Photoelectric Sensors

E3F2

Threaded Cylindrical Photoelectric Sensors with Built-in Amplifier for Use as an Optical Proximity Switch

- M18 DIN-sized cylindrical housing
- Housing materials: plastic, nickel plated brass and stainless steel
- Axial and radial types (with integrated 90°-optics)
- Enclosure rating IP67
- DC switching types with connectors for easy maintenance
- Full metal plug-in type
- Sensing distance separate types: 7 m, 10 m
- Retroreflective polarizing types: 2 m, 4 m
- Background suppression type: 10 cm
- Long detection distance (0.3 m, 1 m) with sensitivity adjuster for diffuse type
- Wide-beam characteristics (10 cm) for diffuse type
- Wide operating voltage range (10 to 30 VDC or 24 to 240 VAC)
- Short-circuit and reverse connection protection (DC switching type)
- UL and CSA approved (AC switching types)
- UL listed (DC switching types)



Ordering Information

■ DC-Switching Models

Housing Material: Plastic

Note: Shaded models are normally stocked.

Sensing method					Sensing	N	lodel
				method	distance	PNP output	NPN output
	Multi purpose			pre-wired	7 m	E3F2-7B4	E3F2-7C4
Th				M12 connector		E3F2-7B4-P1	E3F2-7C4-P1
Through-beam	- precision det	ection (*1)	axial	pre-wired	10 m	E3F2-10B4	E3F2-10C4
	- test input			M12 connector		E3F2-10B4-P1	E3F2-10C4-P1
	Non-polarizing	ı		pre-wired	0.1 - 2 m(*2)	E3F2-R2B4	E3F2-R2C4
	(without MSR	function)		M12 connector		E3F2-R2B4-P1	E3F2-R2C4-P1
	Polarizing	Fixed		pre-wired	0.1 - 4 m ^(*3)	E3F2-R4B4F	E3F2-R4C4F
Retro-	(with MSR	sensitivity	axial	M12 connector		E3F2-R4B4F-P1	E3F2-R4C4F-P1
reflective (incl. reflector	function)	Adjustable	axiai	pre-wired		E3F2-R4B4	E3F2-R4C4
E39-R1 or		sensitivity		M12 connector		E3F2-R4B4-P1	E3F2-R4C4-P1
E39-R1S)	Polarizing (with MSR function)		radial	pre-wired	0.1 - 2 m ^(*2)	E3F2-R2RB41	E3F2-R2RC41
				M12 connector		E3F2-R2RB41-P1	E3F2-R2RC41-P1
	Fixed sensitivi	ty		pre-wired	0.1 m	E3F2-DS10B4-N	E3F2-DS10C4-N
	Wide-beam characteristics			M12 connector		E3F2-DS10B4-P1	E3F2-DS10C4-P1
	Adjustable sensitivity		o□∰=	pre-wired	0.3 m	E3F2-DS30B4	E3F2-DS30C4
			axial	M12 connector		E3F2-DS30B4-P1	E3F2-DS30C4-P1
Diffuse				pre-wired	1 m	E3F2-D1B4	E3F2-D1C4
reflective				M12 connector		E3F2-D1B4-P1	E3F2-D1C4-P1
	Adjustable ser	sitivity	n-	pre-wired	0.3 m	E3F2-DS30B41	E3F2-DS30C41
			radial	M12 connector		E3F2-DS30B41-P1	E3F2-DS30C41-P1
	Fixed sensing	distance		pre-wired	10 cm	E3F2-LS10B4	E3F2-LS10C4
Background suppression			o□∰≕ axial	M12 connector		E3F2-LS10B4-P1	E3F2-LS10C4-P1

^{*1)} with slit E39-ES18

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4 2M or E3F2-R2RB4 5M). For other cable length please contact your OMRON sales representative.

^{*2)} with reflector E39-R1

^{*3)} with reflector E39-R1S

■ Housing material: Metal (Nickel plated brass)

Note: Shaded models are normally stocked.

Sensing method			Appearance Connection		Sensing	Model		
				method	distance	PNP output	NPN output	
Through-beam	Multi purpose			pre-wired	7 m	E3F2-7B4-M	E3F2-7C4-M	
				M12 connector		E3F2-7B4-M1-M	E3F2-7C4-M1-M	
	- precision det	ection		pre-wired	10 m	E3F2-10B4-M	E3F2-10C4-M	
	- test input		axial	M12 connector		E3F2-10B4-M1-M	E3F2-10C4-M1-M	
Retro-	Polarizing	Fixed		pre-wired	0.1 - 2 m(*1)	E3F2-R2RB4-M	E3F2-R2RC4-M	
reflective	(with MSR	sensitivity		M12 connector		E3F2-R2RB4-M1-M	E3F2-R2RC4-M1-M	
(incl. reflector	function)			pre-wired	0.1 - 4 m(*2)	E3F2-R4B4F-M	E3F2-R4C4F-M	
E39-R1)				M12 connector		E3F2-R4B4F-M1-M	E3F2-R4C4F-M1-M	
		Adjustable sensitivity	- axial	pre-wired		E3F2-R4B4-M	E3F2-R4C4-M	
				M12 connector		E3F2-R4B4-M1-M	E3F2-R4C4-M1-M	
	Polarizing (with MSR function)		radial	pre-wired	0.1 - 2 m ^(*1)	E3F2-R2RB41-M	E3F2-R2RC41-M	
Diffuse	Fixed sensing distance Wide-beam characteristics			pre-wired	0.1 m	E3F2-DS10B4-M	E3F2-DS10C4-M	
reflective				M12 connector		E3F2-DS10B4-M1-M	E3F2-DS10C4-M1-M	
	Adjustable sensing distance			pre-wired	0.3 m	E3F2-DS30B4-M	E3F2-DS30C4-M	
			_	M12 connector	1	E3F2-DS30B4-M1-M	E3F2-DS30C4-M1-M	
			axial	pre-wired	1 m	E3F2-D1B4-M	E3F2-D1C4-M	
				M12 connector		E3F2-D1B4-M1-M	E3F2-D1C4-M1-M	
	Adjustable ser	sing	_	pre-wired	0.3 m	E3F2-DS30B41-M	E3F2-DS30C41-M	
	distance		radial	M12 connector		E3F2-DS30B41-M1-M	E3F2-DS30C41-M1-M	
Background	Fixed sensing			pre-wired	10 cm	E3F2-LS10B4-M	E3F2-LS10C4-M	
suppression	distance		o□∰≒ axial	M12 connector	1	E3F2-LS10B4-M1-M	E3F2-LS10C4-M1-M	

