more sensors, more solutions

## Datasheet



Miniature self-contained photoelectric sensors in universal housing

- Easily fits (or retrofits) almost any mounting situation
- Exceptional optical performance, comparable to larger "MINI-style" or barrel sensors
- 10 to 30 V dc operation, with complementary (SPDT) NPN or PNP outputs, depending on model
- Bright LED operating status indicators are visible from $360^{\circ}$
- Rugged sealed housing, protected circuitry
- Models available with or without 18 mm threaded "nose"
- Less than 1 millisecond output response for excellent sensing repeatability
- Choose $2 \mathrm{~m}(6.5 \mathrm{ft}$ ) or $9 \mathrm{~m}(30 \mathrm{ft})$ cable or 150 mm ( 6 inch ) Pico-style pigtail QD

To order the $9 \mathrm{~m}(30 \mathrm{ft})$ cable model, add suffix "W/30" to the cabled model number.
QD Models. For 4-pin integral Euro-style QD, add suffix "Q8" (e.g., QS186EQ8). For 4-pin integral Pico-style QD, add suffix "Q7" (for example, QS186EQ7). For 4-pin 150 mm ( 6 in ) Euro-style pigtail, add suffix "Q5" (for example, QS186EQ5). For 4-pin 150 mm ( 6 in ) Pico-style pigtail, add suffix "Q" (for example, QS186EQ).

## WARNI NG: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.


| Polarized Retroreflective Mode | Model | Range | Output |
| :---: | :---: | :---: | :---: |
| 630 nm Visible Red | QS18VN6LP |  | NPN |
|  | QS18VP6LP | 3.5 m (12 ft) | PNP |


| Retroreflective Mode | Model | Range | Output |
| :--- | :--- | :--- | :---: |
| 628 nm Visible Red | QS18VN6LV |  | NPN |
|  | QS18VP6LV | $6.5 \mathrm{~m}(21 \mathrm{ft})$ | PNP |


| Convergent Mode | Model | Range | Output |
| :---: | :---: | :---: | :---: |
| 630 nm Visible Red | QS18VN6CV15 | 16 mm (0.63 in) | NPN |
|  | QS18VP6CV15 |  | PNP |
|  | QS18VN6CV45 | 43 mm (1.7 in) | NPN |
|  | QS18VP6CV45 |  | PNP |


| Diffuse Mode | Model | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared | QS18VN6D | 450 mm (18 in) | NPN |
|  | QS18VP6D |  | PNP |
|  | QS18VN6DB (Diffuse, wide) |  | NPN |
| Dif | QS18VP6DB (Diffuse, wide) |  | PNP |


| Divergent Mode | Model | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared | QS18VN6W |  | NPN |
| $\underset{\text { offuse }}{\rightleftarrows}$ | QS18VP6W | 100 mm (4 in) | PNP |


| Fixed Field Mode | Model | Range | Output |
| :---: | :---: | :---: | :---: |
| 660 nm Visible Red | QS18VN6FF50 | 50 mm (2 in) | NPN |
|  | QS18VP6FF50 |  | PNP |
|  | QS18VN6FF100 | 100 mm (4 in) | NPN |
|  | QS18VP6FF100 |  | PNP |


| Plastic Fiber Optic Mode | Model | Range | Output |
| :--- | :--- | :--- | :---: |
| 660 nm Visible Red | QS18VN6FP | Range varies by sensing <br> mode and fiber optics <br> used | NPN |
| $\square-\square$ | QS18VP6FP |  | PNP |
| $\square$ PLASTIC FIBER |  |  |  |


| Glass Fiber Optic Mode | Model | Range | Output |
| :--- | :--- | :--- | :---: |
| 940 nm Infrared | QS18VN6F | Range varies by sensing <br> mode and fiber optics <br> used | NPN |
| $\square$ | QS18VP6F | PNP |  |
| $\square$ | $\square$ |  |  |

## Specifications

## Supply Voltage

10 to 30 V dc ( $10 \%$ maximum ripple) at less than 25 mA , exclusive of load;
Protected against reverse polarity and transient voltages

## Repeatability

Opposed Mode: 100 microseconds
FF Mode: 160 microseconds
All others: 150 microseconds

## Adjustments

Glass Fiber Optic, Plastic Fiber Optic, Convergent, Diffuse, and Retroreflective mode models (only): Single-turn sensitivity (Gain) adjustment potentiometer

## Indicators

2 LED indicators on sensor top:
Green solid: Power on
Amber solid: Light sensed
Green flashing: Output overloaded
Amber flashing: Marginal excess gain (1 to $1.5 x$ excess gain)
Prior to date code 0223, the output indicator was red.

