7-17 (<i>B</i>)	M22520/5-05 (<i>A</i>) M22520/5-19 (<i>B</i>)	M22520/10-07 (<i>A</i>)	11-8676-2	11-8369-5 11-8660-5	11-7880-8 11-8154-1
RG-223/U	21-33138-21()* 21-33138-25()*		8 8		**											
	21-33012-22 21-33012-26	21-33011-22 21-33011-26	8 8		2											
RG-58C/U, RG-141A/U, RG-303/U	21-33038-22* 21-33038-26*	21-33037-22 21-33037-26*	8 8		4	0.0355 ±0.0010	0.218	0.280	1.156	1.144	M22910/7-15 (<i>B</i>)	M22520/5-05 (<i>B</i>) M22520/5-41 (<i>B</i>)	M22520/10-07 (<i>B</i>)	11-8676-2	11-8369-4 11-8660-4	11-7880-8 11-8154-1
	21-33138-22()* 21-33138-26()*	21-33137-22() 21-33137-26()*	8 8		**											
RG-59B/U, RG-62A/U,	21-33012-36	21-33011-36	8		2	0.0355	0.010	0.000	4.45/		100010/7 10 (0)			44.0474.0	11-8369-5	11-7880-8
RG-62B/U, RG-210/U	21-33038-36* 21-33138-36()*	21-33037-36 21-33137-36()	8	=	4	±0.0010	0.218	0.280	1.156	1.144	M22910/7-18 (<i>B</i>)	M22520/5-45 (<i>B</i>)		11-8676-3	11-8660-5	11-8154-1
10 210/0	21-33012-37*	21-33011-37*	8		2											
RG-140/U, RG-302/U	21-33038-37*	21-33037-37*	8	Ш	4	0.0355 ±0.0010	0.218	0.280	1.156	1.144	M22910/7-17 (<i>B</i>)	M22520/5-05 (A) M22520/5-19 (B)	M22520/10-07 (A)	11-8676-2	11-8369-5 11-8660-5	11-7880-8 11-8154-1
KG-302/0	21-33138-37()*	21-33137-37()*	8	Ш	**	±0.0010						WIZZOZO/O-19 (D)			11-0000-0	11-0104-1
	21-33012-34 21-33012-30	21-33011-34 21-33011-30	8 8		2											
00 1/1/1	21-33038-34 21-33038-30	21-33037-34 21-33037-30	8 8		4	0.0355 ±0.0010	0.218	0.280	1.156	1.144				11-8676-2		11-7880-8 11-8154-1
RG-161/U, RG-174A/U, RG-179B/U,	21-33138-34()* 21-33138-30()*		8 8	 	**						M00010/7 10 (B)	M22520/5-03 (<i>A</i>)	M00500/10 05 (4)		11-8369-2	
RG-187A/U, RG-188A/U,	21-33012-1 21-33012-4	21-33011-1 21-33011-4	12 12		2						1VIZZ910/7-12(<i>B</i>)	M22520/5-08 <i>(A)</i> M22520/5-35 (<i>B)</i>	M22520/10-05 (<i>A)</i>		11-8660-2	
RG-316/U	21-33038-1* 21-33038-4	21-33037-1* 21-33037-4*	12 12		4	0.0200 ±0.0005	0.128	0.172	1.092	1.072				11-8676-1		11-7880-12 11-8154-2
	21-33138-1()* 21-33138-4()*	21-33137-1() 21-33137-4()*	12 12	 	**											
	21-33012-35	21-33011-35	8	Ι	2	0.0055										44 7000 -
	21-33038-35	21-33037-35	8	Ι	4	0.0355 ±0.0010	0.218	0.280	1.156	1.144				11-8676-2		11-7880-8 11-8154-1
RG-178B/U,	21-33138-35()* 21-33012-3*	21-33011-3*	8 12		**						M22010/7 11 / 0	M22520/5-03 (<i>B</i>)	M22520/10-05 (<i>A</i>)		11-8369-1	
RG-196A/U	21-33012-5 21-33038-3*	21-33011-5 21-33037-3*	12 12 12		4	0.0200	0.128	0.172	1.092	1.072	M22910/7-11 (<i>B</i>)	M22520/5-33 (<i>B</i>)	1VIZZ5ZU/10-05 (<i>A)</i>	11-8676-1	11-8660-1	11-7880-12
	21-33038-5 21-33138-3()* 21-33138-5()*	21-33037-5* 21-33137-3()* 21-33137-5()*	12 12 12		**	± 0.0005										11-8154-2
		red by part nun	1		l		l		L	I	l	nol. Sidnev NY for	I			

