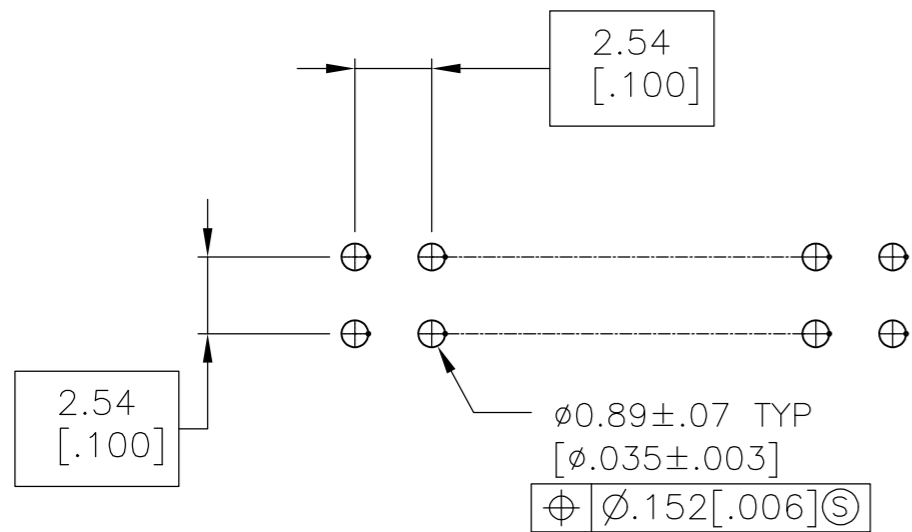
