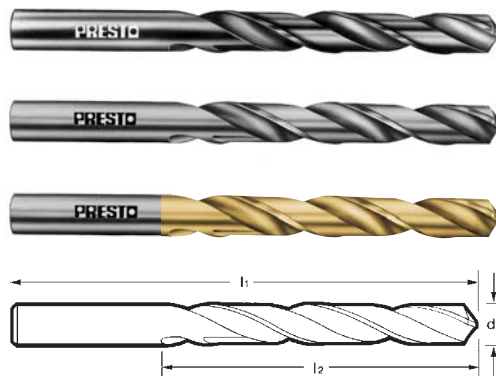


# J O B B E R D R I L L S

Straight Shank  
Standard Helix

BS 328 DIN 338 ISO 235/1

	Range	Finish
<b>01 000</b> HSS	3/64"-3/4" 1.00mm-25.00mm	P1 Blue P1 Blue
<b>01 030</b> HSS	1/64"-3/4" 0.30mm-25.00mm	Bright Bright
<b>01 005</b> HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN



Point Angle 118° General Purpose

Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	l <sub>2</sub>	l <sub>1</sub>		

13.20	101	151	•	•
13.25	108	160	•	•
13.30	108	160	•	•
13.40	108	160	•	•
17/32	108	160	•	•
13.50	108	160	•	•
13.60	108	160	•	•
13.70	108	160	•	•
13.75	108	160	•	•
13.80	108	160	•	•
35/64	108	160	•	•
13.90	108	160	•	•
14.00	108	160	•	•
14.25	114	169	•	•
9/16	114	169	•	•
14.50	114	169	•	•
37/64	114	169	•	•
14.75	114	169	•	•
15.00	114	169	•	•
19/32	120	178	•	•
15.25	120	178	•	•
39/64	120	178	•	•
15.50	120	178	•	•
15.75	120	178	•	•
5/8	120	178	•	•
16.00	120	178	•	•
41/64	125	184	•	•
16.50	125	184	•	•
21/32	125	184	•	•
17.00	125	184	•	•
43/64	130	191	•	•
11/16	130	191	•	•
17.50	130	191	•	•
18.00	130	191	•	•
23/32	135	198	•	•
18.50	135	198	•	•
19.00	135	198	•	•
3/4	140	205	•	•
19.50	140	205	•	•
25/32	140	205	•	•
20.00	140	205	•	•
21.00	145	213	•	-
22.00	150	221	•	-
23.00	155	229	•	-
24.00	160	236	•	-
25.00	160	236	•	-



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