NOTE: Contacts can be ordered by part numbers given in chart

** See finish options for SE crimp Miniature contacts listed on page 70. Replace the parenthesis of the contact part number with the finish suffix number. However, you should consult Amphonel. Sidney NV regarding the availability of all finish choices for each part * Consult Amphenol, Sidney NY for availability

CRIMPING TOOLS: Italicized letters in parenthesis that follow positioner part numbers indicate applicable die closure. Commercial equivalents with the same die closure dimension may be used

for miniature cylindrical connectors, cont. crimp SE (MIL-C-26482 Series 1 type) - application data, cont.

		F erry	une in l	M::-					-							
	Contact Dr		use in	Minia	Finish		Dimer	nnecto nsional Da awings pg.	ta	1-SE,	SP-SE, MS/F	PT-SE and PC			Installat	ion Tools
Cable	Contact Pa	irt number	Contact	Type (See	on Mating		н			L th Ref.		Crimp Ferrule Tool	15	Retainer Nut		
	Pin	Socket	Size	Pg. 23)	Parts (See Pg. 23)	G Dia.	Dia. ±0.001	Across Flats ±0.004	Pin	Socket	MIL-T-22910/7-1 MIL-C-22520/5-01 Tool Tool Use with Die Part Number Number		MIL-C-22520/10-0 Tool Use with Die Part Number	Wrench	Insertion	Removal
	21-33012-24 21-33012-46*	21-33011-24 21-33011-46*	8 8	 	2											
RG-180B/U, RG-195A/U	21-33038-24 21-33038-46*	21-33037-24 21-33037-46*	8 8		4	0.0355 ± 0.0010	0.218	0.280	1.156	1.144	M22520/7-15 (<i>B</i>)	M22520/5-05 (<i>B</i>) M22520/5-41 (<i>B</i>)	M22520/10-07 <i>(B)</i>	11-8676-2	11-8369-4 11-8660-4	11-7880-8 11-8154-1
	21-33138-24()* 21-33138-46()*	21-33137-24()* 21-33137-46()*	8 8		**											
Raychem 9527E1118, RG-180B/U, RG-195A/U	21-33106-40()	21-33105-40()	12	Ш	**	0.0200 ± 0.0005	0.128		0.899	0.879		GS200 Tool with G Tool with Positione			11-8674- 12	11-7880-1 11-8154-2
	21-33012-6* 21-33012-7*	21-33011-6* 21-33011-7*	12 12		2											
RG-188 or RG-316	21-33038-6* 21-33038-7*	21-33037-6* 21-33037-7*	12 12		4	0.0200 ± 0.0005	0.128	0.172	1.092	1.072				11-8676-1	11-8369-2 11-8660-2	11-7880-1 11-8154-2
Double Braid	21-33138-6()* 21-33138-7()*	21-33137-6()* 21-33137-7()*	12 12		**						M22910/7-13 (<i>B</i>)	M22520/5-37 (<i>B</i>)				
Thermax 50C-25A-	21-33012-44 21-33038-44*	21-33011-44 21-33037-44*	8 8	=	2	0.0355 ± 0.0010	0.128	0.280	1.156	1.144				11-8676-2	11-8369-4 11-8660-4	11-7880-8 11-8154-1
DS-1	21-33138-44()*	21-33137-44()*	8		**	± 0.0010									11-0000-4	11-0134-1
RG-195	21-33012-28	21-33011-28	8	-	2	0.0355									11-8369-4	11-7880-
Double Braid	21-33038-28* 21-33138-28()*	21-33037-28* 21-33137-28()*	8 8		4	± 0.0010	0.128	0.280	1.156	1.144	M22910/7-16 (<i>B</i>)	M22520/5-43 (<i>B</i>)		11-8676-2	11-8660-4	11-8154-1
