



PDM: Rev:AH STATUS: Released 4 Printed: Jan 17, 2011 Α

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Scale

21:10

sheet 2 of 6

Rev

ΑH

ECN

70236

D

|              |   |  | F   | METRAL POWER HEALT IN MOD, 4 ROW PRESS-FIT              | 5 10230   411                           |
|--------------|---|--|---|---|---|
| D            |   |  | Eng<br>Chr  | M.STRAWSER  | 1 tamily METRAL Spec ref *              |
| _            |   |  |   | ww.fciconnect.com ISO 1302<br>TOLERANCE                 | S UNLESS OTHERWISE SPECIFIED            |
| Copyri       |   |  |   |   |   |
| ght FCI      | SEE NOTE                                    | SEE NOTE   | LEAD FREE   | LEAD FREE OPTION  | LEAD FREE                               |
| ·            | ROW   1   2                                 | 70236-X09 <b>D</b> P03 P03 <b>C</b> P03 P03  | ROW   1   2   | 70236-X23 <b>D</b> P04 P04 SEE NOTE    <b>C</b> P04 P04 | ROW   1   2                             |
| С            | METRAL CONTACT CODE MOD. I                  | METRAL CONTACT CODE MOD. I   | METRAL CONTACT CODE MOD. I 2                            | METRAL CONTACT CODE MOD. I 2                            | METRAL CONTACT CODE MOD. 1 2            |
| <b>)</b> ))' | SEE NOTE   I   LEAD FREE OPTION             | SEE NOTE   II   C   P03   P03   P03   P04   P05   P0 | SEE NOTE     C   P17   P17                              | C   P05   P05   P05                                     | SEE NOTE     C   P04   P04              |
|              | P/N ROW I 2  70236-X03 D P01 P01            | P/N ROW I 2 70236-X08 D P03 P03  | P/N ROW I 2  70236-XI3 D PI7 PI7                        | P/N ROW I 2  70236-X22 D P04 P04  SEE NOTE              | P/N ROW I 2  70236-X27 <b>D</b> P04 P04 |
|              | METRAL CONTACT CODE MOD. I                  | METRAL CONTACT CODE MOD. I   | METRAL CONTACT CODE MOD. I                              | METRAL CONTACT CODE MOD. I                              | METRAL CONTACT CODE MOD. I              |
| J            | SEE NOTE                                    | SEE NOTE     C   | SEE NOTE   II   C                                       | SEE NOTE     C   P04   P04                              | SEE NOTE       C                        |
| В            | P/N ROW I 2  70236-X02 D P01 P01            | P/N ROW I 2 70236-X07 D P01 P01  | P/N ROW I 2  70236-X12 D P01 P01                        | P/N ROW I 2 70236-X21 D P04 P04                         | P/N ROW I 2  70236-X26 D P06 P06        |
|              | METRAL CONTACT CODE MOD. I                  | METRAL CONTACT CODE MOD. I   | METRAL CONTACT CODE MOD. I                              | METRAL CONTACT CODE MOD. I                              | METRAL CONTACT CODE MOD. I              |
|              | SEE NOTE                                    | SEE NOTE   | SEE NOTE     C   P16   P16                              | SEE NOTE     C   P05   P05                              | SEE NOTE     C                          |
|              | ROW   1   2                                 | 70236-X06 <b>D</b> P03 P03   | ROW   1   2   | 70236-X20 <b>D</b> P06 P06                              | 70236-X25 <b>D</b> P04 P04              |
|              | METRAL CONTACT CODE MOD. I                  | METRAL CONTACT CODE MOD. I   | METRAL CONTACT CODE MOD. I                              | METRAL CONTACT CODE MOD. 1                              | METRAL CONTACT CODE MOD. I              |
| А            | SEE NOTE                                    | LEAD FREE     B   PO   PO       PO   | LEAD FREE OPTION  | LEAD FREE OPTION  | SEE NOTE                                |
|              | 70236-X00 <b>D</b> P03 P03 <b>C</b> P02 P02 | 70236-X05 <b>D</b> P01 P01 SEE NOTE    <b>C</b> P01 P01  | 70236-XI0 <b>D</b> PI6 PI6 SEE_NOTE_II <b>C</b> PI6 PI6 | 70236-X15 <b>D</b> P02 P02 SEE NOTE II <b>C</b> P02 P02 | 70236-X24 <b>D</b> P05 P05              |
|              | METRAL P/N ROW I 2                          | METRAL CONTACT CODE MOD. I   | METRAL CONTACT CODE MOD. I P/N ROW I 2                  | METRAL P/N ROW I 2                                      | METRAL CONTACT CODE MOD. I              |
|              | l   |  |   | 3   | 4                                       |

