

Q3X Laser Contrast Sensor

Instruction Manual

Original Instructions
181485 Rev. A
6 January 2015



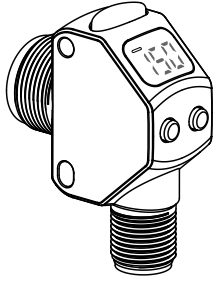
181485

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1 Product Description

Laser Expert™ diffuse sensor with bipolar (1 PNP & 1 NPN) output. Patent pending.



- Solves challenging part-detection applications with small contrast differences
- High-speed part detection as fast as 250 μ s, capturing up to 2,000 events per second
- Angled three-digit display is easily viewed from multiple vantage points
- Display provides clear user feedback for easy setup, and bright output indicator provides high visibility of sensor operation
- Intuitive setup utilizing two tactile buttons located below the display
- Rugged nickel-plated zinc, laser-marked housing suitable for use even in environments where cutting fluids and oils might be present
- Robust immunity to fluorescent light interference
- Temperature-compensated design improves reliable detection during changing temperature conditions.



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

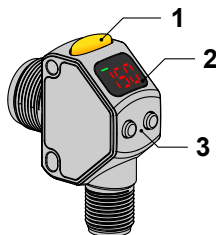
1.1 Models

Model	Sensing Range	Output Type	Cable
Q3XTBLD-Q8	300 mm (11.81 in)	Bipolar: 1 NPN, 1 PNP	Euro M12 5-pin integral connector

1.2 Overview

The Q3X Sensor is a Class 2 laser Expert™ diffuse sensor with bipolar (1 PNP & 1 NPN) outputs. The normal sensor state is Run mode. From Run mode, the switch point value can be changed and the selected TEACH method can be performed. The secondary sensor state is Setup mode. From Setup mode, the TEACH mode can be selected, all standard operating parameters can be adjusted, and a factory reset can be done.

1.3 Features



1. Output Indicator (Amber)
2. Display
3. Buttons

Figure 1. Sensor Features

1.3.1 Display and Indicators



Figure 2. Display in Run Mode

1. Stability Indicator (STB = Green)
2. Active TEACH Indicators
 - DYN = Dynamic TEACH selected (Amber)
 - WND = Symmetric window thresholds are active (Amber)

In Run mode, the 3-digit, 7-segment display value represents normalized signal strength (NSS). The NSS is expressed as the percentage of the received light divided by the current threshold. The NSS display range is 0 to 990, which is equivalent to excess gain values of 0 to 9.9 or more. A NSS display range of 999 indicates a saturated received light signal and does not correspond to a specific excess gain value.

In single threshold teach modes (Two-Point Static, Dynamic, Light Set, or Dark Set), the output switches at a displayed value of 100 (excess gain of 1.0).

In Window Set teach mode, the value 100 represents the taught signal strength. The displayed value is the percentage of the received light divided by the taught signal strength. The output switches at displayed values above and below 100 as determined by the user-selected window offset percentage.

Output Indicator

- On—Outputs conducting (closed)
- Off—Outputs not conducting (open)

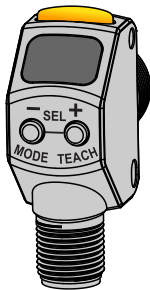
Stability Indicator (STB)

- On—Stable light signal received
- Flashing—Light intensity is within the switching threshold hysteresis band
- Off—No light signal received

Active TEACH Indicators (DYN and WND)

- DYN and WND off—Two-Point Static, Light Set, or Dark Set TEACH mode selected (Two-Point Static TEACH is the default).
- DYN and/or WND flashing—The sensor is in TEACH mode.
- DYN on—Dynamic TEACH mode selected
- WND on—Symmetric Window thresholds are active. The switch points are above and below 100 by the offset percentage

1.3.2 Buttons



Use the sensor buttons (-)(MODE) and (+)(TEACH) to program the sensor. See [Sensor Programming](#) on page 8 for programming instructions.

(-)(MODE)

- Decrease gain: press and release (-)(MODE), then press and hold (-)(MODE) to rapidly decrease gain
- Enter Setup mode: press and hold (-)(MODE) for longer than 2 seconds
- Navigate the sensor menu: press (-)(MODE)
- Change setting values: press and hold (-)(MODE) to decrease numeric values

(+)(TEACH)

- Increase gain: press and release (+)(TEACH), then press and hold (+)(TEACH) to rapidly increase gain
- Start the currently selected TEACH mode: press and hold (+)(TEACH) for longer than 2 seconds (Two-Point Static TEACH is the default)

- Navigate the sensor menu: press (+)(TEACH)
- Change setting values: press and hold (+)(TEACH) to increase numeric values (-)(MODE) and (+)(TEACH)
- Select menu items in Setup mode: press (-)(MODE) and (+)(TEACH) simultaneously
- Select and save a parameter and return to Run mode: press (-)(MODE) and (+)(TEACH) simultaneously for longer than 2 seconds

When navigating the menu systems, the menu items loop.

1.4 Laser Description and Safety Information



For Safe Laser Use - Class 2 Lasers

- Do not stare at the laser.
- Do not point the laser at a person's eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.



CAUTION: Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure. Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.



CAUTION: Never stare directly into the sensor lens. Laser light can damage your eyes. Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

Class 2 Lasers

Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Class 2 Laser Safety Notes

Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.



Laser wavelength: 655 nm
 Output: < 0.42 mW
 Pulse Duration: 5 μ s

2 Installation

2.1 Install the Safety Label

The safety label must be installed on Q3X sensors that are used in the United States.



NOTE: Position the label on the cable in a location that has minimal chemical exposure.

1. Remove the protective cover from the adhesive on the label.
2. Wrap the label around the Q3X cable, as shown.
3. Press the two halves of the label together.

