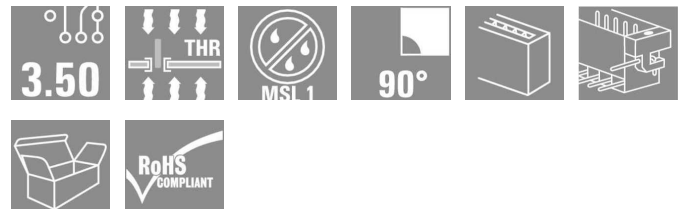


**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/07/90LF 3.2SN BK BX**

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High-temperature-resistant male header, 3.50 mm pitch.

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

General ordering data

| | |
|--------------|--|
| Type | SL-SMT 3.50/07/90LF 3.2SN BK BX |
| Order No. | 1841910000 |
| Version | PCB plug-in connector, male header, Solder flange, THT/THR solder connection, 3.50 mm, No. of poles: 7, 90°, Solder pin length (l): 3.2 mm, tinned, Black, Box |
| GTIN (EAN) | 4032248353262 |
| Qty. | 54 pc(s). |
| Product data | IEC: 320 V / 15 A UL: 300 V / 10 A |
| Packaging | Box |

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Technical data**Dimensions and weights**

| | |
|------------|---------|
| Net weight | 2.963 g |
|------------|---------|

System specifications

| | | | |
|--|-------------------------------------|--|------------------------------|
| Product family | OMNIMATE Signal - series BL/SL 3.50 | Type of connection | Solder connection |
| Mounting onto the PCB | THT/THR solder connection | Pitch in mm (P) | 3.5 mm |
| Pitch in inches (P) | 0.138 inch | Outgoing elbow | 90° |
| No. of poles | 7 | Number of solder pins per pole | 1 |
| Solder pin length (l) | 3.2 mm | Solder pin length tolerance | 0 / -0.3 mm |
| Tolerance of solder pin position | ± 0.1 mm | Solder pin dimensions | d = 1.2 mm, Octagonal |
| Solder pin dimensions = d tolerance | 0 / -0.03 mm | Solder eyelet hole diameter (D) | 1.4 mm |
| Solder eyelet hole diameter tolerance (D)+ | 0.1 mm | Outside diameter of solder pad | 2.3 mm |
| Template aperture diameter | 2.1 mm | L1 in mm | 21 mm |
| L1 in inches | 0.827 inch | Number of rows | 1 |
| Pin series quantity | 1 | Touch-safe protection acc. to DIN VDE 57 106 | Safe from back-of-hand touch |
| Touch-safe protection acc. to DIN VDE 0470 | IP 10 | Volume resistance | 4.50 mΩ |
| Can be coded | Yes | Plugging cycles | 25 |
| push-in force/pole | 4 N | Withdrawal force per pole | 4 N |
| Packaging | Box | | |

Material data

| | | | |
|---------------------------------------|------------------------------|---------------------------------------|--|
| Insulating material | LCP GF | Colour | Black |
| Colour chart (similar) | RAL 9011 | Insulating material group | IIIa |
| CTI | ≥ 175 | Insulation resistance | ≥ 10 ⁸ Ω |
| Moisture Level (MSL) | 1 | UL 94 flammability rating | V-0 |
| Contact material | CuSn | Contact surface | tinned |
| Layer structure of solder connection | 2-3 μm Ni / 5-7 μm Sn glossy | Layer structure of plug contact | 2-3 undefined Ni / 5-7 undefined Sn glossy |
| Storage temperature, min. | -25 °C | Storage temperature, max. | 55 °C |
| Max. relative humidity during storage | 80 % | Operating temperature, min. | -50 °C |
| Operating temperature, max. | 100 °C | Temperature range, installation, min. | -30 °C |
| Temperature range, installation, max. | 100 °C | | |

Rated data acc. to IEC


| | | | |
|---|------------------------|---|-------------------|
| tested acc. to standard | IEC 60664-1, IEC 61984 | Rated current, min. no. of poles (Ta = 20°C) | 15 A |
| Rated current, max. no. of poles (Ta = 20°C) | 12 A | Rated current, min. no. of poles (Ta = 40°C) | 13 A |
| Rated current, max. no. of poles (Ta = 40°C) | 10 A | Rated voltage for surge voltage class / pollution degree II/2 | 320 V |
| Rated voltage for surge voltage class / pollution degree III/2 | 160 V | Rated voltage for surge voltage class / pollution degree III/3 | 160 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2 | 2.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Short-time withstand current resistance | 3 x 1s with 100 A |

OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/07/90LF 3.2SN BK BX


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Technical data

Rated data acc. to CSA

| | | | |
|------------------------------|---|-----------------------------|----------------|
| Institute (CSA) |  | Certificate No. (CSA) | 200039-1176845 |
| Rated voltage (Use group B) | 300 V | Rated voltage (use group D) | 300 V |
| Rated current (use group B) | 10 A | Rated current (use group D) | 10 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