^{*1)} with reflector E39-R1

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4 2M or E3F2-R2RB4 5M). For other cable length please contact your OMRON sales representative.

^{*2)} with reflector E39-R1S

■ Housing material: Metal (Stainless steel)

Note: Shaded models are normally stocked.

Sensing method		Appearance	Connection	Sensing	Model		
			method	distance	PNP output	NPN output	
Through-beam			pre-wired	7 m	E3F2-7B4-S	E3F2-7C4-S	
		axial	M12 connector		E3F2-7B4-M1-S	E3F2-7C4-M1-S	
Retro-	Polarizing	_	pre-wired	0.1 - 2 m	E3F2-R2RB4-S	E3F2-R2RC4-S	
reflective	(with MSR function)		M12 connector	(with	E3F2-R2RB4-M1-S	E3F2-R2RC4-M1-S	
(incl. reflector		axial		reflector			
E39-R1)		axiai		E39-R1)			
Diffuse	Fixed sensitivity		pre-wired	0.1 m	E3F2-DS10B4-S	E3F2-DS10C4-S	
reflective	Wide-beam characteristics	o□∭⇒	M12 connector		E3F2-DS10B4-M1-S	E3F2-DS10C4-M1-S	
	Adjustable sensitivity	axial	pre-wired	0.3 m	E3F2-DS30B4-S	E3F2-DS30C4-S	
			M12 connector		E3F2-DS30B4-M1-S	E3F2-DS30C4-M1-S	

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4-S 2M or E3F2-R2RB4-S 5M). For other cable length please contact your OMRON sales representative.

■ AC-Switching Models

Housing material: Plastic

Note: Shaded models are normally stocked.

Sensing method		Appearance	Connection	Sensing	Model		
			method	distance	Light-ON	Dark-ON	
Through-beam			pre-wired	3 m	E3F2-3Z1	E3F2-3Z2	
		axial					
Retro-	Non-polarizing		pre-wired		E3F2-R2Z1	E3F2-R2Z2	
reflective	(without MSR function)			(with			
(incl. reflector		axial		reflector			
E39-R1)		axiai		E39-R1)			
Diffuse reflective	Fixed sensing distance Wide-beam characteristics		pre-wired	0.1 m	E3F2-DS10Z1-N	E3F2-DS10Z2-N	
		axial					

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2Z1 2M or E3F2-R2Z1 5M). For other cable length please contact your OMRON sales representative.

■ Accessories (Order Separately)

Note: Shaded models are normally stocked.

Name	Sensing distance (typical) [1.]	Model	Remark
Reflectors	0.1 - 3.7 m (axial)	E39-R1	60 x 40 mm (included in
	0.1 - 2.4 m (radial)		some models)
	0.1 - 4.3 m (axial)	E39-R1S	for E3F2-R4
	0.1 - 4.2 m (axial)	E39-R7	84 mm
	0.1 - 2.7 m (radial)		
	0.1 - 5.3 m (axial)	E39-R8	100 x 100 mm
	0.1 - 3.1 m (radial)		
	0.1 - 4.3 m (axial)	E39-R40	80 x 80 mm
Tape Reflectors		E39-RSA	35 x 10 mm
		E39-RSB	35 x 40 mm
		E39-RS3	80 x 70 mm
Lens Cap		E39-F31	
Mounting Bracket		Y92E-B18	screw mount
		Y92E-G18	quick access mounting
Slit		E39-ES18	for E3F2-10□ - precision detection

For detailed information about Accessories, refer to the main chapter "Accessories" at the end of the document.

Note: 1. Typical sensing distance corresponds to 80% of the max. sensing distance. For details, please refer to "Engineering Data".

■ Sensor I/O Connectors

Note: Shaded models are normally stocked.

Cord	Shape		Cable type	Model
Standard	Ctroight	2 m	Four-wire type	XS2F-D421-D80-A
	Straight	5 m		XS2F-D421-G80-A
		2 m		XS2F-D422-D80-A
	L-shaped	5 m		XS2F-D422-G80-A
Vibration-proof	Ctroight	2 m		XS2F-D421-D80-R
robot cable	Straight	5 m		XS2F-D421-G80-R
	l alamad M	2 m		XS2F-D422-D80-R
	L-shaped	5 m		XS2F-D422-G80-R

