

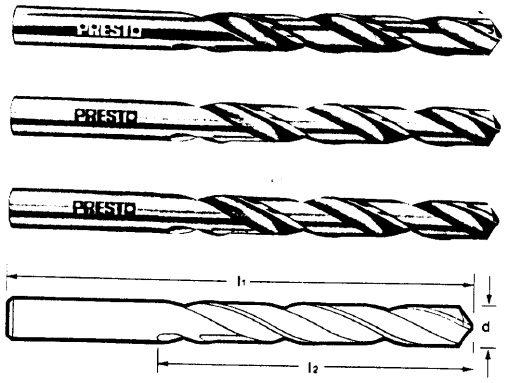
100731/730/723/720

**J O B B E R D R I L L S**

Straight Shank  
Standard Helix

BS 328 DIN 338 ISO 235/1

|                   | Range                        | Finish             |
|-------------------|------------------------------|--------------------|
| <b>01 000 HSS</b> | 1/16"-3/4"<br>1.55mm-25.00mm | P1 Blue<br>P1 Blue |
| <b>01 030 HSS</b> | 1/64"-3/4"<br>0.30mm-25.00mm | Bright<br>Bright   |
| <b>01 005 HSS</b> | 3/64"-3/4"<br>1.00mm-20.00mm | TiN<br>TiN         |



