# Cree® XLamp® CXB1816 LED



#### PRODUCT DESCRIPTION

The XLamp® CXB1816 LED Array is a member of the second generation of the CXA family that delivers up to 30% higher efficacy and up to 20% higher lumens than the first generation in the same LES. The higher performance second generation CXA LED Arrays provide a drop-in performance upgrade to existing CXA LED designs to shorten product development time. In addition, the CXB LEDs also allow lighting manufacturers to achieve the same or better performance with a smaller LES, enabling a smaller, more impactful luminaire. Available in 2-step, 3-step and 5-step EasyWhite® bins and 3-step Premium Color bins,, the CXB1816 LED delivers high lumen output and high efficacy in a single, easy-to-use package that eliminates the need for reflow soldering.

The CX Family LED Design Guide provides basic information on the requirements to use the CXB1816 LED successfully in luminaire designs.

# **FEATURES**

- 12-mm optical source
- Mechanical and optical design consistent with other CXA18 and CXB18 LEDs with a 12-mm optical source
- Available in 70-, 80- and 90-minimum CRI options
- Cree EasyWhite® 2-, 3- and 5-step binning
- · Premium Color 3-step binning
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Extremely uniform color over viewing angle
- Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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# **CHARACTERISTICS**

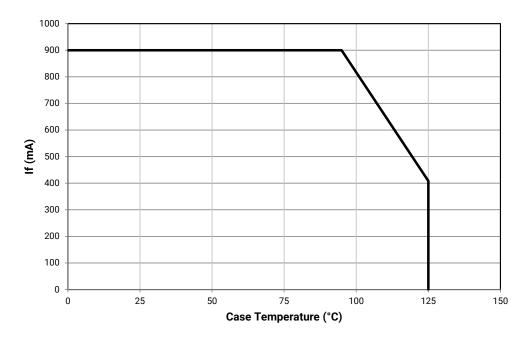
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			900*
Reverse current	mA			0.1
Forward voltage (450 mA, 85 °C)	V		35	38

<sup>\*</sup> Refer to the Operating Limits section.

## **OPERATING LIMITS**

The maximum current rating of the CXB1816 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.





# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>J</sub> = 85 °C)