Specifications

■ Ratings / Characteristics of DC Switching Models

Item		E3F2-7□	E3F2-10□	E3F2-R2□4-□	E3F2-R2R□	E3F2-R4□-□	E3F2-DS10□	E3F2-DS30□	E3F2- D1□4-□	E3F2- LS10□4-□
Sensing	method	Through-beam	1	Retroreflective		I.	Diffuse reflective		I.	
		- multi purpose	- Precision detection [6.] - test input	Non- polarizing	Polarizing		Wide beam characteristic	Adjustable sen	sing distance	Background suppression
Power si	upply voltage	10 to 30 V DC	12 to 24 V DC	10 to 30 V DC				•		•
Current	consumption	50 mA max.		25 mA max.	30 mA max.		25 mA max.	30 mA max.		
Rated se [1.]	ensing distance	7 m	10 m	0.1 - 2 m (with reflector E39	9-R1)	0.1 - 4 m (with reflector E39-R1S)	0.1 m (5 x 5 cm white mat paper)	0.3 m (10 x 10 cm white mat paper)	1 m (30 x 30 cm white mat paper)	0.1 m (10 x 10 cm white mat paper)
for differ	ensing distance ent reflector if. to accesso-	-		E39-R1: 4.0 m E39-R7: 4.5 m E39-R8: 5.3 m	E39-R1: axial		_			
Standard	d object	Opaque: 11 m	m dia. min.	Opaque: 56 mm o	dia. min.	•	_			
Direction	nal angle	3° to 20°		•			_			
Different (hystere:		_					20% max.			5% max
Black/wh	nite error	_								3%
Respons	se time	Operation and	Reset: 2.5 ms	max.		1 ms max	2.5 ms max.		1 ms max.	-
Control	output	Transistor (ope	en collector), loa	ad current: 100 mA	max. (residual	voltage: 2 V max	i.)		-	
Power re	eset time	50 ms				100 ms max.	50 ms		100 ms	
Ambient	illumination	Incandescent I	amp: 3000 lx n	nax. / Sunlight: 10	000 lx max.				-	
Ambient	temperature	Operating: -25	Operating: -25 to 55 °C / Storage: -30 to 70 °C (with no icing or condensation)							
Ambient	humidity	Operating: 35%	% to 85% / Stor	age: 35% to 95% (without conden	sation)				
Insulatio	n resistance	20 $\mbox{M}\Omega\mbox{min.}$ at	500 V DC betw	een energized par	ts and case					
Dielectri	c strength	1000 VAC max	c., 50 / 60 Hz fo	r 1 min between er	nergized parts a	and case				
Vibration	resistance	10 to 55 Hz, 1.	5 mm double a	mplitude for 2 hrs	each direction (X, Y, Z)				
Shock re	esistance	Destruction: 50	00 m/s² each di	rection (X, Y, Z)						
Enclosu	re ratings	IP67 [3.]; NEM	A 1, 2, 4							
Light sou	urce	Infrared LED (880 nm/850 nm)	Red LED (660	nm)	Infrared LED (8	380 nm)		Red LED (660 nm)
Indicator	rs	Light incident / power indi- cator for light source (red)	Output (orange) / light emission (red)	Light incident / poindicator for light:		Light incident (red) / stability (green)	Light incident/ for light source	power indicator (red)	Light incident (red) / stability (green)	Output indicator (orange) / sta- bility (green)
Sensitivi	ty adjustment	Fixed				Fixed / Adjustable	Fixed	Adjustable		Fixed
	ion method	2 m, 5 m pre-v		C, dia. 4 mm (18 /	0.12) [4.]) or M1	2-connector				
Test Inpu	ut	-	[7.]	-						
Operation		Light-ON or Da	ark-ON selectat	ole by wiring						
Weight (· · · · · ·									
0000	pre-wired (2 m)									
	connector	40 g 20 g								
0000	pre-wired (2 m)	<u> </u>								
	connector	120 g 50 g							1	1
	rotection			r supply reverse po	olarity					
Housing	materials	,	ABS; lens: PMN	/IA)		I	1	T	T	I
		Nickel brass	Nickel brass	_	Nickel brass	Nickel brass	Nickel brass	Nickel brass	Nickel brass	Nickel brass
		Stainless steel [5.]	_	_	Stainless steel [5.]	_	Stainless steel [5.]	Stainless steel [5.]	_	_

Note: 1. For stable sensing distance in detail, please refer to "Engineering Data"

- 2. Typical sensing distance corresponds to 80% of the max. sensing distance.
- 3. The enclosure rating IP67 of OMRON internal standards correspond to stricter test requirements than the standard IEC 60529 (refer to chapter "Precautions")
- 4. For other cable materials (e.g. PUR) please contact your OMRON sales representative.
- 5. Material-specification for stainless steel housing case: 1.4305 (W.-No.), 303 (AISI), 2346 (SS). For other stainless steel materials please contact your OMRON sales representative.
- 6. with slit E39-ES18
- 7. PNP models -B4: V_{cc} to V_{cc} -2.5 V: Emitting OFF (Source current: 3 mA max.) / Open or 0 to 2.5 V: Emitting ON (Leakage current: 0.1 mA max.)
 NPN models -C4: 0 to 2.5 V: Emitting OFF (Source current: 3 mA max.) / Open or Vcc to Vcc -2.5 V: Emitting ON (Leakage current: 0.1 mA max.)