Point Angle 118° General Purpose

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

|       |       |    |    |   |   |  |      |    |    |   |   |  |       |    |     |   |   |
|-------|-------|----|----|---|---|--|------|----|----|---|---|--|-------|----|-----|---|---|
|       | *0.30 | 4  | 19 | • | - |  | 1.80 | 22 | 46 | • | • |  | 3.95  | 43 | 75  | • | • |
|       | *0.32 | 4  | 19 | • | - |  | 1.85 | 22 | 46 | • | • |  | 5/32  | 43 | 75  | • | • |
|       | *0.35 | 4  | 19 | • | - |  | 1.90 | 22 | 46 | • | • |  | 4.00  | 43 | 75  | • | • |
|       | *0.38 | 4  | 19 | • | - |  | 1.95 | 24 | 49 | • | • |  | 4.05  | 43 | 75  | • | • |
| *1/64 |       | 5  | 20 | • | - |  | 5/64 | 24 | 49 | • | • |  | 4.10  | 43 | 75  | • | • |
|       | *0.40 | 5  | 20 | • | - |  |      | 24 | 49 | • | • |  | 4.15  | 43 | 75  | • | • |
|       | *0.42 | 5  | 20 | • | - |  |      | 24 | 49 | • | • |  | 4.20  | 43 | 75  | • | • |
|       | *0.45 | 5  | 20 | • | - |  |      | 24 | 49 | • | • |  | 4.25  | 43 | 75  | • | • |
|       | *0.48 | 5  | 20 | • | - |  |      | 27 | 53 | • | • |  | 4.30  | 47 | 80  | • | • |
|       | *0.50 | 6  | 22 | • | - |  |      | 27 | 53 | • | • |  | 11/64 | 47 | 80  | • | • |
|       | *0.52 | 6  | 22 | • | - |  |      | 27 | 53 | • | • |  | 4.35  | 47 | 80  | • | • |
|       | *0.55 | 7  | 24 | • | - |  |      | 27 | 53 | • | • |  | 4.40  | 47 | 80  | • | • |
|       | *0.58 | 7  | 24 | • | - |  |      | 27 | 53 | • | • |  | 4.45  | 47 | 80  | • | • |
|       | *0.60 | 7  | 24 | • | - |  | 3/32 | 30 | 57 | • | • |  | 4.50  | 47 | 80  | • | • |
|       | *0.62 | 8  | 26 | • | - |  |      | 30 | 57 | • | • |  | 4.55  | 47 | 80  | • | • |
|       | *0.65 | 8  | 26 | • | - |  |      | 30 | 57 | • | • |  | 4.60  | 47 | 80  | • | • |
|       | *0.68 | 9  | 28 | • | - |  |      | 30 | 57 | • | • |  | 4.65  | 47 | 80  | • | • |
|       | *0.70 | 9  | 28 | • | - |  |      | 30 | 57 | • | • |  | 4.70  | 47 | 80  | • | • |
|       | *0.72 | 9  | 28 | • | - |  |      | 30 | 57 | • | • |  | 3/16  | 47 | 80  | • | • |
|       | *0.75 | 9  | 28 | • | - |  |      | 30 | 57 | • | • |  | 4.75  | 47 | 80  | • | • |
|       | *0.78 | 10 | 30 | • | - |  |      | 33 | 61 | • | • |  | 5.00  | 52 | 86  | • | • |
| *1/32 |       | 10 | 30 | • | - |  |      | 33 | 61 | • | • |  | 4.80  | 52 | 86  | • | • |
|       | *0.80 | 10 | 30 | • | - |  | 7/64 | 33 | 61 | • | • |  | 4.85  | 52 | 86  | • | • |
|       | *0.82 | 10 | 30 | • | - |  |      | 33 | 61 | • | • |  | 4.90  | 52 | 86  | • | • |
|       | *0.85 | 10 | 30 | • | - |  |      | 33 | 61 | • | • |  | 4.95  | 52 | 86  | • | • |
|       | *0.88 | 11 | 32 | • | - |  |      | 33 | 61 | • | • |  | 5.00  | 52 | 86  | • | • |
|       | *0.90 | 11 | 32 | • | - |  |      | 33 | 61 | • | • |  | 5.10  | 52 | 86  | • | • |
|       | *0.92 | 11 | 32 | • | - |  |      | 33 | 61 | • | • |  | 5.15  | 52 | 86  | • | • |
|       | *0.95 | 11 | 32 | • | - |  |      | 36 | 65 | • | • |  | 13/64 | 52 | 86  | • | • |
|       | *0.98 | 12 | 34 | • | - |  |      | 36 | 65 | • | • |  | 5.20  | 52 | 86  | • | • |
|       | *1.00 | 12 | 34 | • | - |  |      | 36 | 65 | • | • |  | 5.25  | 52 | 86  | • | • |
|       | *1.05 | 12 | 34 | • | • |  |      | 36 | 65 | • | • |  | 5.30  | 52 | 86  | • | • |
|       | *1.10 | 14 | 36 | • | • |  | 1/8  | 36 | 65 | • | • |  | 5.35  | 57 | 93  | • | • |
|       | *1.15 | 14 | 36 | • | • |  |      | 36 | 65 | • | • |  | 5.40  | 57 | 93  | • | • |
| *3/64 |       | 16 | 38 | • | • |  |      | 36 | 65 | • | • |  | 5.45  | 57 | 93  | • | • |
|       | *1.20 | 16 | 38 | • | • |  |      | 36 | 65 | • | • |  | 5.50  | 57 | 93  | • | • |
|       | *1.25 | 16 | 38 | • | • |  |      | 36 | 65 | • | • |  | 7/32  | 57 | 93  | • | • |
|       | *1.30 | 16 | 38 | • | • |  |      | 39 | 70 | • | • |  | 5.60  | 57 | 93  | • | • |
|       | *1.35 | 18 | 40 | • | • |  |      | 39 | 70 | • | • |  | 5.65  | 57 | 93  | • | • |
|       | *1.40 | 18 | 40 | • | • |  |      | 39 | 70 | • | • |  | 5.70  | 57 | 93  | • | • |
|       | *1.45 | 18 | 40 | • | • |  |      | 39 | 70 | • | • |  | 5.75  | 57 | 93  | • | • |
|       | *1.50 | 18 | 40 | • | • |  | 9/64 | 39 | 70 | • | • |  | 5.80  | 57 | 93  | • | • |
|       | 1.55  | 20 | 43 | • | • |  |      | 39 | 70 | • | • |  | 5.85  | 57 | 93  | • | • |
|       | 1.60  | 20 | 43 | • | • |  |      | 39 | 70 | • | • |  | 5.90  | 57 | 93  | • | • |
| 1/16  |       | 20 | 43 | • | • |  |      | 39 | 70 | • | • |  | 15/64 | 57 | 93  | • | • |
|       | 1.65  | 20 | 43 | • | • |  |      | 43 | 75 | • | • |  | 6.00  | 57 | 93  | • | • |
|       | 1.70  | 20 | 43 | • | • |  |      | 43 | 75 | • | • |  | 6.05  | 63 | 101 | • | • |
|       | 1.75  | 22 | 46 | • | • |  |      | 43 | 75 | • | • |  | 6.10  | 63 | 101 | • | • |
|       |       |    |    |   |   |  |      | 43 | 75 | • | • |  | 6.15  | 63 | 101 | • | • |

