

## Model number

INX360D-F99-I2E2-V15

## Features

- Measuring range $0 \ldots 360^{\circ}$
- Analog output 4 mA ... 20 mA
- Evaluation limits can be taught-in
- 2 programmable switch outputs
- High shock resistance
- e1-Type approval
- Increased noise immunity 100 V/m


## Electrical connection

## Standard symbol/Connection:



## Technical Data

General specifications

| General specifications |  |
| :---: | :---: |
| Type | Inclination sensor, 1-axis |
| Measurement range | 0 ... $360{ }^{\circ}$ |
| Absolute accuracy | $\leq \pm 0.5{ }^{\circ}$ |
| Response delay | $\leq 20 \mathrm{~ms}$ |
| Resolution | $\leq 0.1{ }^{\circ}$ |
| Repeat accuracy | $\leq \pm 0.1{ }^{\circ}$ |
| Temperature influence | $\leq 0.027$ \% K |
| Functional safety related parameters |  |
| $\mathrm{MTTF}_{\mathrm{d}}$ | 300 a |
| Mission Time ( $\mathrm{T}_{\mathrm{M}}$ ) | 20 a |
| Diagnostic Coverage (DC) | 0 \% |
| Indicators/operating means |  |
| Operating display | LED, green |
| TEACH-IN indication | 2 LEDs yellow (switching status), flashing |
| Button | 2 push-buttons (Switch points programming, Evaluation range programming ) |
| Switching state | 2 yellow LEDs: Switching status (each output) |
| Electrical specifications |  |
| Operating voltage $\mathrm{U}_{\mathrm{B}}$ | $10 . .30 \mathrm{~V}$ DC |
| No-load supply current $\mathrm{I}_{0}$ | $\leq 25 \mathrm{~mA}$ |
| Time delay before availability $\mathrm{t}_{\mathrm{v}}$ | $\leq 200 \mathrm{~ms}$ |
| Switching output |  |
| Output type | 2 switch outputs PNP, NO , reverse polarity protected, short-circuit protected |
| Operating current $\mathrm{I}_{\mathrm{L}}$ | $\leq 100 \mathrm{~mA}$ |
| Voltage drop | $\leq 3 \mathrm{~V}$ |
| Analog output |  |
| Output type | 1 current output $4 \ldots 20 \mathrm{~mA}$ |
| Load resistor | $\begin{aligned} & 0 \ldots 200 \Omega \text { at } U_{B}=10 \ldots 18 \mathrm{~V} \\ & 0 \ldots 500 \Omega \text { at } U_{B}=18 \ldots 30 \mathrm{~V} \end{aligned}$ |
| Ambient conditions |  |
| Ambient temperature | $-40 \ldots 8{ }^{\circ} \mathrm{C}$ ( $\left.-40 \ldots 185{ }^{\circ} \mathrm{F}\right)$ |
| Storage temperature | $-40 . . .85^{\circ} \mathrm{C}\left(-40 \ldots 185{ }^{\circ} \mathrm{F}\right)$ |
| Mechanical specifications |  |
| Connection type | M12 $\times 1$ connector, 5-pin |
| Housing material | PA |
| Protection degree | IP68 / IP69K |
| Mass | 240 g |
| Compliance with standards and directives |  |
| Standard conformity |  |
| Shock and impact resistance | 100 g according to DIN EN 60068-2-27 |
| Standards | $\begin{aligned} & \text { EN 60947-5-2:2007 } \\ & \text { IEC 60947-5-2:2007 } \end{aligned}$ |

## Approvals and certificates

CSA approval
CCC approval
e1 Type approval
cCSAus Listed, General Purpose, Class 2 Power Source CCC approval / marking not required for products rated $\leq 36$ V
2006/28/EG

EMC Properties
Emitted interference and interference immunity in accordance with motor vehicle directive 2006/28/EG (e1 Type approval) Interference immunity in accordance with
DIN ISO 11452-2: $100 \mathrm{~V} / \mathrm{m}$
Frequency band 20 MHz up to 2 GHz
Mains-borne interference in accordance with ISO 7637-2:

| Pulse | 1 | 2a | 2b | 3a | 3b | 4 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Severity level | IIII | III | III | III | III | III |
| Failure criterion | C | A | C | A | A | C |
| EN 61000-4-2: | CD: 8 kV | I | AD: 15 kV |  |  |  |
| Severity level | IV |  | IV |  |  |  |
| EN 61000-4-3: | $30 \mathrm{~V} / \mathrm{m}(80 . . .2500 \mathrm{MHz})$ |  |  |  |  |  |
| Severity level | IV |  |  |  |  |  |
| EN 61000-4-4: | 2 kV |  |  |  |  |  |
| Severity level | III |  |  |  |  |  |
| EN 61000-4-6: | $10 \mathrm{~V}(0.01 \ldots . .80 \mathrm{MHz})$ |  |  |  |  |  |
| Severity level | III |  |  |  |  |  |
| EN 55011: | Klasse A |  |  |  |  |  |

## Dimensions



## Sensor Orientation

In the default setting the zero position of the sensor is reached, when the electrical connection faces straight upwards.