■ Ratings / Characteristics of AC Switching Models

Item	E3F2-3Z1 E3F2-3Z2	E3F2-R2Z1 E3F2-R2Z2	E3F2-DS10Z1 E3F2-DS10Z2					
Sensing method	Through-beam	Non-polarizing Retroreflective	Diffuse reflective (wide-beam characteristic)					
Power supply voltage	24 to 240 VAC ±10%, 50 / 60 Hz	4 to 240 VAC ±10%, 50 / 60 Hz						
Current consumption	10 mA max.	5 mA max.						
Rated sensing distance[1.]	3 m	0.1 - 2 m (with reflector E39-R1)	0.1 m (5 x 5 cm white mat paper)					
Typical sensing distance for different reflector types [2.]	_	E39-R1: 3,4 m E39-R7: 3,9 m E39-R8: 5,2 m	_					
Detectable object	Opaque object: 11 mm min.	Opaque object: 56 mm min.	Opaque objects					
Directional angle	3° to 20°	•	-					
Differential travel	-		20% max.					
Response time	30 ms max.							
Control output	AC solid state (SCR) 200 mA max	.; residual voltage: 5 V max. at 200 r	mA					
Power reset time	100 ms							
Ambient illumination	Incandescent lamp: 3000 lx max. S	Sunlight: 10000 lx max.						
Ambient temperature	Operating: -25 to 55 °C / Storage:	-30 to 70 °C (with no icing or conder	nsation)					
Ambient humidity	Operating: 35% to 85% / Storage:	35% to 95% (without condensation)						
Insulation resistance	20 MΩ min. at 500 V DC between	energized parts and case						
Dielectric strength	1500 VAC, 50 / 60 Hz for 1 min bet	tween energized parts and case						
Vibration resistance	10 to 55 Hz, 1.5 mm double amplit	ude for 2 hrs each direction (X, Y, Z)						
Shock resistance	500 m/sqr (approx. 50 g) for each	direction (X, Y, Z)						
Enclosure rating	IP67 [3.]; NEMA 1, 2, 4							
Light source	Infrared LED (880 nm)	Infrared LED (880 nm)						
Indicators	Light incident/power indicator for light source (red)							
Sensitivity adjustment	Fixed							
Connection method	2 m, 5 m pre-wired cable (PVC dia. 4 mm (14 / 0.15))							
Operation mode	Light-ON or Dark-ON (fixed)							
Circuit protection	None							
Weight (approx.)	110 g (pre-wired 2 m cable)							
Housing materials	Plastic (case: ABS; lens: PMMA)							

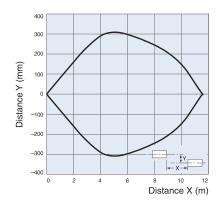
Note: 1. For stable sensing distance in detail, please refer to "Engineering Data"

- 2. Typical sensing distance corresponds to 80% of the max. sensing distance.
- 3. The enclosure rating IP67 of OMRON internal standards correspond to stricter test requirements than the standard IEC 60529 (refer to chapter "Precautions")

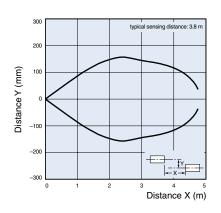
Engineering Data (Typical)

■ Operating Range (typical)

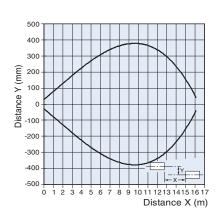
Through-beam Models (axial) E3F2-7 \square 4- \square



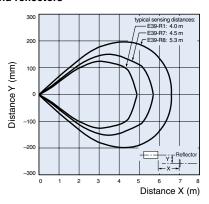
Through-beam Models (axial) E3F2-3Z□



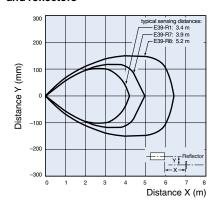
Through-beam Models (axial) E3F2-10 \square



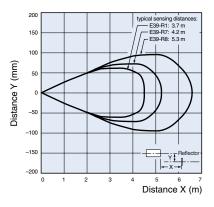
Retroreflective Models (axial) E3F2-R2 4- (non polarizing) and reflectors



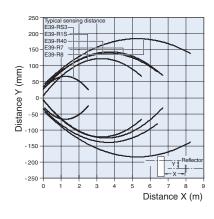
Retroreflective Models (axial) E3F2-R2Z (non polarizing) and reflectors



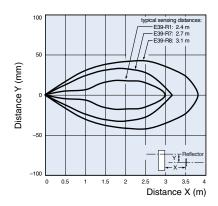
Retroreflective Models (axial) E3F2-R2R□4-□ (polarizing) and reflectors



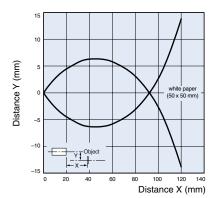
Retro-reflective Models (axial) E3F2-R4□4□-□ (polarizing)



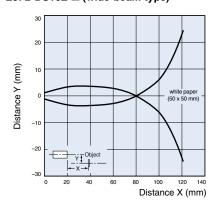
Retroreflective Models (radial) E3F2-R2R□41-□ (polarizing) and reflectors



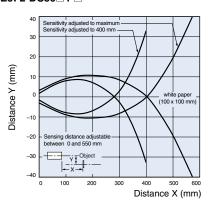
Diffuse reflective Models (axial) E3F2-DS10 4- (wide-beam type)



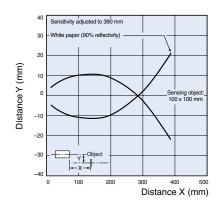
Diffuse reflective Models (axial) E3F2-DS10Z-□ (wide-beam type)



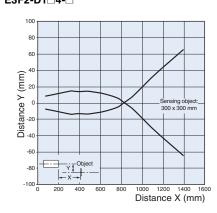
Diffuse reflective Models (axial) E3F2-DS30□4-□



Diffuse reflective Models (radial) E3F2-DS30 \square 41- \square

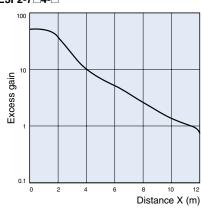


Diffuse reflective Models (axial) E3F2-D1 \square 4- \square

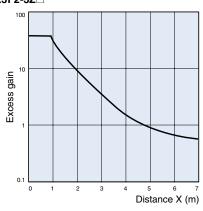


■ Excess Gain Ratio vs. Distance (typical)