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| I   | ]  |   | 3   | 4  |
|---|--|---|---|--|
| METRAL P/N ROW I 2  70236-X29 D P06 P06  SEE NOTE II LEAD FREE OPTION A P05 P05             | METRAL P/N ROW I 2  70236-X34 D P08 P08  SEE NOTE II C P09 P09  LEAD FREE OPTION A P09 P09 | METRAL P/N ROW I 2  70236-X39 D P09 P09  SEE NOTE II C P09 P09  LEAD FREE OPTION B P08 P08  A P08 P08 | METRAL P/N ROW I 2  T0236-X44 D P02 P02  SEE NOTE   | METRAL   P/N   ROW   CONTACT CODE   MOD. |
| METRAL P/N ROW I 2  70236-X30 D P09 P09  SEE NOTE   I LEAD FREE OPTION A P09 P09            | METRAL   ROW   I   Z   | METRAL P/N ROW I 2  70236-X40 D P01 P01  SEE NOTE II C P03 P03  LEAD FREE OPTION B P02 P02  A P01 P01 | METRAL   CONTACT CODE   MOD.  | METRAL   ROW   CONTACT CODE   MOD.       |
| B    METRAL   ROW   I   2   | METRAL   ROW   I   2   | METRAL   ROW   CONTACT CODE   MOD.  | METRAL   ROW   CONTACT CODE   MOD.  | METRAL   P/N   ROW   CONTACT CODE   MOD. |
| METRAL P/N ROW I 2  70236-X32 D P07 P07  SEE NOTE     LEAD FREE OPTION B P09 P09  A P09 P09 | LEAD FREE   B   P08   P08   P08   P09   P09   P09  | METRAL P/N ROW I 2  70236-X42 D P01 P01  SEE NOTE     C P02 P02                                       | METRAL P/N ROW I 2  70236-X47 D P03 P03  SEE NOTE     C P0   P0     LEAD FREE OPTION B P03 P03  A P03 P03                     | METRAL   P/N   ROW   CONTACT CODE   MOD. |
| C METRAL P/N ROW I 2  70236-X33 D P07 P07  SEE NOTE   I                                     | METRAL   P/N   ROW   I   2   | METRAL P/N ROW I 2  70236-X43 D P02 P02  SEE NOTE II C P02 P02  LEAD FREE OPTION A P02 P02            | METRAL   ROW   I   2  | METRAL   P/N   ROW   I   2               |
| D   |  | Dr T.<br>Eng M.<br>Chr M.   | V. fciconnect.com   ISO 1302   V   TOLERANCES UNLES    BRUNGARD   11/19/99   ANGULAR   LINEA   STRAWSER   11/19/99   0°   ±2° | 0.XXX ±0.051 ECN *                       |
| 86V F - 2004-84-17  | 2  | FÇ  | STRAWSER 02/29/00 Product far  WETRAL POWER HEADER  H I MOD, 4 ROW PRESS-FIT catalog no                                       | ### METRAL   Spec ref   ### Rev.   AH    |

