Display Elektronik GmbH

DATA SHEET

LCD MODULE

DEM 20233 SYH-LY

Product Specification

Version: 2

GENERAL SPECIFICATION

$\begin{array}{c} \text{MODULE NO.:} \\ DEM~20233~SYH\text{-}LY \end{array}$

CUSTOMER P/N

VERSION NO.	CHANGE DESCRIPTION	DATE
0	ORIGINAL VERSION	25.07.2006
1	UPDATE IC	16.01.2008
2	CORRECT OPERATING VOLTAGE	21.04.2010

PREPARED BY: KD DATE: 21.04.2010 APPROVED BY: MH DATE: 21.04.2010

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1. FUNCTIONS & FEATURES

Display Format : 20x2 Characters

LCD Mode : STN / Positive / Transflective / Yellow-Green

Viewing Direction : 6 o'clock

Driving scheme : 1/16 Duty, 1/5 Bias

Power supply voltage (V_{DD}) : 5.0 Volt (typ.)

LCD driving voltage(Vop) : 3.8 Volt (typ. at 25°C)

Operation Temperature : 20°C x 70°C

Operation Temperature : $-20^{\circ}\text{C} \sim 70^{\circ}\text{C}$ Storage Temperature : $-30^{\circ}\text{C} \sim 80^{\circ}\text{C}$

Backlight : LED, Yellow-Green, Lightbox

2. MECHANICAL SPECIFICATIONS

 Module Size
 : 180.00 x 40.00 x 13.9 mm

 Viewing Area
 : 149.00 x 23.00 mm

 Character Pitch
 : 7.20 x 10.98 mm

 Character Size
 : 6.00 x 9.66 mm

 Dot Pitch
 : 1.22 x 1.22 mm

 Dot Size
 : 1.12 x 1.12 mm

3. BLOCK DIAGRAM

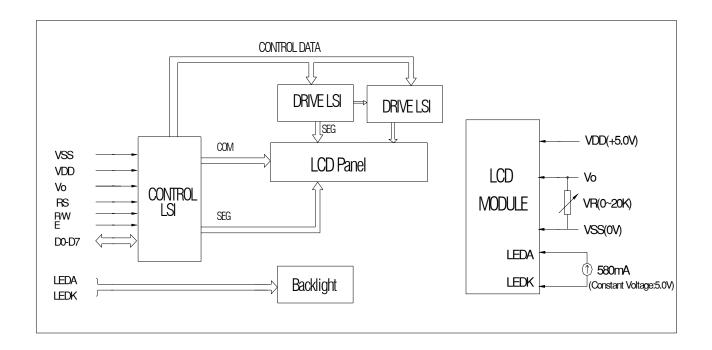
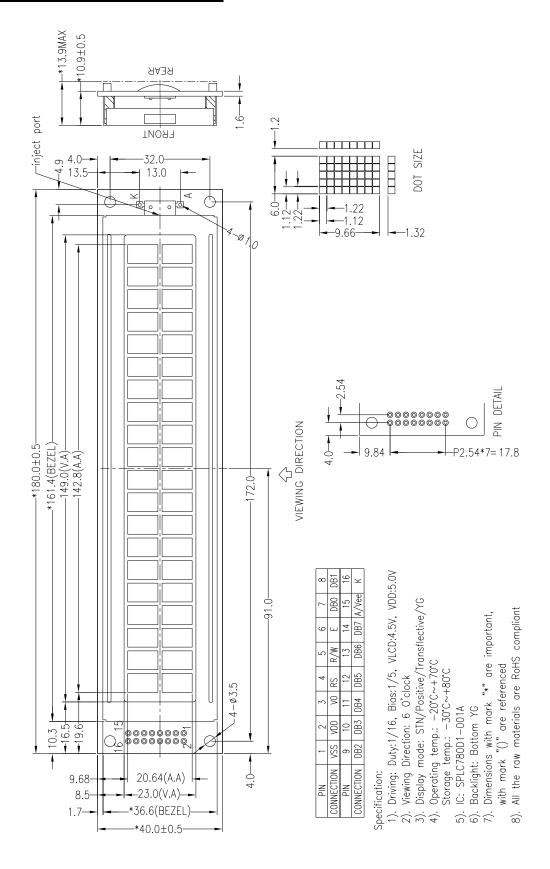


