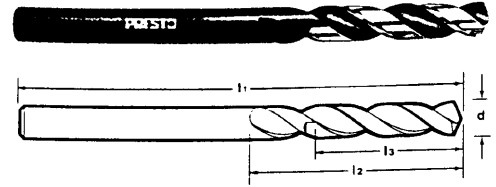


Hi-Nox DRILLS

Straight Shank
Short Flute Quick Helix (38°)

BS 328 DIN 338 ISO 235/1 [Overall length]



01 320 HSS Range *Finish*
 1/8"-1/2" { P1 Blue Flutes
 3.00mm-13.00mm { Bright Lands
 Point Angle 130°
 Thin web with rapid back taper
 Application - Drilling Austenitic Stainless Steel

Dia	Cut Length	Flute Length	Overall Length	Dia	Cut Length	Flute Length	Overall Length	Dia	Cut Length	Flute Length	Overall Length			
												in	mm	mm
1/8	3.00	12	18	61	5/16	7.20	30	45	109	15/32	11.50	47	71	142
	3.10	13	20	65		7.30	30	45	109		11.60	47	71	142
	3.20	13	20	65		7.40	30	45	109		11.70	47	71	142
	3.30	13	20	65		7.50	30	45	109		11.80	47	71	142
	3.40	15	22	70		7.60	34	51	117		11.90	52	78	151
	3.50	15	22	70		7.70	34	51	117		12.00	52	78	151
	3.60	15	22	70		7.80	34	51	117		12.10	52	78	151
	3.70	15	22	70		7.90	34	51	117		12.20	52	78	151
	3.80	17	25	75		8.00	34	51	117		12.30	52	78	151
	3.90	17	25	75		8.10	34	51	117		12.40	52	78	151
	4.00	17	25	75		8.20	34	51	117		12.50	52	78	151
	4.10	17	25	75		8.30	34	51	117		12.60	52	78	151
4.20	17	25	75	8.40	34	51	117	1/2	52	78	151			
4.30	19	28	80	8.50	34	51	117		12.70	52	78	151		
4.40	19	28	80	8.60	34	51	117		12.80	52	78	151		
4.50	19	28	80	8.70	34	51	117		12.90	52	78	151		
4.60	19	28	80	11/32	38	57	125		13.00	52	78	151		
4.70	19	28	80		8.80	38	57		125					
4.80	21	32	86		8.90	38	57		125					
4.90	21	32	86		9.00	38	57		125					
5.00	21	32	86		9.10	38	57		125					
5.10	21	32	86		9.20	38	57		125					
5.20	21	32	86		9.30	38	57		125					
5.30	21	32	86		9.40	38	57		125					
5.40	24	36	93		9.50	38	57	125						
5.50	24	36	93		3/8	42	63	133						
5.60	24	36	93			9.60	42	63	133					
5.70	24	36	93			9.70	42	63	133					
5.80	24	36	93	9.80		42	63	133						
5.90	24	36	93	9.90		42	63	133						
6.00	24	36	93	10.00		42	63	133						
6.10	27	40	101	10.10		42	63	133						
6.20	27	40	101	10.20		42	63	133						
6.30	27	40	101	10.30		42	63	133						
6.40	27	40	101	13/32		42	63	133						
6.50	27	40	101			10.40	42	63	133					
6.60	27	40	101			10.50	42	63	133					
6.70	27	40	101		10.60	42	63	133						
6.80	30	45	109		10.70	47	71	142						
6.90	30	45	109		10.80	47	71	142						
7.00	30	45	109		10.90	47	71	142						
7.10	30	45	109		11.00	47	71	142						
9/32	30	45	109		11.10	47	71	142						
					11.20	47	71	142						
					11.30	47	71	142						
					11.40	47	71	142						

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