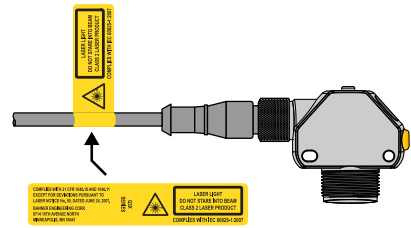


Figure 3. Safety Label Installation

2.2 Sensor Orientation

Correct sensor-to-target orientation is important to ensure proper sensing. To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

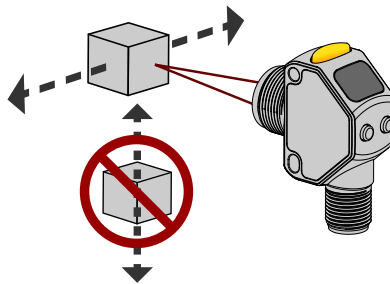
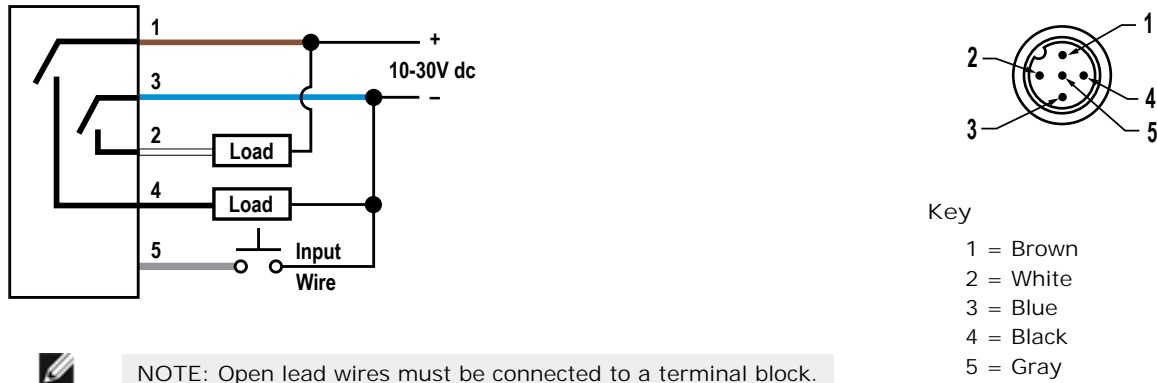


Figure 4. Optimal Orientation of Target to Sensor

2.3 Sensor Mounting

1. If a bracket is needed, mount the sensor onto the bracket.
2. Mount the sensor (or the sensor and the bracket) to the machine or equipment at the desired location. Do not tighten at this time.
3. Check the sensor alignment.
4. Tighten the screws to secure the sensor (or the sensor and the bracket) in the aligned position.

2.4 Wiring Diagram



NOTE: Open lead wires must be connected to a terminal block.



NOTE: The input wire function is user-selectable. The default for the input wire function is off (disabled).

2.5 Cleaning and Maintenance











Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. may create stray light that may degrade the peak performance of the sensor. Blow the window clear using filtered, compressed air, then clean as necessary using 70% isopropyl alcohol and cotton swabs or water and a soft cloth.

3 Sensor Programming

Program the sensor using the buttons on the sensor or the input wire (limited programming options; see [Remote Input](#) on page 13 for details).





In addition to programming the sensor, use the input wire to disable the buttons for security, preventing unauthorized or accidental programming changes. See [Locking and Unlocking the Sensor Buttons](#) on page 15 for more information.

3.1 Setup Mode

1. Access Setup mode from Run mode by pressing and holding MODE for longer than 2 seconds.
2. Use  or  to navigate through the top menu.
3. Select the desired submenu by pressing  and  simultaneously.
4. Press  or  to view the available options in the submenu.
5. Select a submenu option.
 - Press  and  simultaneously to select and save a submenu option and return to the top menu.
 - Press  and  simultaneously for longer than 2 seconds to select and save a submenu option and return to Run mode.



NOTE: The current submenu selection is solid, all other selections flash.

To exit Setup mode from the top menu and return to Run mode, navigate to **End** and press  and  simultaneously, or press and hold  and  simultaneously for longer than 2 seconds to return to Run mode from anywhere in the top menu.