|   | '   |  | 2                 |  | 3                                   |                               | 4  |       |
|---|---|--|-------------------|--|-------------------------------------|-------------------------------|--|-------|
|   | METRAL P/N ROW I 2  |  | ACT CODE<br>OD, I | METRAL CONTACT COI MOD. I                                    | METRAL P/N                          |                               | METRAL P/N ROW CONTACT CODE MOD. I   |       |
|   | 70236-X54 <b>D</b> P05 P05<br>SEE NOTE    <b>C</b> P05 P05  | 70236-X59 <b>D</b> P05<br>SEE NOTE II <b>C</b> P05 |                   | 70236-X64 <b>D</b> P08 P0 <b>C</b> P08 P0                    | SEE NOTE II C PC                    | )8 P08                        | 0236-X92   |       |
|   | LEAD FREE     B     P06     P06     P06     P06     P06     P06 | LEAD FREE B P05 A P05                              |                   | SEE NOTE   | - I I I I I I                       | 08 P08 L                      | B         P03         P03           OPTION         A         P01         P01 |       |
|   | METRAL CONTACT CODE MOD. I  | METRAL M   | ACT CODE          | METRAL CONTACT COL   | E METRAL CO                         | NTACT CODE<br>MOD. I          | METRAL CONTACT CODE MOD, I   |       |
|   | 70236-X55 <b>D</b> P06 P06  | P/N ROW I 70236-X60 <b>D</b> P07                   | <b>2</b>          | P/N ROW I 2 70236-X65 <b>D</b> P09 P0                        | ROW                                 |                               | ROW I 2 0236-X93 D POI POI   |       |
|   | SEE NOTE II C P05 P05   | SEE NOTE II C P09                                  |                   | SEE NOTE II C PO8 PO   | LEAD FREE                           |                               | E NOTE II C P03 P03 EAD FREE B P01 P01                                       |       |
|   | DETION         B         P05         P05           A         P06         P06  | OPTION <b>B</b> P08 <b>A</b> P07                   |                   | LEAD FREE     B     P08     P0                               |                                     | 72 102                        | B   P01   P01  |       |
|   | METRAL CONTACT CODE MOD. I  | METRAL M   | ACT CODE          | METRAL CONTACT COL   | METRAL P/N                          | NTACT CODE<br>MOD. I          | METRAL CONTACT CODE MOD. I   |       |
|   | ROW   I   2   | 70236-X61 <b>D</b> P08                             | <b>2</b><br>P08   | 70236-X66 <b>D</b> P08 P0                                    | ROW                                 | -                             | ROW I 2 0236-X94 D PI6 PI6   |       |
|   | C         P04         P04           SEE NOTE   I         B         P04         P04  | SEE NOTE II B P08                                  |                   | C   P07   P0<br>  SEE NOTE   I<br>  LEAD FREE   B   P07   P0 | SEE NOTE II                         | )5 P05                        | E NOTE   |       |
|   | DEAD FREE OPTION A PO6 PO6  | DEAD FREE OPTION A PO9                             |                   | OPTION A PO9 PO  | OPTION                              |                               | OPTION   |       |
|   | METRAL CONTACT CODE MOD. I  | METRAL M   | ACT CODE          | METRAL CONTACT COL   | METRAL P/N                          | NTACT CODE<br>MOD. I          | METRAL CONTACT CODE MOD. I   |       |
|   | 70236-X57 <b>D</b> P06 P06  | 70236-X62 <b>D</b> P07                             | <b>2</b>          | 70236-X67 <b>D</b> P09 P0                                    |                                     |                               | ROW I 2 0236-X95 D P02 P02   |       |
| ) | SEE NOTE  | SEE NOTE II C PO8 LEAD FREE OPTION B PO9           |                   | SEE NOTE     C   | LEAD FREE                           | <u> </u>                      | E NOTE     C   |       |
|   | OPTION  | <b>A</b> P07                                       | P07               | <b>A</b> P09 P0  | _                                   |                               | <b>A</b> P01 P01   |       |
|   | METRAL CONTACT CODE MOD. I  |  | ACT CODE          | METRAL CONTACT COMMOD. I                                     | METRAL P/N                          | NTACT CODE<br>MOD. I          | METRAL P/N ROW I 2   |       |
|   | 70236-X58 <b>D</b> P05 P05  | 70236-X63 <b>D</b> P08                             | P08               | 70236-X68 <b>D</b> P08 P0                                    | 70236-X91 <b>D</b> PI               | 16 P16 7                      | 0236-X96 <b>D</b> P03 P03  |       |
|   | SEE NOTE  | SEE NOTE II C P08 LEAD FREE OPTION B P09           |                   | SEE NOTE    C  | LEAD FREE                           | <u> </u>                      | E NOTE     C   P02   P02   EAD FREE OPTION   B   P17   P17                   |       |
|   | OPTION A PO6 PO6  | <b>A</b> P08                                       | P08               | <b>A</b> P09 P0  | A PI                                | 16 P16                        | <b>A</b> P03 P03   |       |
|   |   |  |                   |  |                                     |                               |  |       |
|   |   |  |                   |  | www.fciconnect.com                  | 180 1302 \   180              | erance std projection 406 ISO IIOI WISE SPECIFIED                            | mm    |
|   |   |  |                   |  | Dr T.BRUNGARD     1   1   1   9   9 | —— AN(1111 AR I               | .X ±0.3 size   | Scale |
|   |   |  |                   |  | Eng M.STRAWSER     1   1   9   9    | 9 0° ±2° LINEAR 0.            | xxx ±0.051 ECN   | *     |
|   |   |  |                   |  |                                     | O Product family  DWER HEADER | 2 70036  | Rev.  |
|   |   |  |                   |  | I MOD, 4 ROV                        |                               | → 70236  - CUSTOMER she  | AH    |

