

DATA SHEET

E13/7/4

E cores and accessories

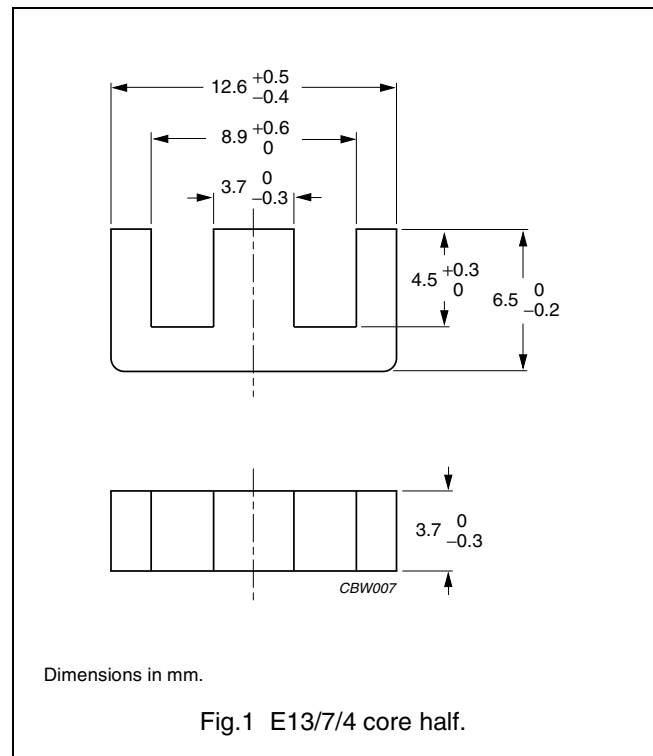
Supersedes data of September 2004

2008 Sep 01

CORE SETS

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
$\Sigma(l/A)$	core factor (C1)	2.39	mm ⁻¹
V_e	effective volume	369	mm ³
l_e	effective length	29.7	mm
A_e	effective area	12.4	mm ²
A_{min}	minimum area	12.2	mm ²
m	mass of core half	≈ 0.9	g



Core halves

A_L measured in combination with a non-gapped core half, clamping force for A_L measurements, 15 ± 5 N.

GRADE	A_L (nH)	μ_e	AIR GAP (μ m)	TYPE NUMBER
3C90	63 ± 5%	≈ 120	≈ 320	E13/7/4-3C90-A63
	100 ± 8%	≈ 190	≈ 175	E13/7/4-3C90-A100
	160 ± 8%	≈ 305	≈ 100	E13/7/4-3C90-A160
	250 ± 15%	≈ 480	≈ 55	E13/7/4-3C90-A250
	315 ± 15%	≈ 600	≈ 40	E13/7/4-3C90-A315
	800 ± 25%	≈ 1525	≈ 0	E13/7/4-3C90
3C92 <small>des</small>	630 ± 25%	≈ 1200	≈ 0	E13/7/4-3C92
3C94	800 ± 25%	≈ 1525	≈ 0	E13/7/4-3C94
3C96 <small>des</small>	700 ± 25%	≈ 1330	≈ 0	E13/7/4-3C96
3F3	63 ± 5%	≈ 120	≈ 320	E13/7/4-3F3-A63
	100 ± 8%	≈ 190	≈ 175	E13/7/4-3F3-A100
	160 ± 8%	≈ 305	≈ 100	E13/7/4-3F3-A160
	250 ± 15%	≈ 480	≈ 55	E13/7/4-3F3-A250
	315 ± 15%	≈ 600	≈ 40	E13/7/4-3F3-A315
	700 ± 25%	≈ 1330	≈ 0	E13/7/4-3F3
3F35 <small>des</small>	560 ± 25%	≈ 1070	≈ 0	E13/7/4-3F35

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(EF12.6)

Core halves of high permeability grades

Clamping force for A_L measurements, 15 ± 5 N.