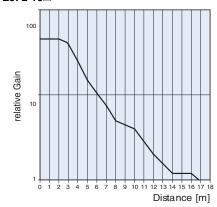
Through-beam Models (axial) E3F2-7□4-□



Through-beam Models (axial) E3F2-3Z□

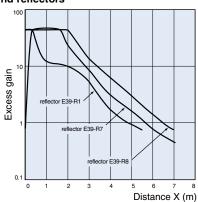


Through-beam Models (axial) E3F2-10□

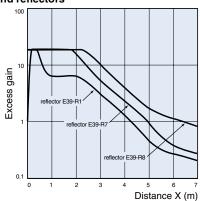


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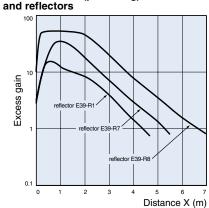
Retroreflective Models (axial) E3F2-R2 4- (non polarizing) and reflectors



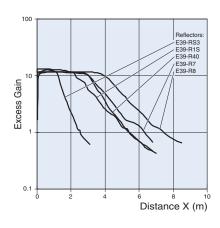
Retroreflective Models (axial) E3F2-R2Z□ (non polarizing) and reflectors



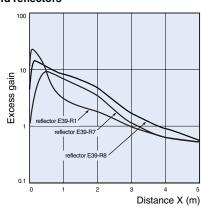
Retroreflective Models (axial) E3F2-R2R□4-□ (polarizing)



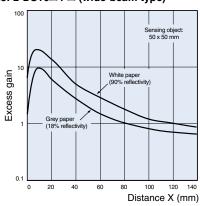
Retroreflective Models (axial) E3F2-R4 \square 4 \square - \square



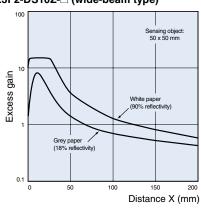
Retroreflective Models (radial) E3F2-R2R□41-□ (polarizing) and reflectors



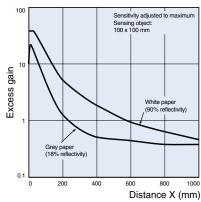
Diffuse reflective Models (axial) E3F2-DS10□4-□ (wide-beam type)



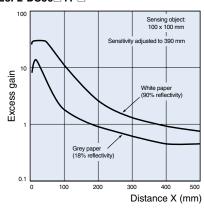
Diffuse reflective Models (axial) E3F2-DS10Z-□ (wide-beam type)



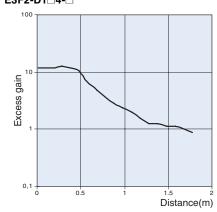
Diffuse reflective Models (axial) E3F2-DS30 \square 4- \square



Diffuse reflective Models (radial) E3F2-DS30 \square 41- \square



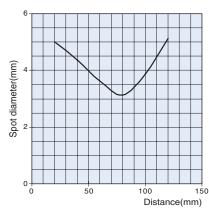
Diffuse reflective Models (axial) E3F2-D1 \square 4- \square



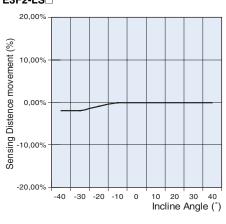
■ Light spot vs. sensing distance

■ Incline (left and right) ■ Incline (up and down)

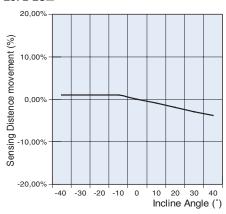
Background suppression Models E3F2-LS \square



