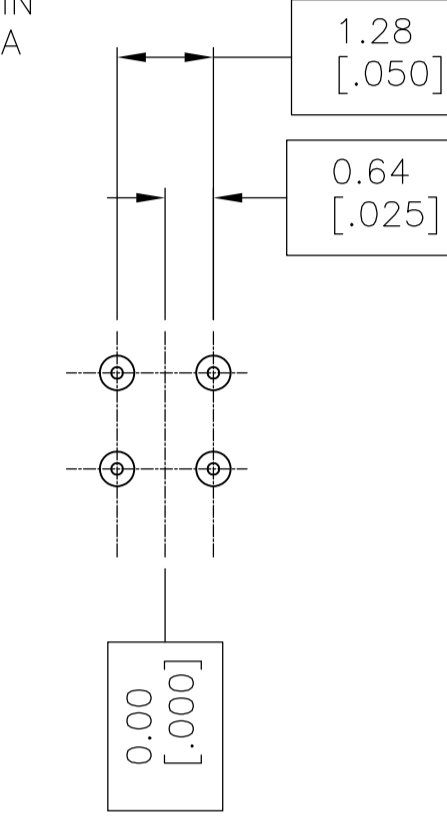
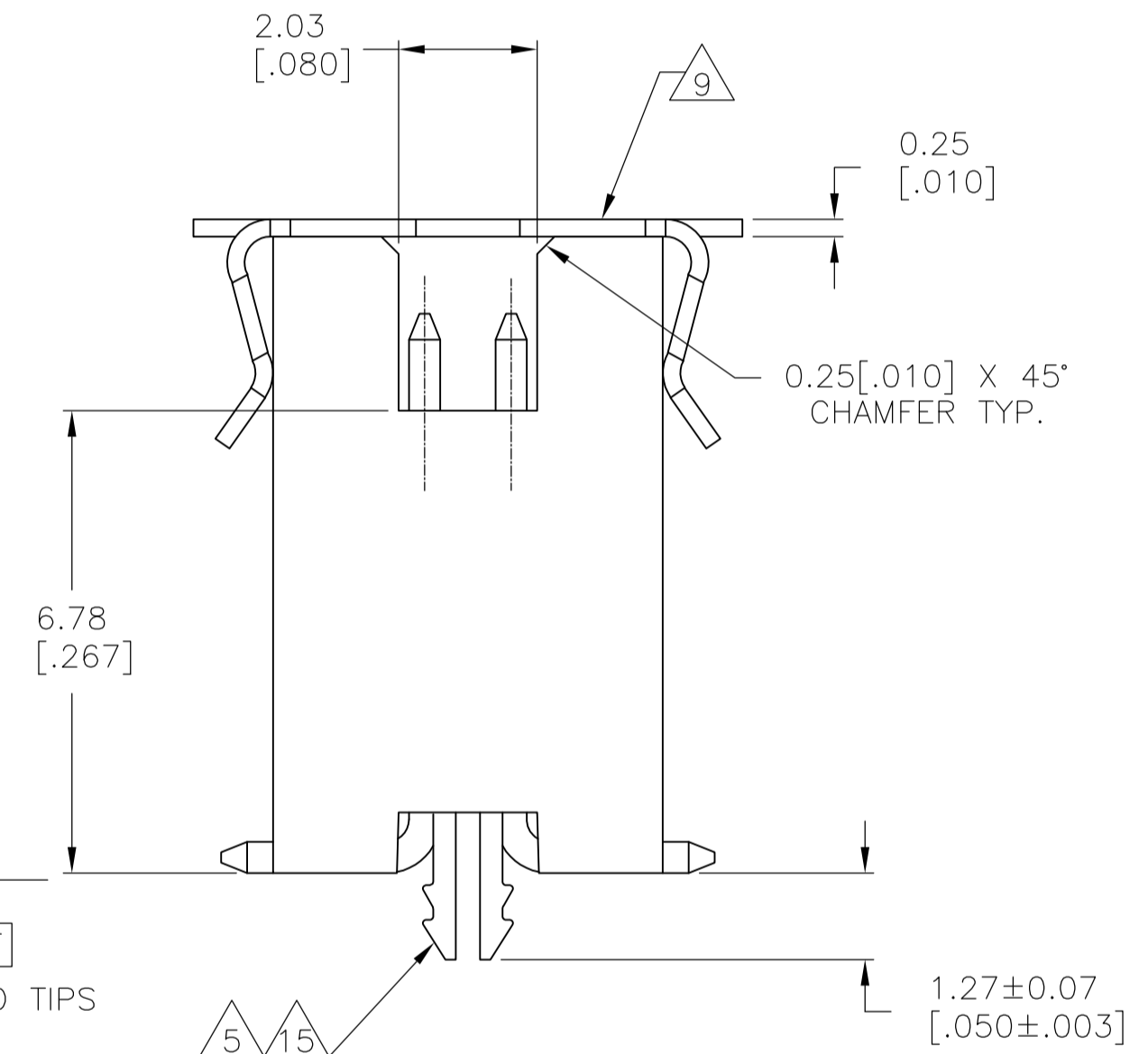