GRADE	A_L (nH)	μ_e	AIR GAP (μm)	TYPE NUMBER
3E27	$1500 \pm 25\%$	≈ 2800	≈ 0	E13/7/4-3E27

Properties of core sets under power conditions

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 25 kHz; $\hat{B} = 200$ mT; T = 100 °C	f = 100 kHz; $\hat{B} = 100$ mT; T = 100 °C	f = 100 kHz; $\hat{B} = 200$ mT; T = 100 °C	f = 400 kHz; $\hat{B} = 50$ mT; T = 100 °C
3C90	≥ 320	≤ 0.05	≤ 0.05	–	–
3C92	≥ 370	–	≤ 0.04	≤ 0.2	–
3C94	≥ 320	–	≤ 0.04	≤ 0.2	–
3C96	≥ 340	–	≤ 0.03	≤ 0.16	–
3F3	≥ 320	–	≤ 0.05	–	≤ 0.07
3F35	≥ 300	–	–	–	–

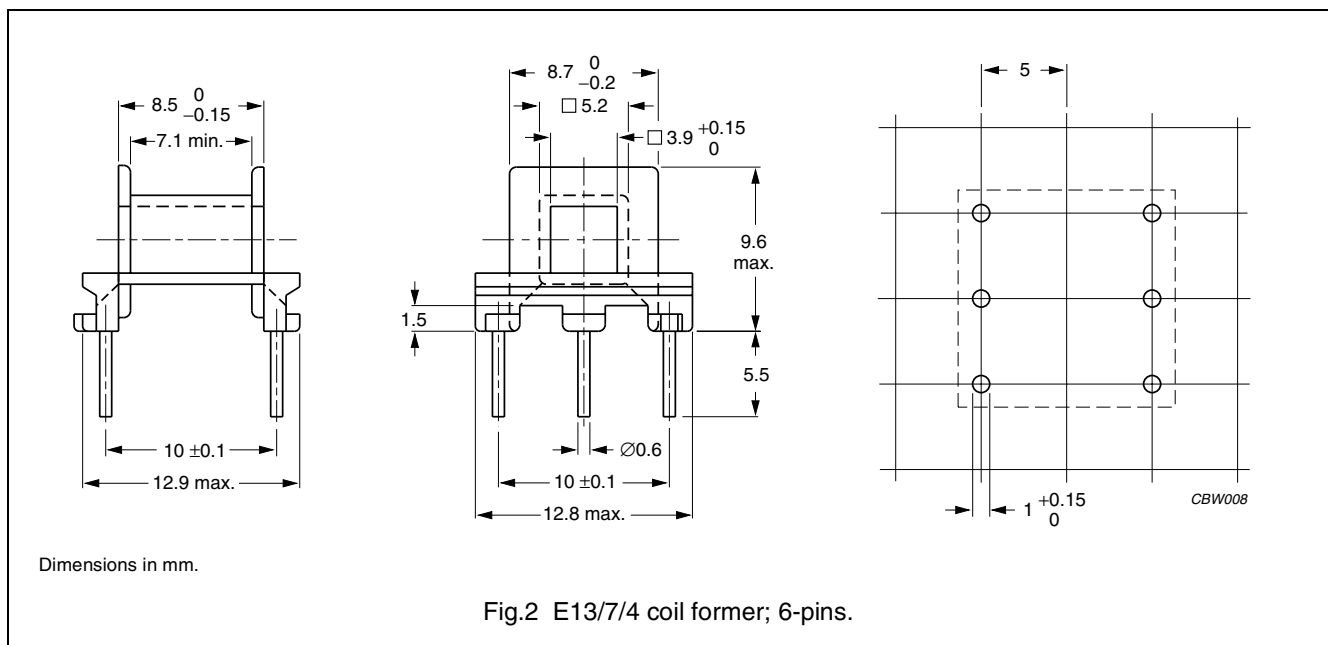
Properties of core sets under power conditions (continued)

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 500 kHz; $\hat{B} = 50$ mT; T = 100 °C	f = 500 kHz; $\hat{B} = 100$ mT; T = 100 °C	f = 1 MHz; $\hat{B} = 30$ mT; T = 100 °C	f = 3 MHz; $\hat{B} = 10$ mT; T = 100 °C
3C90	≥ 320	–	–	–	–
3C92	≥ 370	–	–	–	–
3C94	≥ 320	–	–	–	–
3C96	≥ 340	≤ 0.14	–	–	–
3F3	≥ 315	–	–	–	–
3F35	≥ 300	≤ 0.05	≤ 0.39	–	–