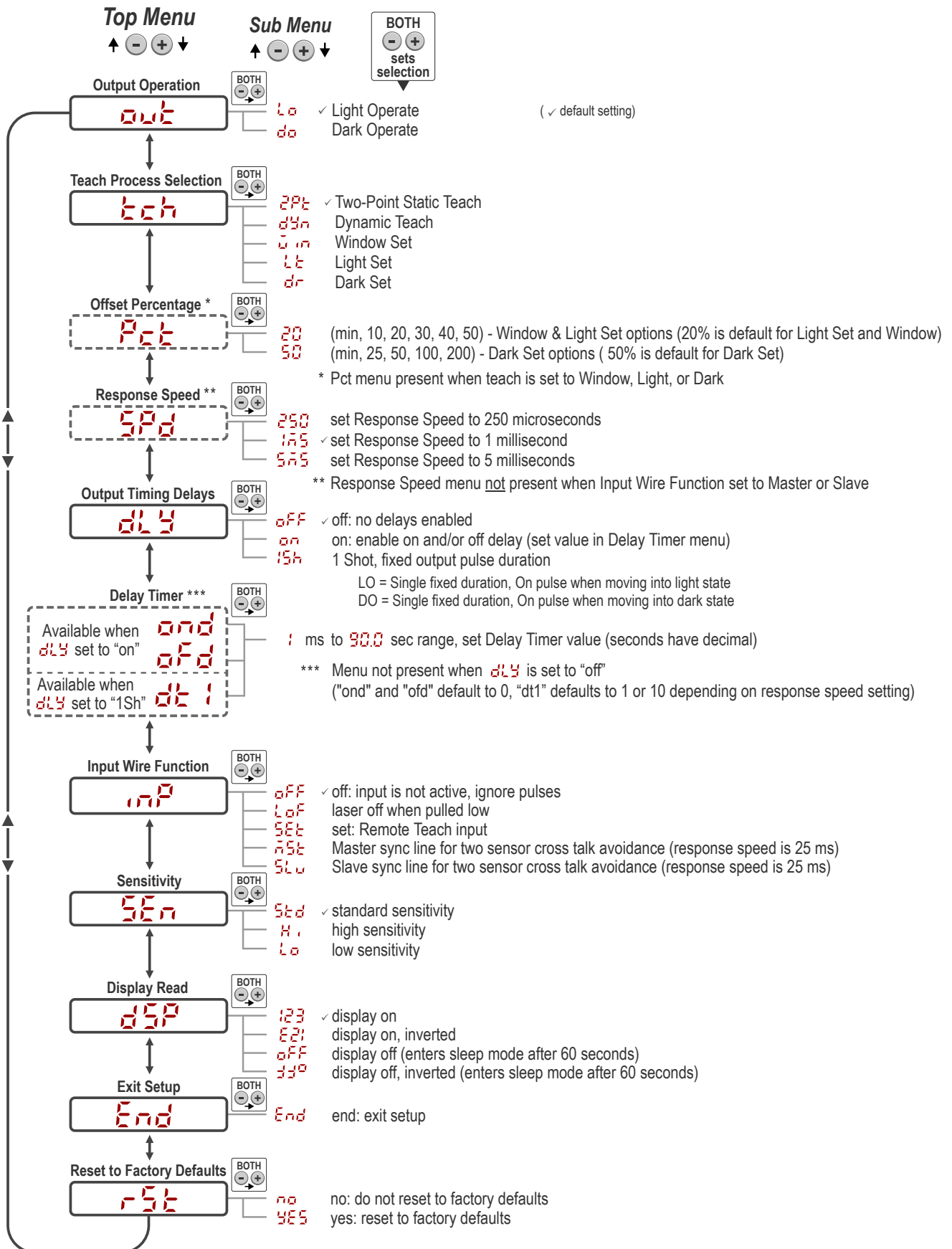


Figure 5. Setup Mode Menu Map

3.1.1 Output Operation **out**

Use this menu to select the output operation mode. The default is light operate.

- **Lo**—Light operate. The output is on when the sensor detects a light state
- **do**—Dark operate. The output is on when the sensor detects a dark state

3.1.2 TEACH Menu **teH**

Use this menu to select the TEACH mode. The default is two-point static TEACH mode.

- **2Pt** —Two-point static TEACH
- **dyn** —Dynamic TEACH
- **win** —Window set
- **lt** —Light set
- **dr** —Dark set

After the TEACH mode is selected, from Run mode, press and hold TEACH for longer than 2 seconds to access the TEACH mode and teach the sensor. See [TEACH Procedures](#) on page 15 for additional information and remote input TEACH instructions.

When Window set, Light set, or Dark set are selected, the sensor returns to the Setup menu and the Offset Percentage menu (**Pct**) becomes available to set the offset percentage.

3.1.3 Offset Percentage **Pct**

Use this menu to select the offset percentage when Window set, Light set, or Dark set TEACH modes are selected. The default is 20% for Window and Light Set, and 50% for Dark Set.

Window and Light Set options:

- **min**—minimum
- **10**—10%
- **20**—20%
- **30**—30%
- **40**—40%
- **50**—50%

Dark Set options:

- **min**—minimum
- **25**—25%
- **50**—50%
- **100**—100%
- **200**—200%

3.1.4 Response Speed **SPd**

Use this menu to select the response speed. The default is 1 millisecond.

- **250**—250 microseconds
- **1ms**—1 millisecond
- **5ms**—5 milliseconds

Table 1: Tradeoffs

Response Speed	Repeatability	Crosstalk Immunity	High Efficiency Light Rejection
250 μ s	60 μ s	Disabled	Disabled
1 ms	300 μ s	Enabled	Disabled
5 ms	520 μ s	Enabled	Enabled
25 ms (Master-Slave Sync)	13 ms	Best for direct line of sight crosstalk	Enabled

3.1.5 Output Timing Delays dt 3

Use this menu to select the output timing delay to be set. Only one delay type can be used at a time. The default is no delay.

- off —No delay
- on —Enables simultaneous on and off delay timers
- 1sh —One-shot. Enables a one-shot, fixed output pulse duration

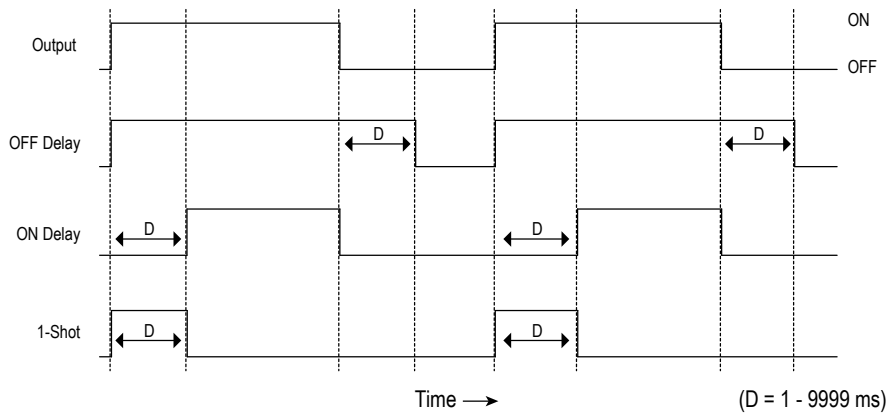


Figure 6. Output Timing Delays

When either on or 1sh is chosen, the sensor returns to the Setup menu and additional options become available to set the timer(s):

on

- ond —On delay
- ofd —Off delay

1sh

- dt 1 —Delay timer



NOTE: For the one-shot timer:

- LO = On pulse when a target is detected in the light state
- DO = On pulse when a target is detected in the dark state

Delay Timer ond, ofd, dt 1

Use these menus to set the delay timers. These menus are only available if an output timing delay is selected.

For ond and ofd, the default is 0.

For **dt1**, the default is 1 ms when the response speed is 1 ms, or 10 ms when the response speed is either 250 µs or 5 ms.

Use **-** or **+** to scroll through the values. Values greater than 10 increase or decrease by increments of 10. Millisecond values do not include the decimal point; seconds values include the decimal point.

- 1 to 9 ms
- 10 to 90 ms
- 100 to 900 ms
- 1.0 to 9.0 s
- 10.0 to 90.0 s

3.1.6 Input Wire Function **inp**

Use this menu to select the input wire function. The default is off.

- **off** —Ignore all pulses
- **LoF** —Laser off when pulled low
- **SEt** —Remote TEACH input
- **nSt** —Master sync line output for two-sensor cross-talk avoidance
- **SLw** —Slave sync line output for two-sensor cross-talk avoidance

To configure sensors for master-slave operation, see [Sync Master/Slave](#) on page 21.