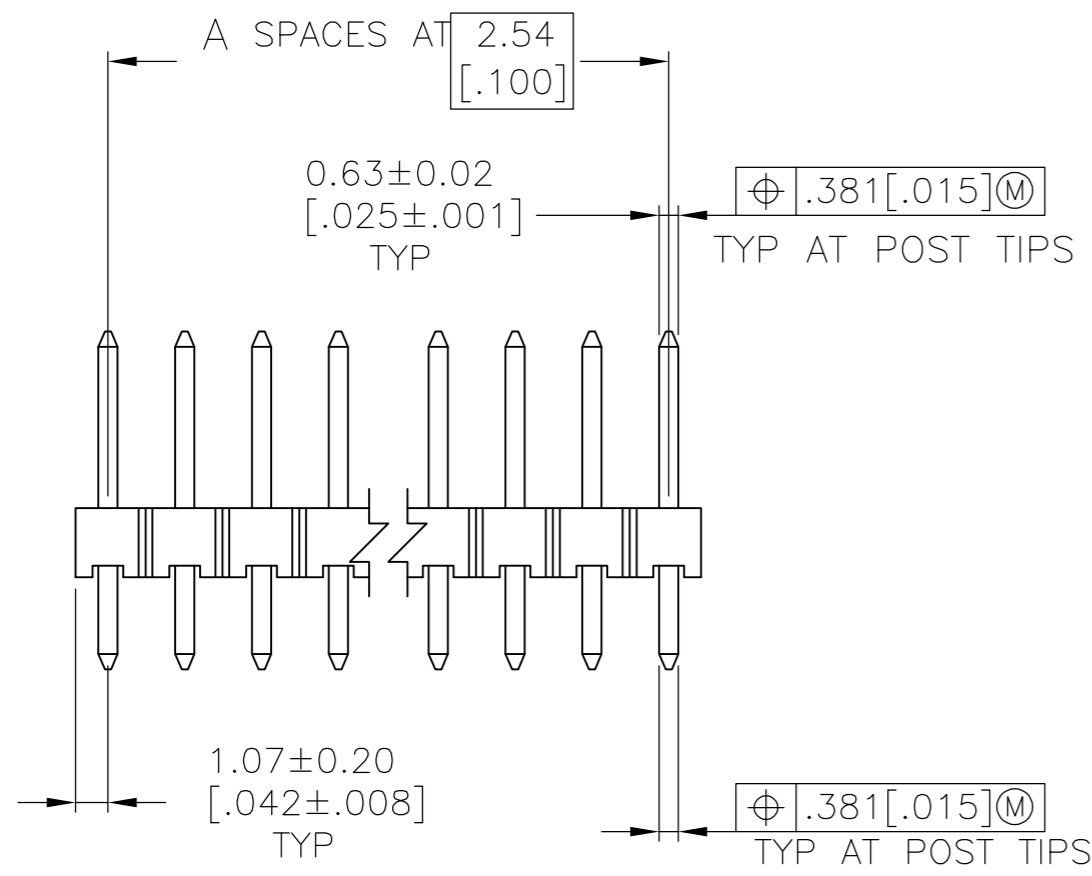
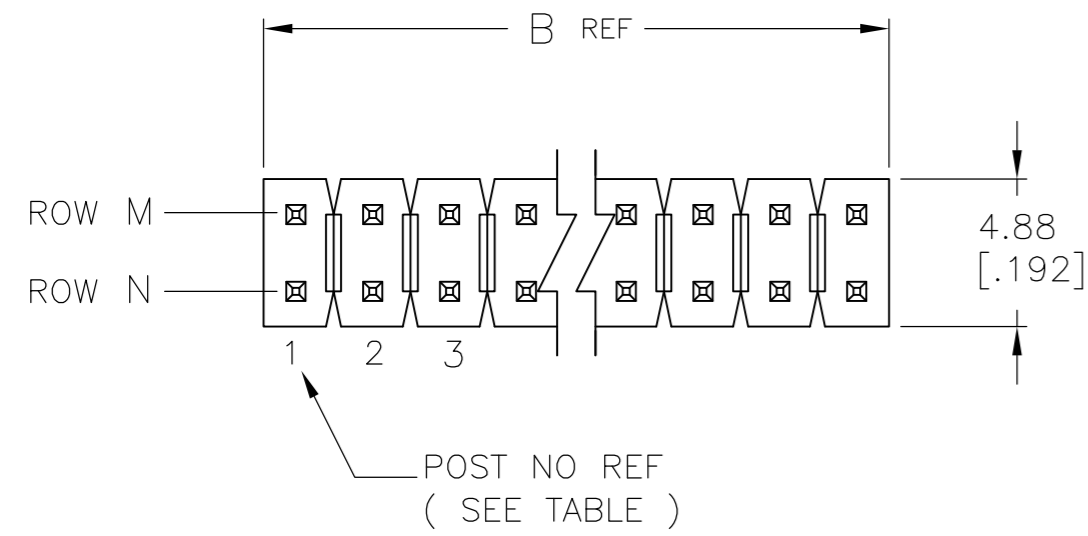