	21-33012-23 21-33012-23 21-33012-27	21-33011-23 21-33011-27	8	- 	2											
RG-122/U, Raychem 5022E5111	21-33038-23* 21-33038-27	21-33037-23* 21-33037-27	8 8		4											
502215111	21-33138-23()* 21-33138-27()*	21-33137-23()* 21-33137-27()*	8 8		**	0.0355 ± 0.0010	0.218	0.280	1.156	1.144	M22520/7-15 (<i>B</i>)	M22520/5-05 (<i>B</i>) M22520/5-41 (<i>B</i>)	M22520/10-07 <i>(B)</i>	11-8676-2	11-8369-4 11-8660-4	11-7880-8 11-8154-
	21-33012-31	21-33011-31	8	Ι	2											
Raychem 9530D5314	21-33038-31	21-33037-31	8	Ι	4											
	21-33138-31()*	21-33137-31()*	8	Ι	**											
Raychem	21-33012-39	21-33011-39	8		2	0.0355						M22520/5-05 (<i>B</i>)			11-8369-4	11-7880-
9527A1317	21-33038-39*	21-33037-39*	8		4	± 0.0010	0.218	0.280	1.156	1.144	M22910/7-15 (<i>B</i>)	M22520/5-03 (<i>B</i>) M22520/5-41 (<i>B</i>)	M22520/10-07 (B)	11-8676-2	11-8660-4	11-8154-
	21-33138-39()*	21-33137-39()*	8													
Raychem	21-33012-40*	21-33011-40	8		2	0.0355	0.010	0.000	4 45 /		M00010/7 40 (C)	M22520/5-03 (A)	M00500/40 05 (4)	11 0/7/ 0	11-8369-2	11-7880-
7527A1318	21-33038-40*	21-33037-40*	8		4	± 0.0010	0.218	0.280	1.156	1.144	M22910/7-12 (<i>B</i>)	M22520/5-08 (A) M22520/5-35 (B)	M22520/10-05 (A)	11-86/6-2	11-8660-2	11-8154-
Noctroy	21-33138-40*	21-33137-40()*	8	=												
Westrex 199-49-1,	21-33012-43 21-33038-43	21-33011-43 21-33037-43	12 12	=	2	0.0200	0.128	0.172	1.092	1.072	M22910/7-11 (<i>B</i>)	M22520/5-03 (<i>B</i>)	M22520/10-05 <i>(B)</i>	11-8676-1	11-8369-1	
Tensolite	21-33036-43	21-33037-43	12	"	4	± 0.0005	0.120	0.172	1.092	1.072	1VIZZ710/1-11 (B)	M22520/5-33 (B)	WIZZ JZU/ 10-03 (B)	11-00/0-1	11-8660-1	11-8154-2

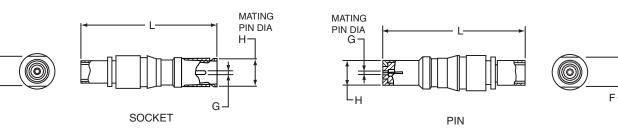
NOTE: All contacts of the same size and the same inner and outer contact diameters (G & H) will mate with each other.

NOTE: Contacts can be ordered by part numbers given in chart

* Consult Amphenol, Sidney NY for availability

** See finish options for SE crimp Miniature contacts listed on page 70. Replace the parenthesis of the contact part number with the finish suffix number. However, you should consult Amphenol, Sidney, NY regarding the availability of all finish choices for each part number. CRIMPING TOOLS: Italicized letters in parenthesis that follow positioner part numbers indicate applicable die closure. Commercial equivalents with the same die closure dimension may be used.

for miniature cylindrical connectors, cont. crimp CE (MIL-C-26482 Series 1 type) - application data



NOTE: All contacts of the same size and the same inner and outer contact diameters (G & H) will mate with each other.