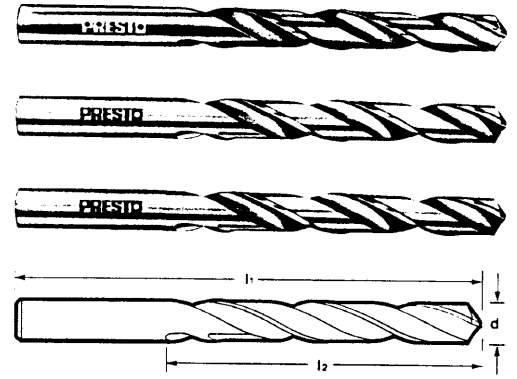
\* Available Bright Finish Only

**J O B B E R D R I L L S**

*Straight Shank*  
**Standard Helix**

BS 328 DIN 338 ISO 235/1

|                   | Range                        | Finish             |
|-------------------|------------------------------|--------------------|
| <b>01 000 HSS</b> | 1/16"-3/4"<br>1.55mm-25.00mm | P1 Blue<br>P1 Blue |
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| <b>01 005 HSS</b> | 3/64"-3/4"<br>1.00mm-20.00mm | TiN<br>TiN         |



Point Angle 118° General Purpose

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

|       |      |    |     |   |   |
|-------|------|----|-----|---|---|
| 1/4   | 6.20 | 63 | 101 | • | • |
|       | 6.25 | 63 | 101 | • | • |
|       | 6.30 | 63 | 101 | • | • |
|       | 6.35 | 63 | 101 | • | • |
|       | 6.40 | 63 | 101 | • | • |
|       | 6.45 | 63 | 101 | • | • |
|       | 6.50 | 63 | 101 | • | • |
|       | 6.55 | 63 | 101 | • | • |
|       | 6.60 | 63 | 101 | • | • |
|       | 6.65 | 63 | 101 | • | • |
|       | 6.70 | 63 | 101 | • | • |
| 17/64 | 6.75 | 69 | 109 | • | • |
|       | 6.80 | 69 | 109 | • | • |
|       | 6.90 | 69 | 109 | • | • |
|       | 6.95 | 69 | 109 | • | • |
|       | 7.00 | 69 | 109 | • | • |
|       | 7.05 | 69 | 109 | • | • |
|       | 7.10 | 69 | 109 | • | • |
| 9/32  | 7.15 | 69 | 109 | • | • |
|       | 7.20 | 69 | 109 | • | • |
|       | 7.25 | 69 | 109 | • | • |
|       | 7.30 | 69 | 109 | • | • |
|       | 7.35 | 69 | 109 | • | • |
|       | 7.40 | 69 | 109 | • | • |
| 19/64 | 7.50 | 69 | 109 | • | • |
|       | 7.55 | 75 | 117 | • | • |
|       | 7.60 | 75 | 117 | • | • |
|       | 7.65 | 75 | 117 | • | • |
|       | 7.70 | 75 | 117 | • | • |
|       | 7.75 | 75 | 117 | • | • |
|       | 7.80 | 75 | 117 | • | • |
|       | 7.85 | 75 | 117 | • | • |
|       | 7.90 | 75 | 117 | • | • |
| 5/16  | 7.95 | 75 | 117 | • | • |
|       | 8.00 | 75 | 117 | • | • |
|       | 8.05 | 75 | 117 | • | • |
|       | 8.10 | 75 | 117 | • | • |
|       | 8.15 | 75 | 117 | • | • |
|       | 8.20 | 75 | 117 | • | • |
|       | 8.25 | 75 | 117 | • | • |
|       | 8.30 | 75 | 117 | • | • |
| 21/64 | 8.35 | 75 | 117 | • | • |