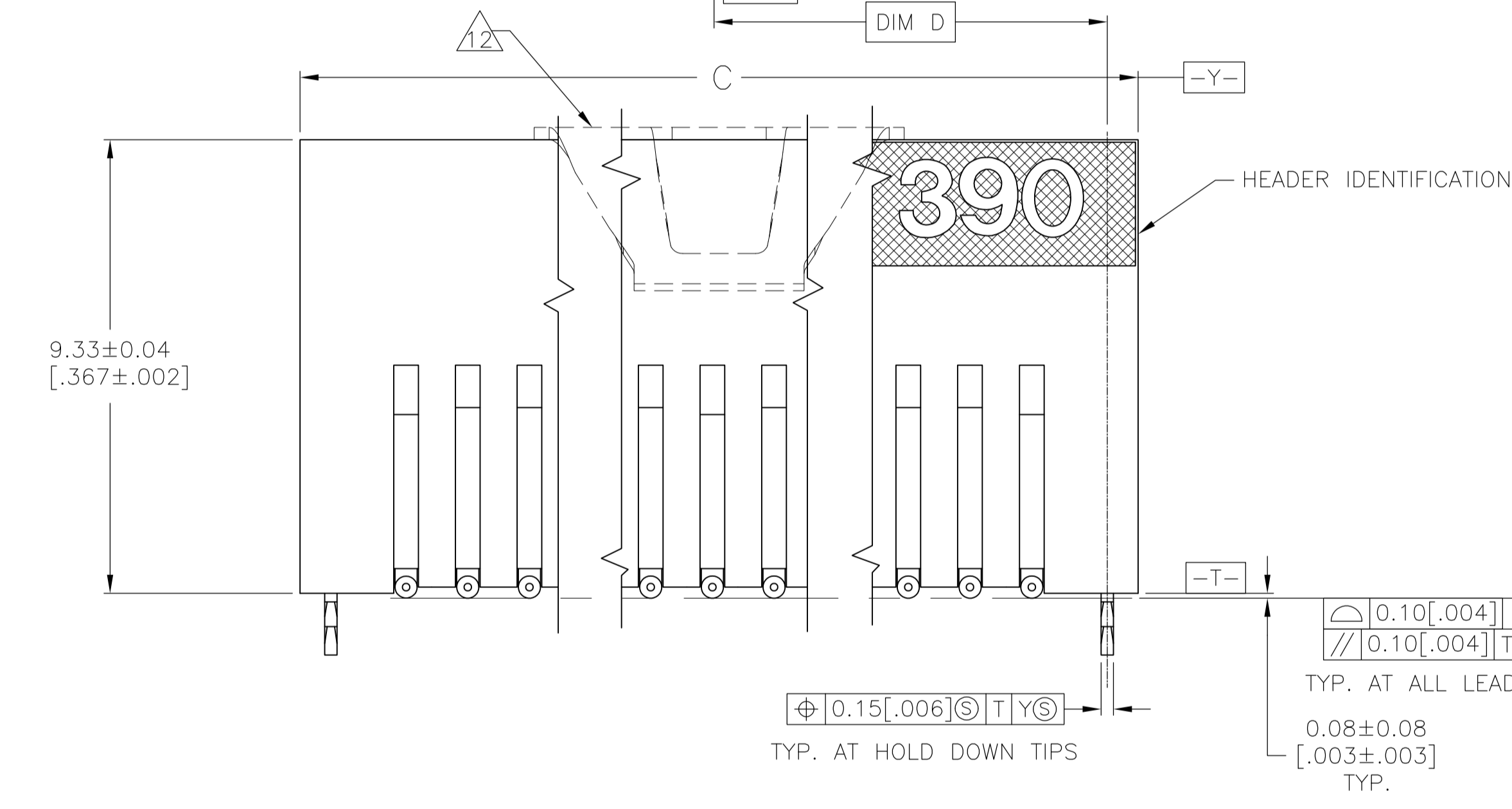