			For u	ise in N	liniatur				AX CONTACTS ectors: PT-CE,	SP-CE and PC-C	CE Styles				
	Dimensional Data (See Drawings above)			Crimp Ferrule Tools			Installati	on Tools							
Cable	Contact i c		Contact	G	н	F	Leng	L th Ref.							
	Pin	Socket	Size	Dia. ± 0.001	Dia. ±0.001	Across Flats ±0.004	Pin	Socket	MIL-T-22910/7-1 Tool Use with Die Part Number	MIL-C-22520/5-01 Tool Use with Die Part Number	MIL-C-22520/10-01 Tool Use with Die Part Number	Wrench	Insertion	Removal	
RG-58C/U, RG-141A/U, RG-303/U	21-33024-1	21-33023-1	8	0.040	0.219	0.280	1.239	1.285	M22910/7-15 (<i>B</i>)	M22520/5-01 <i>(B)</i> M22520/5-41 <i>(B)</i>	M22520/10-07 (<i>B</i>)	11-8676-2	11-8369-4 11-8660-4	11-7310	
RG-178B/U, RG-196A/U	21-33024-2	21-33023-2	8	0.040	0.219	0.280	1.039	1.085	M22910/7-11 (<i>B</i>)	M22520/5-03 (<i>B)</i> M22520/5-33 (<i>B)</i>	M22520/10-05 (<i>B</i>)	11-8676-2	11-8369-1 11-8660-1	11-7310	

NOTE: Contacts can be ordered by part numbers given in chart

* Consult Amphenol, Sidney NY for availability

CONTACT FINISH: for all contacts in this series feature 0.000050 minimum gold (Knoop hardness 130-200).

CRIMPING TOOLS: Italicized letters in parenthesis that follow positioner part numbers indicate applicable die

closure. Commercial equivalents with the same die closure dimension may be used.

Mounting Recommendations for miniature cylindrical connectors

FLANGE MOUNTED CONNECTORS

All flange mounting PC and PT connectors use standard MS mounting dimensions. They cannot be back panel mounted due to coupling clearance. The PTB (thru-bulkhead) type connector must also be back panel mounted on one side. Flange gaskets are available for both series, see page 64.

Shell	Я Т)	र P)	D Dia.		
Size	PC & PT	SP	PC & PT	SP	
6	.469	.641	.323	.439	
8	.594	.734	.449	.563	
10	.719	.812	.573	.680	
12	.812	.938	.699	.859	
14	.906	1.031	.823	.984	
16	.969	1.125	.949	1.108	
18	1.062	1.203	1.073	1.233	
20	1.156	1.297	1.199	1.358	
22	1.250	1.375	1.323	1.483	
24	1.375	_	1.449	-	

JAM NUT MOUNTINGS

The jam nut design has become very popular because it allows bench wiring of harness assemblies. The labor saving often offsets the added cost of the jam nut receptacle which is due to the self contained "O" ring and the extra nut. The PC series mounts in a round hole and can be pinned to prevent rotation. The PT series mounts in a "D" mounting hole and does not require pinning.

