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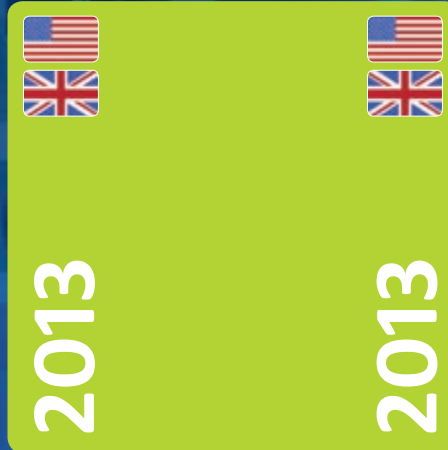


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cover seal  
**SPECIAL**



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**Use of edge protectors**

The use of edge protectors reduces the need for rework on sheet metal parts. The encased edges look more attractive, pose no risk of injury, and are protected against damage. The self-clamping edge protectors are pressed on by hand or tapped into place with a rubber or plastic hammer.

**Wire and bar clamps – what's the difference?**

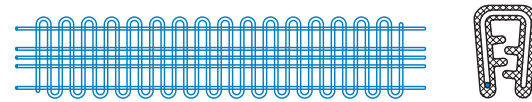
Embedded metal clamps allow edge protectors to be attached to surface elements without adhesive or rivets. The metal core gives the profile the necessary clamping force to grip the edge.

Edge protectors with **wire clamps** are flexible but have a relatively low clamping force.

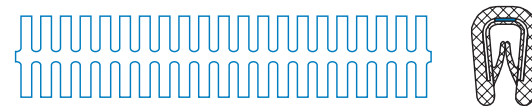
Edge protectors with **bar clamps** grip more tightly but have limited flexibility, so are unsuitable for tight bend radii.

'**Split**' clamps were developed to expand the range of application for profiles with bar clamps. They can be bent horizontally to the edge (centre bar – for curved or corrugated surface elements) or vertically (double bar – for surface elements with complex contours). Double bar clamps are also available as a single-sided split version.

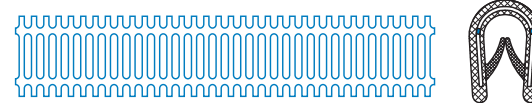
Wire clamp



Split centre bar clamp



Split double bar clamp

**PVC, EPDM, NBR or CR – the right material for every purpose****PVC for clamp profiles**

Polyvinyl chloride is a proven, very hard-wearing and ageing-resistant material. It does not corrode, does not depolymerize and has low flammability. These properties make it the material of choice for construction, medical technology and certain types of packaging. However, it releases dioxins when burned.

**EPDM for sealing profiles**

Ethylene propylene rubber is a synthetic rubber offering excellent resistance to environmental influences, chemicals, water vapor and solvents such as acetone or methanol. EPDM exhibits very good electrical insulating properties, has low permeability to water vapor and only becomes brittle at very low temperatures. Only its resistance to mineral oils and similar substances is limited.

**NBR for oil-resistant sealing profiles**

Nitrile butadiene rubber is also a sulphur-cured synthetic rubber. It is used where good oil resistance is required. NBR is resistant to heat, has good mechanical strength and returns easily to its original shape. However, NBR is flammable, cracks relatively quickly and does not have long-term resistance to ozone and weathering.

**CR for oil-resistant sealing profiles**

Polychloroprene is a synthetic rubber vulcanized with metal oxides. CR has good mechanical properties and is resistant to bending, high temperatures (up to 100°, hot water is not recommended), ageing, effects of weather and ozone. CR has slightly lower oil resistance than NBR. CR tends to crystallize at low temperatures.

## > General Information

### Sealing profiles: formability and compression

In choosing the size of sealing profiles, the ability of the material to return to its original shape must be considered. The compression set provides an indicator of permanent deformation.

To calculate this parameter a cylindrical specimen is compressed by for example 25% and stored at a specific temperature for a certain time. The temperature and the medium (usually air, but sometimes oils or other fluids) used for the compression test depend on the material being tested, its intended use and the test set-up (e.g. 24 h at 70°C for an EPDM profile intended for structural preservation). 30 minutes after the compressive force is removed, the height of the specimen is measured again at room temperature, which allows the permanent deformation to be calculated.