VACUUM COVER



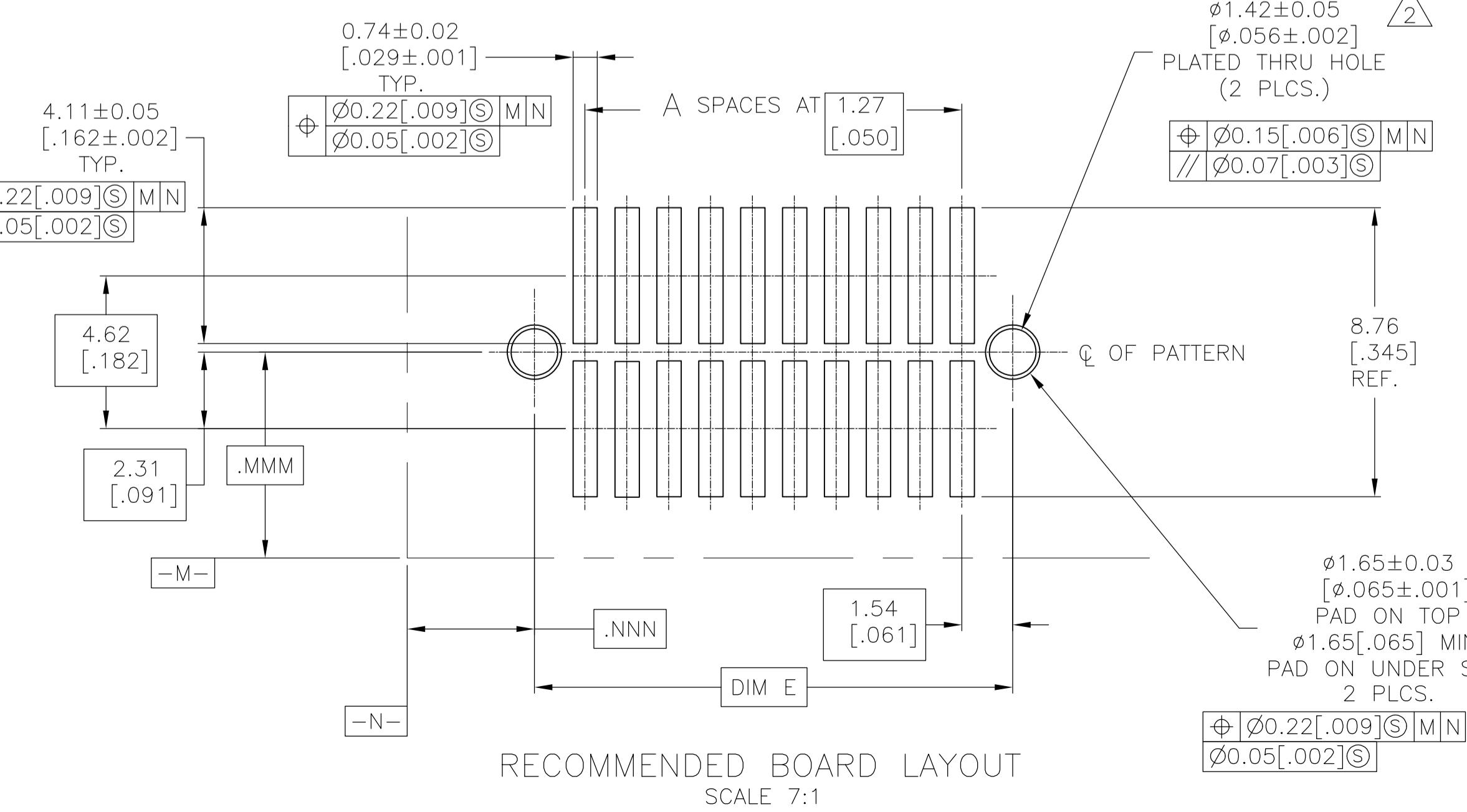
DETAIL P  
BASIC DIMENSIONS FOR  
ODD NUMBER OF SPACES



- 1 0.00076[.000030] GOLD AT POINT OF MEASUREMENT, 0.00051[.000020] MIN AT THE END POINTS OF AREA G, (LOCALIZED GOLD PLATE AREA), 0.0038[.000150] TIN-LEAD ON LOCALIZED TIN PLATED AREA, ALL OVER 0.0013[.000050] NICKEL
- 2 USE 1.55±0.02[.0610±.0010] DRILLED HOLE (1.5MM DRILL). FINISH TO BE TIN PLATE OVER 0.02[.001] MIN COPPER.
- 3 DIMENSION APPLIES AT BASE OF SHROUD.
- 4 THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING.
- 5 0.0038 [0.00150] TIN-LEAD ON HOLD DOWN, ALL OVER 0.0013 [0.00050] NICKEL.
- 6 POINT OF MEASUREMENT
- 7 DIMENSIONS NOTED APPLY FROM THE BASIC DIMENSION LINE (NOT THE CIRCUIT CAVITY CENTER LINE) TO THE SURFACE INDICATED.
