




## Up to Category 4, EN 954-1 PNOZ 16S



Safety relay for monitoring emergency stop pushbuttons, safety gates, safety mats and safe edges

### Approvals

PNOZ 16S	
	◆
	◆
	◆

### Unit features

- ▶ Positive-guided relay outputs:
  - 2 safety contacts (N/O), instantaneous
- ▶ 2 semiconductor outputs
- ▶ Connection options for:
  - E-STOP pushbutton
  - Safety gate limit switch
  - Reset button
  - Safe edges
  - Safety mats
- ▶ LED indicator for:
  - Switch status channel 1/2
  - Supply voltage
  - Detection of shorts across contacts on safety mat "EXT. FAULT"
- ▶ Semiconductor outputs signal:
  - Switch status channel 1/2
  - Supply voltage is present
  - Detection of shorts across contacts on safety mat "EXT. FAULT"

### Unit description

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- ▶ Safety gates
- ▶ Safety mats
- ▶ Safe edges

The safety relay is not suitable for non-contact barriers because

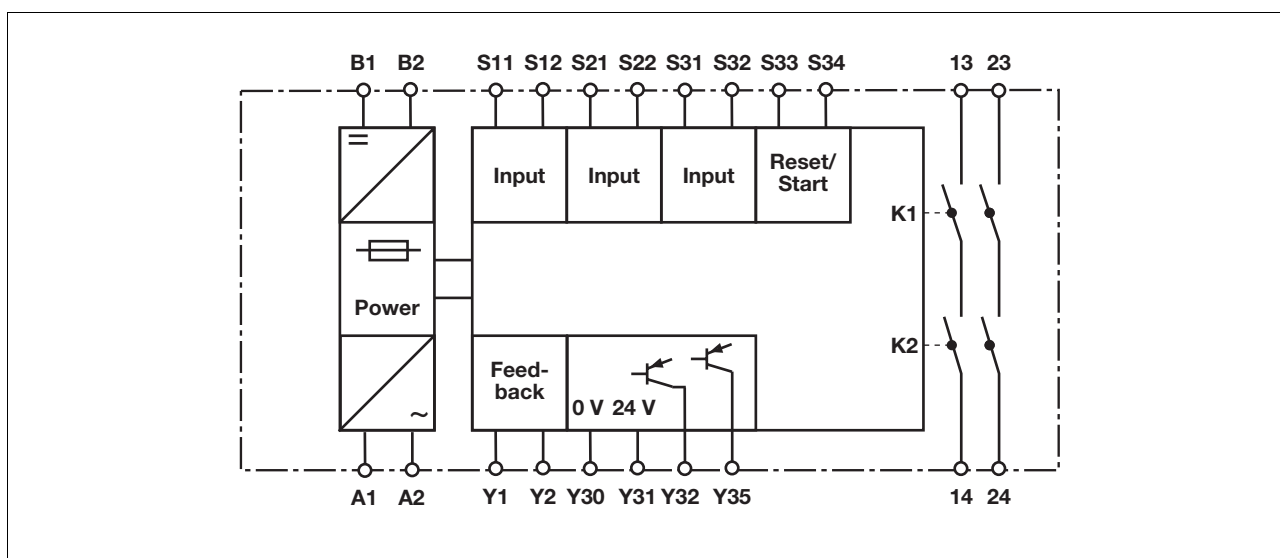
- ▶ a dynamic start is not possible
- ▶ the unit can be started during the delay-on de-energisation time.

### Safety features

The relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.
- ▶ The transformer is short circuit-proof. An electronic fuse is used on a DC supply.

