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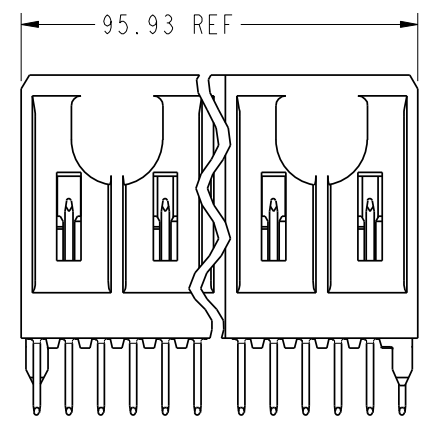
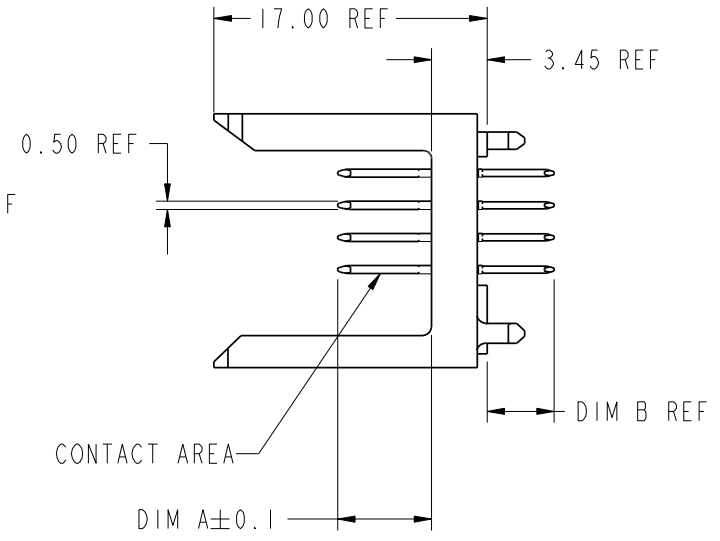
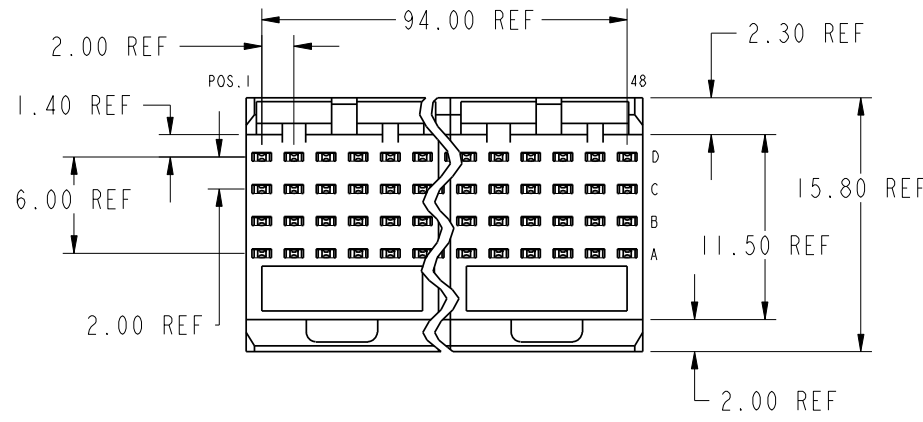
4

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PRODUCT NUMBER SEE NOTES 4, 8 AND 9	PERFORMANCE LEVEL
88954-1YY(LF)	TELCORDIA CO
88954-2YY(LF)	TELECOM CLASS
88954-3YY(LF)	IEC CLASS I
88954-5YY(LF)	TELCORDIA UE

www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T.BRUNGARD	11/19/99	ANGULAR	0.X ±0.3	size A4
Eng	M.STRAWSER	11/19/99	LINEAR	0.XX ±0.13	Scale 1:1
Chr	M.STRAWSER	11/19/99	0° ±2°	0.XXX ±.051	ECN -
Appr	M.STRAWSER	02/29/00	Product family	METRAL	Spec ref -
		title METRAL SIGNAL HEADER		dwg no 88954	Rev. X
		8 MOD, 4 ROW STB		CUSTOMER sheet 1 of 14	
		catalog no -			

rev	ecn no	dr	date
U	V06-0569	DCH	2006-06-13
V	V07-0113	DCH	2007-02-05
W	DG09-0256	TER	2009-08-19
X	DG10-0306	TER	2010-08-24
-	-	-	-
S	V05-0393	DA1	04/26/05
T	V06-0121	DA1	02/09/06



