

## Technical Datasheet: High-performance plastic type CP

#### **General notes**

- PEEK polyetheretherketone reinforced with carbon fibre
- very hard, rigid, high tensile and flexural strength, very high wear resistance
- high heat capability (260-300°C), good dimension stability, low thermal linear expansion coefficient
- excellent resistance to chemicals and aggressive agents, excellent resistance to thermal ageing.
- ESD-safe material

• typical applications include handling of components in cleaning/chemical/assembly processes also at high temperature (soldering).

**Mechanical properties** 

Flexural modulus +23°C: 21400 MPa ISO 178 ASTM D 790
Flexural strength +23°C 350 MPa ISO 178 ASTM D 790
Tensile modulus +23°C 24000 MPa ISO 527 ASTM D 638
Tensile strength +23°C: 190 MPa ISO 527 ASTM D 638
Izod - Impact strength (notched) 65 J/m ISO 180/4A ASTM D 256

+23°C:

Thermal properties

Temp. of defl. under load (1.80 MPa): 300 °C ISO 75 ASTM D648

300°C

Continuous Use Temperature 260°C 20'000 h

Short Time Temperature

**Electrical properties** 

Surface resistivity:  $10^6 - 10^7$  Ohm

Decay time: < 0.2 sec 1000-10 V

Other properties

Density 1.39 g/ccm ISO 1183 Water absorption in water 23°C (24h) 0.01% ISO 62



### **Chemical Resistance Guide of CP**

### **Acids**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Acetic Acid, 10% Conc.	А	A	-
Acetic Acid, Conc.	А	А	А
Acetic Acid, Glacial	А	А	-
Acrylic Acid	А	А	-
Aqua Regia	С	С	С
Benzene Sulphonic Acid	С	-	-
Benzoic Acid	А	А	-
Boric Acid	А	А	-
Carbolic Acid	А	-	-
Carbonic Acid	А	А	-
Chloracetic Acid	А	А	-
Chlorosulfonic Acid	С	С	С
Chromic Acid, 40% Conc.	А	-	-
Chromic Acid, Conc.	С	С	С
Citric Acid	А	А	-
Formic Acid	В	В	-
Hydrobromic Acid (100%)	С	С	С
Hydrochloric Acid, 10% Conc.	А	А	-
Hydrochloric Acid, Conc.	А	В	-
Hydrocyanic Acid	А	А	-
Hydrofluoric Acid (40%)	С	С	-
Hydrofluoric Acid (70%)	С	С	-
Lactic Acid	А	А	-
Maleic Acid	А	А	-
Nitric Acid, 10% Conc.	А	А	-
Nitric Acid, 30% Conc.	В	-	-
Nitric Acid, 50% Conc.	С	С	С
Nitric Acid, Conc.	С	С	С
Nitrous Acid, 10%	А	-	-
Oleic Acid	А	-	-
Oleum	С	С	С
Oxalic Acid	А	А	-
Perchloric Acid	А	А	-
Phosphoric Acid, 10% Conc.	А	А	А
Phosphoric Acid, 50% Conc.	А	А	А
Phosphoric Acid, 80% Conc.	А	А	-
Phthalic Acid	А	А	-
Picric Acid	А	А	-
Silicic Acid	А	А	-
Sulphuric Acid, <40% Conc.	В	В	В
Sulphuric Acid, >40% Conc.	С	С	С
Sulphurous Acid	А	А	-
Tannic Acid, 10% Conc.	А	А	-
Tartaric Acid	А	А	-



### **Bases**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Ammonia, 880	А	-	-
Ammonia, Anhydrous	А	А	Α
Ammonia, Aqueous	А	А	Α
Ammonium Hydroxide, 10% Conc.	А	-	-
Ammonium Hydroxide, Conc.	А	-	-
Calcium Hydroxide	А	-	-
Hydrazine	А	А	-
Magnesium Hydroxide	А	-	-
Potassium Hydroxide, 10% Conc.	А	-	-
Potassium Hydroxide, 70% Conc.	А	-	-
Sodium Hydroxide, 10% Conc.	А	А	А
Sodium Hydroxide, 50% Conc.	А	А	А
Sodium Hydroxide, Conc.			