Figure 1. Block diagram

4. DIMENSIONAL OUTLINE



5. PIN DESCRIPTION

No.	Symbol	Function
1	VSS	GND(0V)
2	VDD	Power supply for Logic(+5.0V)
3	V0	Power supply for LCD drive
4	RS	Register selection (H: Data register, L:Instruction register)
5	R/W	Read/write selection (H: Read, L: Write)
6	Е	Enable signal for LCM
7-14	DB0~DB7	Data Bus lines
15	LEDA	Power supply for Backlight(Current:580mA,Reference Voltage:5.0V)
16	LEDK	Power supply for Backlight(0V)

<u>**6. MAXIMUM ABSOUTE LIMIT**</u>

Item	Symbol	MIN	MAX	Unit
Supply Voltage for Logic	$V_{ m DD}$	-0.3	7.0	V
Supply Voltage for LCD	V0	Vdd-10.0	$V_{DD}+0.3$	V
Input Voltage	Vin	-0.3	$V_{DD}+0.3$	V
Supply Current for Backlight	Ifm($Ta = 25^{\circ}C$)		750	mA
Reverse Voltage for Backlight	$V_R(Ta = 25^{\circ}C)$		3	V
Operating Temperature	Тор	-20	70	°C
Storage Temperature	Tst	-30	80	°C

7. ELECTRICAL CHARACTERISTICS

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage for Logic	V _{DD} -V _{SS}	$Ta = 25^{\circ}C$	4.75	5.0	5.25	V
Input High Voltage	V_{IH}	$Ta = 25^{\circ}C$	2.5		V_{DD}	V
Input Low Voltage	$V_{\rm IL}$	$Ta = 25^{\circ}C$	-0.3		0.6	V
Output High Voltage(TTL)	Voh	$Ta = 25^{\circ}C$	2.4		$V_{ m DD}$	V
Output Low Voltage(TTL)	Vol	$Ta = 25^{\circ}C$			0.4	V
Supply Current	Idd	$Ta = 25^{\circ}C$			3.0	mA

NOTE: Voltage greater than above may damage the circuit.

8. BACKLIGHT CHARACTERISTICS

 $\overline{\text{(Ta = 25^{\circ}\text{C})}}$

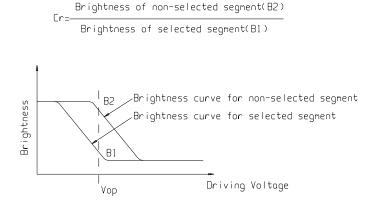
Item	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	VF	IF=580mA	3.8	4.0	4.2	V
Reverse Current	IR	VR=3V			10	uA
Luminous Intensity (Without LCD)	LV	IF=580mA	165	220		Cd/m ²
Wave length(Without LCD)	λρ	nm				
Color			Bottom	YG		

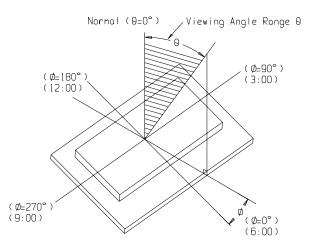
Note:

when the temperature exceed 25°C, the approved current decrease rate for Backlight change as the temperature increase is: -0.36x116mA/°C(below 25°C, the current refer to constant, which would not change with temperature).

