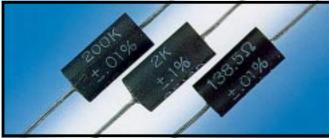
### PRECISION

WIREWOUND

## RESISTORS

# ECONISTOR (8E16 & 8E24)

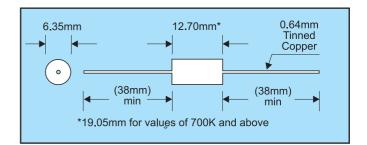


#### FEATURES

- ◆ ±3ppm per degree Centigrade temperature co-efficient
- Full load stability  $\pm 50$  ppm maximum after three years
- ◆ Tolerance ±0.005%, ±0.01% and ±0.1%
- Axial leads
- From stock in 111 popular standard values; to order in any value from 1 ohm to 1.1 Meg

#### **OHMIC VALUES**

Econistors are available in 111 standard values from  $1\Omega$  to  $1M\Omega$ and in any "non-standard" values from  $1\Omega$  to  $1.1M\Omega$ . Three tolerances are available; 0.1%, 0.01% and 0.005% (0.005%available on values of  $100\Omega$  and above only). Type 8E16 includes all values below  $700K\Omega$ ; values of  $700K\Omega$  and above are type 8E24. The types are identical except dimensionally; Type 8E16 is 12.7mm long, Type 8E24 is 19.05mm long. Both are manufactured using all welded construction.



#### SPECIFICATIONS

SPECIFICATIONS						
Tolerance at 25°C:						
±0.005%, ±0.01%, ±0.1%						
Temperature Co-efficient:						
±3ppm/°C typical over 0°C to +85°C						
$\pm$ 5ppm maximum over -55°C to +125°C						
Full Load Stability:						
±35ppm/10,000hours ±50ppm/26,000 hours						
No Load Stability:						
±25ppm/10,000 hours over full temperature range;						
$\pm 35$ ppm/26,000 hours $-55^{\circ}$ C to $+125^{\circ}$ C						
Power Rating:						
0.33 watt (+85°C) 0.25 watt (+110°C)						
Maximum Continuous Working Voltage:						
Up to 250V DC or peak as determined by $/$ PR						
Noise: Thermal EMF:						
Essentially non-measurable $<0.4\mu$ V/°C typical $<1.5\mu$ V/°C maximum						
Encapsulation: Leads:						
Moulded epoxy 22 AWG tinned copper						
Windings:						
Balanced multiple $\pi$ for low reactance. Exclusive 'air cushion' technique						
provides virtually stressless elements for improved performance. Non-						

provides virtually stressless elements for improved performance. Noninductively wound. Direction of winding reversed at half turns point.

Stocked in ±0.1% and ±0.01% in listed values shown below							
1 Ω	103.90 <b>Ω</b> †	194.07 $\Omega^{\dagger}$	680 <b>Ω</b> *	4.7K *	27K *	180K	
$2 \Omega$	$103.90 \Omega^{+}$	$200.00 \Omega$	$700 \Omega$	5.0K	30K	200K	
5 Ω	109.73 Ω†	212.02 Ω†	800 Ω	5.6K *	33K *	250K	
10 Ω	$111.67 \Omega^{+}$	220.00 Ω*	820 Ω*	6.0K	39K	300K	
$20 \Omega$	115.54 Ω†	229.67 Ω†	900 Ω	6.8K *	40K	320K *	
30 Ω	119.40 Ω†	247.04 Ω†	1.0 K	7.0K	47K *	400K	
40 Ω	120.00 Ω	250 Ω	1.2 K*	8.0K	50K	500K	
50 Ω	123.24 Ω†	270 Ω*	1.5 K	8.2K *	56K *	990K	
60 Ω	125.00 Ω†	300 Ω	1.8 K*	9.0K	60K	1M	
60.25 Ω†	127.07 Ω†	330 Ω*	2.0 K	9.9K	68K *		
62.50 Ω*	130.89 Ω†	350 Ω	2.2 K	10.0K	70K		
70 Ω	134.70 Ω†	<b>390 Ω</b> *	2.5 K	12.0K *	80K	Any non-listed	
80 Ω	138.50 Ω	$400 \ \Omega$	2.7 K*	15.0K *	82K *	value from	
84.27 Ω†	150.00 Ω*	470 <b>Ω</b> *	3.0 K	18.0K *	90K	$1\Omega$ to $1.1M\Omega$	
90 Ω	157.31 Ω†	500 Ω	3.3 K*	20.0K	99K	available to order	
92.16 Ω†	175.84 Ω†	560 Ω*	3.9 K*	22.0K *	100K		
100 Ω	180.00 Ω*	600 Ω	4.0 K	25.0K	160K *		

\* Stocked in  $\pm 0.1\%$  tolerance only. † Stocked in  $\pm 0.01\%$  tolerance only.