Background suppression Models E3F2-LS□

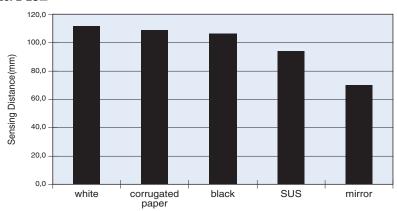


Background suppression Models E3F2-LS \square



■ Object material vs. sensing distance

Background suppression Models E3F2-LS \square

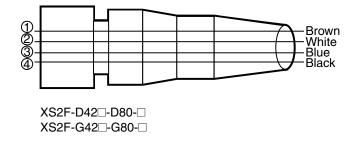


Operation

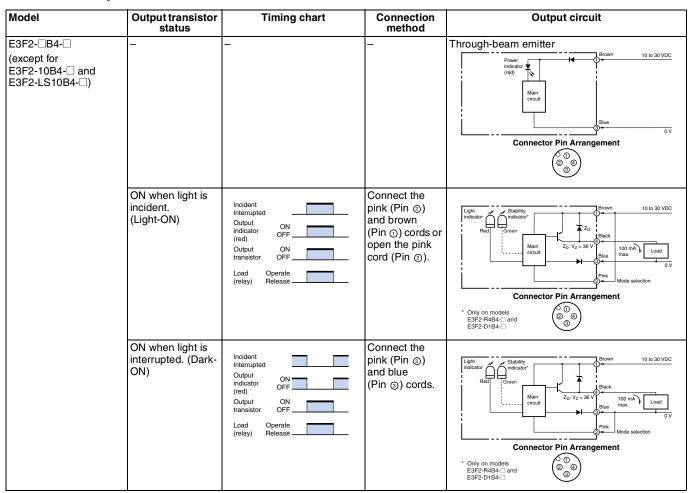
■ Output Circuits

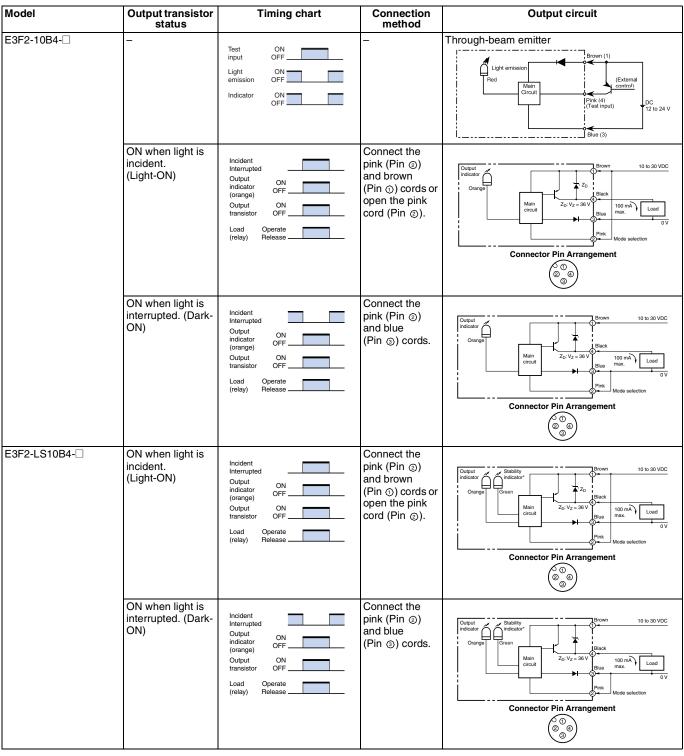
Structure of Sensor I/O Connector

Classification	Wire color	Connector pin No.	Use
DC	Brown	1	Power supply (+V)
	White	2	Mode selection Lon/Don
	Blue	3	Power supply (0 V)
	Black	4	Output



■ PNP Output

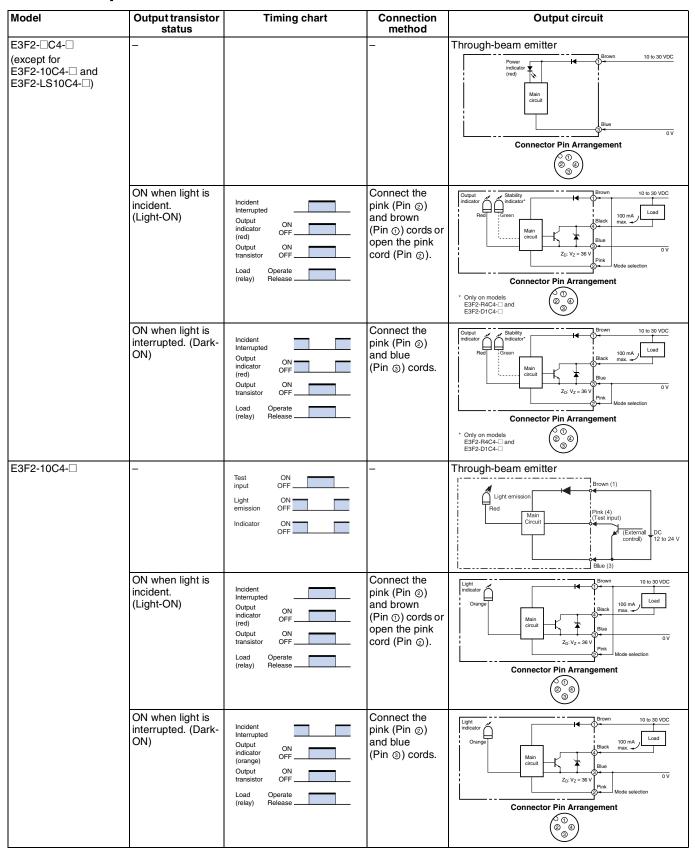


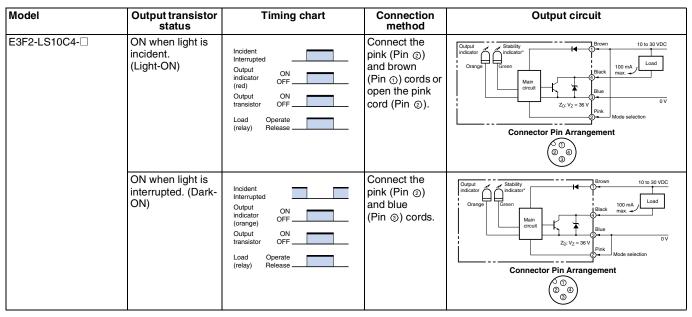


Note: Terminal numbers for connector type.

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■ NPN Output



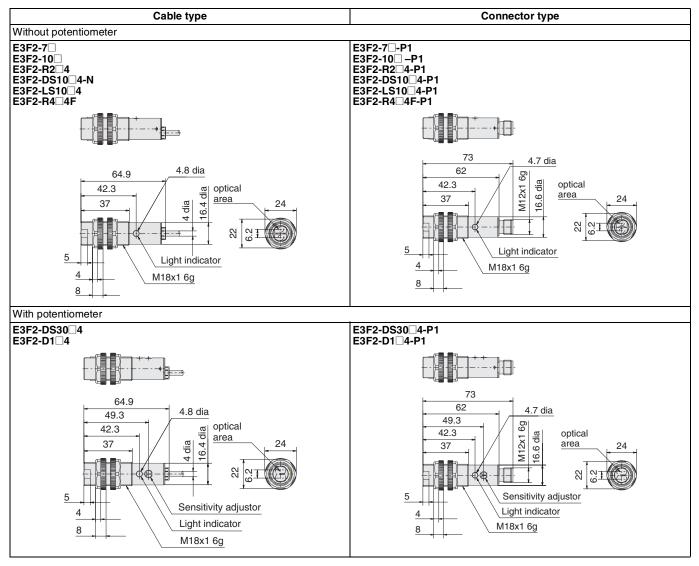


Note: Terminal numbers for connector type.