The following table provides order codes for XLamp CXB1816 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	CF	₹I*	Minimum Luminous Flux			2-Step		3-Step		5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	
			Q2	2100	2311						CXB1816-0000- 000N0BQ265E	
	70	70		Q4	2260	2487					65E	CXB1816-0000- 000N0BQ465E
6500 K		R2	R2	2420	2663						CXB1816-0000- 000N0BR265E	
6500 K			Q2	2100	2311						CXB1816-0000- 000N0HQ265E	
	80		Q4	2260	2487					65E	CXB1816-0000- 000N0HQ465E	
			R2	2420	2663						CXB1816-0000- 000N0HR265E	
		Q	Q2	2100	2311						CXB1816-0000- 000N0BQ257E	
	70		Q4	2260	2487					57E	CXB1816-0000- 000N0BQ457E	
5700 K			R2 2420 2663		CXB1816-0000- 000N0BR257E							
5/00 K			Q2	2100	2311						CXB1816-0000- 000N0HQ257E	
	80	80	Q4	2260	2487					57E	CXB1816-0000- 000N0HQ457E	
			R2	2420	2663						CXB1816-0000- 000N0HR257E	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB1816 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CF	RI*	Minir	num Lumin	ous Flux		2-Step		3-Step	5-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			Q2	2100	2311						CXB1816-0000- 000N0BQ250E
	70		Q4	2260	2487					50E	CXB1816-0000- 000N0BQ450E
			R2	2420	2663						CXB1816-0000- 000N0BR250E
			Q2	2100	2311				CXB1816-0000- 000N0HQ250G		CXB1816-0000- 000N0HQ250E
5000 K	80		Q4	2260	2487			50G	CXB1816-0000- 000N0HQ450G	50E	CXB1816-0000- 000N0HQ450E
			R2	2420	2663				CXB1816-0000- 000N0HR250G		
			P2	1830	2014				CXB1816-0000- 000N0UP250G		
	90	92	P4	1965	2162			50G	CXB1816-0000- 000N0UP450G		
			Q2	2100	2311				CXB1816-0000- 000N0UQ250G		
			Q2	2100	2311						CXB1816-0000- 000N0BQ240E
	70	)	Q4	2260	2487					40E	CXB1816-0000- 000N0BQ440E
			R2	2420	2663						CXB1816-0000- 000N0BR240E
			P4	1965	2162		CXB1816-0000- 000N0HP440H		CXB1816-0000- 000N0HP440G		
4000 K	80		Q2	2100	2311	40H	CXB1816-0000- 000N0HQ240H	40G	CXB1816-0000- 000N0HQ240G		
4000 K			Q4	2260	2487		CXB1816-0000- 000N0HQ440H		CXB1816-0000- 000N0HQ440G		
			N4	1710	1882		CXB1816-0000- 000N0UN440H		CXB1816-0000- 000N0UN440G		
	90	00	P2	1830	2014	4011	CXB1816-0000- 000N0UP240H	400	CXB1816-0000- 000N0UP240G		
	90	92	P4	1965	2162	40H	CXB1816-0000- 000N0UP440H	40G	CXB1816-0000- 000N0UP440G		
			Q2	2100	2311		CXB1816-0000- 000N0UQ240H		CXB1816-0000- 000N0UQ240G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB1816 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CF	<b>?</b> I*	Minir	num Lumin	ous Flux		2-Step		3-Step		5-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			P4	1965	2162		CXB1816-0000- 000N0HP435H		CXB1816-0000- 000N0HP435G		
	80		Q2	2100	2311	35H	CXB1816-0000- 000N0HQ235H	35G	CXB1816-0000- 000N0HQ235G		
3500 K			Q4	2260	2487		CXB1816-0000- 000N0HQ435H		CXB1816-0000- 000N0HQ435G		
3300 K			N4	1710	1882		CXB1816-0000- 000N0UN435H		CXB1816-0000- 000N0UN435G		
	90	92	P2	1830	2014	35H	CXB1816-0000- 000N0UP235H	35G	CXB1816-0000- 000N0UP235G		
			P4	1965	2162		CXB1816-0000- 000N0UP435H		CXB1816-0000- 000N0UP435G		
	80	_	P4	1965	2162	30H	CXB1816-0000- 000N0HP430H	30G	CXB1816-0000- 000N0HP430G		
	00		Q2	2100	2311	3011	CXB1816-0000- 000N0HQ230H	300	CXB1816-0000- 000N0HQ230G		
3000 K			N2	1590	1750		CXB1816-0000- 000N0UN230H		CXB1816-0000- 000N0UN230G		
	90	92	N4	1710	1882	30H	CXB1816-0000- 000N0UN430H	30G	CXB1816-0000- 000N0UN430G		
			P2	1830	2014		CXB1816-0000- 000N0UP230H		CXB1816-0000- 000N0UP230G		
			P2	1830	2014		CXB1816-0000- 000N0HP227H		CXB1816-0000- 000N0HP227G		
	80		P4	1965	2162	27H	CXB1816-0000- 000N0HP427H	27G	CXB1816-0000- 000N0HP427G		
2700 K			Q2	2100	2311		CXB1816-0000- 000N0HQ227H		CXB1816-0000- 000N0HQ227G		
2700 K			M4	1485	1634		CXB1816-0000- 000N0UM427H		CXB1816-0000- 000N0UM427G		
	90	90 92	N2	1590	1750	27H	CXB1816-0000- 000N0UN227H	27G	CXB1816-0000- 000N0UN227G		
			N4	1710	1882		CXB1816-0000- 000N0UN427H		CXB1816-0000- 000N0UN427G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB1816 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>I</sub> = 85 °C)

# Specialty

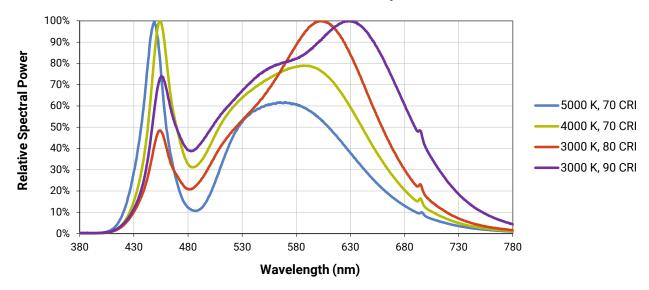
Nominal	С	RI	Minimum Luminous F		ous Flux	Typical Luminous	3-Step					
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Flux (lm) @ 85 °C	Group	Order Code	Group	Order Code		
3100 K	90	92	N2	1590	1750	1923	31Q	CXB1816-0000-000N0UN231Q				
			M4	1485	1634	1923	1923 30Q CXB1816-0000-000N0UN230Q		CXB1816-0000-000N0UM430U			
3000 K	90	92	N2	1590	1750			CXB1816-0000-000N0UN230Q	30U	CXB1816-0000-000N0UN230U		
					N4	1710	1882			CXB1816-0000-000N0UN430Q		CXB1816-0000-000N0UN430U

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB1816 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE®

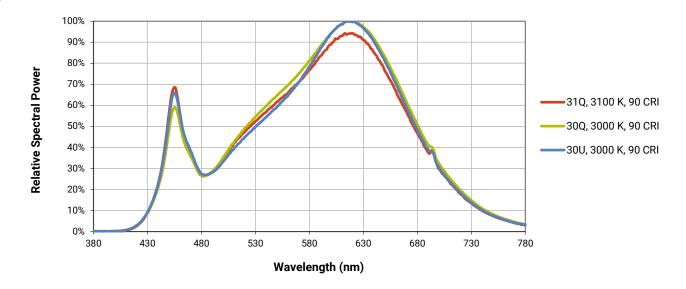
The following graph is the result of a series of pulsed measurements at 450 mA and T<sub>1</sub> = 85 °C.



# RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 450 mA and T<sub>1</sub> = 85 °C.

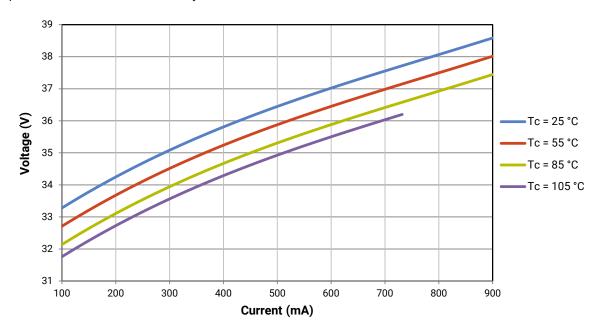
# **Specialty**





# **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.

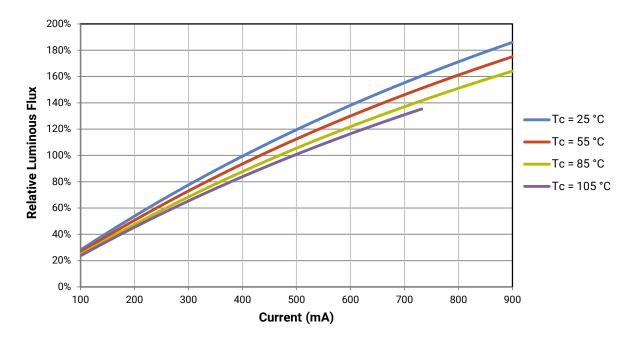




## **RELATIVE LUMINOUS FLUX**

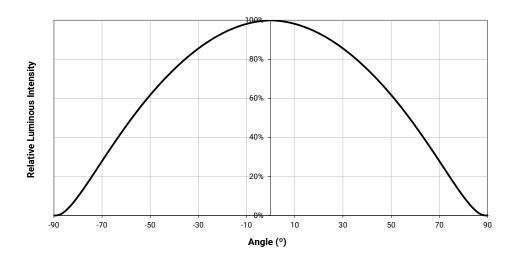
The relative luminous flux values provided below are the ratio of measurements of the CXB1816 LED at steady-state operation at the given conditions, divided by flux measured during binning, which is a pulsed measurement at 450 mA at  $T_J = 85$  °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F$  = 500 mA, the relative luminous flux ratio is 120% in the chart below. A CXB1816 LED that measures 2100 lm during binning will deliver 2520 lm (2100 \* 1.2) at steady-state operation of Tc = 25 °C,  $I_F$  = 500 mA.





# **TYPICAL SPATIAL DISTRIBUTION**



# PERFORMANCE GROUPS - BRIGHTNESS (I<sub>F</sub> = 450 mA, T<sub>J</sub> = 85 °C)

XLamp CXB1816 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100
Q2	2100	2260
Q4	2260	2420
R2	2420	2600
R4	2600	2780



# EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T, = 85 °C)

XLamp CXB1816 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step								
Code	CCT	х	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
<del>4</del> 0H	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
зип	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/П	2700 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures - 3-Step Ellipse									
<b>5</b> 1 6 1	ССТ	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
Bin Code	n Code CCT	х	у	a	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				

	EasyWhite Color Temperatures - 5-Step Ellipse										
B: 0 I	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle					
Bin Code	CCI	x	у	а	b	(°)					
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0					
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0					
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0					
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7					



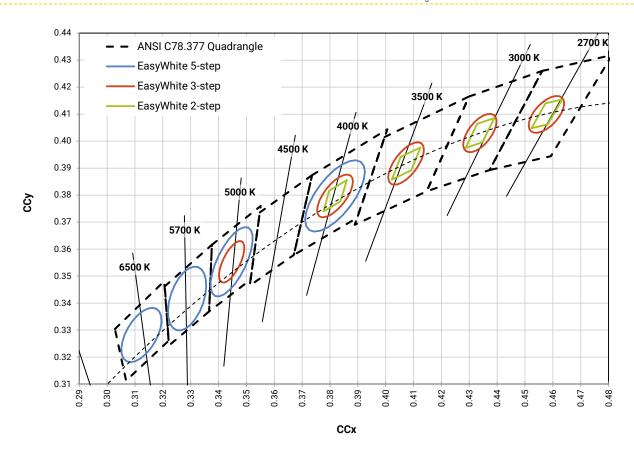
# PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T, = 85 °C)