Rated data acc. to UL 1059

| | | | |
|------------------------------|---|-----------------------------|--------|
| Institute (UR) |  | Certificate No. (UR) | E60693 |
| Rated voltage (use group B) | 300 V | Rated voltage (use group D) | 300 V |
| Rated current (use group B) | 10 A | Rated current (use group D) | 10 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

Classifications

| | | | |
|------------|-------------|------------|-------------|
| ETIM 3.0 | EC001284 | ETIM 4.0 | EC002637 |
| ETIM 5.0 | EC002637 | ETIM 6.0 | EC002637 |
| UNSPSC | 30-21-18-10 | eClass 5.1 | 27-26-07-04 |
| eClass 6.2 | 27-26-07-04 | eClass 7.1 | 27-44-04-02 |
| eClass 8.1 | 27-44-04-02 | eClass 9.0 | 27-44-04-02 |
| eClass 9.1 | 27-44-04-02 | | |

Notes

| | |
|-------|--|
| Notes | <ul style="list-style-type: none"> • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. |
|-------|--|

IPC conformity The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

| | |
|-----------|---|
| Approvals |  |
| ROHS | Conform |

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/07/90LF 3.2SN BK BX**

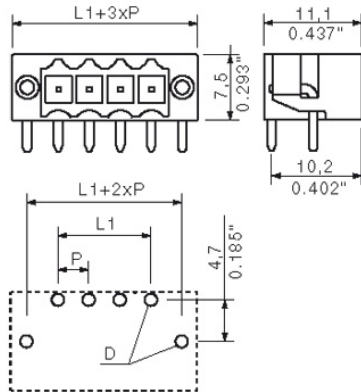
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Technical data**Downloads**

| | |
|---------------------------------------|-------------------------------------|
| SMT white paper | Download Whitepaper |
| Safety notice | Safety indication |
| CAD Library (P-CAD Format - ASCII) | SL-SMT.zip |
| CAD Library (P-CAD Format - Standard) | SL-SMT.zip |

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/07/90LF 3.2SN BK BX**

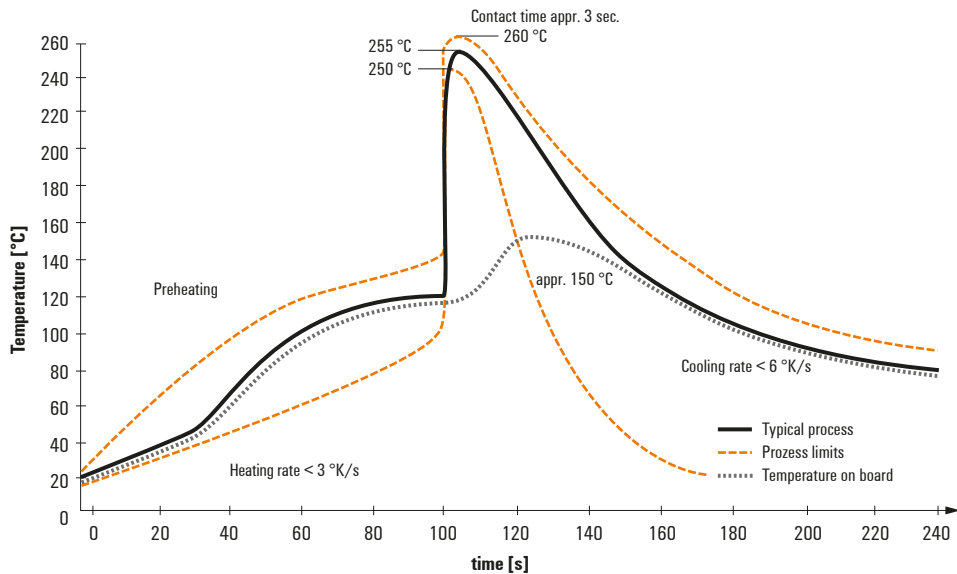
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Drawings

