



	Prepared	Check	Approved
Customer			
Supplier	Z.W.Y	H.H	F.J.Q

PCN from EVE Energy

Manufacture: EVE Energy Co.,Ltd.

PCN NO: EVE20170720

Date of release: 2017-07-20

Released by: Zhong Wei Ying

Subject: Welding process changes of ER17505、ER18505、ER26500、ER34615

Purpose of Notice :

Notify Customer of the New improvement

Need Customer confirmation

Items related:

Item	Type of battery	Model batteries
1	ER17505	ER17505/S、 ER17505/P、 ER17505with welding piece
2	ER18505	ER18505/S、 ER18505/P、 ER18505 with welding piece
3	ER26500	ER26500/S、 ER26500/P、 ER26500 with welding piece
4	ER34615	ER34615/S、 ER34615/P、 ER34615 with welding piece

Purpose of change :

1、 To enhance the reliability of the battery, cancel the fake cover connect method (picture 1),change for cathode connect method(picture 2);

2、 Change form Metal fake cover to PC plastic cover.

Content of Change :



Before change 1



After changed 2

Verified conclusion:

1、Performance、appearance、measurement are not change, meet the requirements of IEC-60086-2;

2、Using cathode connect method can enhance the reliability of the battery and it is also benefit for automating ;

Affected parts :

- Test
- Function
- Quality/reliability
- Packing/Transportation
- Dovement change
- Other: _____
- Manufacturing venue
- Production process
- Material
- Design change
- Mark change

Relative information :

Time to implement the change:2017-08-02

Sample need or not:

The change will affect customer Pos from

Item	Customer	Model	PO#	Delivery date
1				
2				
3				

Contact :

Tek :

Fax :

E-mail:

We have received above PCN.and :

Accept without any problem

Accept and also please see below remark

More information needed :

Sample, Quantity ___PCS

Test report

Document/Manual

Other: _____

Confirmed by :

Name :

Telephone :

Email:

Remark: _____

Signature : _____

Date : _____

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