## Wah Wang Data Sheet for 5 mm Super Blue LED

5A3 Series
Angle: 30
Class: Q

## Part No: WW05A3SBQ4-B(SQ)



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Sample Approval Signature
Date

# Wah Wang Data Sheet For 5mm Super Blue LED - 5A3 Series Angle 30 Class: Q 

## Features

- Standard T-1 Diameter Type Package.
- General Purpose Leads
- Reliable and Rugged

| Absolute Maximum Ratings at Ta=25 ${ }^{\circ} \mathrm{C}$ |  |  |
| :--- | :---: | :---: |
| Parameter | MAX. | Unit |
| Power Dissipation | 100 | mW |
| Peak Forward Current <br> $(\leqq 1 / 10$ Duty Cycle, 0.1ms Pulse Wide) | 100 | mA |
| Continuous Forward Current | 20 | mA |
| Reverse Voltage | 5 | V |
| Operating Temperature Range | $-40^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$ |  |
| Storage Temperature Range | $-40^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$ |  |
| Lead Soldering Temperature <br> $[3 m m(F r o m ~ s o l d e r ~ j o i n t ~ t o ~ e p o x y ~ b o d y)] ~$ | $260^{\circ} \mathrm{C}$ for 3 Seconds |  |



| Part Number | Lens color | Source Color | Luminous Intensity lv/ mcd $\mathrm{I}_{\mathrm{F}}=20 \mathrm{~mA}$ (Note 5) |  |  | Dominant Wavelength$\begin{gathered} \lambda \mathrm{d} / \mathrm{nm} \\ \mathrm{I}_{\mathrm{F}}=20 \mathrm{~mA} \end{gathered}$(Note8) |  |  | Forward Voltage /$I_{F}=20 \mathrm{~mA}$ |  |  | Viewing Angle / Deg (Note 6) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Typ. | Max. | Min. | Typ. | Max. | Min. | Typ. | Max. |  |
| WW05A3SBQ4-B(SQ) | Water Clear | Blue | 2800 | 3700 | --- | 465 | --- | 475 | 2.8 | --- | 3.4 | $30^{\circ}$ |
| Reverse Voltage $=5 \mathrm{~V}$ |  |  |  |  | Reverse Current $\leq 5 \mu \mathrm{~A}$ |  |  |  |  |  |  |  |

## Notes:

1. All dimensions are in millimeter.
2. Tolerance of measurement is $\pm 0.25 \mathrm{~mm}\left(.01^{\prime \prime}\right)$ unless others otherwise noted.
3. Protruded resin under flanges is $1.0 \mathrm{~mm}(0.4$ ") max.
4. Lead spacing is measured where the leads emerge from the package.
5. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of measurement of luminous intensity is $\pm 15 \%$
6. $\theta_{1 / 2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.

It use many parameters that correspond to the CIE $19312^{\circ}$
Tolerance of measurement of angle is $\pm 5$ degree
7. Caution in ESD: Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED.All devices, equipment and machinery must be properly grounded.
8. $X, Y$, and $Z$ are CIE1931 $2^{\circ}$ values of Red, Green and Blue content of the measurement.

Color Coordinates Measurement allowance is $\pm 0.01$
9. Specifications are subject to change without notice.

Factory

## Typical Characteristic for Super Bright Blue LED

Forward Current vs.



Forward Voltage vs.
Forward Current


Duty Ratio vs.
Allowable Forward Current


Forward Current vs.
Dominant Wavelength


Ambient Temperature vs Dominant Wavelength



Forward Current vs.
Relative Lumiinosity


Directivity (Angle : 30 ${ }^{\circ}$ )


Ambient Temperature vs.
Relative Luminosity


Ambient Temperature vs. Allowable Forward Current


## CAUTIONS- Super Bright LED

(1) Lead Forming
a. At least 3 mm from the base of the epoxy bulb should be keep when forming leads.
b. Do not use the base of the leadframe as a fulcrum during lead forming.

Lead forming should be done before soldering
c. Because the stress to the base may damage the characteristics or it may break the LEDs, do not apply any bending stress to the base of the lead
 because it causes damage to the epoxy resin and this will degrade the LEDs.
(2) Storage
a. The LEDs should be stored at stored at 30 C or less and $70 \% \mathrm{RH}$ or less after being shipped and the storage life limits are 3 months.
b. If the LEDs are stored more then 3 months, they can be stored for a year in a sealed container with a nitrogen atmosphere and moisture absorbent material.
b. If the LEDs are stored more then 3 months, they can be stored for a year in a sealed container with a nitrogen atmosphere and
c. Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.
(3) Static Electricity
a. Static electricity or surge voltage damages the LEDs.
b. It is recommended that a wristband or an anti-electrostatic glove be used when handling the LEDs.
c. All devices, equipment and machinery must be properly grounded.
d. It is recommended that measures be taken against surge voltage to the equipment that mounts the LEDs.
e. Damaged LEDs will show some unusual characteristics such as the leak current remarkably increases, the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria: (VF>2.0V at IF $=0.5 \mathrm{~mA}$ )
(4) Heat Generation
a. Thermal design of the end product was most importance. Please consider the heat generation of the LED when making the system design
 electric power. It must be avoid intense heat generation and operate within the maximum ratings given in the specification.
c. The operating current should be decided after considering the ambient maximum temperature of LEDs.
(5) Cleaning

Freon solvents should not be used to clean the LEDs because of worldwide regulations
 Before cleaning, a pre-test should be done to confirm whether any damage to the LEDs would occur
6) Safety Guideline for Human Eyes

lasers.In 1998 IEC 60825-1 Edition 1.1 evaluated the magnitude of the light source.
b. In 2001 IC 60825-1 Amendment 2 converted the laser class into 7 classes for end products.
 are narrow, optical manipulation intensifies the light, and/or the energy emitted is high. For these systems it is recommended to avoid long term exposure. It is also recommended to follow the ICE regulations regarding safety and labeling of products.
7) Soldering Condition for LED Lamps
a Careful attention should be paid during soldering.
b. Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommender
c. Recommender soldering conditions

| Dip Soldering |  | Soldering |  |
| :---: | :---: | :---: | :---: |
| Pre-Heat | $120^{\circ} \mathrm{C}$ Max | Temperature | $350^{\circ} \mathrm{C}$ Max |
| Pre-Heat Time | 60 seconds Max | Soldering | 3 seconds Max |
| Solder Bath Temperature | $260^{\circ} \mathrm{C}$ Max | Time Position | No closer than 3 mm from the base of the epoxy bulb. |
| Dipping Time Dipping Position | 10 seconds Max <br> No lower than 3 mm from the base of the epoxy bulb. |  |  |

d. Do not apply any stress to the lead particularly when heated.

The LEDs must not be repositioned after soldering.
After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
 be mounted in this fashion but the User will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. Wah Wang LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.

When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs. Cut the LED leadframes at room temperature. Cutting the leadframes at high temperatures may cause failure of the LEDs.
(8) Others
a. Care must be taken to ensure that the reverse voltage will not exceed the absolute maximum rating when using the LEDs with matrix drive. Keeping the Normal Forward to 20 mA
 appliances). Consult Wah Wang's sales staff in advance for information on the applications in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control systems, automobiles, traffic control equipment, life support systems and safety devices).

 before disassembling or analysis.
d. The formal specifications must be exchanged and signed by both parties before large volume purchase begins.
e. The appearance and specifications of the product may be modified for improvement without notice.

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