3.1.7 Sensitivity **SEN**

Use this menu to set the sensitivity. The default is standard.

- **Hi** —High sensitivity. Use this setting for low contrast sensing
- **Std** —Standard sensitivity
- **Lo** —Low sensitivity. Use this setting to stabilize the output in high vibration applications

3.1.8 Display View **dSP**

Use this menu to select the display view. The default is right-reading.

- **123** —Right-reading
- **E21** —Inverted
- **off** —Right-reading and the display enters sleep mode after 60 seconds
- **33°** —Inverted and the display enters sleep mode after 60 seconds

When the sensor is in sleep mode, the display wakes with the first button press.

3.1.9 Exit the Top Menu **End**

Navigate to **End** and press TEACH and MODE together to exit the top menu and return to Run mode.

Setup mode can also be exited by pressing and holding **-** and **+** simultaneously for longer than 2 seconds from anywhere in the top menu.



3.1.10 Reset to Factory Defaults **rSt**







Use this menu to restore the sensor to the factory default settings. Select **nO** to return to the sensor menu without restoring the defaults. Select **YES** to restore the sensor to the factory default settings and return to Run mode.

Factory Default Settings

Setting	Factory Default
Display view (<i>dSP</i>)	<i>123</i> —Right-reading, no sleep mode
Input wire function (<i>inp</i>)	<i>off</i> —Ignore all pulses
Offset Percent (<i>Pct</i>)	<i>20</i> —20%, Window and Light Set <i>50</i> —50%, Dark Set
Output operation (<i>out</i>)	<i>Lo</i> —Light operate
Output timing delays (<i>dly</i>)	<i>off</i> —No delay
Response speed (<i>SPd</i>)	<i>175</i> —1 ms
Sensitivity (<i>SEN</i>)	<i>Std</i> —Standard sensitivity
TEACH process selection (<i>tch</i>)	<i>2Pt</i> —Two-point static TEACH

3.2 Manual Adjustments

Manually increase or decrease gain using  or .

1. From Run mode, press either  or  one time. The current signal strength value flashes slowly.
2. Press  to decrease the sensor's gain or  to increase the sensor's gain, or press and hold  or  to rapidly decrease or increase gain. After 1 second, the normalized signal strength flashes rapidly, the new setting is accepted, and the sensor returns to Run mode.

3.3 Remote Input

Use the input wire to program the sensor remotely. To program the sensor using the input wire, remote input must be enabled (*inp* = *SEt* , *Input Wire Function* on page 12). The remote input provides limited programming options (see [Figure 7](#) on page 14). Pulse the remote input according to the diagram and the instructions provided in this manual.

The length of the individual programming pulses is equal to the value T: 0.04 seconds \leq T \leq 0.8 seconds.

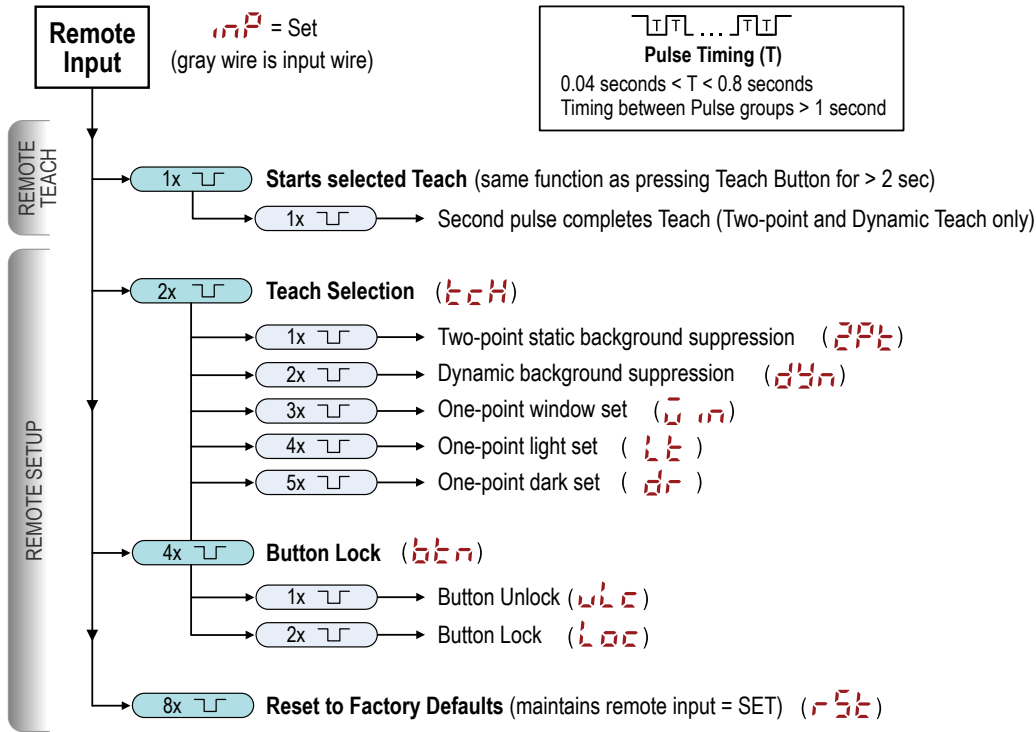
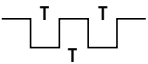



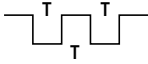
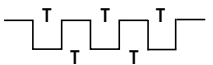
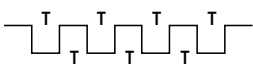


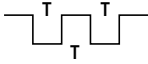
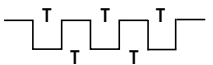
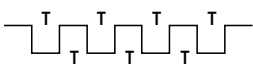


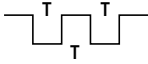
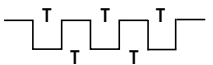
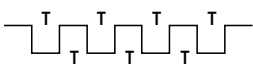

Figure 7. Remote Input Map

3.3.1 Select the TEACH mode using the Remote Input

1. Access the TEACH selection.

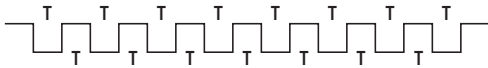
Action	Result
Double-pulse the remote input.	 teH displays.