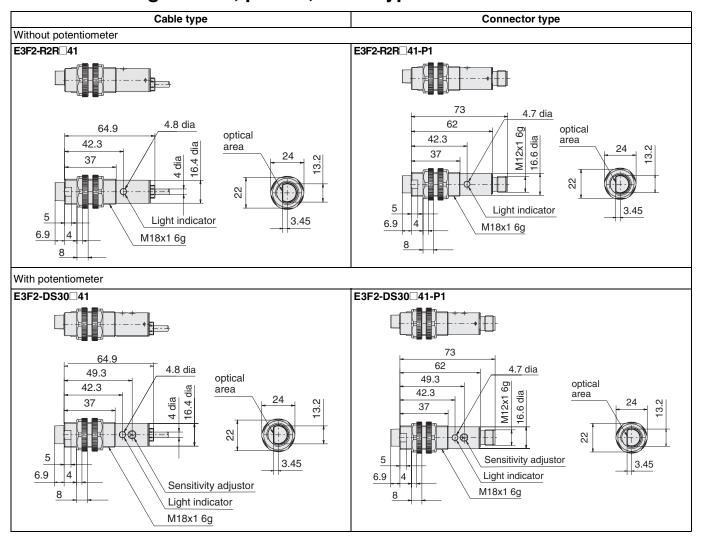
■ AC Output

Model	Output transistor status	Timing chart	Connection method	Output circuit
E3F2-3LZ	-	_	-	Through-beam emitter Power indicator (real) Main circuit Blue
E3F2-3Z1 E3F2-R2Z1 E3F2-DS10Z1-N	ON when light is incident. (Light-ON)	Incident Interrupted Output ON Indicator (red) Output ON transistor OFF Load Operate (relay) Release	-	Light indicator 200 mA Load Black Black
E3F2-3Z2 E3F2-R2Z2 E3F2-DS10Z2-N	ON when light is interrupted. (Dark-ON)	Incident Interrupted Output indicator OFF (red) Output ON transistor OFF Load Operate (relay) Release	-	Main circuit Blue 24 to 240 VAC

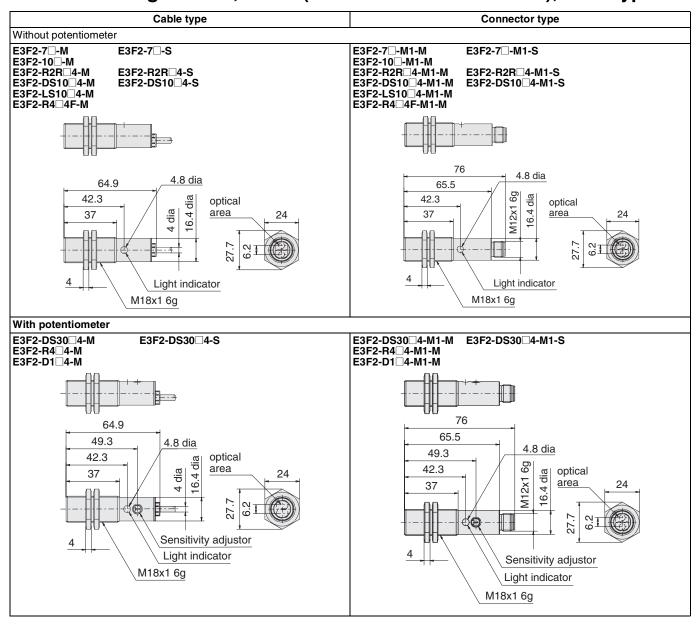
■ DC-Switching Models, plastic, axial type



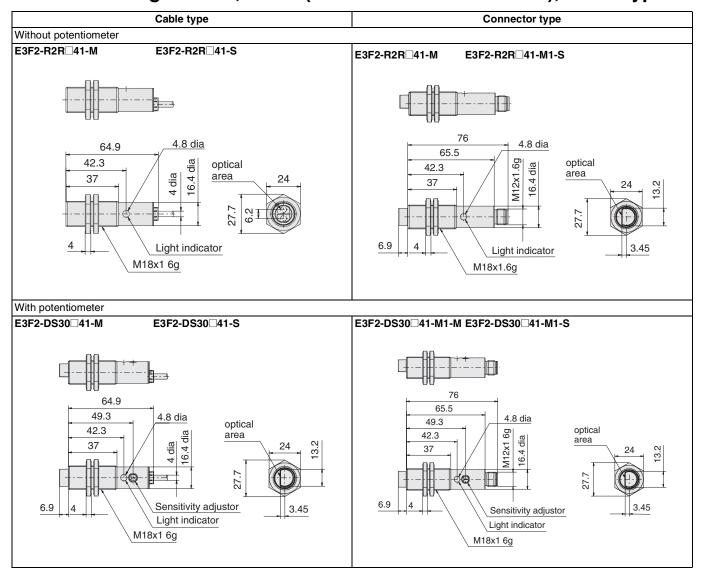
■ DC-Switching Models, plastic, radial type



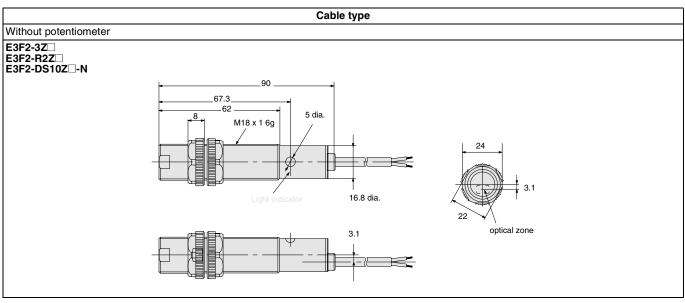
■ DC-Switching Models, metal (brass and stainless steel), axial type