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SEE NOTE II LEAD FREE P03 P03 В P03 P03 OPTION P02 P02

METRAL

P/N

70236-X97

CONTACT CODE

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MOD.

| METRAL              |              | CONTAC<br>MOD |     |
|---------------------|--------------|---------------|-----|
| P/N                 | ROW          | I             | 2   |
| 70236-X98           | <b>D</b> P02 |               | P02 |
| SEE NOTE II         | С            | P03           | P03 |
| LEAD FREE<br>OPTION | В            | P03           | P03 |
|                     | A            | POI           | POI |

| METRAL              |     | CONTAC<br>MOD |     |
|---------------------|-----|---------------|-----|
| P/N                 | ROW | ı             | 2   |
| 70236-X99           | D   | P03           | P03 |
| SEE NOTE II         | С   | PI6           | P16 |
| LEAD FREE<br>OPTION | В   | PI6           | PI6 |
|                     | A   | PI6           | P16 |

| METRAL                             |     | CONTAC<br>MOD |     |  |
|------------------------------------|-----|---------------|-----|--|
| P/N                                | ROW | 1             | 2   |  |
| 70236-X100                         | D   | P03           | P03 |  |
| SEE NOTE II<br>LEAD FREE<br>OPTION | С   | P16           | PI6 |  |
|                                    | В   | P16           | PI6 |  |
|                                    | A   | P03           | P03 |  |

REV F - 2006-04-17

<u>AA</u>

NOTES:

- I. FOR DIM A AND B SEE SHEET 2 AND UP.
- 2. BODY MATERIAL: LIQUID CRYSTAL

POLYMER 30 % GLASS.

FLAME RETARDANT ACC. UL 94-VO.

- 3. PIN MATERIAL:
- PHOSPHOR BRONZE. PLATING ON PRESS-FIT TAIL: 70236 -XYY IS SnPb 70236-XYYLF IS SN (LEAD FREE) PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
- 5. PRODUCT MARKING: PART NUMBER DESIGNATION & BATCH I.D.
- 6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED. A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
- 7. PRODUCT SPECIFICATION GS-12-180 APPLICATION SPECIFICATION BUS-20-073
- (8.) AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- 9. A PLATING HAS AU FLASH IN PRESS FIT AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- (I) FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 70236-X01LF
- 12. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.

| www.fciconnect.com |            |          | s u r f                               |       | e3.200 | tolera   | nce std<br>ISO 1101 | projection | mm    |
|--------------------|------------|----------|---------------------------------------|-------|--------|----------|---------------------|------------|-------|
|                    |            |          | TOLERANCES UNLESS OTHERWISE SPECIFIED |       |        | $\oplus$ | -                   |            |       |
| Dr                 | T.BRUNGARD | 11/19/99 | ANGUL                                 | ۸,    |        | 0.X      | ±0.3                | size A 4   | Scale |
| Eng                | M.STRAWSER | 11/19/99 | ANGUL                                 | . A N | LINEAR | 0.XX     | ±0,13               | A 4        | 11:10 |
| Chr                | M.STRAWSER | 11/19/99 | 0° =                                  | £2°   |        | 0.XXX    | ±0.051              | ECN        | *     |
| Appr               | M.STRAWSER | 02/29/00 | Product family M                      |       |        | METRAL   | Spec ref            | *          |       |



catalog no

METRAL POWER HEADER I MOD, 4 ROW PRESS-FIT

70236

CUSTOMER sheet 6 of 6

Rev.

ΑH

2

PDM: Rev:AH

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