2. Select the desired TEACH mode.

Action	Result												
<table border="1"> <thead> <tr> <th>Pulses</th> <th>TEACH Mode</th> </tr> </thead> <tbody> <tr> <td>1 </td> <td>Two-point static TEACH</td> </tr> <tr> <td>2 </td> <td>Dynamic TEACH</td> </tr> <tr> <td>3 </td> <td>One-point window set</td> </tr> <tr> <td>4 </td> <td>One-point light set</td> </tr> <tr> <td>5 </td> <td>One-point dark set</td> </tr> </tbody> </table>	Pulses	TEACH Mode	1 	Two-point static TEACH	2 	Dynamic TEACH	3 	One-point window set	4 	One-point light set	5 	One-point dark set	The selected TEACH method displays for a few seconds and the sensor returns to Run mode.
Pulses	TEACH Mode												
1 	Two-point static TEACH												
2 	Dynamic TEACH												
3 	One-point window set												
4 	One-point light set												
5 	One-point dark set												

3.3.2 Reset to Factory Defaults Using the Remote Input

Eight-pulse the remote input to apply the factory defaults and return to Run mode.



NOTE: The input wire function remains at remote teach input (**SET**).

3.4 Locking and Unlocking the Sensor Buttons

Use the lock and unlock feature to prevent unauthorized or accidental programming changes.

Button Instructions

To lock or unlock the sensor using the buttons, press and hold **+** and immediately press **-** four times.

Remote Input Instructions

1. Access the remote input.

Action	Result
Four-pulse the remote input.	The sensor is ready to have the button state defined and the current state (LOC or WLC) displays.

2. Lock or unlock the sensor buttons.

Action	Result
Single-pulse the remote input to unlock the sensor.	WLC displays and the sensor returns to Run mode.
Double-pulse the remote input to lock the sensor.	LOC displays and the sensor returns to Run mode.

3.5 TEACH Procedures

3.5.1 Two-Point Static TEACH **2Pt**

Two-point TEACH sets a single switching threshold. The sensor centers the switch point between two taught conditions with the Output ON condition on one side and the Output OFF condition on the other.

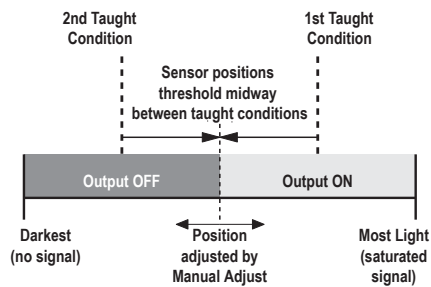


Figure 8. Two-Point TEACH (Light Operate shown)



NOTE: The sensor must be set to **TECH = 2PT** to use the following instructions.



NOTE: To program the sensor using remote input, remote input must be enabled (**inp = SET**)


1. Present the target.

Method	Action	Result
Push Button	Present the first target. The sensor-to-target distance must be within the sensor's range.	The target's value displays.
Remote Input		

2. Start the TEACH mode.

Method	Action	Result
Push Button	Press and hold TEACH for longer than 2 seconds.	SET and 1st flash alternately on the display. The DYN and WND indicators flash.
Remote Input	No action required.	n/a

3. Teach the sensor.

Method	Action	Result
Push Button	Press TEACH to teach the target.	The sensor is taught the first target.
Remote Input	Single-pulse the remote input. 	SET and 2nd flash alternately on the display. The DYN and WND indicators flash.

4. Present the target.

Method	Action	Result
Push Button	Present the second target. The sensor-to-target distance must be within the sensor's range.	SET and 2nd flash alternately on the display. The DYN and WND indicators flash.
Remote Input		

5. Teach the sensor.


Method	Action	Result
Push Button	Press TEACH to teach the target.	The sensor is taught the second target and the sensor returns to Run mode.
Remote Input	Single-pulse the remote input. 	

Table 2: Expected TEACH Behavior for Two-Point Static TEACH

Condition	TEACH Result	Display
At least one taught condition is between the minimum and maximum signal level limits.	Sets the threshold between the two taught conditions.	The current NSS displays.
Both taught conditions are darker than the minimum signal value limit.	Sets the threshold at the minimum level. Sets the sensor at the maximum detection condition.	LOP briefly displays, and then the current NSS displays.
Both taught conditions are brighter than the maximum signal value limit.	Sets the threshold at the maximum level. Sets the sensor at the minimum detection condition.	HOP briefly displays, and then the current NSS displays.
Both taught conditions are at the same signal level. This is a Calibration Set.	Sets the threshold slightly below the two taught conditions.	CAL briefly displays, and then the current NSS displays.

3.5.2 Dynamic TEACH dyn

Dynamic TEACH sets a single switching threshold during machine run conditions. Dynamic TEACH is recommended for applications where a machine or process may not be stopped for teaching. During Dynamic TEACH, the sensor takes multiple samples of the light and dark conditions and automatically sets the switch point at the optimum level.

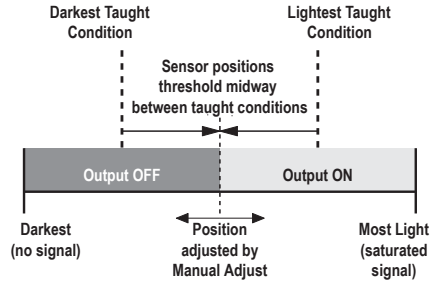


Figure 9. Dynamic TEACH (Light Operate shown)



NOTE: The sensor must be set to tch = dyn to use the following instructions.



NOTE: To program the sensor using remote input, remote input must be enabled (inp = set)


1. Present the target.

Method	Action	Result
Push Button	Present the first target. The sensor-to-target distance must be within the sensor's range.	The target's value displays.
Remote Input		

2. Start the TEACH mode.

Method	Action	Result
Push Button	Press and hold TEACH for longer than 2 seconds.	dyn and 90 flash alternately on the display. The DYN indicator flashes.
Remote Input	No action required.	n/a

3. Teach the sensor.

Method	Action	Result
Push Button	Press TEACH to teach the target.	The sensor begins sampling target intensity information and dyn and set flash alternately on the display. The DYN indicator flashes.
Remote Input	Single-pulse the remote input. 	

