## Vitreous Enamelled Wirewound Resistors



#### **W20 Series**

- · High stability and reliability
- · High purity ceramic substrate
- · High power dissipation for size
- Suitable for harsh environments
- Rugged all-welded construction
- · Impervious lead free vitreous enamel coating
- Overload characteristics ideal for protection circuits



### **Electrical Data**

IRC Type	Power Rating @ 25°C (watts)	Resistance Range (ohms)	Tolerance (±%)	TCR (-55°C to 200°C) (±ppm/°C)	Limiting Element Voltage (volts)	Thermal Impedance* (°C/watt)	Operating Temperature Range (°C)
		1 - 10K	1	Typical: <+75	100	88	-55 to 350
W21	3.0	0.5 - 10K	2	Maximum: +200			
		0.1 - 10K	5				
		1 - 15K	1	Typical: <+75	160	58	-55 to 350
W215	5.0	0.5 - 15K	2	Maximum: +200			
		0.1 - 15K	5				
	7.0	1 - 20K	1	Typical: <+75 Maximum: +200	200	44	-55 to 350
W22		0.5 - 20K	2				
		0.1 - 20K	5				
		1 - 60K	1	Typical: <+75	500	29	-55 to 350
W23	10.0	1 - 60K	2	Maximum: +200			
		0.15 - 60K	5				
	14.0	1 - 100K	1	Typical: <+75 Maximum: +200	750	22	-55 to 350
W24		1 - 100K	2				
		0.2 - 100K	5				

<sup>\*</sup>See temperature rise graph

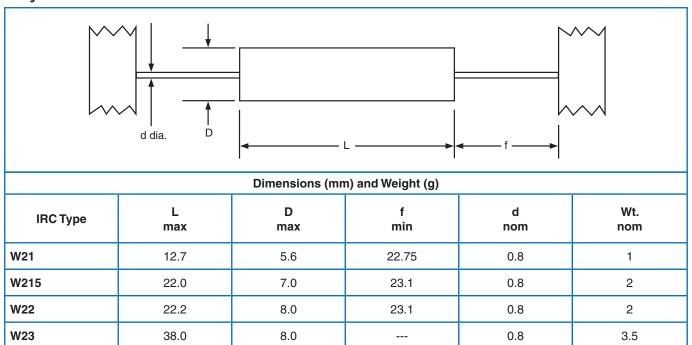


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8.0

## Physical Data



### **CONSTRUCTION**

W24

A high purity ceramic substrate is assembled with interference fit end caps to which are welded the termination wires. The resistive element is wound on the substrate and welded to the caps; the vitreous enamel protective coating is then applied.

### **TERMINATIONS**

Material: Copper clad steel wire, nickel plated and solder-coated.

53.5

Length: W23's and W24's are not supplied on tape. Minimum length is 30mm.

#### **MARKING**

The resistors are legend marked with type reference, resistance value and tolerance.

8.0

### **SOLVENT RESISTANCE**

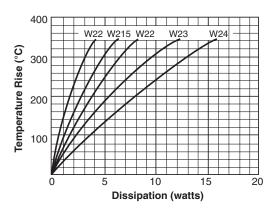
The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

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# Vitreous Enamelled Wirewound Resistors



## Temperature Rise Curve



### **Environmental Data**

Test	Actual Performance		
iest	Maximum	Typical	
Load at Commercial Rating: 1000 Hours @ room temperature	ΔR%	5	3.5
Dry Heat: 1000 hours @ 200°C	ΔR%	2	1
Shelf Life: 12 months at room temperature	ΔR%	0.03	0.02
Short Term Overload	ΔR%	.47	0.1
Climatic	ΔR%	0.5	0.2
Long Term Damp Heat	ΔR%	0.05	0.02
Temperature Rapid Change	ΔR%	0.5	0.2
Resistance to Solder Heat	ΔR%	0.25	0.03
Vibration and Bump	ΔR%	0.25	0.05
Noise (In a Decade of Frequency)	μV/V	zero	zero
Robustness	ΔR%	0.4	0.05
Insulation Resistance	ohms	>1 G ohm	>1 G ohm
Voltage Proof	volts	500 min	500 min

#### **APPLICATION NOTES**

The terminations should not be bent closer than 1.6mm from the body, and the recommended minimum bend radius is 1.2 mm. Terminations are solderable to within 4mm from the body.

When cold, vitreous enamel has excellent insulation resistance. In common with all insulations the specific resistance of the enamel decreases with increase in temperature. Therefore, resistors operated at near maximum temperature cannot be classed as insulated and should not be used in contact with any conducting material.

Care must be taken when determining clearance distance between the resistor body and printed circuit board or other components to ensure these are not overheated. Resistance is measured 6mm from the resistor body.

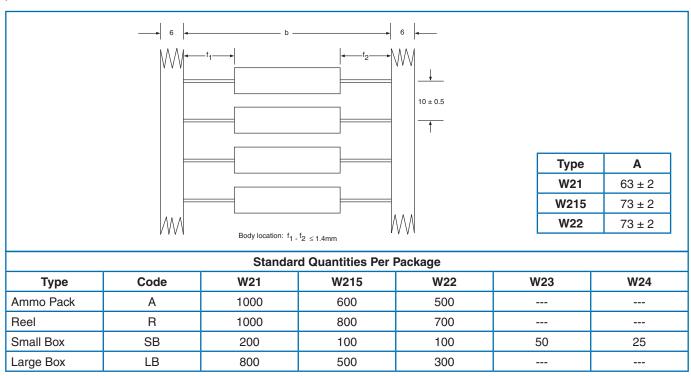
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### **Packaging**

For W21, W215, and W22 resistors the standard method of packaging is taped in ammo packs. Alternatives available by special request are:

- Taped and reeled
- Loose packed in boxes (minimum lead length 30mm). W23's and W24's are available only as loose packed in boxes.



### **Ordering Data**

Specify type, reference, etc. as indicated in this example of W21, 0.1K  $\!\Omega,$  5%, taped and ammo packed.



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