A number of values listed are RTD simulation values. See page 6 for temperature equivalents.

# 2 COMPONENTS LTD

#### Holland Road, Hurst Green, Oxted, Surrey, RH8 9AX, England Tel: Oxted 01883717988 — Fax: Oxted 01883 712938 Outside UK Tel: +44 1883 717 988 — Fax: +44 1883 712 938

# ECONISTOR (8E16 & 8E24)

#### **Resistance Wire**

Highest quality copper alloy wire drawn from melts of known resistivity and controlled temperature co-efficient.

#### Accuracy

Calibration is as 25°C against equipment traceable to NBS (United States). During calibration, the electrical connection is made -10mm along the lead-out wires from the body.

#### **Operating Temperature**

The maximum operating temperature due to ambient and power dissipation within the resistor is 160°C.

#### **Solvent Resistance**

The body material and identification marking is resistant to all commonly used PC board solvents.

#### Lead Pull Strength

2kg (limited only by inherent strength of copper lead material).

#### **Resistance of Termination Leads**

Type 8E16 = 0.52m Ohms/cm

Type 8E24 = 0.33m Ohms/cm

#### Voltage Co-efficient

Essentially zero

#### Manufacturing

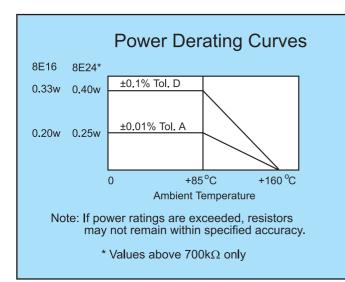
The highest quality materials are used; all processing is performed in temperature/humidity controlled "clean rooms", each step is carefully monitored.

#### Thermal EMFS

The temperature difference between the two copper to resistance wire joins is the critical factor. If the two junctions are at the same temperature, then the effect of thermal EMFs is minimised.

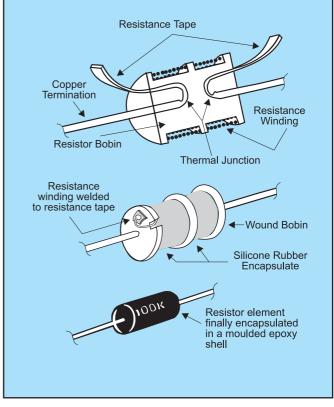
The construction of Econistors is such that the two junctions are not more than 2mm apart, thus reducing any possibility of temperature difference almost to zero. This largely negates the effect of thermal EMFs in Econistors.

The thermal EMF of the resistance material to copper join for Econistors is typically <0.4  $\mu V/^{\circ}C.$ 



#### INTERNAL CONSTRUCTION

Applies to both Econistor and Minohm models

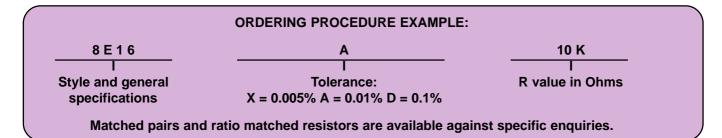


#### CONSTRUCTION

Econistors are wound on a proprietary multi-section bobbin with the termination wires moulded deep into the body of the bobbin. Each copper to resistance wire join is thus positioned near to the centre of the resistor and spaced apart from each other by only 2mm. This is an important factor in minimising the effect of thermal EMFs (see separate note on thermal EMFs). This method of construction also effectively isolates the fine resistance wire mechanically from the termination wires. To minimise inductance, the direction of winding is reversed at the half turns point.

During the manufacturing process each resistor undergoes an ageing process for a minimum of one week in a temperature controlled oven in order to completely stabilise the winding prior to calibration.

Econistors are encapsulated in a moulded epoxy shell which fully seals the winding.



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 5K 0.1
 8G16D 20K