## **Inorganic Reagents**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Aluminum Chloride	А	А	-
Aluminum Sulphate	А	А	-
Alum, Saturated	А	А	-
Ammonium Chloride (10% Conc.)	А	А	-
Ammonium Nitrate	А	А	-
Antimony Trichloride	А	А	-
Barium Salts (Chloride, Sulfide)	А	-	-
Bleach	А	А	-
Brine	А	А	-
Bromine	С	С	С
Bromine (Dry)	С	С	С
Bromine (Wet)	С	С	С
Bromine Water, Saturated	Α	А	-
Calcium Bisulphide	А	А	-
Calcium Carbonate	А	-	-
Calcium Chloride	А	А	-
Calcium Hypochlorite	А	А	-
Calcium Nitrate	А	-	-
Calcium Sulphate	А	А	-
Carbon Dioxide (Dry)	А	-	-
Carbon Monoxide (Gas)	А	А	А
Chlorine (Gas-Dry)	А	А	С
Chlorine (Gas-Wet)	С	С	-
Chlorine (Liquid)	С	С	С
Chlorine (Wet)	С	С	С
Copper Acetate	А	А	-
Copper Carbonate	А	А	-
Copper Chloride	А	А	-
Copper Cyanide	Α	А	-
Copper Fluoride	А	А	-
Copper Nitrate	А	А	-
Copper Sulphate	Α	А	-



Cupric Fluoride	A	A	-
Cupric Sulphate	A	A	-
Cuprous Chloride	Α	А	-
Ethylene Nitrate	A	-	-
Ferric Chloride	В	В	-
Ferric Nitrate	Α	-	-
Ferric Oxide	Α	А	-
Ferric Sulphate	Α	-	-
Ferrous Chloride	Α	-	-
Ferrous Nitrate	Α	-	-
Ferrous Sulphate	Α	-	-
Fluorine	С	С	С
Hydrogen Peroxide	А	-	-
Hydrogen Sulphide (Gas)	А	А	А
lodine	В	-	-
Lead Acetate	А	А	-
Lime	Α	A	-
Magnesium Chloride	А	А	-
Magnesium Sulphate	А	А	-
Mercuric Chloride	А	А	-
Mercurous Chloride	А	-	-
Mercury	А	А	-
Nickel Acetate	А	А	-
Nickel Chloride	А	А	-
Nickel Nitrate	А	А	-
Nickel Salts	А	-	-
Nickel Sulphate	А	А	-
Nitrogen	А	-	-
Nitrous Oxide	А	-	-
Oxygen	А	-	-
Ozone	А	В	-
Phosphorous Chlorides	А	А	-
Phosphorous Pentoxide	А	А	-
Potassium Aluminium Sulphate	А	А	-
Potassium Bicarbonate	А	-	-
Potassium Bromide	А	А	-
Potassium Carbonate	А	-	-
Potassium Chlorate	А	А	-
Potassium Chloride	А	А	-
Potassium Dichromate	А	-	-
Potassium Ferricyanide	А	-	-
Potassium Ferrocyanide	А	-	-
Potassium Hydroxide	А	А	-
Potassium Nitrate	А	А	-
Potassium Permanganate	А	-	-
Potassium Sulphate	A	А	-
Potassium Sulphide	A	-	-
Silicone Fluids	A	А	-
Silver Nitrate	A	A	-
Sodium Acetate	A	-	_
Sodium Bicarbonate	A	-	_
Sodium Carbonate	A	А	-
Sodium Chlorate	A	A	_
Joseph Million	/ (	, ,	



Sodium Chloride	А	А	-
Sodium Hypochlorite	А	А	-
Sodium Nitrate	А	А	-
Sodium Nitrite	А	-	-
Sodium Peroxide	А	А	-
Sodium Salts	Α	-	-
Sodium Silicate	А	А	-
Sodium Sulphate	А	А	-
Sodium Sulphide	А	А	-
Sodium Sulphite	А	А	-
Sodium (Hot)	С	С	С
Stannic Chloride	А	А	-
Stannous Chloride	А	А	-
Steam	А	А	А
Sulphur	А	А	-
Sulphur Chloride	А	А	-
Sulphur Dichloride	А	А	-
Sulphur Dioxide	А	А	А
Sulphur Hexafluoride (Gas)	А	-	-
Sulphur Trioxide	Α	А	-
Tar	А	-	-
Tetraethyl Lead	А	-	-
Water, Distilled	Α	А	-
Water	Α	А	А
Water, Sea/Salt	Α	А	-
Zinc Chloride	Α	А	-
Zinc Sulphate	Α	А	-

### **Alcohols**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Benzyl Alcohol	А	-	
Butanol	А	-	-
Cyclohexanol	А	-	-
Ethanol	А	А	-
Ethylene Glycol	А	A	В
Ethylene Glycol, 50% Conc.	А	A	A
Glycerol	А	-	-
Glycols	А	А	-
Isopropanol	А	-	-
Methanol	А	А	-
Propanol	А	-	-