Shell	R +.010	B +.000	F	P Panel Thickness			
Size	000	010	±.010	Min.	Max.		
6	.447	.420	.286	.062	.125		
8	.572	.542	.331	.062	.125		
10	.697	.669	.375	.062	.125		
12	.884	.830	.442	.062	.125		
14	1.007	.955	.486	.062	.125		
16	1.134	1.084	.530	.062	.125		
18	1.259	1.208	.573	.062	.125		
20	1.384	1.333	.641	.062	.250		
22	1.507	1.459	.685	.062	.250		
24	1.634	1.575	-	.062	.250		

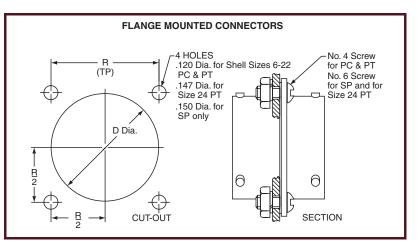
HERMETIC RECEPTACLE MOUNTINGS

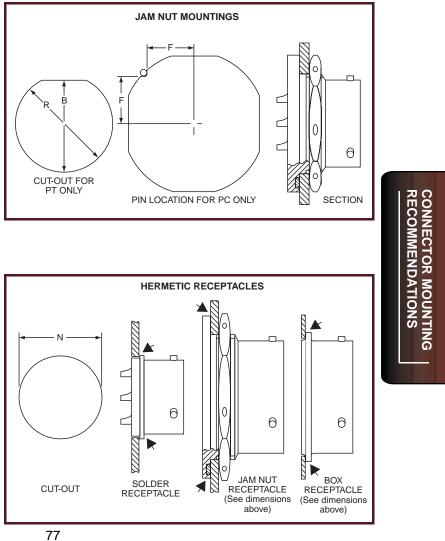
This series must be mounted in such a way as to preserve the hermetic seal provided by the glass insert. Mounting data for box and jam nut receptacles is given above. Cut-out required for solder mounting receptacles (N) is given below.

Shell Size	N Max.
6	.458
8	.582
10	.692
12	.801
14	.926
16	1.051
18	1.176
20	1.395
22	1.375

The finish of each of these hermetic receptacles is fused electro-deposited tin for easy solderability, and protected by a special lacquer for optimum shelf life. The lacquer will not interfere with any soldering operation. Low temperature solder should be used and the addition of a solder fillet at

and the addition of a solder fillet at arrow points on drawing at right is recommended. Care must be taken that the operating temperature of the final assembly does not rise above the melt-





Other Amphenol Miniature Cylindrical Connectors

MIL-C-26482, Series 2

MIL-C-26482, Series 2 connectors are provided with the Amphenol[®]/Matrix[®] family of miniature cylindricals These are bayonet coupling type, and they feature crimp contacts that are rear insertable and rear releasable.

There are six shell styles available and 34 insert arrangements. Military part numbers of the Matrix MIL-C-26482 family include the following:

MS3470 wall mounting receptacle with narrow flange MS3472 wall mounting receptacle with wide flange MS3471 cable connecting receptacle MS3474 jam nut receptacle MS3476 straight plug MS3475 plug with RFI grounding fingers See catalog 12-071 for more information.

Geophysical Miniature Cylindricals

Designed for the Geophysical industry's rugged environments, the Amphenol[®] Geophysical Series connector has custom features that provide reliability in extreme temperature and moisture conditions.

The unique shell design provides stronger shells along with an anodized (nonconductive) finish for greater salt, corrosion and abrasion resistance. Coupling nuts are manufactured with round detent holes and are sold separately for greater customer flexibility. See product data sheet #146.

RJ Field Bayonet MIL-C-26482 Cylindricals

Amphenol PCD division provides MIL-C-26482 bayonet coupling cylindrical connectors with an RJ45 Ethernet interface*. These are designed for use in all levels of harsh environments from industrial to mil-aero applications providing IP67 protection from dust, fluids, vibration, shock and traction. The Amphenol[®] RJ Field allows the use of Ethernet Class D/Cat 5 and Cat 5e connections for 10 BaseT, 100 Base TX, or 1000 BaseT networks. It works with any standard RJ45 cordset with no extra tooling. It also offers reinforced EMI protection.

For more information go online to www.rjfield.com or ask for the Field Series brochure.

* Other Field Series products are available through Amphenol PCD. These include RJF TV within MIL-DTL-38999 Series III threaded coupling connectors, and RJF 544 within ECTA push-pull plastic shell coupling.



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