4. Present the targets.

Method	Action	Result
Push Button	Present additional targets. The sensor-to-target distance must be within the sensor's range.	The sensor continues to sample target intensity information and dyn and set flash alternately on the display. The DYN indicator flashes.
Remote Input		

5. Teach the sensor.


Method	Action	Result
Push Button	Press TEACH to stop teaching the sensor.	The sensor sets the switching threshold and returns to Run mode.
Remote Input	Single-pulse the remote input. 	

Table 3: Expected TEACH Behavior for Dynamic TEACH

Condition	TEACH Result	Display
At least one taught condition is between the minimum and maximum signal level limits.	Sets the threshold between the two conditions.	The current NSS displays.
All conditions are darker than the minimum signal value limit.	Sets the threshold at the minimum level. Sets the sensor at the maximum detection condition.	top briefly displays, and then the current NSS displays.
All conditions are brighter than the maximum signal value limit.	Sets the threshold at the maximum level. Sets the sensor at the minimum detection condition.	bot briefly displays, and then the current NSS displays.
All conditions are at the same signal level. This is a Calibration Set.	Sets the threshold slightly below the two taught conditions.	cal briefly displays, and then the current NSS displays.

3.5.3 Window Set

Window set sets a sensing window using the window offset percentage. Use the **Pct** menu to set the window offset percentage. The default is 20%.

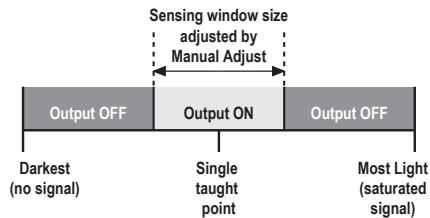


Figure 10. Window Set (Light Operate shown)



NOTE: The sensor must be set to **teach = win** to use the following instructions.



NOTE: To program the sensor using remote input, remote input must be enabled (**inp = set**)

1. Present the target.

Method	Action	Result
Push Button	Present the target. The sensor-to-target distance must be within the sensor's range.	The target's value displays.
Remote Input		

2. Start the TEACH mode.

Method	Action	Result
Push Button	Press and hold TEACH for longer than 2 seconds.	set and ipe flash alternately on the display. The WND indicator flashes.

Method	Action	Result
Remote I input	No action required.	n/a

3. Teach the sensor.


Method	Action	Result
Push Button	Press TEACH to teach the target.	The sensor sets the window and returns to Run mode.
Remote I input	Single-pulse the remote input. 	Set flashes briefly on the display and the sensor returns to Run mode.

Table 4: Expected TEACH Behavior for Window Set

Condition	TEACH Result	Display
A valid condition is detected.	Sets a symmetric window around the taught condition. The threshold window is set by the Pct value.	The current NSS displays.
The taught condition is at a valid low signal level.	Sets a symmetric window around the taught condition, using the minimum offset value.	The achieved percent briefly displays, and then the current NSS displays.
The taught condition is less than the minimum detection range.	Sets a single threshold at the minimum level. Sets the sensor at the maximum detection condition.	top briefly displays, and then the current NSS displays.
The taught condition plus the offset is greater than the detection range.	Sets a single threshold at the maximum level. Sets the sensor at the minimum detection condition.	bot briefly displays, and then the current NSS displays.

3.5.4 Light Set **LE**

Light set sets a switching threshold a user-selectable percent offset below the presented condition. Use the **Pct** menu to set the offset percentage. The default is 20%.

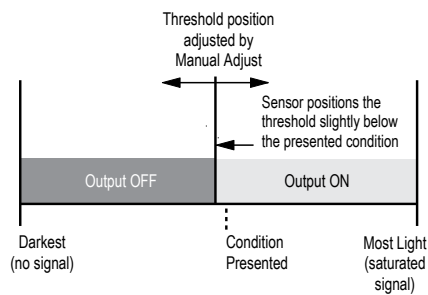


Figure 11. Light Set (Light Operate shown)



NOTE: The sensor must be set to **TECH** = **LE** to use the following instructions.



NOTE: To program the sensor using remote input, remote input must be enabled (**mp** = **Set**)

1. Present the target.

Method	Action	Result
Push Button	Present the target. The sensor-to-target distance must be within the sensor's range.	The target's value displays.
Remote Input		

2. Start the TEACH mode.

Method	Action	Result
Push Button	Press and hold TEACH for longer than 2 seconds.	SET and LT flash alternately on the display. The DYN and WND indicators flash.
Remote Input	No action required.	n/a

3. Teach the sensor.


Method	Action	Result
Push Button	Press TEACH to teach the sensor.	The sensor sets the switching threshold and returns to Run mode.
Remote Input	Single-pulse the remote input. 	SET flashes briefly on the display and the sensor returns to Run mode.

Table 5: Expected TEACH Behavior for Light Set

Condition	TEACH Result	Display
A valid condition is detected.	Sets the threshold at a value less than the taught condition, as defined by the Pct value.	The current NSS displays.
The taught condition is at a low signal level.	Sets the threshold at a percentage greater than the value defined by the Pct value.	The percent offset needed with the presented target briefly displays, then the current NSS displays.
The taught condition is darker than the minimum signal value limit.	Sets the threshold at the minimum level. Sets the sensor at the maximum detection condition.	LOP briefly displays, and then the current NSS displays.
The taught condition is brighter than the maximum signal value limit.	Sets the threshold at the maximum level minus the Pct value.	The current NSS displays.

3.5.5 Dark Set

Dark set sets a switching threshold a user-selectable percent offset above the presented condition. Use the **Pct** menu to set the offset percentage. The default is 50%.

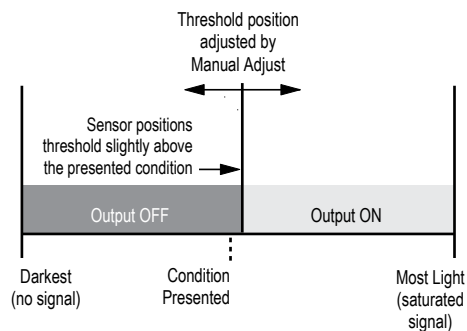


Figure 12. Dark Set (Light Operate shown)



NOTE: The sensor must be set to **TECH** = **dr** to use the following instructions.