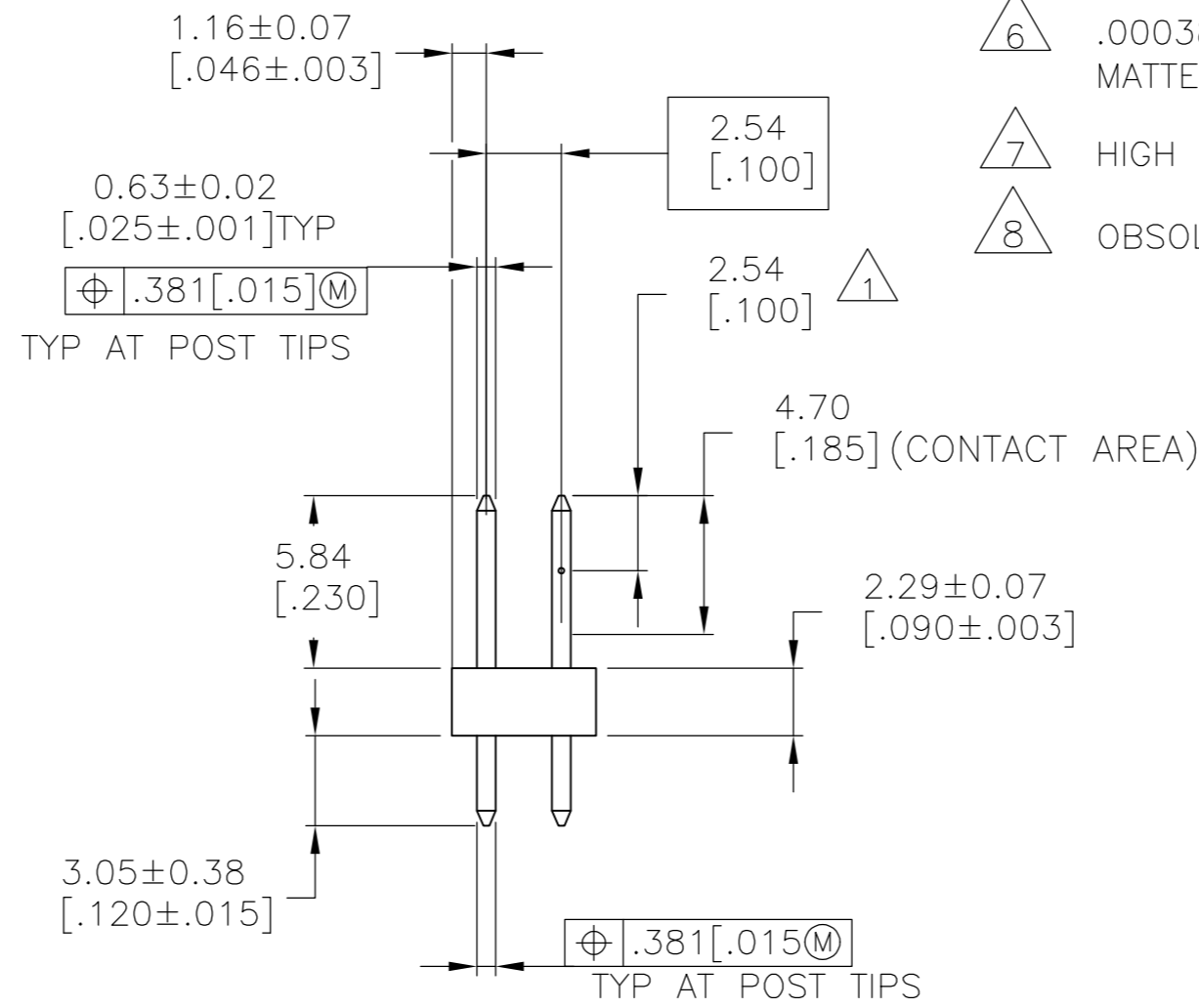


REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
	AF	REVISED PER ECO-16-006307	03AUG2016	NK MM



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 4 .000381[.000015] GOLD ON THE CONTACT AREA, .00254[.000100]-.00508[.000200] MATTE TIN LEAD ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 5 PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 6 .000381[.000015] GOLD ON THE CONTACT AREA, .00254[.000100]-.00508[.000200] MATTE TIN ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 7 HIGH TEMPERATURE CONFIGURATION.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KATE HELM 21-12-89		TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK RANDY FEIDT 21-12-89		NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RON FELIX 21-12-89		HDR ASSY,MOD II, BREAKAWAY, DBL ROW		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .127 [.005] 4 PLC ± - ANGLES ± -		PRODUCT SPEC		.100X.100 C/L VL, .025 SQ.POST, WITH SELECTIVE LOADING		
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC		APPLICATION SPEC	SIZE A2	CAGE CODE 00779	DRAWING NO C=103675	RESTRICTED TO
COLOR: BLACK		FINISH SEE TABLE	SCALE 4:1		SHEET 1 OF 2	REV AF
POST: COPPER ALLOY		WEIGHT -	CUSTOMER DRAWING			

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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-

REMARKS	PLATING	ROW N	ROW M	B	A	NO OF ACTIVE POSN	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	△7	△6	3	NONE	7	12.29 [.484]	4 9 10	7-103675-0
	△7 △8	△6	NONE	7	8	25.40 [.884]	8 17 18	6-103675-6
	△7 △8	△6	14	14	16	42.77 [1.684]	16 32 34	6-103675-5
	△7 △8	△6	NONE	12	12	32.61 [1.284]	12 25 26	6-103675-4
	△7 △8	△6	1	NONE	7	19.91 [.784]	7 15 16	6-103675-3
	△7 △8	△6	13,14	14	19	50.39 [1.984]	19 37 40	6-103675-2
	△7 △8	△6	3	NONE	3	9.75 [.384]	3 7 8	6-103675-1
OBSOLETE	△7	△6	NONE	2	9	24.99 [.984]	9 19 20	6-103675-0
	△7 △8	△6	14	NONE	14	37.69 [1.484]	14 29 30	5-103675-9
	△7 △8	△6	2	NONE	16	42.77 [1.684]	16 33 34	5-103675-8
OBSOLETE	△7	△6	NONE	10	19	50.39 [1.984]	19 39 40	5-103675-7
	△7 △8	△6	NONE	13	12	32.61 [1.284]	12 25 26	5-103675-6
	△7	△6	NONE	5	4	12.29 [.484]	4 9 10	5-103675-5
	△7 △8	△6	NONE	15	16	42.77 [1.684]	16 33 34	5-103675-3
	△7 △8	△6	11	NONE	19	50.39 [1.984]	19 39 40	5-103675-2
	△7 △8	△6	13	NONE	12	32.61 [1.284]	12 25 26	5-103675-1

REMARKS	PLATING	ROW N	ROW M	B	A	NO OF ACTIVE POSN	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	△4	2	2	4	8	12.29 [.484]	4 8 10	1-103675-9
	△4	9	NONE	8	17	25.40 [.884]	8 17 18	1-103675-8
	△4	4	NONE	7	15	19.91 [.784]	7 15 16	1-103675-7
△8	△4	NONE	7	8	17	25.40 [.884]	8 17 18	1-103675-6
△8	△4	14	14	16	32	42.77 [1.684]	16 32 34	1-103675-5
△8	△4	NONE	12	12	25	32.61 [1.284]	12 25 26	1-103675-4
△8	△4	1	NONE	7	15	19.91 [.784]	7 15 16	1-103675-3
△8	△4	13,14	14	19	37	50.39 [1.984]	19 37 40	1-103675-2
△8	△4	3	NONE	3	7	9.75 [.384]	3 7 8	1-103675-1
△8	△4	NONE	2	9	19	24.99 [.984]	9 19 20	1-103675-0
△8	△4	14	NONE	14	29	37.69 [1.484]	14 29 30	1-103675-9
△8	△4	2	NONE	16	33	42.77 [1.684]	16 33 34	1-103675-8
OBSOLETE	△4	NONE	10	19	39	50.39 [1.984]	19 39 40	1-103675-7
△8	△4	NONE	13	12	25	32.61 [1.284]	12 25 26	1-103675-6
△8	△4	NONE	5	4	9	12.29 [.484]	4 9 10	1-103675-5
OBSOLETE	△4	10	NONE	19	39	50.39 [1.984]	19 39 40	1-103675-4
△8	△4	NONE	15	16	33	42.77 [1.684]	16 33 34	1-103675-3
△8	△4	1 1	NONE	19	39	50.39 [1.984]	19 39 40	1-103675-2
△8	△4	1 3	NONE	12	25	32.61 [1.284]	12 25 26	1-103675-1

103675

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DWN	KATE HELM	21-12-89
CHK	RANDY FEIDT	21-12-89
APVD	RON FELIX	21-12-89

TE Connectivity

HDR ASSY,MOD II,BREAKAWAY,DBL ROW
.100 X .100CL VERTICAL, .025 SQ. POST,
WITH SELECTIVE LOADING

SIZE	A2	CAGE CODE	00779	DRAWING NO	C=103675	RESTRICTED TO	-
SCALE	4:1	SHEET	2 OF 2	REV	AF		

CUSTOMER DRAWING

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