## Construction

ABS housing
3 mm mounting hardware included

## Connections

2 m ( 6.5 ft ) 4-wire PVC cable, 9 m ( 30 ft ) 4-wire PVC cable, 4-pin Picostyle or Euro-style QD, 4-pin Pico-style or Euro-style 150 mm (6 in) pigtail QD, depending on model

## Output Configuration

Solid-state complementary (SPDT): NPN or PNP (current sinking or sourcing), depending on model;
Rating: 100 mA maximum each output at $25^{\circ} \mathrm{C}$
Off-state Leakage Current (FF Mode): less than $200 \mu \mathrm{~A} @ 30 \mathrm{~V}$ dc Off-state Leakage Current (All others): less than $50 \mu \mathrm{~A} @ 30 \mathrm{~V}$ dc
ON-state Saturation Voltage: less than 1 V @ 10 mA ; less than $1.5 \mathrm{~V} @$ 100 mA
Protected against false pulse on power-up and continuous overload or short circuit of outputs

## Output Response

Opposed Mode: 750 microseconds ON; 375 microseconds OFF
FF Mode: 850 microseconds ON/OFF
All others: 600 microseconds ON/OFF
NOTE: 100 millisecond delay on power-up; outputs do not conduct during this time

## Environmental

IEC IP67; NEMA 6

## Operating Conditions

Temperature: $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F}\right.$ to $\left.158^{\circ} \mathrm{F}\right)$
Relative Humidity: $90 \%$ @ $50^{\circ} \mathrm{C}$ (non-condensing)
Certifications
( $\epsilon_{c}$ ) $)_{\text {us }}$

## Dimensions and Features

Models E, EV, R, and FF Models EB and RB Models DB and W


Models FP
Models CV15, CV45, D, LV, and LP
Models F





## Performance Curves

| Opposed Mode |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve |  | Beam Pattern |
|  |  |  | 450 mm <br> 300 mm 150 mm 150 mm 300 mm 450 mm |  |


| Polarized Retroreflective |  | Retroreflective |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Convergent (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Diffuse (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Divergent (Performance is based on a 90\% reflectance white test card.) |  |  |
| :---: | :---: | :---: |
| Excess Gain Curve |  | Beam Pattern |
|  | 30 mm <br> 20 mm 10 mm 0 10 mm 20 mm 30 mm |  |


| Fixed Field - 50 mm |  | Fixed Field - 100 mm |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Spot Sizes | Excess Gain Curve | Spot Sizes |
|  | At $25 \mathrm{~mm}: 7.5 \times 5.7$ mm <br> At $50 \mathrm{~mm}: 6.3 \times 4.9$ mm |  | At $50 \mathrm{~mm}: 6.1 \times 4.6 \mathrm{~mm}$ At $100 \mathrm{~mm}: 2.9 \times 2.9 \mathrm{~mm}$ |




## Wiring Diagrams



## I nstalling Fibers

## Cutting Unterminated Plastic Fibers QS18V..6FP

Unterminated plastic fibers are designed to be cut by the user to the length required for the application.
To facilitate cutting, a Banner model PFC-1 cutting device is supplied with the fiber. Cut the fiber as follows:


Use small ports for fiber sizes:

- 0.25 mm ( 0.01 inches)
- 0.5 mm ( 0.02 inches)

Use large ports for fiber sizes:

- 0.75 mm ( 0.03 inches)
- 1.0 mm ( 0.04 inches)
- 1.5 mm (0.06 inches)

Figure 1. PFC-1 Cutting Device

1. Locate the control end of the fiber (the unfinished end).
2. Determine the length of fiber required for the application. If using a bifurcated fiber, separate the two halves of the fiber at least 51 mm ( 2 inches) beyond the fiber cutting location.
3. Lift the top (blade) of the cutter to open the cutting ports.
4. Insert one of the control ends through one of the cutting ports on the cutter so that the excess fiber protrudes from the back of the cutter.
5. Double-check the fiber length, and close the cutter until the fiber is cut.
6. Using a different cutting port, cut the second control end to the required length.