COIL FORMER

General data for 6-pins E13/7/4 coil former

PARAMETER	SPECIFICATION
Coil former material	polyamide (PA6.6), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41871(M)
Pin material	copper-tin alloy (CuSn), tin (Sn) plated
Maximum operating temperature	130 °C, "IEC 60085", class B
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1, 235 °C, 2 s



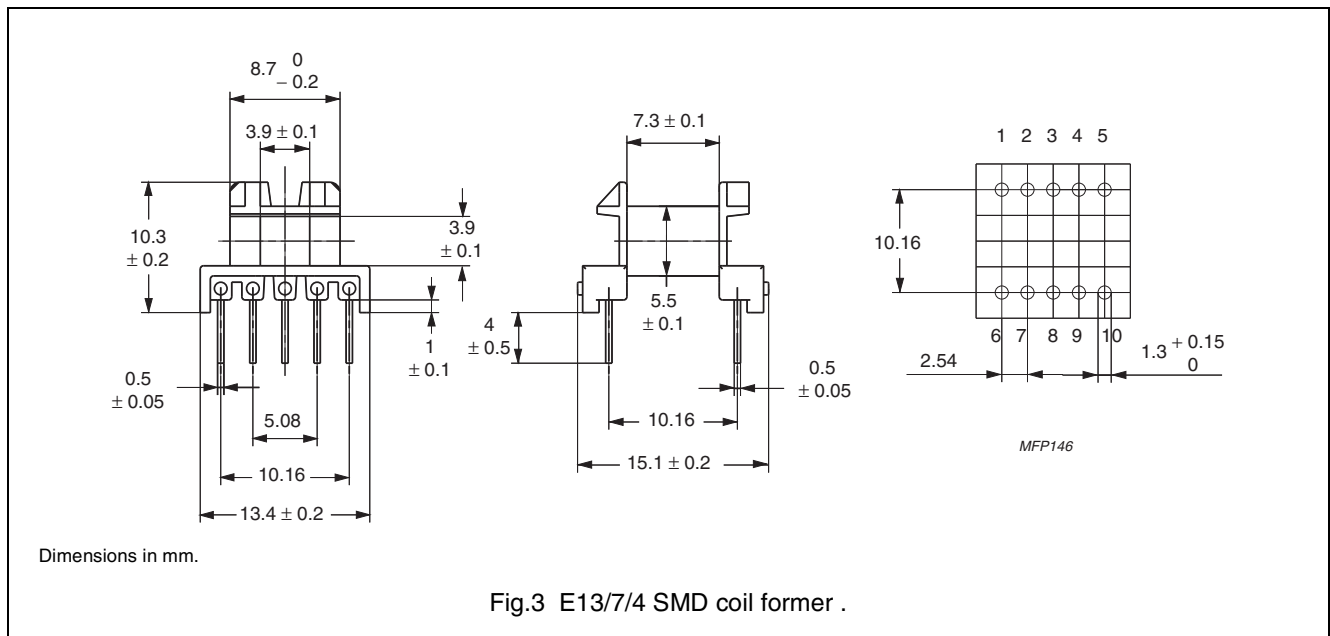
Winding data and area product for E13/7/4 6-pins coil former

NUMBER OF SECTIONS	WINDING AREA (mm ²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	AREA PRODUCT Ae x Aw (mm ⁴)	TYPE NUMBER
1	11.6	7.1	24	144	CPH-E13/7/4-1S-6P

COIL FORMER

General data for 10-pads E13/7/4 SMD coil former

PARAMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E59481
Pin material	copper-clad steel, tin (Sn) plated
Maximum operating temperature	180 °C, "IEC 60085", class H
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B: 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1



Winding data and area product for E13/7/4 SMD coil former

NUMBER OF SECTIONS	NUMBER OF PINS	PIN POSITIONS USED	WINDING AREA (mm ²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	AREA PRODUCT Ae x Aw (mm ⁴)	TYPE NUMBER
1	10	all	10.4	7.2	29.6	129	CSH-E13/7/4-1S-10P-C
1	6	1,2,4,5,7,9	10.4	7.2	29.6	129	CSH-E13/7/4-1S-6P-C
1	7	1,2,3,4,5,7,9	10.4	7.2	29.6	129	CSH-E13/7/4-1S-7P-C

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E13/7/4
(EF12.6)




DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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PRODUCT STATUS DEFINITIONS

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Prototype		These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in		These products are recommended for new designs.
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