A compression set of 0% means that the specimen fully regained its original thickness (impossible in reality); a compression set of 100% means that the specimen was completely deformed during the test and exhibits no return to its original shape.

The calculation is based on the following formula:

$$CS (\%) = (L0 - L2) / (L0 - L1) \times 100\%$$

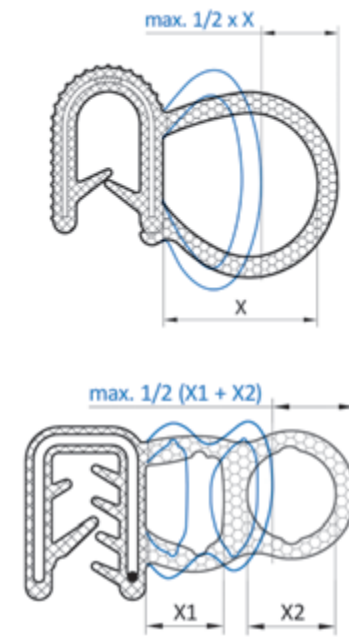
Where:

CS = compression set (%)

L0 = height of specimen before test

L1 = height of specimen during test (spacer)

L2 = height of specimen after test



For our EPDM / foam rubber sealing profiles we recommend a compression of 30% - 40%. The 50% mark should not be exceeded

### How are FATH sealing and cover profiles supplied?

For details of delivery units for our profiles, please refer to the relevant table in the catalogue section.

Profiles are usually supplied on cardboard spindles.

Each spindle holds the specified meterage; several spindles may be delivered with an intermediate layer.

Example: 2 x 50 m = two spindles of 50 m, with intermediate layer

For PVC / foam rubber there may be up to two joins per spindle or length.

### On request:

At the bottom of each catalogue page you will see a blue box with the words "Extras on request". The features listed here, e.g. EMC film (electromagnetic compatibility) are available on request. Please agree the order quantity with our sales advisor.

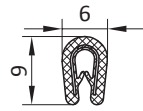
Customized frames and rings manufactured with injection moulding, film vulcanization, welding or bonding are also available on request.



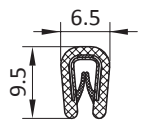


**Description** For encasing the edges of surface elements; with split clamp; self-clamping

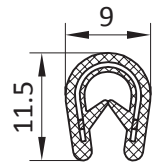
**Material** Edge protector: PVC 78 Shore A ☒, PVC 57 Shore A transparent ☒  
Clamp: Steel



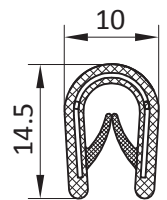
Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Centre bar	black	1.0 – 2.0	100	<a href="#">087EPE01911</a>
Centre bar	white	1.0 – 2.0	100	<a href="#">087EPE01931</a>
Centre bar	grey	1.0 – 2.0	100	<a href="#">087EPE01711</a>



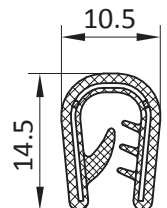
Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Centre bar	black	1.0 – 2.0	100	<a href="#">087EPE02911</a>
Centre bar	white	1.0 – 2.0	100	<a href="#">087EPE02931</a>
Centre bar	silver	1.0 – 2.0	100	<a href="#">087EPE02941</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 2.5	100	<a href="#">087EPE03911</a>
Double bar	black	2.0 – 4.0	100	<a href="#">087EPE03912</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 4.0	100	<a href="#">087EPE04911</a>
Double bar	anthracite	1.0 – 4.0	100	<a href="#">087EPE04731</a>
Double bar	light grey	1.0 – 4.0	100	<a href="#">087EPE04721</a>
Double bar	white grey	1.0 – 4.0	100	<a href="#">087EPE04921</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	2.0 – 5.0	100	<a href="#">087EPE05911</a>

**Specials on request:**

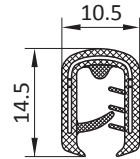
Edge protector: Other colors, butyl sealant  
Clamp: Stainless steel, non-split, single-sided split  
Other cross-sections: To suit your application