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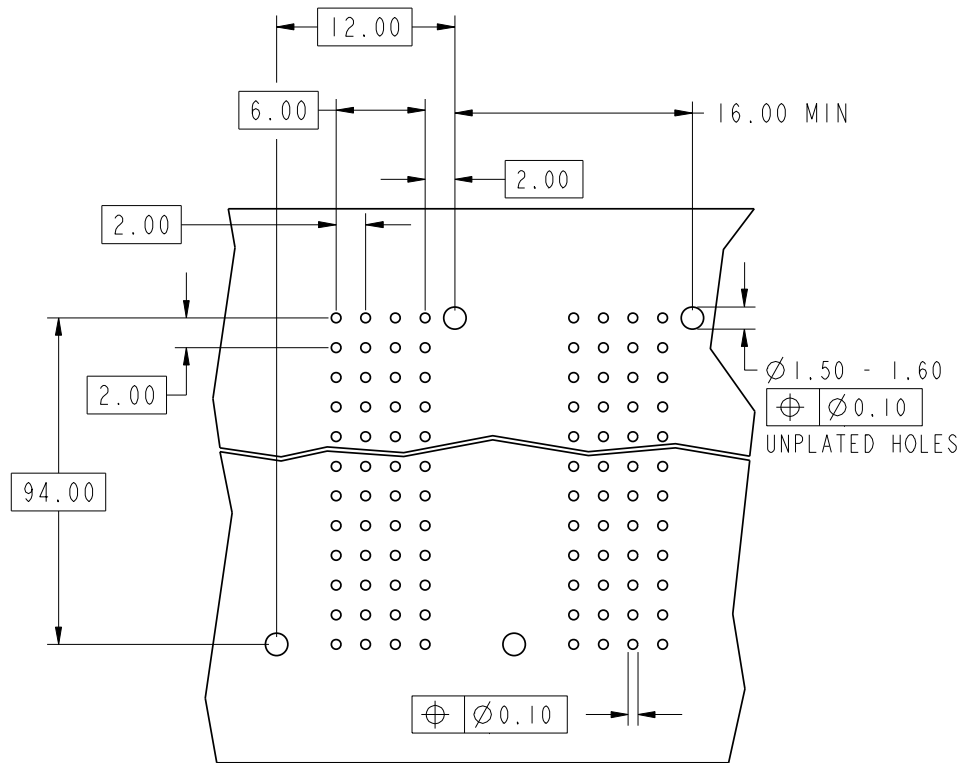
1 2 3 4

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KEY (SIGNAL STB)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.25
2	5.75	4.25
3	6.50	4.25
4	7.25	4.25
5	5.00	3.38
6	5.75	3.38
7	6.50	3.38
8	7.25	3.38
9	5.00	2.65
10	5.75	2.65
11	6.50	2.65
12	7.25	2.65
13	8.00	4.25

REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE  
SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION



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		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M. STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref
		title			Rev.
		METRAL SIGNAL HEADER			X
		8 MOD, 4 ROW STB			
		catalog no	-		CUSTOMER
		dwg no	88954		sheet 2 of 14

REV F - 2006-04-17

2

3 PDM: Rev:X

STATUS: Released

4 Printed: Aug 27, 2010

















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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
		88954-X64	D	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48			
		88954-X65	D	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
		88954-X66	D	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48			
		88954-X67	D	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48			
		88954-X68	D	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11

www.fciconnect.com			surface 3.200		tolerance std		projection		mm				
ISO 1302			✓		ISO 406 ISO 1101				←				
TOLERANCES UNLESS OTHERWISE SPECIFIED						ANGULAR		LINEAR		size A4			
Dr	T. BRUNGARD	11/19/99	0.X		±0.3				Scale		1:1		
Eng	M. STRAWSER	11/19/99	0.XX		±0.13				ECN		-		
Chr	M. STRAWSER	11/19/99	0°		±2°				Spec ref		-		
Appr	M. STRAWSER	02/29/00	Product family		METRAL								
								title		Rev.			
								METRAL SIGNAL HEADER		88954		X	
								8 MOD, 4 ROW STB		dwg no		CUSTOMER	
								catalog no				sheet 10 of 14	

A

B

C

D

A

B

C

D



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PRODUCT NUMBER

88954-XYX (SEE SHEET 1)

88954-XYXLF (SEE SHEET 1)

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:  
PHOSPHOR BRONZE.
4. PLATING ON SOLDER TO BOARD:  
88954 -XYX IS SnPb  
88954-XYXLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXX-XXXP OR XXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-074
8. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
9. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 88954-X01LF
10. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.



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www.fciconnect.com		surface 3.200	tolerance std	projection	mm
		ISO 1302	ISO 406 ISO 1101		
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T.BRUNGARD	11/19/99	ANGULAR	0.X	±0.3
Eng	M.STRAWSER	11/19/99	LINEAR	0.XX	±0.13
Chr	M.STRAWSER	11/19/99	0° ±2°	0.XXX	±.051
Appr	M.STRAWSER	02/29/00	Product family	METRAL	Spec ref
		title		dwg no	Rev.
		METRAL SIGNAL HEADER		88954	X
		8 MOD, 4 ROW STB		CUSTOMER	sheet 14 of 14
		catalog no	-		

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[000](#) [143-1908-000](#) [1484472-1](#) [173052](#) [2110070-1](#) [2110070-2](#) [CBC20T00-008FDS5-0-1-002VR](#) [983-0SE12-12P6](#) [17041102202](#) [172699-](#)  
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