### Block diagram

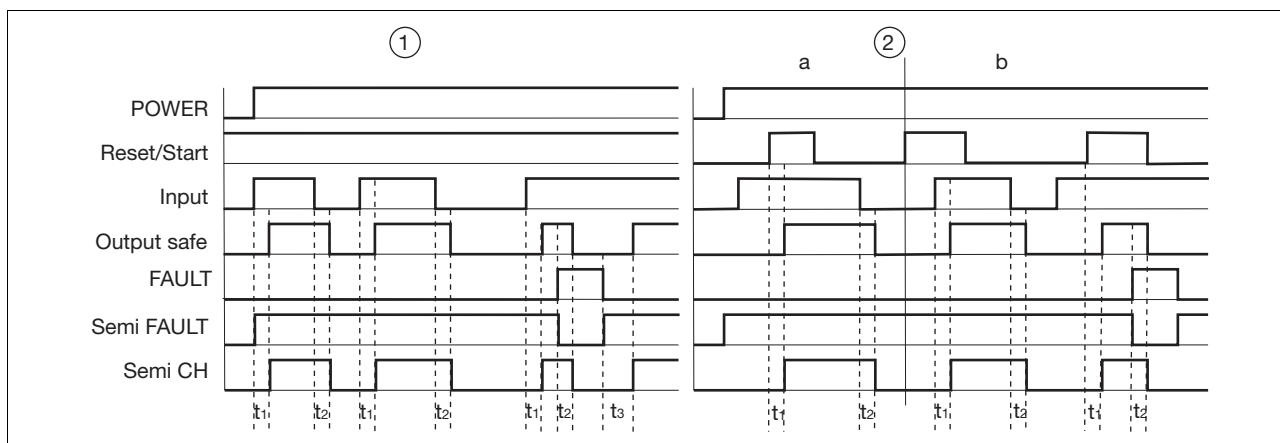


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### Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
  - earth faults in the reset and input circuit,
  - short circuits and shorts between contacts in the input circuit.
- ▶ When the safety mat is actuated, a short is formed between the inputs and internal fault detection is energised. The safety contacts open and the LED EXT.FAULT is lit. If the safety mat is cleared and supply voltage is maintained, the unit is ready for operation again once the recovery time has elapsed.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual reset: Unit is active once the input circuit is closed and then the reset circuit is closed.
- ▶ Increase in the number of available contacts by connecting contact expansion modules or external contactors/relays.

### Timing diagram



### Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S33-S34
- ▶ Input: Input circuits S11-S12, S21-S22, S31-S32
- ▶ Output safe: Safety contacts 13-14, 23-24
- ▶ Out semi FAULT: Semiconductor output supply voltage Y35
- ▶ Out semi CH: Semiconductor output switch status Y32
- ▶ FAULT: Short between contacts in the input circuit due to actuation of safety mat
- ▶ ①: Automatic reset
- ▶ ②: Manual reset
- ▶ a: Input circuit closes before reset circuit
- ▶ b: Reset circuit closes before input circuit
- ▶ t<sub>1</sub>: Switch-on delay
- ▶ t<sub>2</sub>: Delay-on de-energisation
- ▶ t<sub>3</sub>: Recovery time after short across contacts

### Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs  $I_{max}$  in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

$R_{lmax}$  = max. overall cable resistance (see technical details)

$R_l / km$  = cable resistance/km

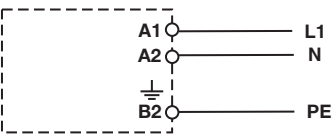
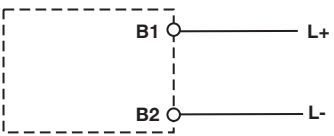
- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

# E-STOP relay, safety gate monitor

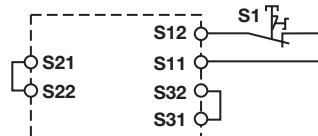
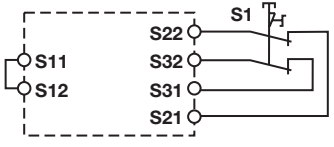
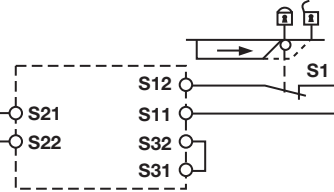
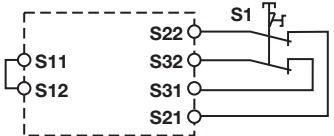
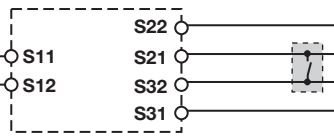


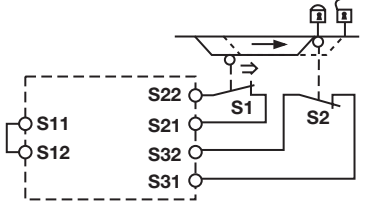

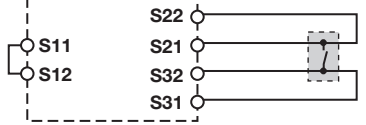
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### Preparing for operation