9. ELECTRO-OPTICAL CHARACTERISTICS (Ta = 25°C)

Item	Symbol	Condition	Min	Тур	Max	Unit
		$Ta = -20^{\circ}C$	3.8	4.0	4.2	
Operating Voltage	Vop	$Ta = 25^{\circ}C$	3.6	3.8	4.0	V
		$Ta = 70^{\circ}C$	3.3	3.5	3.7	
Dagnanga tima	Tr	Ta = 25°C			250	ms
Response time	Tf	1a – 25 C			250	ms
Contrast	Cr	$Ta = 25^{\circ}C$	-	3		
Viowing angle range	θ	(r>)	-20		+35	deg
Viewing angle range	Ф	<u>σ</u> Cr≥2			+30	deg





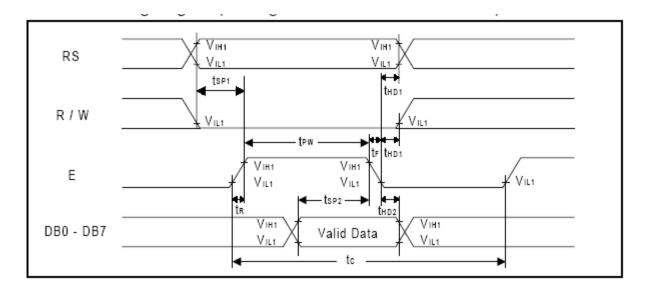
10. TIMING CHARACTERISTICS

■ Write Mode (Writing data from MPU to SPLC780A)

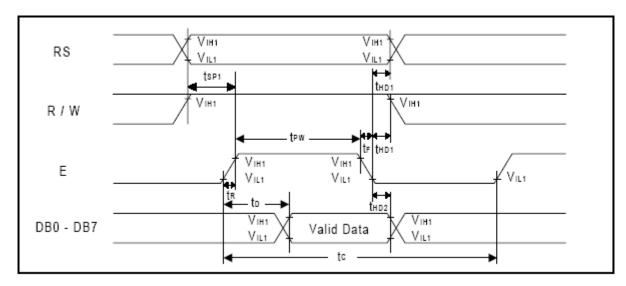
Chanastaniatica	O. mak al		Limit		11:4	Tank Camelikian
Characteristics	Symbol	Min	Тур	Max	Unit	Test Condition
E Cycle Time	t c	400	-	-	ns	Pin E
E Pulse Width	t _{PW}	150	-	-	ns	Pin E
E Rise/Fall Time	t _R , t _F	1	-	25	ns	Pin E
Address Setup Time	t sp1	30	-	-	ns	Pins: RS, R/W,E
Address Hold Time	t HD1	10	-	-	ns	Pins: RS, R/W,E
Data Setup Time	t _{SP2}	40	-	-	ns	Pins: DB0 ~ DB7
Data Hold Time	t HD2	10	-	-	ns	Pins: DB0 ~ DB7

■ Read Mode (Reading data from SPLC780A to MPU)

Chanastanistica	O. mak al		Limit		11:4	Took Condition
Characteristics	Symbol	Min	Тур	Max	Unit	Test Condition
E Cycle Time	t c	400	_	-	ns	Pin E
E Pulse Width	tw	150	ı	ı	ns	Pin E
E Rise/Fall Time	t _R , t _F	ı	-	25	ns	Pin E
Address Setup Time	t sp1	30	-	-	ns	Pins: RS, R/W,E
Address Hold Time	t HD1	10	-	-	ns	Pins: RS, R/W,E
Data Output Delay Time	t□	-	-	100	ns	Pins: DB0 ~ DB7
Data hold time	t _{HD2}	20	_	-	ns	Pin DB0 ~ DB7