NOTE: To program the sensor using remote input, remote input must be enabled (**inp** = **SET**)

1. Present the target.

Method	Action	Result
Push Button	Present the target. The sensor-to-target distance must be within the sensor's range.	The target's value displays.
Remote Input		

2. Start the TEACH mode.

Method	Action	Result
Push Button	Press and hold TEACH for longer than 2 seconds.	SET and dr flash alternately on the display. The DYN and WND indicators flash.
Remote Input	No action required.	n/a

3. Teach the sensor.


Method	Action	Result
Push Button	Press TEACH to teach the sensor.	The sensor sets the switching threshold and returns to Run mode.
Remote Input	Single-pulse the remote input. 	SET flashes briefly on the display and the sensor returns to Run mode.

Table 6: Expected TEACH Behavior for Dark Set

Condition	TEACH Result	Display
A valid condition is detected.	Sets the threshold at a value greater than the taught condition, as defined by the Pct value.	The current NSS displays.
The taught condition is a low signal level.	Sets the threshold at a percentage greater than the value defined by the Pct value.	The percent offset needed with the presented target briefly displays, then the current NSS displays.
The taught condition is darker than the minimum signal value limit.	Sets the threshold at the minimum level. Sets the sensor at the maximum detection condition.	top briefly displays, and then the current NSS displays.
The taught condition is brighter than the maximum signal value limit.	Sets the threshold at the maximum level. Sets the sensor at the minimum detection condition.	bot briefly displays, and then the current NSS displays.

3.6 Sync Master/Slave

Two Q3X sensors may be used together in a single sensing application. To eliminate crosstalk between the two sensors, configure one sensor to be the master and one to be the slave. In this mode, the sensors alternate taking measurements and the response speed is 25 ms.

1. Configure the first sensor as the master; navigate: **inp** > **MSL**.
2. Configure the second sensor as the slave; navigate: **inp** > **SLV**.
3. Connect the gray (input) wires of the two sensors together.

4 Specifications

Sensing Beam

Visible red Class 2 laser, 655 nm

Supply Voltage (Vcc)

10 to 30 V dc

Power and Current, exclusive of load

Supply Power: < 675 mW

Current consumption: < 28 mA at 24 V dc

Sensing Range

300 mm (11.81 in)

Output Configuration

Bipolar (1 PNP & 1 NPN) output

Output Rating

Off-state Leakage Current: < 10 μ A

NPN On-state saturation voltage: < 200 mV at 10 mA and < 1.0 V at 100 mA

PNP On-state saturation voltage: < 1 V at 10 mA and < 2.0 V at 100 mA

Input Wire

Allowable Input Voltage Range: 0 to Vcc

Active Low (internal weak pullup—sinking current): Low State < 2.0 V at 1 mA max.

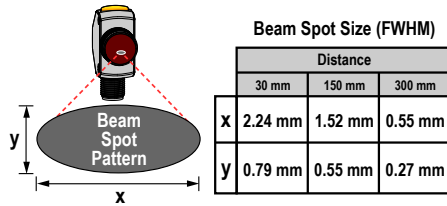
Supply Protection Circuitry

Protected against reverse polarity, over-voltage, and transient voltages

Repeatability

60 μ s

Beam Spot Size



Response Speed

User selectable:

- **250** —250 microseconds
- **175** —1 millisecond
- **575** —5 milliseconds

Delay at Power Up

1 s

Ambient Light Immunity

> 5000 lux

Maximum Torque

Side mounting: 1 N·m (9 in·lbs)

Nose mounting: 10 N·m (88 in·lbs)

Connector

5-pin Euro M12 Integral Connector

Construction

Housing: Nickel-plated zinc die-cast

Side cover: Nickel-plated aluminum

Lens cover: Scratch-resistant PMMA acrylic

Lightpipes and display window: Polysulfone

Adjustment buttons: 316 stainless steel

Vibration

MIL-STD-202G, Method 201A (10 to 60 Hz, 0.06 in (1.52 mm) double amplitude, 2 hours each along X, Y and Z axes), with sensor operating

Shock

MIL-STD-202G, Method 213B, Condition I (100G 6x along X, Y and Z axes, 18 total shocks), with sensor operating

Environmental Rating

IP67 per IEC60529

IP68 per IEC60529

IP69K per DIN40050-9

Operating Conditions

Temperature: -10 °C to +55 °C (+14 °F to +131 °F)

Humidity: 35% to 95% relative humidity

Storage Temperature

-25 °C to +75 °C (-13 °F to +167 °F)

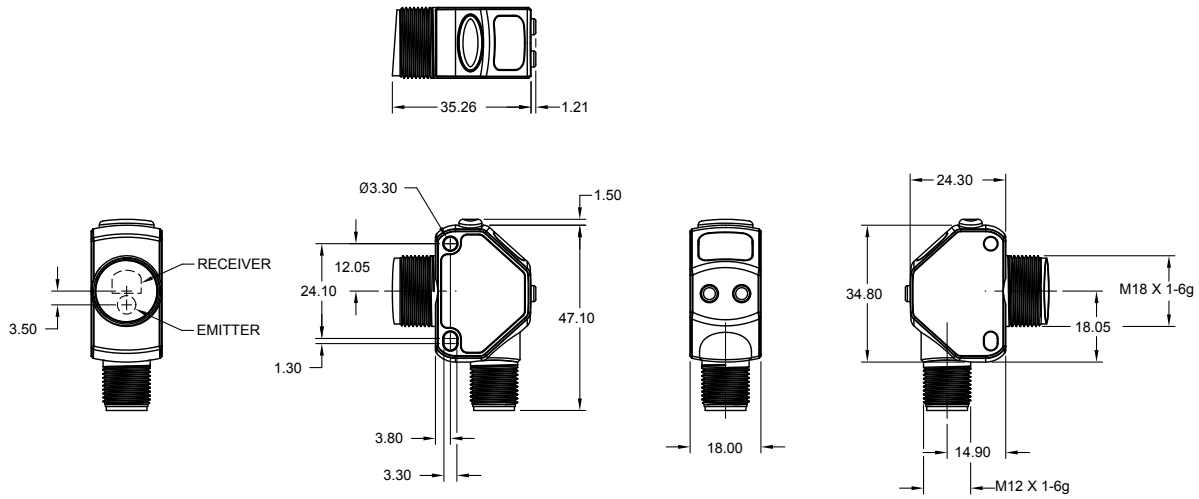
Certifications



UL pending

4.1 Dimensions

All measurements are listed in millimeters (inches), unless noted otherwise.