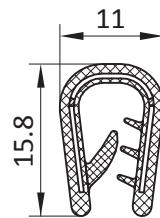
> Edge Protectors

**Description** For encasing the edges of surface elements; with split clamp; self-clamping

**Material** Edge protector: PVC 78 Shore A ☒, PVC 57 Shore A transparent ☒  
Clamp: Steel



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	grey	2.0 – 5.0	100	<a href="#">087EPE06711</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 2.5	100	<a href="#">087EPE07911</a>
Double bar	black	2.0 – 4.0	100	<a href="#">087EPE07912</a>
Double bar	black	4.0 – 6.0	100	<a href="#">087EPE07913</a>

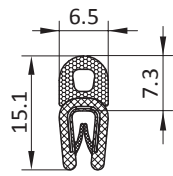
**Specials on request:**

Edge protector: Other colors, butyl sealant  
Clamp: Stainless steel, non-split, single-sided split  
Other cross-sections: To suit your application

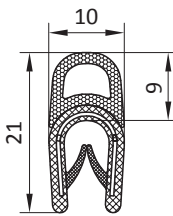


**Description** Combination of edge protector and sealing profile; with split clamp; self-clamping

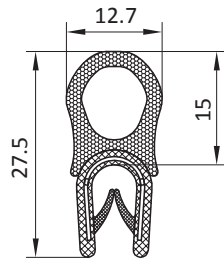
**Material** Edge protector:  
PVC 78 Shore A ☒, PVC 57 Shore A transparent ☒  
Clamp: Steel  
Sealing profile: Foam rubber EPDM ☒



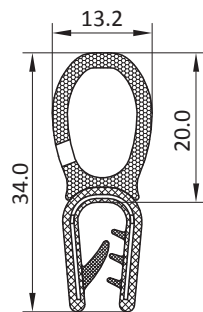
Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Centre bar	black	1.0 – 2.0	100	<a href="#">087SPET01911</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 4.0	50	<a href="#">087SPET02911</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 4.0	50	<a href="#">087SPET03911</a>



Clamp	Color	Clamping range [mm]	Pack Quant. [m]	Part #
Double bar	black	1.0 – 2.5	50	<a href="#">087SPET04911</a>
Double bar	black	2.0 – 4.0	50	<a href="#">087SPET04912</a>
Double bar	black	4.0 – 6.0	50	<a href="#">087SPET04913</a>



**Specials on request:**

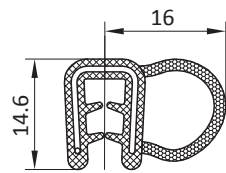
Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel, non-split, single-sided split  
Other cross-sections: To suit your application



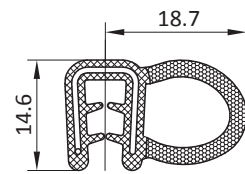


**Description** Combination of edge protector and sealing profile; with wire clamp / **non-split** clamp; self-clamping

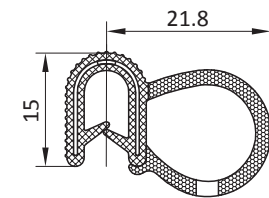
**Material** Edge protector:  
Soft rubber EPDM or CR   
Clamp: Steel  
Sealing profile: Foam rubber EPDM or CR 



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	wire	black	1.5 – 3.0	2 x 50	<a href="#">087SPES02911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	1.5 – 3.0	4 x 25	<a href="#">087SPES03911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	centre bar	black	1.0 – 3.5	50	<a href="#">087SPES06911</a>
CR / CR	centre bar	black	1.0 – 3.5	3 x 25	<a href="#">087SPES06912</a>

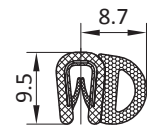
**Specials on request:**

Edge protector: Butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel, split  
Other cross-sections: To suit your application

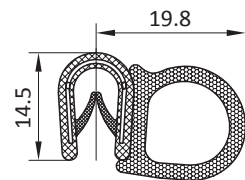


**Description** Combination of edge protector and sealing profile; with split clamp; self-clamping

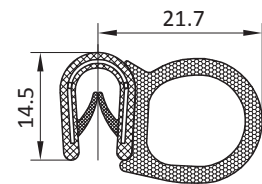
**Material** Edge protector:  
PVC 78 Shore A ☒, PVC 57 Shore A transparent ☒  
Clamp: Steel  
Sealing profile: Foam rubber EPDM or NBR ☒



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	centre bar	black	1.0 – 2.0	100	<a href="#">087SPES01911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	double bar	black	1.0 – 4.0	50	<a href="#">087SPES04911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	double bar	black	1.0 – 4.0	50	<a href="#">087SPES05911</a>