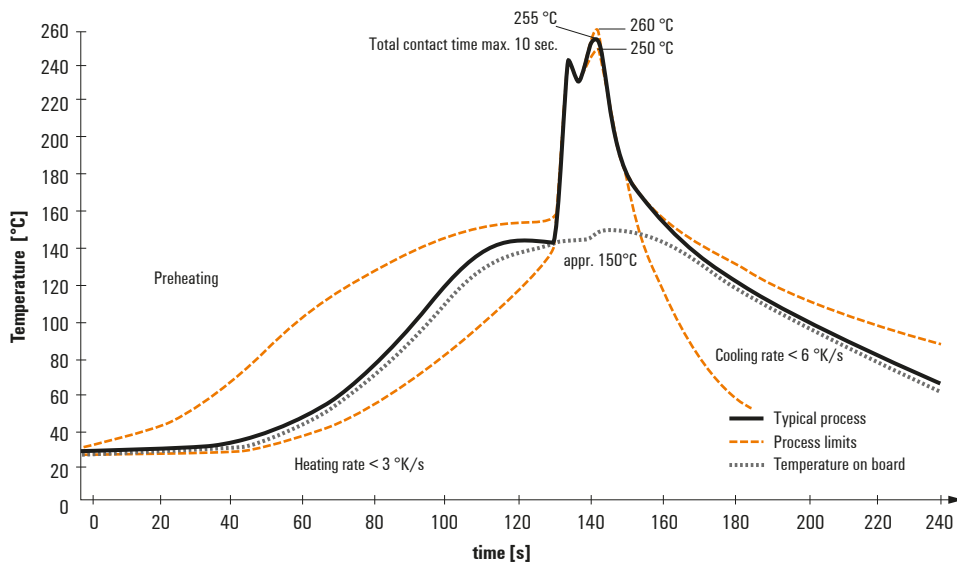
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

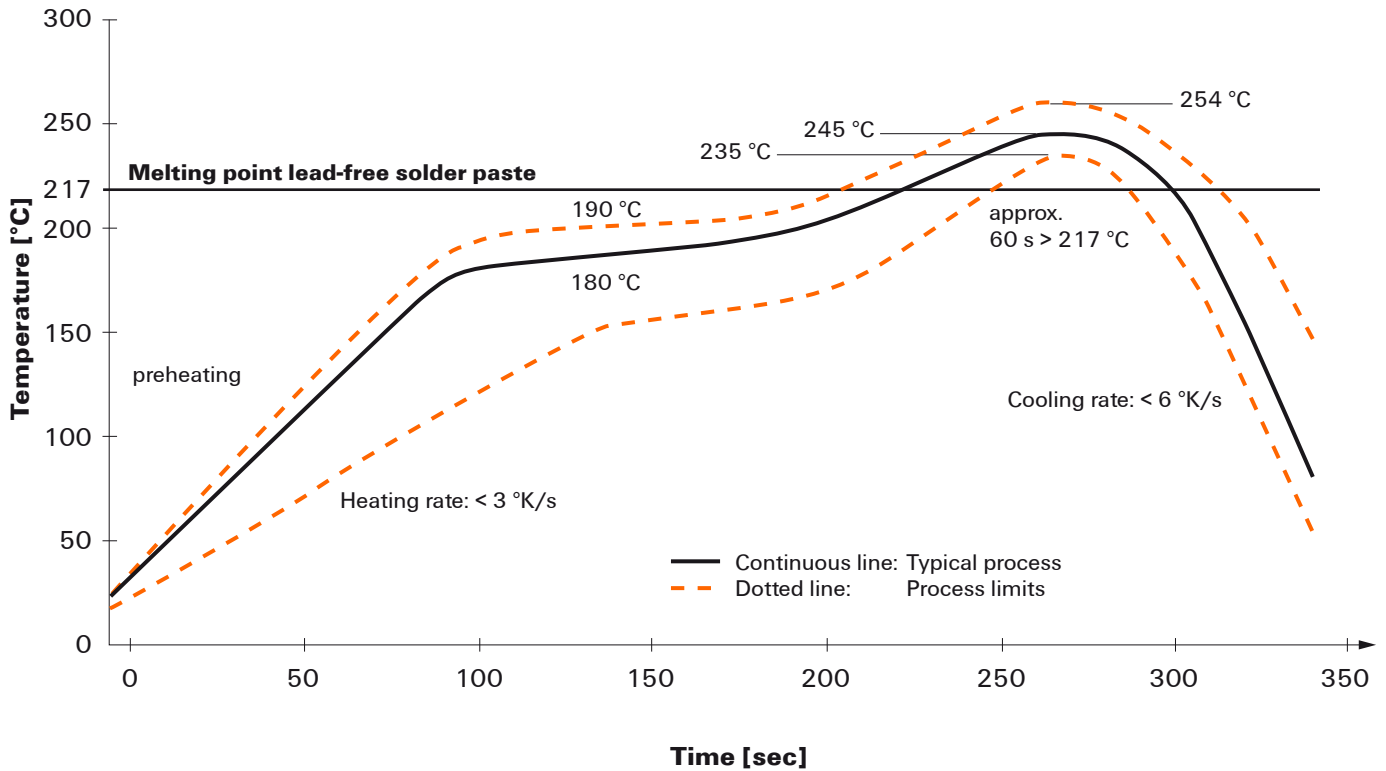
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

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