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# Heat Tracing

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## 3M™ 4-Wall Header .100 in., High Temp Option, Straight, 20 Contacts, 3428-6502UG

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**.100" x .100" Latch/Ejector, Standard, 4 wall straight solder tail, Short Snap-In Latch/Ejectors (3M Part#3505-30), Solder tails for .062[1.57] thick board 15µ" gold plating.**

[\[click to enlarge\]](#)

3M Id : 80-6108-1204-4  
GTIN(UPC/EAN) : 0 00 51138 43539 4

**Additional Information**

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- [Packaging Data](#)
- [3M™ .100 in. 4-Wall Hdr.,Latch/Ejector,High Temp Opt.,TS0772 - Data Sheet \(PDF 1.3 MB\)](#)

**Please Note:**

Adobe® Acrobat® Reader is required to view PDF documents.



**Characteristics**

<b>China RoHS - Below MCV</b>	No
<b>Color</b>	Gray (PBT), Black (PCT)
<b>Contact Material</b>	Copper Alloy
<b>Contact Termination</b>	200 µ" [5.08 µm] 90/10 Tin/Lead
<b>Area Plating</b>	
<b>Contact Underplating</b>	100 µ" [2.54 µm] Nickel
<b>Contact Wiping Area Plating</b>	15 µ" [0.38 µm] Gold
<b>Current Rating</b>	2 Ampere
<b>Electrical Current Rating</b>	5.00 A, 1 Contact Powered; 3.00 A, 6 Contacts Powered; 1.75 A, All Contacts Powered
<b>EU RoHS Compliant</b>	No
<b>Insulation Color</b>	Gray
<b>Insulation Flammability Rating</b>	UL 94V-0
<b>Insulation Material</b>	Glass Filled Polyester (PBT)
<b>Insulation Resistance</b>	>1 X 10 <sup>9</sup> Ohms @ 500 Vdc
<b>Interface Grid</b>	.100" x .100"
<b>Interface Style</b>	Header (Rectangular Plug)
<b>Latch/Ejector Type</b>	Short, Snap In Latch/Ejectors
<b>Markings</b>	3M Logo, Part Identification Number and Orientation Triangle
<b>Mounting Option</b>	None
<b>Non-Operating Temperature</b>	-55 to 105 Degree Celsius
<b>Number of Contact Rows</b>	2
<b>Number of Contacts</b>	20
<b>Number of Walls</b>	4
<b>Orientation</b>	Vertical
<b>Pitch</b>	0.100 Inch
<b>Polarization</b>	Military & Center Bump
<b>Process Rating</b>	High Temp PCT insulator version: 260 Degree C, per J-STD-020C, single pass PBT insulator version: 191 Degree C, maximum insulator temperature, solder wave process only
<b>Separable</b>	Yes
<b>Tail Length</b>	.112 Inch
<b>Termination Method</b>	Solder Tail
<b>Termination Style</b>	Printed Circuit Board
<b>UnderPlating Material</b>	100 micro inches [2.54 micro meter] Nickel-Overall
<b>Withstanding Voltage</b>	1000 Vrms at Sea Level

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