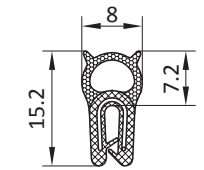
**Specials on request:**

Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel, non-split, single-sided split  
Other cross-sections: To suit your application

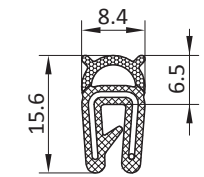


**Description** Combination of edge protector and sealing profile; with wire clamp or **non-split** clamp; self-clamping

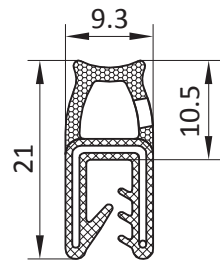
**Material** Edge protectors:  
Soft rubber EPDM or NBR ☒☒☒  
Clamp: Steel  
Sealing profile: Foam rubber EPDM or NBR ☒☒☒



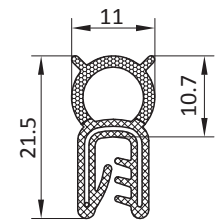
Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	0.5 – 1.5	2 x 50	<a href="#">087SPET05911</a>



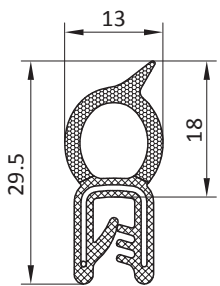
Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	1.0 – 2.0	2 x 50	<a href="#">087SPET06911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	centre bar	black	1.0 – 3.0	2 x 50	<a href="#">087SPET07911</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	1.0 – 3.0	2 x 50	<a href="#">087SPET08911</a>
NBR / NBR	wire	black	1.0 – 3.0	2 x 50	<a href="#">087SPET08912</a>



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	1.0 – 2.5	2 x 50	<a href="#">087SPET09911</a>
EPDM / EPDM	wire	black	2.0 – 4.0	2 x 50	<a href="#">087SPET09912</a>

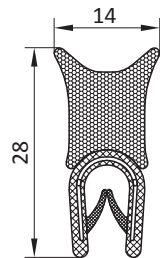
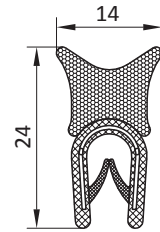
**Specials on request:**

Edge protectors: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel, split  
Other cross-sections: To suit your application



**Description** Combination of edge protector and sealing profile; with wire clamp / split double bar clamp; self-clamping

**Material** Edge protectors:  
 PVC 78 Shore A ☒, PVC 57 Shore A transparent ☒  
 Clamp: Steel  
 Sealing profile: Foam rubber EPDM ☒



Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 4.0	50	<a href="#">087SPET10911</a>

Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 4.0	50	<a href="#">087SPET11911</a>

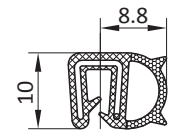
**Specials on request:**

Edge protectors: Other colors, butyl sealant  
 Sealing profile: Lubricant varnish, flocking, EMC film  
 Clamp: Stainless steel, non-split, single-sided split,  
 Other cross-sections: To suit your application

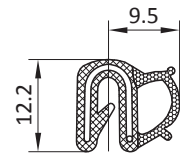


**Description** Combination of edge protector and sealing profile; with wire clamp; self-clamping

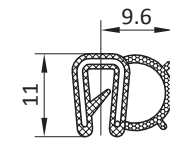
**Material** Edge protector:  
Soft rubber EPDM or NBR ☒☒  
Clamp: Steel  
Sealing profile: Foam rubber EPDM or NBR ☒☒



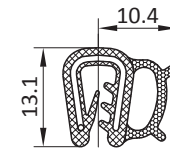
Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	1.0 – 2.5	100	<a href="#">087SPES07911</a>



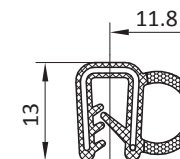
Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	0,8 – 2.5	2 x 50	<a href="#">087SPES08911</a>



Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	1.0 – 2.0	2 x 50	<a href="#">087SPES09911</a>



Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	2.0	2 x 50	<a href="#">087SPES10911</a>



Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	2.0	2 x 50	<a href="#">087SPES11911</a>
NBR / NBR	black	2.0	2 x 50	<a href="#">087SPES11912</a>