|       |       |    |     |   |   |
|-------|-------|----|-----|---|---|
| 11/32 | 8.40  | 75 | 117 | • | • |
|       | 8.50  | 75 | 117 | • | • |
|       | 8.55  | 75 | 117 | • | • |
|       | 8.60  | 81 | 125 | • | • |
|       | 8.65  | 81 | 125 | • | • |
|       | 8.70  | 81 | 125 | • | • |
|       | 8.75  | 81 | 125 | • | • |
|       | 8.80  | 81 | 125 | • | • |
|       | 8.85  | 81 | 125 | • | • |
|       | 8.90  | 81 | 125 | • | • |
|       | 9.00  | 81 | 125 | • | • |
|       | 9.05  | 81 | 125 | • | • |
|       | 9.10  | 81 | 125 | • | • |
| 23/64 | 9.15  | 81 | 125 | • | • |
|       | 9.20  | 81 | 125 | • | • |
|       | 9.25  | 81 | 125 | • | • |
|       | 9.30  | 81 | 125 | • | • |
|       | 9.35  | 81 | 125 | • | • |
|       | 9.40  | 81 | 125 | • | • |
|       | 9.45  | 81 | 125 | • | • |
|       | 9.50  | 81 | 125 | • | • |
| 3/8   | 9.55  | 87 | 133 | • | • |
|       | 9.60  | 87 | 133 | • | • |
|       | 9.65  | 87 | 133 | • | • |
|       | 9.70  | 87 | 133 | • | • |
|       | 9.75  | 87 | 133 | • | • |
|       | 9.80  | 87 | 133 | • | • |
|       | 9.85  | 87 | 133 | • | • |
|       | 9.90  | 87 | 133 | • | • |
|       | 9.95  | 87 | 133 | • | • |
|       | 10.00 | 87 | 133 | • | • |
|       | 10.05 | 87 | 133 | • | • |
|       | 10.10 | 87 | 133 | • | • |
|       | 10.15 | 87 | 133 | • | • |
|       | 10.20 | 87 | 133 | • | • |
|       | 10.25 | 87 | 133 | • | • |
|       | 10.30 | 87 | 133 | • | • |
| 13/32 | 10.35 | 87 | 133 | • | • |
|       | 10.40 | 87 | 133 | • | • |
|       | 10.45 | 87 | 133 | • | • |
|       | 10.50 | 87 | 133 | • | • |
|       | 10.55 | 87 | 133 | • | • |
|       | 10.60 | 87 | 133 | • | • |

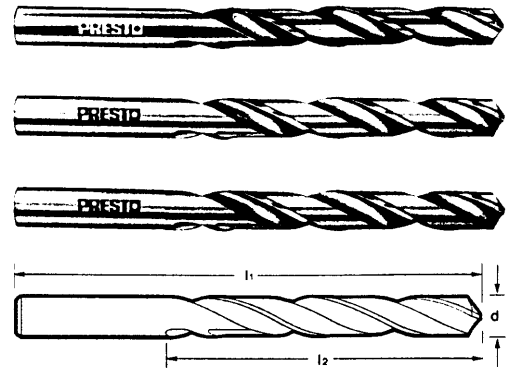
|       |       |     |     |   |   |
|-------|-------|-----|-----|---|---|
| 27/64 | 10.65 | 87  | 133 | • | • |
|       | 10.70 | 94  | 142 | • | • |
|       | 10.75 | 94  | 142 | • | • |
|       | 10.80 | 94  | 142 | • | • |
|       | 10.85 | 94  | 142 | • | • |
|       | 10.90 | 94  | 142 | • | • |
|       | 10.95 | 94  | 142 | • | • |
|       | 11.00 | 94  | 142 | • | • |
|       | 11.05 | 94  | 142 | • | • |
|       | 11.10 | 94  | 142 | • | • |
| 7/16  | 11.15 | 94  | 142 | • | • |
|       | 11.20 | 94  | 142 | • | • |
|       | 11.25 | 94  | 142 | • | • |
|       | 11.30 | 94  | 142 | • | • |
|       | 11.35 | 94  | 142 | • | • |
|       | 11.40 | 94  | 142 | • | • |
|       | 11.45 | 94  | 142 | • | • |
|       | 11.50 | 94  | 142 | • | • |
| 29/64 | 11.55 | 94  | 142 | • | • |
|       | 11.60 | 94  | 142 | • | • |
|       | 11.65 | 94  | 142 | • | • |
|       | 11.70 | 94  | 142 | • | • |
|       | 11.75 | 94  | 142 | • | • |
|       | 11.80 | 94  | 142 | • | • |
|       | 11.85 | 101 | 151 | • | • |
|       | 11.90 | 101 | 151 | • | • |
| 15/32 | 11.95 | 101 | 151 | • | • |
|       | 12.00 | 101 | 151 | • | • |
|       | 12.10 | 101 | 151 | • | • |
|       | 12.20 | 101 | 151 | • | • |
|       | 12.25 | 101 | 151 | • | • |
|       | 12.30 | 101 | 151 | • | • |
| 31/64 | 12.40 | 101 | 151 | • | • |
|       | 12.50 | 101 | 151 | • | • |
|       | 12.60 | 101 | 151 | • | • |
| 1/2   | 12.70 | 101 | 151 | • | • |
|       | 12.75 | 101 | 151 | • | • |
|       | 12.80 | 101 | 151 | • | • |
|       | 12.90 | 101 | 151 | • | • |
|       | 13.00 | 101 | 151 | • | • |
| 33/64 | 13.10 | 101 | 151 | • | • |