## **Aldehydes and Ketones**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Acetaldehyde	А	А	-
Acetone	А	А	-
Benzaldehyde	А	-	-
Cyclohexanone	А	-	-
Formaldehyde	А	А	-
Formalin	А	-	-
Methylethyl Ketone (MEK)	А	В	С
N-Methyl-2-Pyrrolidone (NMP)	А	-	-

#### **Esters**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Aliphatic Esters	Α	А	-
Amyl Acetate	Α	А	-
Butyl Acetate	Α	-	-
Dibutyl Phthalate	Α	-	-
Dimethyl Phthalate	Α	-	-
Dioctyl Phthalate	Α	-	-
Ethyl Acetate	Α	-	-
Oils (Di-Ester and Phosphate Ester Based)	Α	А	-

#### **Ethers**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Diethylether	А	A	-
Dioxane	А		
Ethylene Oxide (Et0)	А		-
Tetrahydrofuran (THF)	А	-	-

## **Organo-Nitrogen Compounds**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Acetonitrile	А	-	-
Aniline	А	В	-
Dimethyl Formamide (DMF)	А	-	-
Diethylamine	А	-	
Nitrobenzene	А	-	-
Pyridine	А	Α	-

# **Halogenated Organics**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
1,2 Dichloroethane	А	-	-
Carbon Tetrachloride	А	Α	
Chlorobenzene	А	А	-
Chloroform	А	А	-
Dibromoethane	А	-	-



Dichlorobenzene	А	-	-
Freon* 113 (Arklone®) Trichlorotrifluoroethane	А	-	-
Freon 114, 1, 1 Dichloro 1,2,2,2 Tetrafluoroethane	А	-	-
Freon 12, Dichloridifluoromethane	А	-	-
Freon 22, Chlorodifluoromethane	А	Α	-
Freon 134a	А	-	-
Freon 502	Α	А	-
Genklene®* (1,1,1 Trichloroethane)	А		-
Methylene Chloride	А		-
Perchloroethylene	А	Α	-
Trichloroethylene	Α	А	-

# **Hydrocarbons**

Acetylene A Aromatic Solvents A Aviation Hydraulic Fluid A Benzene A	A A -	-
Aviation Hydraulic Fluid A	-	-
	-	
Benzene A	^	-
	A	-
Brake Fluid (Mineral)	А	A
Brake Fluid (Polyglycol)	А	A
Butane A	-	
Crude Oil A	-	-
Cyclohexane A	Α	
Diesel Oil A	-	
Dowtherm* G B	-	
Dowtherm* HT B	-	-
Dowtherm* LF B	-	-
Ethane A	-	-
Fuel Oil A	-	-
Gas (Manufactured) A	-	-
Gas (Natural) A	-	-
Gasoline A	-	-
Heptane A	-	
Hexane A	-	
Hydraulic Fluid A	-	-
Iso-Octane A	-	-
Kerosene A	-	-
Lubricating Oil A	-	-
Methane (Gas)	Α	A
Motor Oil A	Α	A
Naphtha A	Α	
Naphthalene A	Α	-
Oils (Petroleum)	Α	-
Oils (Vegetable)	Α	
Pentane A	-	
Petroleum Ether A	Α	-
Propane A	-	-
Skydrol* Hydraulic Fluid A	-	-
Styrene (Liquid)	-	-
Toluene A	-	-
Transformer Oil A	Α	-
Vaseline* A	-	-



Xylene A - -

## **Miscellaneous Reagents**

CHEMICAL	23°C (73°F)	100°C (212°F)	200°C (392°F)
Adhesives (not cyanoacrylates)	А	-	-
Apple Juice	А	-	-
Aviation Spirit	А	-	-
Beer	А	А	-
Cooking Oil	Α	-	-
Creosote	Α	-	-
Detergent Solutions (non-phenolic)	Α	Α	-
Edible Fats and Oils	Α		-
Fatty Acids	Α	Α	-
Fruit Juice	Α	А	-
Gelatin	Α	А	-
Ketchup	Α		-
Linseed Oil	Α	-	-
Milk	Α	А	-
Mineral Oil	Α		-
Molasses	Α	А	-
Olive Oil	Α	Α	-
Peanut Oil	Α	А	-
Paraffin	Α	А	-
Sewage	Α	Α	-
Soap Solution	Α	-	-
Starch	Α	Α	-
Tallow	Α	Α	-
Turpentine	Α		-
Urea	Α	Α	-
Varnish	Α		-
Vinegar	Α	А	-
Wax	Α	-	-
White Spirit	Α	-	-
Wines and Spirits	Α	-	-
Yeast	Α	А	-

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