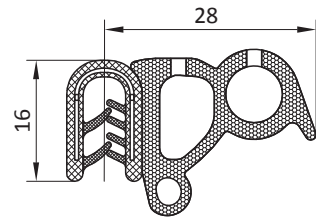
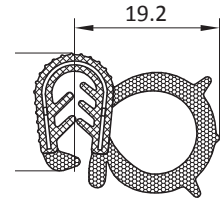
**Specials on request:**

Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel  
Other cross-sections: To suit your application



**Description** Combination of edge protector and sealing profile; with split double bar clamp; self-clamping

**Material** Edge protector:  
Soft rubber EPDM or PVC 78 Shore A ☒  
Clamp: Steel  
Dichtprofil: Foam rubber EPDM ☒



Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	black	2.0 – 4.0	3 x 25	<a href="#">087SPES12911</a>
EPDM / EPDM	black	4.0 – 6.0	3 x 25	<a href="#">087SPES12912</a>

Material	Color	Clamping range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	black	1.0 – 2.5	50	<a href="#">087SPES13911</a>
EPDM / PVC	black	2.5 – 4.0	50	<a href="#">087SPES13912</a>
EPDM / PVC	black	4.0 – 6.0	50	<a href="#">087SPES13913</a>

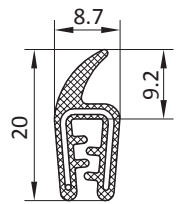
**Specials on request:**

Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel, non-split, single-sided split  
Other cross-sections: To suit your application

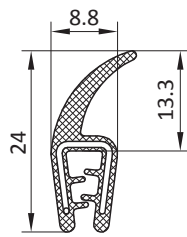


**Description** Edge sealing profile;  
with wire clamp; self-clamping

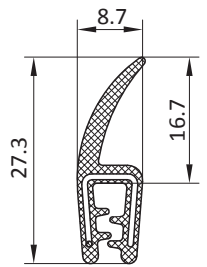
**Material** Edge protector- /sealing profile: soft rubber EPDM ☒  
Clamp: Steel



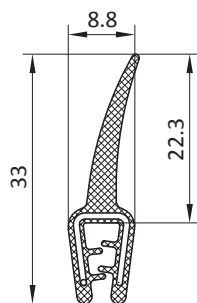
Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 2.0	2 x 50	<a href="#">087SPET12911</a>



Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 2.5	3 x 50	<a href="#">087SPET13911</a>



Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 3.0	2 x 50	<a href="#">087SPET14911</a>



Color	Clamping range [mm]	Pack Quant. [m]	Part #
black	1.0 – 2.5	50	<a href="#">087SPET15911</a>

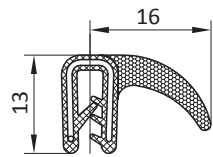
**Specials on request:**

Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Stainless steel

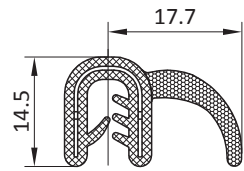


**Description** Combination of edge protector and sealing profile; with wire clamp or split double bar clamp; self-clamping

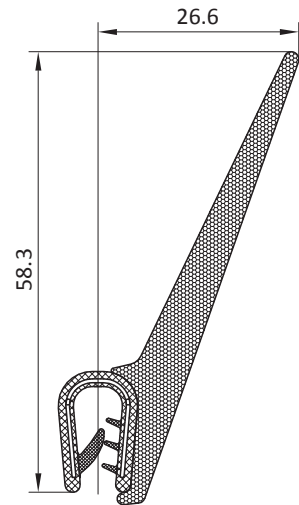
**Material** Edge protector:  
soft rubber EPDM or  
PVC 78 Shore A, PVC 57 Shore A transparent  
Clamp: Steel  
Sealing profile: Foam rubber EPDM



Material	Clamp	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	wire	black	1.0 – 2.0	2 x 50	<a href="#">087SPES14911</a>



Material	Clamp (1)	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / EPDM	double bar	black	1,25 – 2.0	2 x 50	<a href="#">087SPES15911</a>



Material	Clamp (2)	Color	Clamp. range [mm]	Pack Quant. [m]	Part #
EPDM / PVC	double bar	black	1.0 – 2.5	25	<a href="#">087SPES16911</a>
EPDM / PVC	double bar	black	2.0 – 4.0	25	<a href="#">087SPES16912</a>
EPDM / PVC	double bar	black	4.0 – 6.0	25	<a href="#">087SPES16913</a>