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Straight Shank  
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BS 328 DIN 338 ISO 235/1

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| <b>01 005</b> HSS | 3/64"-3/4"<br>1.00mm-20.00mm | TiN<br>TiN         |



Point Angle 118° General Purpose

| Dia | Flute Length   | Overall Length | 01000 | 01005        |
|-----|----------------|----------------|-------|--------------|
| in  | mm             | mm             | 01030 | Availability |
| d   | l <sub>2</sub> | l <sub>1</sub> |       |              |

|       |       |     |     |   |   |
|-------|-------|-----|-----|---|---|
|       | 13.20 | 101 | 151 | • | • |
|       | 13.25 | 108 | 160 | • | • |
|       | 13.30 | 108 | 160 | • | • |
|       | 13.40 | 108 | 160 | • | • |
| 17/32 |       | 108 | 160 | • | • |
|       | 13.50 | 108 | 160 | • | • |
|       | 13.60 | 108 | 160 | • | • |
|       | 13.70 | 108 | 160 | • | • |
|       | 13.75 | 108 | 160 | • | • |
|       | 13.80 | 108 | 160 | • | • |
| 35/64 |       | 108 | 160 | • | • |
|       | 13.90 | 108 | 160 | • | • |
|       | 14.00 | 108 | 160 | • | • |
|       | 14.25 | 114 | 169 | • | • |
| 9/16  |       | 114 | 169 | • | • |
|       | 14.50 | 114 | 169 | • | • |
| 37/64 |       | 114 | 169 | • | • |
|       | 14.75 | 114 | 169 | • | • |
|       | 15.00 | 114 | 169 | • | • |
| 19/32 |       | 120 | 178 | • | • |
|       | 15.25 | 120 | 178 | • | • |
| 39/64 |       | 120 | 178 | • | • |
|       | 15.50 | 120 | 178 | • | • |
|       | 15.75 | 120 | 178 | • | • |
| 5/8   |       | 120 | 178 | • | • |
|       | 16.00 | 120 | 178 | • | • |
| 41/64 |       | 125 | 184 | • | • |
|       | 16.50 | 125 | 184 | • | • |
| 21/32 |       | 125 | 184 | • | • |
|       | 17.00 | 125 | 184 | • | • |
| 43/64 |       | 130 | 191 | • | • |
| 11/16 |       | 130 | 191 | • | • |
|       | 17.50 | 130 | 191 | • | • |
|       | 18.00 | 130 | 191 | • | • |
| 23/32 |       | 135 | 198 | • | • |
|       | 18.50 | 135 | 198 | • | • |
|       | 19.00 | 135 | 198 | • | • |
| 3/4   |       | 140 | 205 | • | • |
|       | 19.50 | 140 | 205 | • | • |
| 25/32 |       | 140 | 205 | • | • |
|       | 20.00 | 140 | 205 | • | • |
|       | 21.00 | 145 | 213 | • | - |
|       | 22.00 | 150 | 221 | • | - |
|       | 23.00 | 155 | 229 | • | - |
|       | 24.00 | 160 | 236 | • | - |
|       | 25.00 | 160 | 236 | • | - |

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