Write Mode Timing Diagram



Read Mode Timing Diagram

11. CONTROL AND DISPLAY COMMAND

L. d d				Ins	tructi	ion C	ode				5	Execution time
Instruction	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	(fosc=270KHz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM	1.52ms
											address to "00H" from AC	
Return Home	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" from AC and	1.52ms
											return cursor to its original position if	
											shifted. The contents of DDRAM are not changed.	
Entry Mode	0	0	0	0	0	0	0	1	I/D	s	Assign cursor moving direction and enable	38µs
Set	3.3	500			9.5	2.70					the shift of entire display	30,10
Display ON/	0	0	0	0	0	0	1	D	С	В	Set display(D), cursor(C), and blinking of	38µs
OFF Control											cursor(B) on/off control bit.	
Cursor or	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display shift control	38µs
Display Shift											bit, and the direction, without changing of	
	250			- 2		200					DDRAM data.	
Function Set	0	0	0	0	1	DL	N	F	-	-	Set interface data length (DL: 8-bit/4-bit),	38µs
											numbers of display line (N: 2-line/1-line) and, display font type (F:5x10 dots/5x8	
											dots)	
Set CGRAM	0	0	0	1	AC5	AC4	АСЗ	AC2	AC1	AC0	Set CGRAM address in address counter.	38µs
Address												
Set DDRAM	0	0	1	AC6	AC5	AC4	АСЗ	AC2	AC1	AC0	Set DDRAM address in counter	38µs
Address												
Read Busy Flag	0	1	BF	AC6	AC5	AC4	АСЗ	AC2	AC1	AC0	Whether during internal operation or not	
and Address											can be known by reading BF. The	
Counter											contents of address counter can also be	
	121										read.	
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	38µs
Read Data from	1	1	D7	D6	D5	D4	D3	D2	D1	DO	Read data from internal RAM	38µs
RAM											(DDRAM/CGRAM).	A

Note: "-": don't care

12.CHARACTER ROM

Upper 4 hit 4 hit	ш	LLLH	LLHL	LLHH	LHLL	LHLH	LHHL	инн	нш	ншн	HLHL	нин	нни	нн.н	нни	ннн
LLLL				0	۵	P		P					7			þ
LLIH				1	A		=	-			-	ľ	7	Ľ.		
LLHI				2	B	R	b	r				ď	IJ	×	F	
LLHH			Ħ	B			¢.	5					Ŧ	E		00
LHLL			\$	4	D	I	d	ŧ.			111111	 	 	h	 	I II
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13. PRECAUTION FOR USING LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

General Precautions:

- 1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
- 2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isoproply alcohol, ethyl alcohol or trichlorotriflorothane, do not use water, ketone or aromatics and never scrub hard.
- 3. Do not tamper in any way with the tabs on the metal frame.
- 4. Do not make any modification on the PCB without consulting DISPLAY Elektronik GmbH.
- 5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- 6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
- 7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

Static Electricity Precautions:

- 1. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
- 2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
- 3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
- 4. The modules should be kept in anti-static bags or other containers resistant to static for storage.
- 5. Only properly grounded soldering irons should be used.
- 6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
- 7. The normal static prevention measures should be observed for work clothes and working benches.
- 8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

Soldering Precautions:

- 1. Soldering should be performed only on the I/O terminals.
- 2. Use soldering irons with proper grounding and no leakage.
- 3. Soldering temperature: $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$
- 4. Soldering time: 3 to 4 second.
- 5. Use eutectic solder with resin flux filling.
- 6. If flux is used, the LCD surface should be protected to avoid spattering flux.
- 7. Flux residue should be removed.

Operation Precautions:

- 1. The viewing angle can be adjusted by varying the LCD driving voltage Vo.
- 2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
- 3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
- 4. Response time increases with decrease in temperature.
- 5. Display color may be affected at temperatures above its operational range.
- 6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
- 7. For long-term storage over 40°C is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

Limited Warranty

DISPLAY ELEKTRONIK GMBH LCDs and modules are not consumer products, but may be incorporated by customers into consumer products or components thereof, DISPLAY ELEKTRONIK GMBH does not warrant that its LCDs and components are fit for any such particular purpose.

- 1. The liability of DISPLAY ELEKTRONIK GMBH is limited to repair or replacement on the terms set forth below. DISPLAY ELEKTRONIK GMBH will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between DISPLAY ELEKTRONIK GMBH and the customer, DISPLAY ELEKTRONIK GMBH will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with DISPLAY ELEKTRONIK GMBH general LCD inspection standard. (Copies available on request)
- 2. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
- 3. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.

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