(1) single-sided split  
(2) split

**Specials on request:**

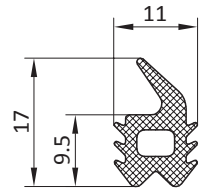
Edge protector: Other colors, butyl sealant  
Sealing profile: Lubricant varnish, flocking, EMC film  
Clamp: Split, non-split, single-sided split



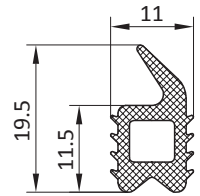


**Description** For sealing doors and flaps; installed by pressing into 10 mm groove or sealing channel

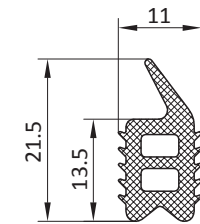
**Material** PVC 57 Shore A ☒



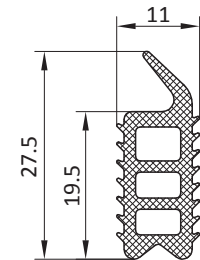
Color	Pack Quant. [m]	Part #
black	7 x 20	087SPST01911



Color	Pack Quant. [m]	Part #
black	7 x 20	087SPST02911



Color	Pack Quant. [m]	Part #
black	7 x 20	087SPST03911



Color	Pack Quant. [m]	Part #
black	5 x 20	087SPST04911

**Specials on request:**

Door sealing profile PVC: Other colors

simplypractical

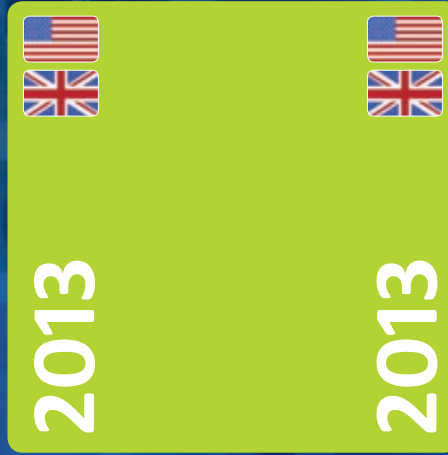


simplypractical

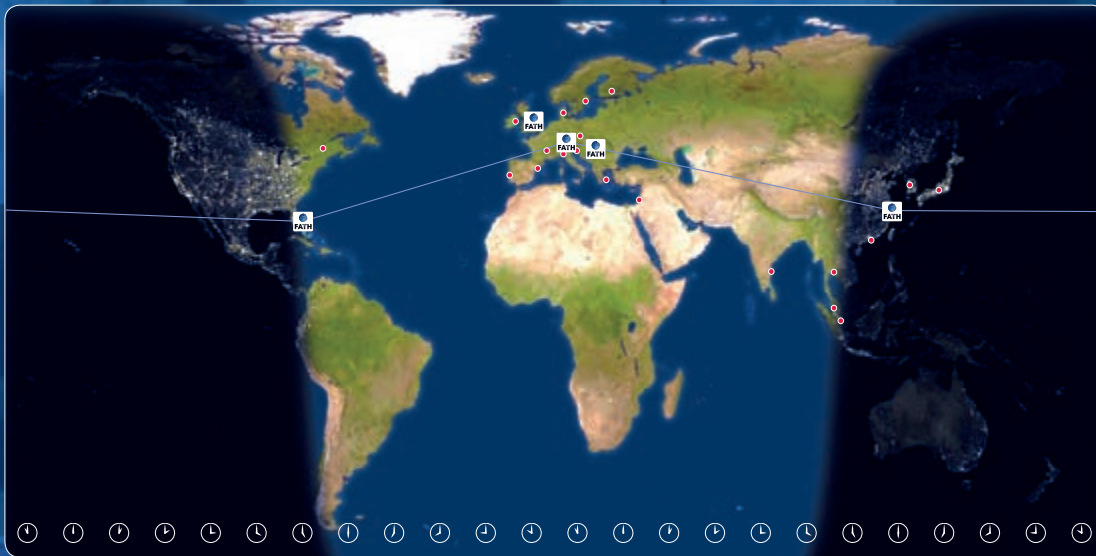


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