

# HSS Split Point Jobber Drills

Metric



DIN 338/BS 328

**Flute Geometry**

Standard Helix, right hand spiral

**Surface finish**

Blue

**Point geometry**

Up to 2.9mm - 118°

3.0mm and above - 135° split point

505492

Size (mm)	Flute Length (mm)	Overall Length (mm)	Order Code	Price Each
0.30	3	19	137-5882	— —
0.40	5	20	137-5883	— —
0.50	6	22	137-5884	— —
0.60	7	24	137-5885	— —
0.70	9	28	137-5886	— —
0.75	9	28	137-5887	— —
0.80	10	30	137-5888	— —
0.90	11	32	137-5889	— —
1.00	12	34	387-1034	— —
1.10	14	36	137-5711	— —
1.20	16	38	155-2166	— —
1.25	16	38	137-5995	— —
1.30	16	38	137-5715	— —
1.40	48	40	137-5717	— —
1.50	18	40	387-1046	— —
1.60	20	43	155-2167	— —
1.70	20	43	137-5723	— —
1.75	20	43	137-5890	— —
1.80	22	46	155-2337	— —
1.90	22	46	137-5727	— —
2.00	24	53	387-1058	— —
2.05	24	49	137-5892	— —
2.10	24	53	155-2169	— —
2.20	27	53	155-2171	— —
2.25	27	53	137-5893	— —
2.30	27	53	137-5732	— —
2.35	30	57	137-5894	— —
2.40	30	57	155-2575	— —
2.45	30	57	137-5895	— —
2.50	30	57	387-1060	— —
2.60	30	57	155-2172	— —
2.65	33	61	137-5896	— —
2.70	33	61	155-2173	— —
2.75	33	61	137-5897	— —
2.80	33	61	155-2174	— —
2.90	33	61	137-5743	— —
3.00	33	61	387-1071	— —
3.10	36	70	155-2175	— —
3.20	36	70	155-2176	— —
3.30	36	70	387-1290	— —
3.40	39	70	155-5803	— —
3.50	39	70	387-1083	— —
3.60	39	70	155-2576	— —
3.70	39	70	155-2339	— —
3.80	43	75	155-2577	— —
3.90	43	75	137-5754	— —
4.00	43	75	387-1095	— —
4.10	43	75	155-2341	— —
4.20	43	75	387-1307	— —
4.30	47	80	155-2578	— —
4.40	47	80	137-5759	— —
4.50	47	80	387-1101	— —
4.60	47	80	137-5761	— —
4.70	47	80	137-5762	— —
4.80	52	86	155-2342	— —
4.90	52	86	No Order Code	— —
5.00	52	86	387-1113	— —
5.10	52	86	155-2343	— —
5.20	52	86	155-2344	— —
5.30	52	86	137-5769	— —
5.40	57	93	147-7446	— —
5.50	57	93	387-1125	— —
5.60	57	93	No Order Code	— —
5.70	57	93	137-5772	— —
5.80	57	93	137-5773	— —
5.90	57	93	137-5774	— —
6.00	57	93	387-1137	— —
6.10	63	101	137-5777	— —
6.20	63	101	155-5804	— —
6.30	63	101	137-5779	— —
6.40	63	101	No Order Code	— —
6.50	63	101	387-1149	— —
6.60	63	101	137-5782	— —
6.70	63	101	147-7447	— —
6.80	69	109	387-1319	— —
6.90	69	109	137-5784	— —
7.00	69	109	387-1150	— —
7.10	69	109	147-7448	— —
7.20	69	109	No Order Code	— —
7.30	69	109	147-7449	— —
7.40	69	109	147-7450	— —
7.50	69	109	387-1162	— —
7.60	75	117	147-7451	— —
7.70	75	117	147-7452	— —
7.80	75	117	147-7453	— —

7.70	75	117	147-7452	---
7.80	75	117	147-7453	---
7.90	75	117	147-7454	---
8.00	75	117	387-1174	---
8.10	75	117	No Order Code	---
8.20	75	117	No Order Code	---
8.30	75	117	147-7455	---
8.40	75	117	147-7457	---
8.50	75	117	387-1186	---
8.60	81	125	147-7458	---
8.70	81	125	147-7459	---
8.80	81	125	155-4317	---
8.90	81	125	147-7460	---
9.00	81	125	387-1198	---
9.10	81	125	No Order Code	---
9.20	81	125	147-7461	---
9.30	81	125	147-7462	---
9.40	81	125	147-7463	---
9.50	81	125	387-1204	---
9.60	87	133	147-7464	---
9.70	87	133	147-7465	---
9.80	87	133	147-7466	---
9.90	87	133	147-7467	---
10.00	87	133	387-1216	---
10.10	87	133	No Order Code	---
10.20	87	133	387-1435	---
10.30	87	133	No Order Code	---
10.40	87	133	No Order Code	---
10.50	87	133	387-1228	---
10.60	87	133	No Order Code	---
10.70	94	142	No Order Code	---
10.80	94	142	No Order Code	---
10.90	94	142	No Order Code	---
11.00	94	142	387-1230	---
11.10	94	142	148-5472	---
11.20	94	142	148-8975	---
11.30	94	142	148-5473	---
11.40	94	142	148-5474	---
11.50	94	142	387-1241	---
11.60	94	142	148-5475	---
11.70	94	142	148-5476	---
11.80	94	142	148-5478	---
11.90	101	151	148-5479	---
12.00	101	151	387-1253	---
12.10	101	151	148-5480	---
12.20	101	151	148-8976	---
12.30	101	151	148-8977	---
12.40	101	151	148-5481	---
12.50	101	151	387-1265	---
12.60	101	151	148-5482	---
12.70	101	151	No Order Code	---
12.80	101	151	148-5483	---
12.90	101	151	148-5484	---
13.00	101	151	387-1277	---
13.10	101	151	147-7469	---
13.20	101	151	147-7471	---
13.30	108	160	147-7472	---
13.40	108	160	147-7473	---
13.50	108	160	147-7474	---
13.60	108	160	No Order Code	---
13.70	108	160	No Order Code	---
13.80	108	160	No Order Code	---
13.90	108	160	No Order Code	---
14.00	108	160	No Order Code	---
14.50	114	169	148-5485	---
15.00	114	169	147-7475	---
15.50	120	178	148-5486	---
16.00	120	178	148-5487	---
16.50	125	184	148-5488	---
17.00	125	184	148-5491	---
17.50	130	191	148-8978	---
18.00	130	191	No Order Code	---
18.50	135	198	148-5492	---
19.00	135	198	148-5494	---
19.50	140	205	No Order Code	---
20.00	140	205	148-5493	---

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