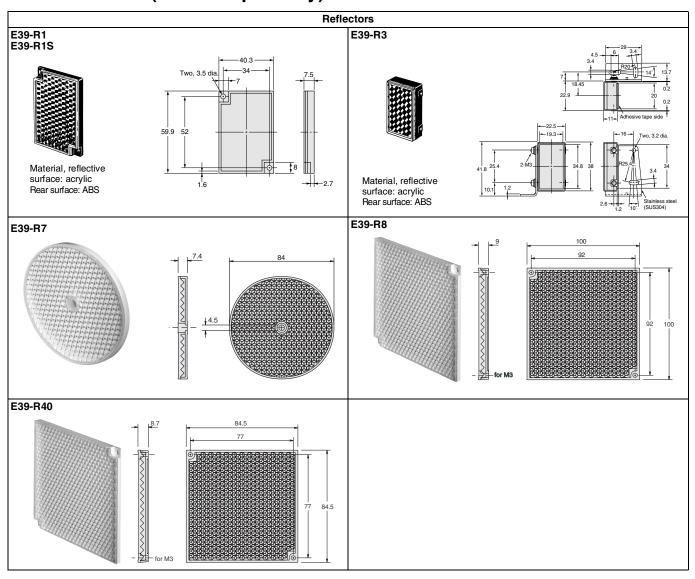
■ DC-Switching Models, metal (brass and stainless steel), radial type

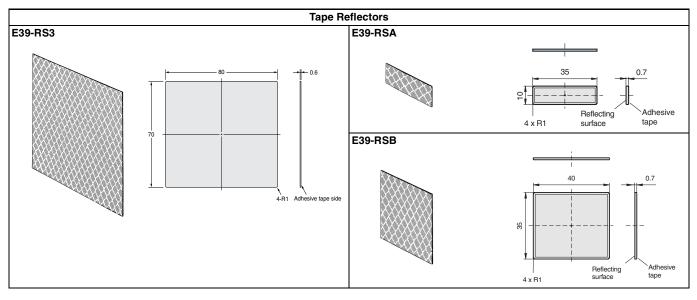


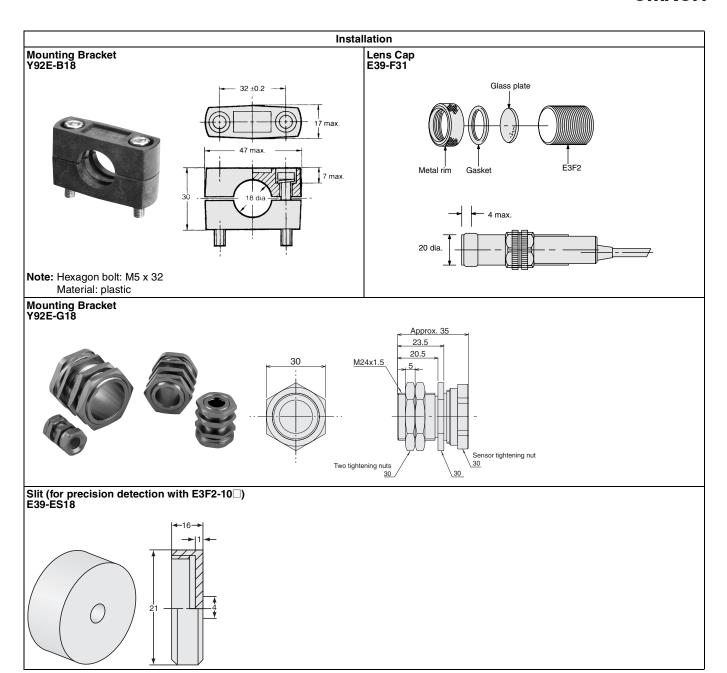
■ AC-Switching Models, plastic, axial type



■ Accessories (Order Separately)







Precautions

The E3F2 Photoelectric Sensor is not a safety component for ensuring the safety of people which is defined in EC directive (91/368/EEC) and covered by separate European standards or by any other regulations or standards.

■ Degree of protection

The E3F2 photoelectric sensors have a degree of protection rated with IP67. In this case, the sensors have passed the OMRON heat shock test before the IP67-test of IEC 60529 (submersion at 1m water depth for 30 min). Afterwards the sensors have been tested according to the OMRON waterproof test.

Heat shock: The Alternating, fast temperature changes between

-25°C and +55°C are executed for 5 cycles and 1 hour for each temperature. Function and isolation are

checked.

Water proof: The sensors are submerged alternating in water of

+2°C and +55°C. 20 cycles with 1 hour for each temperature are executed. Function, water tightness and

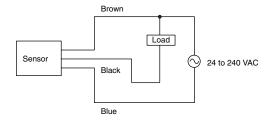
electrical isolation are checked.

Do not expose the photoelectric sensor to excessive shock during installation, keeping within IP 67 standards.

■ Wiring

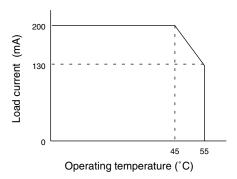
If the input/output lines of the photoelectric sensor are placed in the same conduit or duct as power lines or high-voltage lines, the photoelectric sensor could be induced to malfunction, or even be damaged by electrical noise. Separate the wiring, or use shielded lines as input/output lines to the photoelectric sensor.

Do not connect the black wire to the brown wire without a load. Direct connection of these wires may damage the photoelectric sensor (AC switching type).



When using the photoelectric sensor in the vicinity of an inverter motor, ensure to connect the protective earth ground wire of the motor to earth. Failure to ground the motor may result in malfunction of the sensor.

When you use the photoelectric sensor at temperatures exceeding 45°C, the load current must be within the described values as shown in the figure below.



■ Installation

Do not exceed a torque of

- 2.0 Nm (20 kgf cm) when tightening mounting nuts for plastic models
- 20.0 Nm (200 kgf cm) when tightening mounting nuts for metal models



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