NOTE: To ensure a clean cut each time, do not use a cutting port more than once.
7. Gently wipe the cut ends of the fiber with a clean, dry cloth to remove any contamination. Do not use solvents or abrasives on any exposed optical fiber.

## I nstalling Plastic Fibers QS18V..6FP

Follow these steps to install the plastic fibers.


Figure 2. Installing Plastic Fibers

1. Slide the fiber gripper up to unlock it (A).
2. If using 0.25 mm or 0.5 mm core fibers, slide the plastic fiber adapters onto the fibers, flush with the fiber ends.
3. Carefully insert the prepared plastic fiber ends into the ports ( $B$ ) as far as possible without applying extra force.
4. Slide the fiber gripper down to lock the fibers in place (C).

## Installing Glass Fibers QS18V..6F

Follow these steps to install the glass fibers.


Figure 3. Installing Glass Fibers

1. Slide the supplied o-ring on the sensor end of the fibers, as shown.
2. Press the fiber ends firmly into the ports located on the front of the sensor.
3. Slide the supplied $u$-shaped retaining clip into the slot in the sensor's barrel until the clip snaps into place.

## Accessories

## Cordsets

| 4-Pin Threaded | tyle Cordsets |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Length | Style | Dimensions | Pinout |
| MQDC-406 | 1.83 m (6 ft) | Straight |  |  |
| MQDC-415 | 4.57 m (15 ft) |  |  |  |
| MQDC-430 | $9.14 \mathrm{~m}(30 \mathrm{ft})$ |  |  |  |
| MQDC-450 | 15.2 m (50 ft) |  |  |  |
| MQDC-406RA | 1.83 m (6 ft) | Right-Angle |  | 1 = Brown |
| MQDC-415RA | $4.57 \mathrm{~m}(15 \mathrm{ft})$ |  |  | $\begin{aligned} & 2=\text { White } \\ & 3=\text { Blue } \end{aligned}$ |
| MQDC-430RA | $9.14 \mathrm{~m}(30 \mathrm{ft})$ |  |  | 4 = Black |
| MQDC-450RA | 15.2 m (50 ft) |  |  |  |


| 4-Pin Snap-on M8/ Pico-Style Cordsets |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Length | Style | Dimensions | Pinout |
| PKG4-2 | 2.00 m ( 6.56 ft ) | Straight |  | $\begin{aligned} & 1=\text { Brown } \\ & 2=\text { White } \\ & 3=\text { Blue } \\ & 4=\text { Black } \end{aligned}$ |

4-Pin Snap-on M8/ Pico-Style Cordsets

| Model | Length | Style | Dimensions |
| :--- | :--- | :--- | :--- | :--- |
| PKW4Z-2 | $2.00 \mathrm{~m}(6.56 \mathrm{ft})$ | Right-Angle |  |

WORLD-BEAM QS18 Brackets
All measurements are in millimeters.

## SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole
- Clearance for M4 (\#8) hardware


## SMB312S

- Stainless steel 2axis, side-mount bracket

$A=4.3 \times 7.5, B=$ diam. 3 ,
C $=3 \times 15.3$

Hole center spacing: $A$ to $B=24.2$
Hole size: $A=\varnothing 4.6, B=17.0 \times 4.6, C=\varnothing 18.5$

## Retroreflective Targets

See the Accessories section of your current Banner Engineering Corp catalog for complete information. NOTE: Polarized sensors require corner cube type retroreflective targets only.

## Plastic and Glass Fiber Optics

See the Accessories section of your current Banner Engineering Corp catalog for a list of plastic and glass fiber optic cables.

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