#### ► Supply voltage

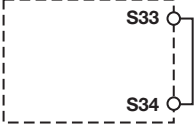
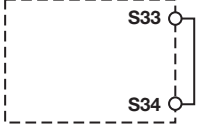
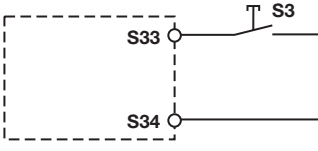
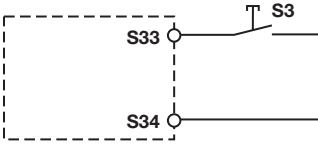
Supply voltage	AC	DC
		

#### ► Input circuit

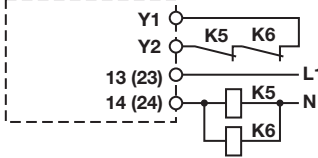
Input circuit	Single-channel	Dual-channel
E-STOP <b>without</b> detection of shorts across contacts		
E-STOP <b>with</b> detection of shorts across contacts		
Safety gate <b>without</b> detection of shorts across contacts		
Safety gate <b>with</b> detection of shorts across contacts		
Safety mat, safe edge <b>with</b> detection of shorts across contacts		

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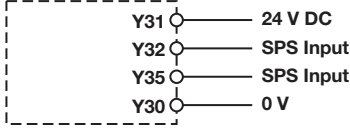
### ▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Automatic reset		
Manual reset		




### ▶ Feedback loop

Feedback loop	
Contacts from external contactors	

### ▶ Semiconductor output

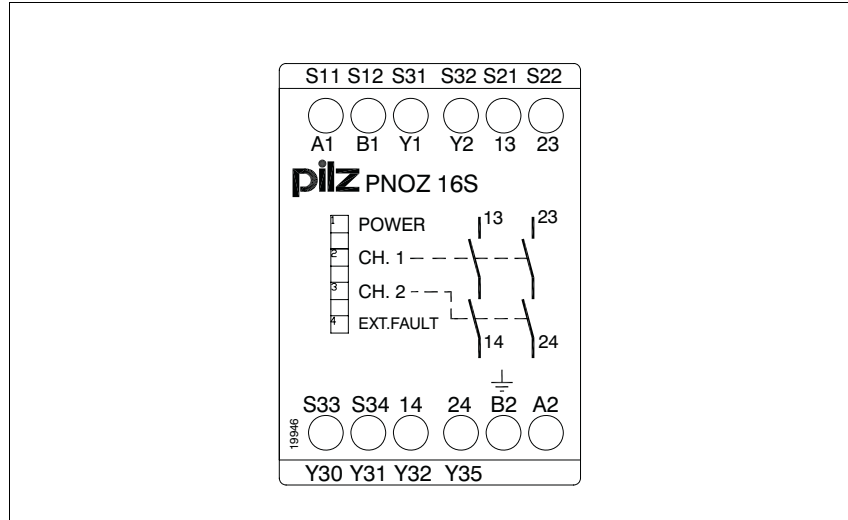

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### ▶ Key

S1/S2	E-STOP/safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

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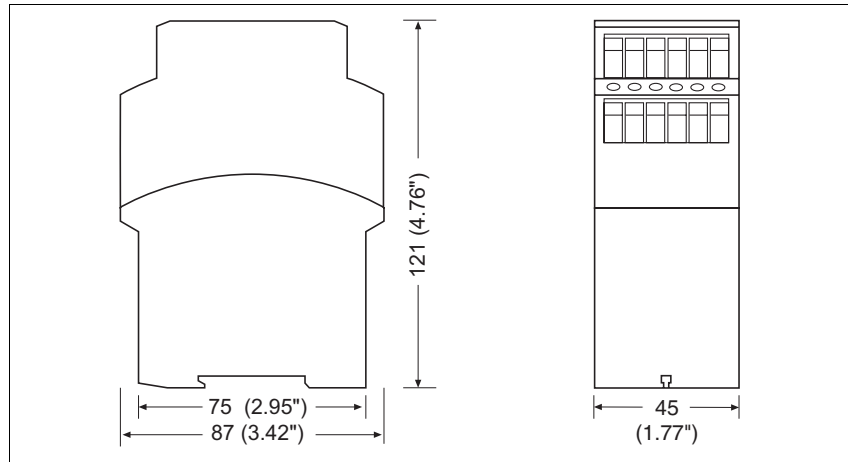
### Terminal configuration



### Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

### Dimensions

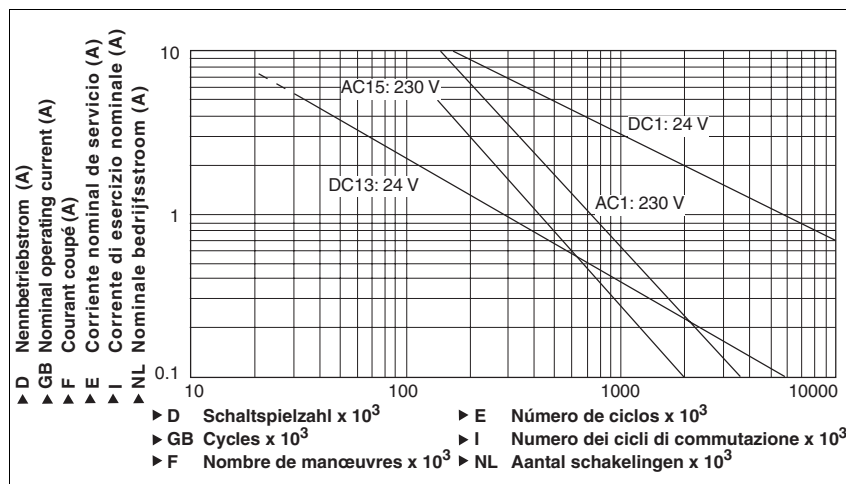


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### Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

### Service life graph



### Technical details

#### Electrical data

Supply voltage	
Supply voltage U <sub>B</sub> AC	<b>24 V, 42 V, 48 V, 110 V, 115 V, 120 V, 230 V, 240 V</b>
Supply voltage U <sub>B</sub> DC	<b>24 V</b>
Voltage tolerance	<b>-15 %/+10 %</b>
Power consumption at U <sub>B</sub> AC	<b>3.5 VA</b>
Power consumption at U <sub>B</sub> DC	<b>2.0 W</b>
Frequency range AC	<b>50 - 60 Hz</b>
Residual ripple DC	<b>20 %</b>
Voltage and current at	
Input circuit DC: <b>24.0 V</b>	<b>25.0 mA</b>
Reset circuit DC: <b>24.0 V</b>	<b>25.0 mA</b>
Feedback loop DC: <b>24.0 V</b>	<b>25.0 mA</b>
Number of output contacts	
Safety contacts (S) instantaneous:	<b>2</b>
Category of output contacts in accordance with <b>EN 954-1</b> , <b>EN ISO 13849-1</b>	
Safety contacts (S) instantaneous:	<b>4</b>
Utilisation category in accordance with <b>EN 60947-4-1</b>	
Safety contacts: AC1 at <b>240 V</b>	<b>I<sub>min</sub>: 0.01 A, I<sub>max</sub>: 8.0 A</b> <b>P<sub>max</sub>: 2000 VA</b>
Safety contacts: DC1 at <b>24 V</b>	<b>I<sub>min</sub>: 0.01 A, I<sub>max</sub>: 8.0 A</b> <b>P<sub>max</sub>: 200 W</b>
Utilisation category in accordance with <b>EN 60947-5-1</b>	
Safety contacts: AC15 at <b>230 V</b>	<b>I<sub>max</sub>: 5.0 A</b>
Safety contacts: DC13 at <b>24 V</b> (6 cycles/min)	<b>I<sub>max</sub>: 6.0 A</b>
Contact material	<b>AgSnO<sub>2</sub> + 0.2 µm Au</b>
External contact fuse protection (I <sub>k</sub> = 1 kA) to <b>EN 60947-5-1</b>	
Blow-out fuse, quick	
Safety contacts:	<b>10 A</b>
Blow-out fuse, slow	
Safety contacts:	<b>6 A</b>
Circuit breaker 24 VAC/DC, characteristic B/C	
Safety contacts:	<b>6 A</b>

