

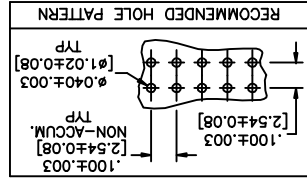
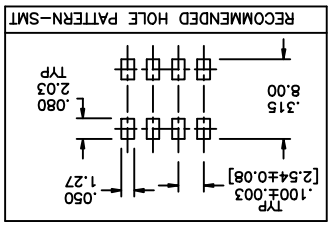
NOTES:
 ① HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0.
 COLOR : BLACK
 ② PIN MATERIAL: PHOSPHOR-BRONZE
 ③ 3 LBS/1.36 KG MIN. RETENTION.
 ④ TO DETERMINE DIMENSIONS:
 N = NUMBER OF POSITIONS.
 EXAMPLE: 10 POS., (N-1) × .100[2.54]=.900[22.87]

⑤ RETENTIVE LEG:
 RETENTIVE LEG APPLICABLE TO TAIL LENGTH .120/3.05 ONLY.
 RETENTION IS APPLIED TO FOUR PINS ON PART SIZES OF 2x14 AND SMALLER,
 AND APPLIED TO EIGHT PINS ON PARTS SIZES OF 2x15 AND LARGER.
 5LB/2.3KG MAX INSERTION FORCE AND .25LB/.11KG MIN RETENTION FORCE
 PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED
 HOLE PATTERN. RETENTIVE LOCATION AT THE DISCRETION OF THE MANUFACTURER.

6. PACKAGED IN TRAYS.
 7. UNDERPLATING: 50µ"/1.27µm NI.
 ⑧ FOR POLARIZATION, SPECIFY POSITION NUMBER (1... 03= PIN 3) TO OMIT PIN.
 OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
 ⑨ ADD "L" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.

⑩ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
 COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
 11. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
 IN A WAVE SOLDER APPLICATION WITH A 1.5mm
 MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES
 IF THEY ARE AVAILABLE.
 THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
 FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW
 OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

⑪ MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.
 PLATING OPTIONS:
 FCJ



mat'l code		surface	ISO 802	tolerance	ISO 400	ISO 101
projection		projection	ISO 400	ISO 101	ISO 400	ISO 101
product family		QUICKIE				
title		SHORUNDED VERTICAL HEADER				
K		angles	linear	scale	1:1	
ltr		ecm no	dr	date	references unless otherwise specified	
type		type Product Customer Drawing				
sheet		revision				
index		sheet				

1	2	3	4	5	6
1	2	3	4	5	6

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