XLamp CXB2530 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

# **Specialty**

	EasyWhite Color Temperatures - 3-Step Ellipse										
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle					
Bill Code		х	у	а	b	(°)					
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3					
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2					
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2					

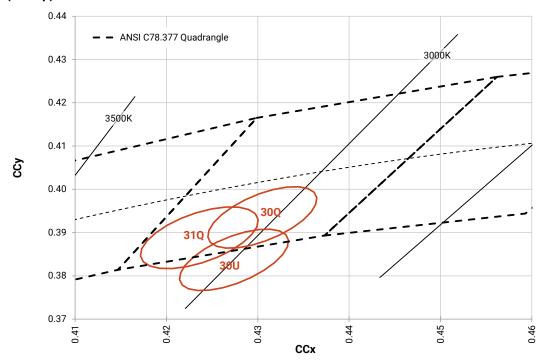
# CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)





# CREE PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)

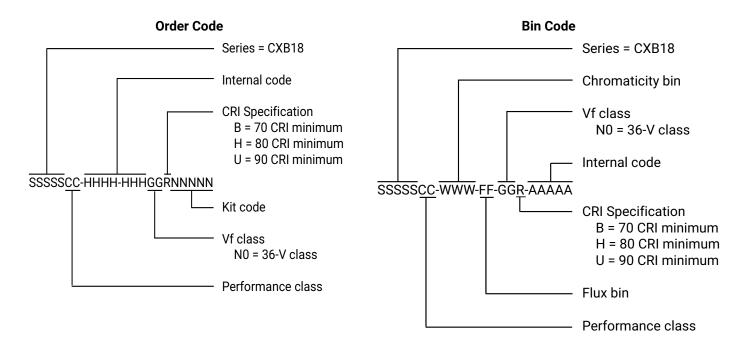
# Speciality (3-step)





## **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



# **MECHANICAL DIMENSIONS**

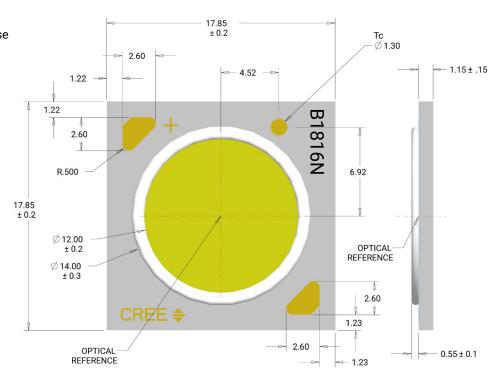
Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x° ±1°

# Meaning of B1816N

B1816N = 36-V CXB1816





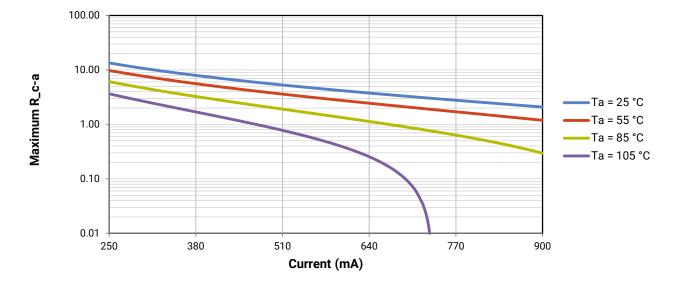
#### THERMAL DESIGN

The CXB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_J)$ . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_J$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure that the CXB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use Cree XLamp CXB LEDs successfully in luminaire designs.

To keep the CXB1816 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ im) plus the thermal resistance of the heat sink ( $R_t$ ).





### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

# **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

### **Lumen Maintenance**

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

# **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

# **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

# **UL® Recognized Component**

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

## **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

Dimensions are in inches.



# **PACKAGING**

Cree CXB1816 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Tolerances: ±.13 x° <u>+</u>1° 7.875 R.375  $\emptyset.75$ 1.125 7.125 38 1.125 PATENT LABEL IS LOCATED ON UNDERSIDE OF CARTON CREE BAG-LABEL WITH CREE BIN LABEL WITH CREE BIN CODE, QUANTITY, LOT # CODE, QUANTITY, LOT #

# **X-ON Electronics**

Largest Supplier of Electrical and Electronic Components

Click to view similar products for High Power LEDs - White category:

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