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<b>Electrical data</b>	
Semiconductor outputs (short circuit proof)	<b>24.0 V DC, 20 mA</b>
External supply voltage	<b>24.0 V DC</b>
Voltage tolerance	<b>-15% / +10%</b>
Safety mat resistance	<b>80 Ohm</b>
Max. overall cable resistance $R_{lmax}$ input circuits, reset circuits	
single-channel at $U_B$ DC	<b>40 Ohm</b>
single-channel at $U_B$ AC	<b>40 Ohm</b>
dual-channel with detect. of shorts across contacts at $U_B$ DC	<b>80 Ohm</b>
dual-channel with detect. of shorts across contacts at $U_B$ AC	<b>80 Ohm</b>
<b>Times</b>	
Switch-on delay	
with automatic reset typ.	<b>230 ms</b>
with automatic reset max.	<b>350 ms</b>
with automatic reset after power on typ.	<b>310 ms</b>
with automatic reset after power on max.	<b>450 ms</b>
with manual reset typ.	<b>230 ms</b>
with manual reset max.	<b>350 ms</b>
Delay-on de-energisation	
with E-STOP typ.	<b>18 ms</b>
with E-STOP max.	<b>30 ms</b>
with power failure typ.	<b>50 ms</b>
with power failure max.	<b>80 ms</b>
Recovery time at max. switching frequency 1/s after E-STOP	<b>50 ms</b>
after power failure	<b>100 ms</b>
Simultaneity, channel 1 and 2	<b>∞</b>
Supply interruption before de-energisation	<b>20 ms</b>
<b>Environmental data</b>	
EMC	<b>EN 60947-5-1, EN 61000-6-2</b>
Vibration to <b>EN 60068-2-6</b>	
Frequency	<b>10 - 55 Hz</b>
Amplitude	<b>0.35 mm</b>
Climatic suitability	<b>EN 60068-2-78</b>
Airgap creepage in accordance with <b>EN 60947-1</b>	
Pollution degree	<b>2</b>
Rated insulation voltage	<b>250 V</b>
Rated impulse withstand voltage	<b>4.0 kV</b>
Ambient temperature	<b>-10 - 55 °C</b>
Storage temperature	<b>-40 - 85 °C</b>
Protection type	
Mounting (e.g. cabinet)	<b>IP54</b>
Housing	<b>IP40</b>
Terminals	<b>IP20</b>
<b>Mechanical data</b>	
Housing material	
Housing	<b>PPO UL 94 V0</b>
Front	<b>ABS UL 94 V0</b>
Cross section of external conductors with screw terminals	
1 core flexible	<b>0.20 - 4.00 mm<sup>2</sup>, 24 - 10 AWG</b>
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	<b>0.20 - 2.50 mm<sup>2</sup>, 24 - 14 AWG</b>
without crimp connectors or with TWIN crimp connectors	<b>0.20 - 2.50 mm<sup>2</sup>, 24 - 14 AWG</b>
Torque setting with screw terminals	<b>0.60 Nm</b>

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### Mechanical data

Dimensions	
Height	<b>87.0 mm</b>
Width	<b>45.0 mm</b>
Depth	<b>121.0 mm</b>
Weight	<b>350 g</b>

The standards current on **2008-06** apply.

### Conventional thermal current

Number of contacts	$I_{th}$ (A) at $U_B$ DC	$I_{th}$ (A) at $U_B$ AC
1	<b>8.00 A</b>	<b>8.00 A</b>
2	<b>6.00 A</b>	<b>6.00 A</b>

### Order reference

Type	Features	Terminals	Order no.
PNOZ 16S	24 VAC/DC	Screw terminals	774 070
PNOZ 16S	42 VAC            24 VDC	Screw terminals	774 071
PNOZ 16S	48 VAC            24 VDC	Screw terminals	774 072
PNOZ 16S	110 VAC           24 VDC	Screw terminals	774 073
PNOZ 16S	115 VAC           24 VDC	Screw terminals	774 074
PNOZ 16S	120 VAC           24 VDC	Screw terminals	774 075
PNOZ 16S	230 VAC           24 VDC	Screw terminals	774 076
PNOZ 16S	240 VAC           24 VDC	Screw terminals	774 077



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