4.2 Performance Curves

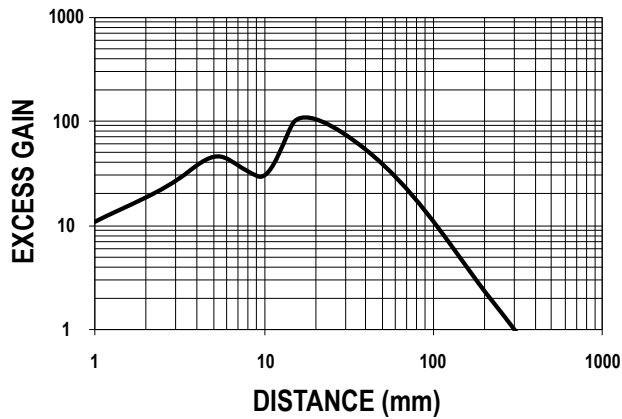


Figure 13. Excess Gain for Standard Sensitivity

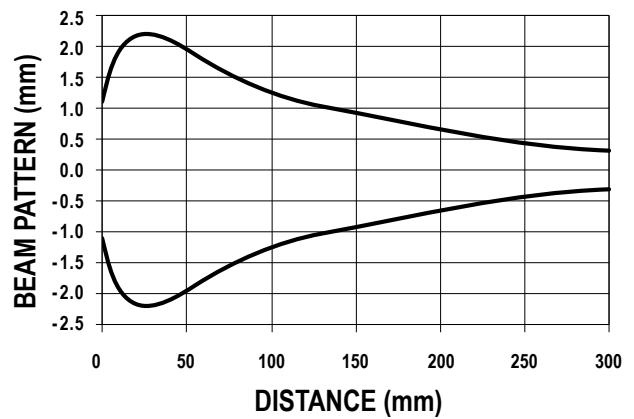


Figure 14. Beam Pattern



NOTE: For High Sensitivity the Excess Gain increases by a factor of 1.5. For Low Sensitivity the Excess Gain decreases by a factor of 0.75

5 Abbreviations

The following table describes the abbreviations used on the sensor display.

Abbreviation	Description
---	No light received
999	The signal is saturated
1Sh	One shot
1St	First
1Pt	One point
2nd	Second
2Pt	Two-point static TEACH (static background suppression)
bot	Bottom—The sensor is at minimum gain during a manual adjustment or after a TEACH
CRL	Calibration set
dLY	Output timing delays
do	Dark operate
dr	Dark set
dSP	Display read
dt 1	Delay timer
dYn	Dynamic TEACH
EGn	Excess gain
End	Exit to Run mode
Go	Go
H.	High sensitivity
inp	Input wire function
Lo	Light operate or low sensitivity
Loc	Lock
LoF	Laser off
Lt	Light set
Min	Minimum
MSL	Master
oFd	Off delay
oNd	On delay
out	Output operation

Abbreviation	Description
Off	Offset percentage
rSt	Reset to factory defaults
SEN	Sensitivity
SET	Input wire = remote teach function or Set (used in the TEACH procedures)
Std	Standard sensitivity
SLV	Slave
SPD	Response speed
StP	Stop
tch	Teach process selection
top	Top—The sensor is at maximum gain during a manual adjust or after a TEACH
Win	Window set
ULC	Unlock

6 Troubleshooting

Table 7: Troubleshooting Codes

Code	Description	Resolution
---	No light received	For some applications, reposition the sensor or the target
999	The signal is saturated	For some applications, reposition the sensor or the target

Table 8: Error Codes

Code	Description	Resolution
Erc	Output short circuit	Check the wiring for an electrical short circuit
Erl	Laser fault	Contact Banner Engineering to resolve
The display is blank and the output indicator flashes	EEPROM or System Fault	Contact Banner Engineering to resolve

7 Accessories

7.1 Cordsets

All measurements are listed in millimeters, unless noted otherwise.

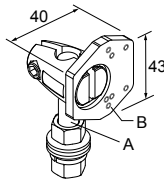
5-Pin Threaded M12/Euro-Style Cordsets (Single Ended)				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC1-501.5	0.50 m (1.5 ft)	Straight		
MQDC1-506	1.83 m (6 ft)			
MQDC1-515	4.57 m (15 ft)			
MQDC1-530	9.14 m (30 ft)			
MQDC1-506RA	1.83 m (6 ft)	Right-Angle		
MQDC1-515RA	4.57 m (15 ft)			
MQDC1-530RA	9.14 m (30 ft)			

7.2 Brackets

All measurements are listed in millimeters, unless noted otherwise.

SMBQ4X..

- Swivel bracket with tilt and pan movement for precision adjustment
- Easy sensor mounting to extruded rail T-slots
- Metric and inch size bolts available
- Side mounting of some sensors with the 3 mm screws included with the sensor

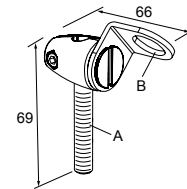


B = 7 × M3 × 0.5

Model	Bolt Thread (A)
SMBQ4XFA	3/8 - 16 × 2 1/4 in
SMBQ4XFAM10	M10 - 1.5 × 50
SMBQ4XFAM12	n/a; no bolt included. Mounts directly to 12 mm (1/2 in) rods

SMB18FA..

- Swivel bracket with tilt and pan movement for precision adjustment
- Easy sensor mounting to extruded rail T-slots
- Metric and inch size bolts available
- 18 mm sensor mounting hole



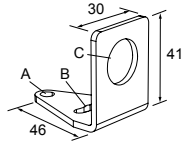
Hole size: B=ø 18.1

Model	Bolt Thread (A)
SMB18FA	3/8 - 16 × 2 in
SMB18FAM10	M10 - 1.5 × 50
SMB18FAM12	n/a; no bolt included. Mounts directly to 12 mm (1/2 in) rods

Q3X Laser Contrast Sensor

SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole
- Clearance for M4 (#8) hardware



Hole center spacing: A to B = 24.2

Hole size: A = \varnothing 4.6, B = 17.0 \times 4.6, C = \varnothing 18.5

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