- On request, all required mounting positions can be preset at the factory.

For example: $\mathrm{X}=0$ if the electrical connection points straight downwards.

## X Orientation



## Mounting of the sensor

Sensors from the -F99 series consist of a sensor module and accompanying cast aluminum housing. Select a vertical surface with minimum dimensions of $70 \mathrm{~mm} \times 50 \mathrm{~mm}$ to mount the sensor.
Mount the sensor as follows:


1. Loosen the central screw under the sensor connection.
2. Slide back the clamping element until you are able to remove the sensor module from the housing
3. Remove the sensor module from the housing
4. Position the housing at the required mounting location and secure using four countersunk screws. Make sure that the heads of the screws do not protrude.
5. Place the sensor module in the housing.
6. Slide the clamping element flush into the housing. Check that the sensor element is seated correctly.
7. Finally tighten the central screw.

The sensor is now mounted correctly.

## LED display

## Pinout



Wire colors in accordance with EN 60947-5-2

| 1 | BN | (brown) |
| :--- | :--- | :--- |
| 2 | WH | (white) |
| 3 | BU | (blue) |
| 4 | BK | (black) |
| 5 | GY | (gray) |

## Accessories

V15-G-2M-PUR
Female cordset, M12, 5-pin, PUR cable
V15-W-2M-PUR
Female cordset, M12, 5-pin, PUR cable

| Displays dependent on the operating state | LED green: <br> Power | LED yellow <br> out 1 | LED yellow <br> out 2 |
| :--- | :---: | :---: | :---: |
| Teach-in of switching points (output S1): <br> Teach-in of switching points (output S2): | off <br> off | flashes <br> off | off <br> flashes |
| Activate teach-in mode for analog limits: <br> Teach-in of analog limits | off <br> off | flashes <br> flashes | flashes <br> off |
| Normal operation | on | switchingstate | switchingstate |
| Reset to factory settings: <br> 2 s ... 10 s <br> $>10$ s ... end of reset process <br> Followed by normal operation | off <br> flashes | flashes <br> off | flashes <br> off |
| Undervoltage | flashes | off | off |

## Axis definition

The definition of the X -axis is shown on the sensor housing by means of an imprinted and labeled double arrow. The figure shows the clockwise direction of rotation.
Teach-in of switching points (output S1)

1. Press key $\mathrm{T} 1>2 \mathrm{~s}$ (see LED display)
2. Move sensor to switching position 1
3. Press key T1 briefly. LED "out 1 " lights for 1.5 s as confirmation. Switching point 1 has been taught
4. Move sensor to switching position 2
5. Press key T1 briefly. LED "out 1 " lights for 1.5 s as confirmation. Switching point 2 has been taught
6. Sensor returns to normal operation (see LED display)
 points are taught in anticlockwise direction, the switching output between these switching points works as a NC contact.

Teach-in of switching points (output S2)
Similar to the process for "Teach-in of switching points (output S1)", but with key T2 instead of key T1.

## Teach-in of analog limits

1. Activate the teach-in mode for the analog limits by simultaneously pressing keys $T 1$ and $T 2$ until the green LED is extinguished and the two yellow LEDs flash. Then release the keys.
2. Press key $\mathrm{T} 1>$ for 2 s (see LED display)
3. Move the sensor into the position of minimum evaluation limit
4. Press key T1 briefly. LED "out 1 " lights for 1.5 s as confirmation. The minimum evaluation limit has been taught. In this position the analog output will provide its minimum output value.
5. Move the sensor into the position of maximum evaluation limit
6. Press key T1 briefly. LED "out 1 " lights for 1.5 s as confirmation. The maximum evaluation limit has been taught. In this position the analog output will provide its maximum output value.
7. Sensor returns to normal operation (see LED display)


If the sensor inclination exceeds one of the analog limits, the last value of the analog output is retained.

## Resetting the sensor to factory settings

1. Press keys T 1 and $\mathrm{T} 2>10 \mathrm{~s}$ (see LED display)
2. The sensor has been reset when the green LED "Power" lights again after approx. 10 s .

## Undervoltage detection

If the supply voltage falls below a value of approx. 7 V , all outputs and yellow LEDs are deactivated. The green "power" LED flashes rapidly. If the supply voltage falls below a value of approx. 8 V , the sensor continues with normal operation.

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