- 8 IF PLANNING TO USE MORE THAN ONE MATING PAIR OF CONNECTORS TO INTERCONNECT 2 BOARDS, PLEASE REFER TO "SPACING" PARAGRAPH IN APPLICATION SPECIFICATION #114-7010
- 9 VACUUM COVER DESIGNED FOR 4.0 [0.160] DIA. NOZZLE. VACUUM COVER TO BE REMOVED AFTER SOLDERING.
- 10 PACKAGED IN EIA-481 TAPE & REEL. SEE TABLE FOR DETAILS.
- 11 5.5 [.216] MIN TARGET AREA FOR VACUUM PICK-UP.
- 12 VACUUM COVER SHOWN IN PHANTOM LINE.
- 13 HOUSING: LCP, COLOR-BLACK. POST: PHOSPHOR BRONZE. HOLD DOWN: COPPER ALLOY VACUUM COVER: ALUMINUM.
- 14 0.00076[.000030] GOLD AT POINT OF MEASUREMENT, 0.00051[.000020] MIN AT THE END POINTS OF AREA G, (LOCALIZED GOLD PLATE AREA), 0.0038[.000150] TIN ON LOCALIZED TIN PLATED AREA, ALL OVER 0.0013[.000050] NICKEL
- 15 0.0038 [0.00150] TIN ON HOLD DOWN, ALL OVER 0.0013 [0.00050] NICKEL.
- 16 ROHS 2002/95/EC COMPLIANT

△ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

| FINISH        | TAPE WIDTH | E          | D                | C                | B                | A                | NO. OF POSN. | PART NUMBER |
|---------------|------------|------------|------------------|------------------|------------------|------------------|--------------|-------------|
| △16           | △14 △15    | 88 mm      | 65.33<br>[2.572] | 32.66<br>[1.286] | 66.59<br>[2.622] | 64.05<br>[2.522] | 49           | 100         |
| △16           | △14 △15    | 72 mm      | 52.63<br>[2.072] | 26.31<br>[1.036] | 53.89<br>[2.122] | 51.35<br>[2.022] | 39           | 80          |
| △16           | △14 △15    | 72 mm      | 46.28<br>[1.822] | 23.13<br>[.911]  | 47.54<br>[1.872] | 45.00<br>[1.772] | 34           | 70          |
| △16           | △14 △15    | 56 mm      | 39.93<br>[1.572] | 19.96<br>[.786]  | 41.19<br>[1.622] | 38.65<br>[1.522] | 29           | 60          |
| △16           | △14 △15    | 44 mm      | 33.58<br>[1.322] | 16.78<br>[.661]  | 34.84<br>[1.372] | 32.30<br>[1.272] | 24           | 50          |
| △16           | △14 △15    | 44 mm      | 27.23<br>[1.072] | 13.61<br>[.536]  | 28.49<br>[1.122] | 25.95<br>[1.022] | 19           | 40          |
| △16           | △14 △15    | 44 mm      | 20.88<br>[.822]  | 10.43<br>[.411]  | 22.14<br>[.872]  | 19.60<br>[.772]  | 14           | 30          |
| △16           | △14 △15    | 32 mm      | 14.53<br>[.572]  | 7.26<br>[.286]   | 15.79<br>[.622]  | 13.25<br>[.522]  | 9            | 20          |
| △16           | △14 △15    | 32 mm      | 8.18<br>[.322]   | 4.08<br>[.161]   | 9.44<br>[.372]   | 6.90<br>[.272]   | 4            | 10          |
| SUPERSEDED BY | △17        | 5-147383-9 | 65.33<br>[2.572] | 32.66<br>[1.286] | 66.59<br>[2.622] | 64.05<br>[2.522] | 49           | 100         |
| SUPERSEDED BY | △17        | 5-147383-5 | 52.63<br>[2.072] | 26.31<br>[1.036] | 53.89<br>[2.122] | 51.35<br>[2.022] | 39           | 80          |
| SUPERSEDED BY | △17        | 5-147383-7 | 46.28<br>[1.822] | 23.13<br>[.911]  | 47.54<br>[1.872] | 45.00<br>[1.772] | 34           | 70          |
| SUPERSEDED BY | △17        | 5-147383-6 | 39.93<br>[1.572] | 19.96<br>[.786]  | 41.19<br>[1.622] | 38.65<br>[1.522] | 29           | 60          |
| SUPERSEDED BY | △17        | 5-147383-5 | 33.58<br>[1.322] | 16.78<br>[.661]  | 34.84<br>[1.372] | 32.30<br>[1.272] | 24           | 50          |
| SUPERSEDED BY | △17        | 5-147383-4 | 27.23<br>[1.072] | 13.61<br>[.536]  | 28.49<br>[1.122] | 25.95<br>[1.022] | 19           | 40          |
| SUPERSEDED BY | △17        | 5-147383-3 | 20.88<br>[.822]  | 10.43<br>[.411]  | 22.14<br>[.872]  | 19.60<br>[.772]  | 14           | 30          |
| SUPERSEDED BY | △17        | 5-147383-2 | 14.53<br>[.572]  | 7.26<br>[.286]   | 15.79<br>[.622]  | 13.25<br>[.522]  | 9            | 20          |
| SUPERSEDED BY | △17        | 5-147383-1 | 8.18<br>[.322]   | 4.08<br>[.161]   | 9.44<br>[.372]   | 6.90<br>[.272]   | 4            | 10          |



RECOMMENDED BOARD LAYOUT  
SCALE 7:1

THIS DRAWING IS A CONTROLLED DOCUMENT.

|                            |   |   |   |
|----------------------------|---|---|---|
| DIMENSIONS:<br>mm [INCHES] | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ± .01<br>1 PLC ± .015<br>2 PLC ± .02<br>3 PLC ± .03<br>4 PLC ± .05<br>ANGLES ± .1 | DIN B HAYMAKER 28JAN00<br>CIK J. MOSIER 28JAN00<br>APVD J. MOSIER 28JAN00<br>PRODUCT SPEC<br>APPLICATION SPEC | NAME<br>HEADER ASSEMBLY SURFACE MOUNT,<br>(9.90 [0.390] MATED HEIGHT)<br>AMPMODU 50/50 GRID |
| MATERIAL<br>△13            | FINISH<br>SEE TABLE   | WEIGHT<br>-   | SIZE CASE CODE DRAWING NO<br>A1 00779 C=147383  |
| CUSTOMER DRAWING           |   | SCALE 10:1  | SHEET 1 OF 1 REV C3   |

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