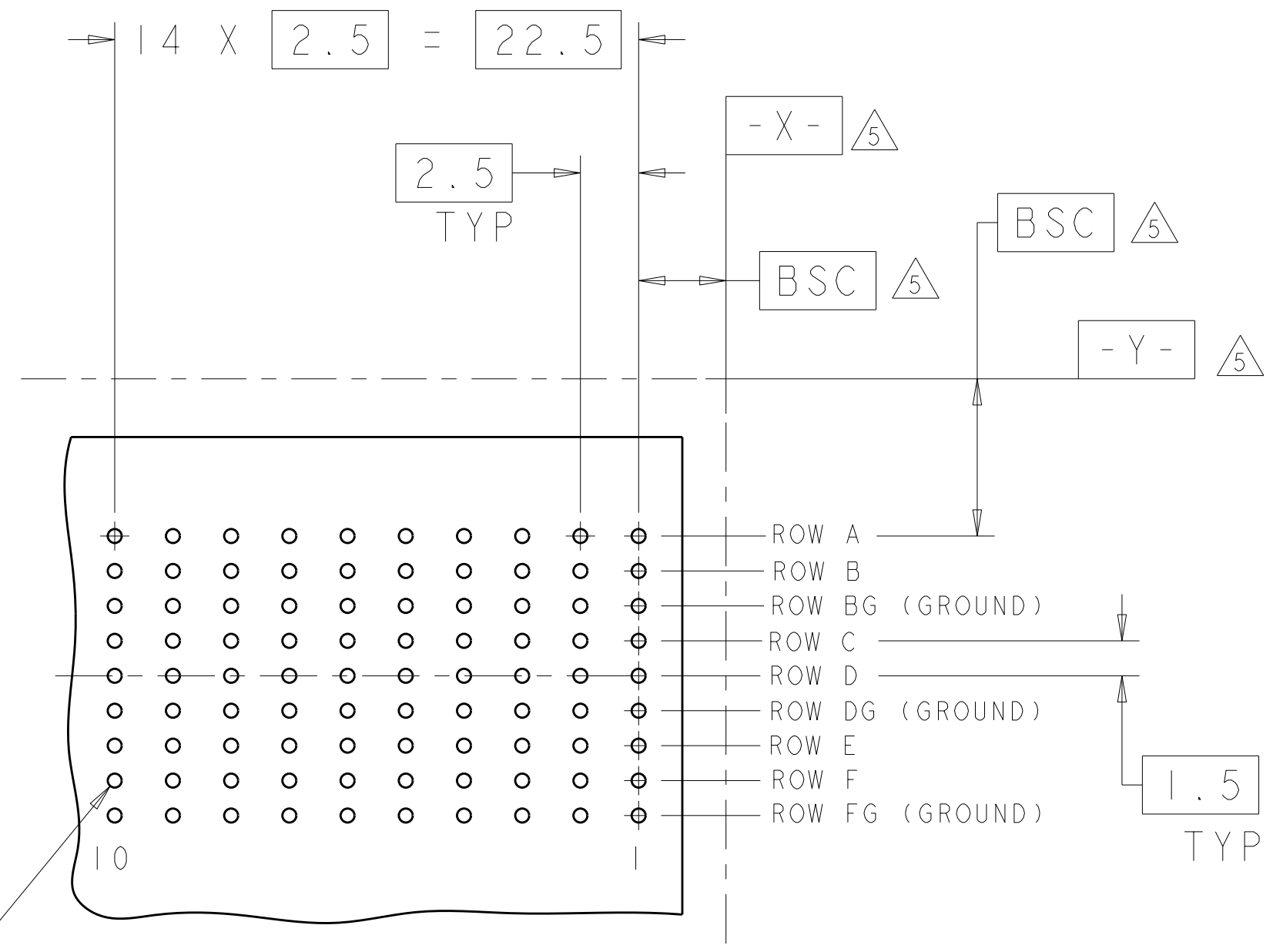
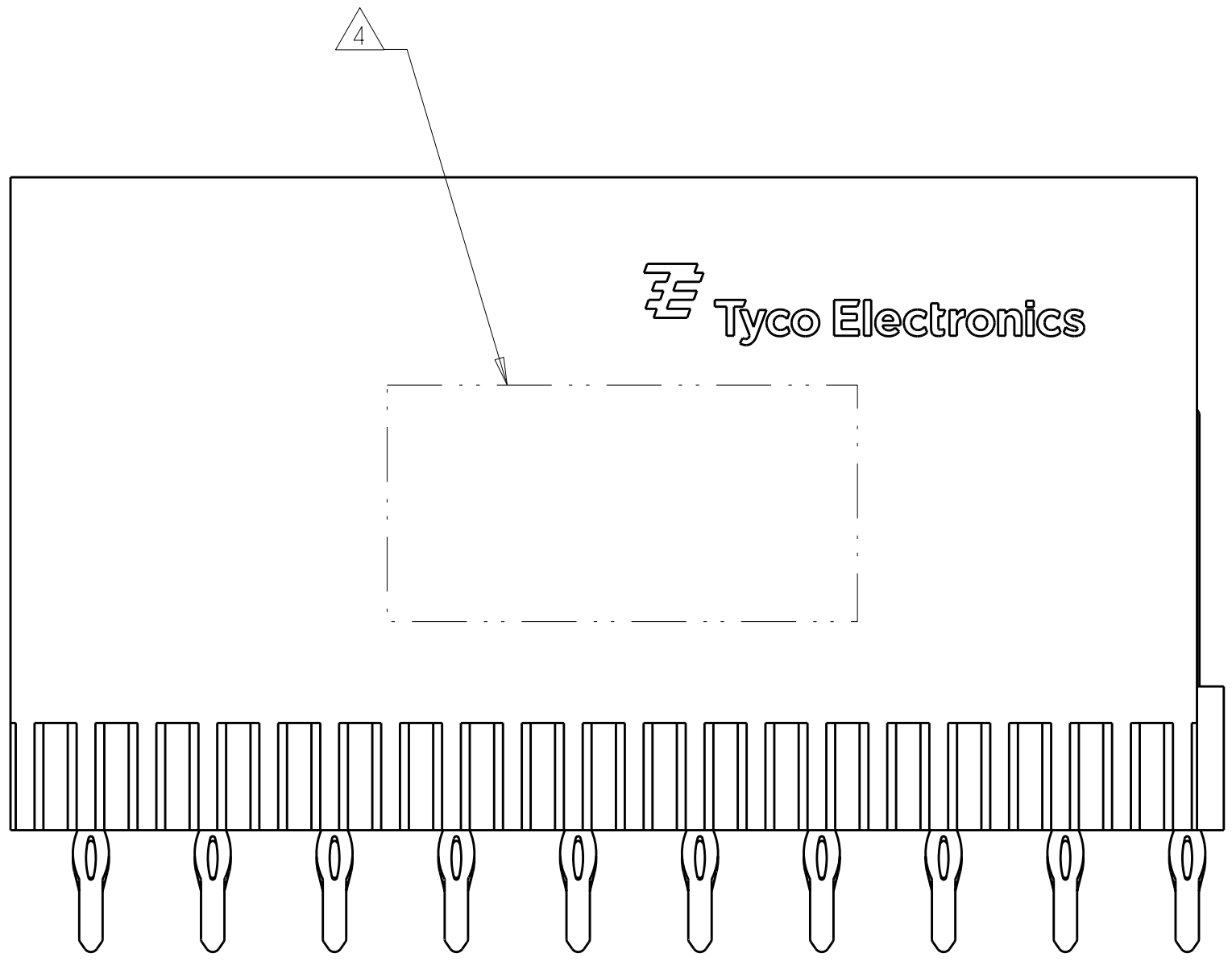
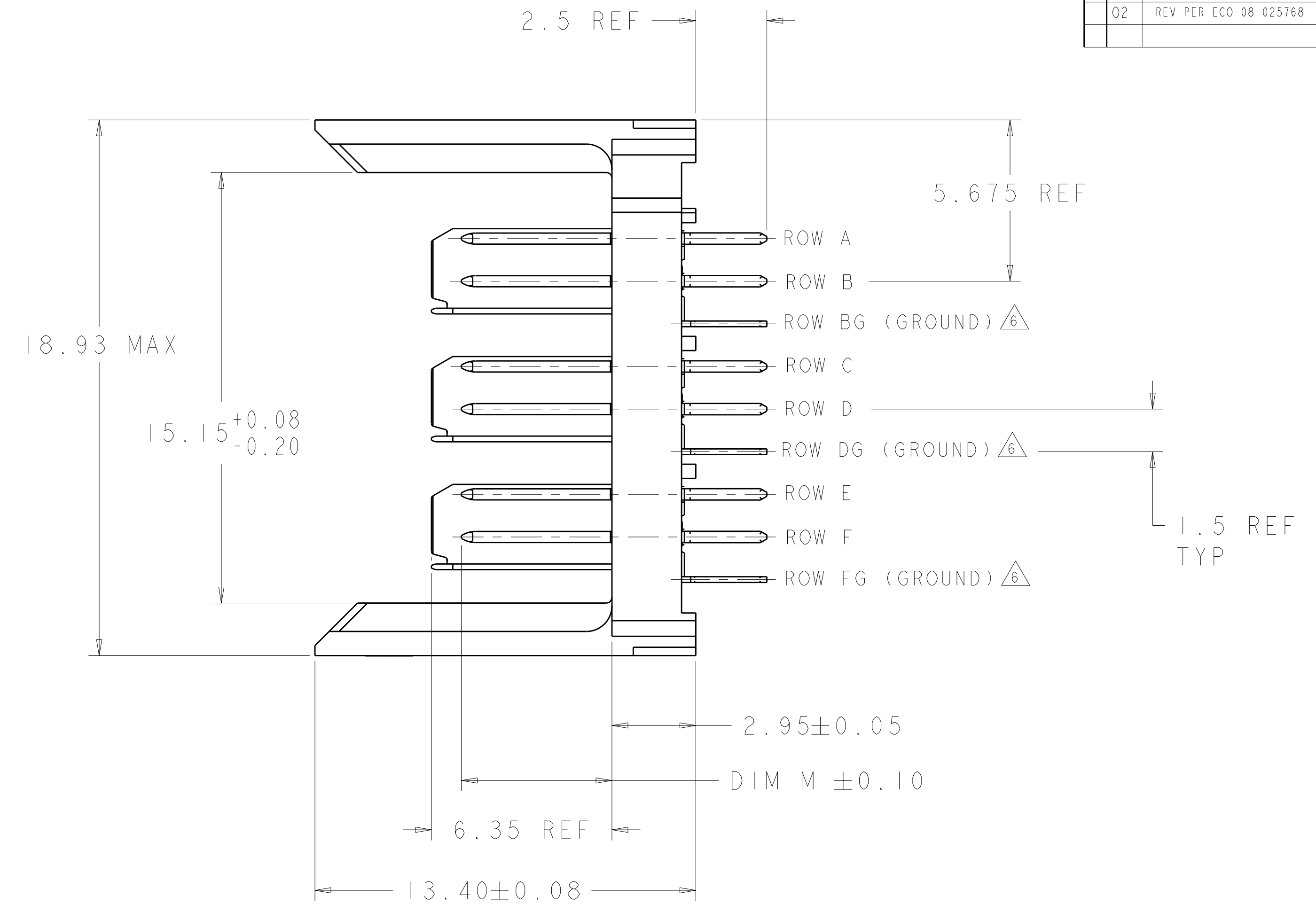
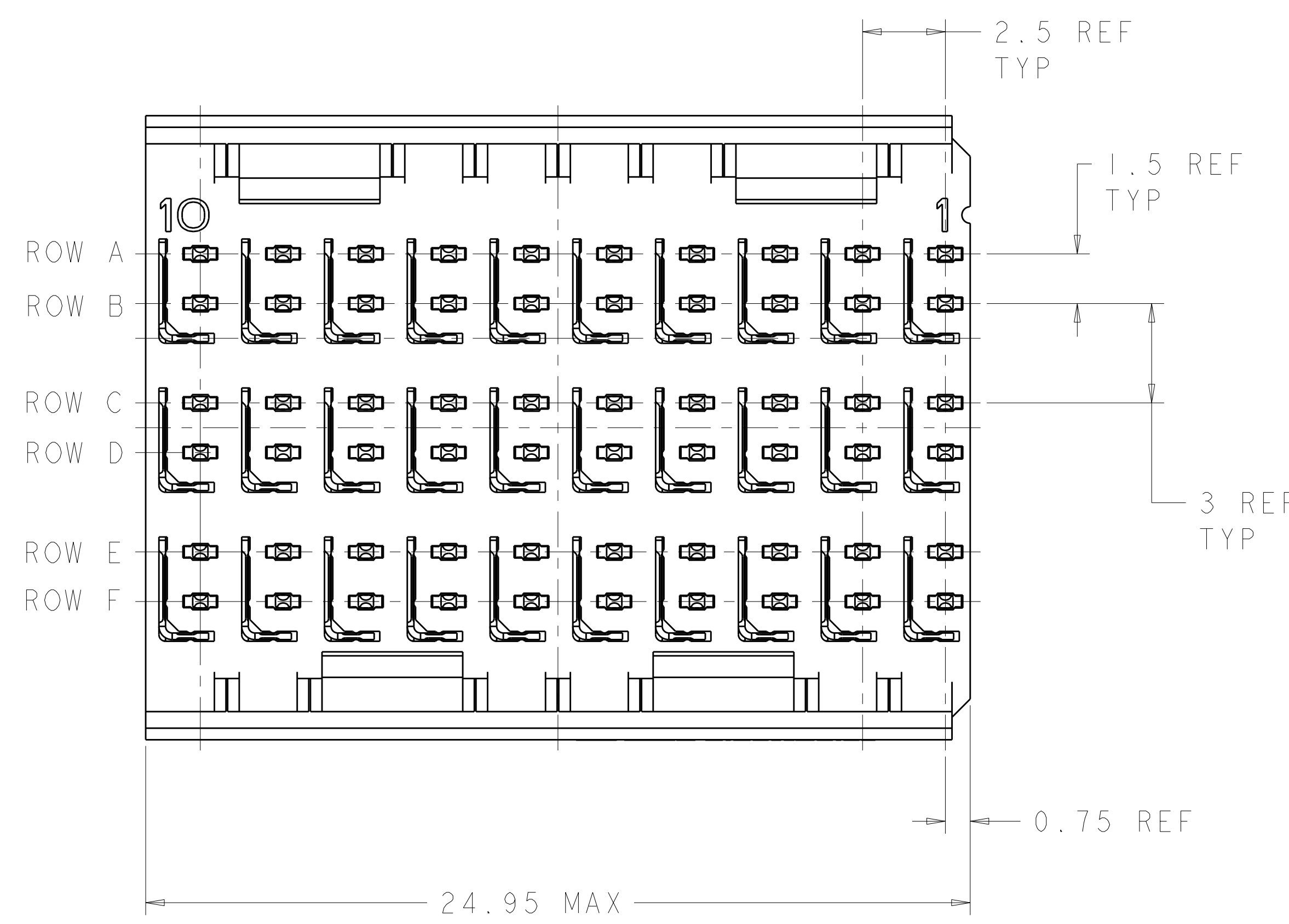


LOC	DIST	REVISIONS			
AD	00	REV	DATE	BY	APPD
		0	RELEASED PER 0512-0324-04	28JUN2004	SJM RAP
		01	REV PER ECO-07-018141	16AUG2007	BC RP
		02	REV PER ECO-08-025768	20OCT2008	BC JE



⊕ | Ø0.05 | X | Y
 ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN SCALE 4:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL: CONTACT AND SHIELD - PHOSPHOR BRONZE HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
- △ FINISH: CONTACT AND SHIELD MATING AREA - 0.76µm MIN GOLD OVER 1.27µm MIN NICKEL COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL

DIM M	FINISH	PART NUMBER
5.30	△8	6469083-3
3.80	△3	6469083-2
5.30	△3	6469083-1

DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH SEE TABLE		DWN S. MAGARO 28JUN2004 CHK R. PATTERSON 28JUN2004 APVD R. PATTERSON 16AUG2007 PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING	Tyco Electronics Harrisburg, PA 17105-3608 NAME: HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd SIZE: CAGE CODE DRAWING NO. RESTRICTED TO A11 00779 C=6469083 SCALE 8:1 SHEET 1 OF 1 REV 02
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