

General Description

- Trench Power MV MOSFET technology
- Low $R_{DS(ON)}$
- Low Gate Charge
- Optimized for fast-switching applications

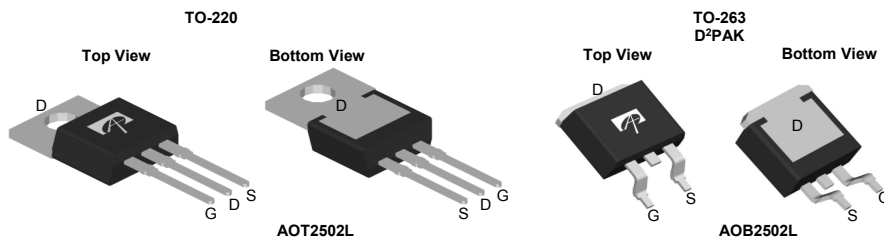
Applications

- Synchronous Rectification in DC/DC and AC/DC Converters
- Industrial and Motor Drive applications

Product Summary

| | |
|---------------------------------|------------------------------------|
| V_{DS} | 150V |
| I_D (at $V_{GS}=10V$) | 106A |
| $R_{DS(ON)}$ (at $V_{GS}=10V$) | < 11m Ω (10.7m Ω^*) |

100% UIS Tested
 100% Rg Tested



| Orderable Part Number | Package Type | Form | Minimum Order Quantity |
|-----------------------|--------------|-------------|------------------------|
| AOT2502L | TO-220 | Tube | 1000 |
| AOB2502L | TO-263 | Tape & Reel | 800 |

Absolute Maximum Ratings $T_A=25^\circ\text{C}$ unless otherwise noted

| Parameter | Symbol | Maximum | Units |
|--|----------------|-------------------------|------------------|
| Drain-Source Voltage | V_{DS} | 150 | V |
| Gate-Source Voltage | V_{GS} | ± 20 | V |
| Continuous Drain Current | I_D | $T_C=25^\circ\text{C}$ | 106 |
| | | $T_C=100^\circ\text{C}$ | 67 |
| Pulsed Drain Current ^C | I_{DM} | 250 | A |
| Continuous Drain Current | I_{DSM} | $T_A=25^\circ\text{C}$ | 18.5 |
| | | $T_A=70^\circ\text{C}$ | 14.5 |
| Avalanche Current ^C | I_{AS} | 40 | A |
| Avalanche energy $L=0.3\text{mH}$ ^C | E_{AS} | 240 | mJ |
| V_{DS} Spike | V_{SPIKE} | 180 | V |
| Power Dissipation ^B | P_D | $T_C=25^\circ\text{C}$ | 277 |
| | | $T_C=100^\circ\text{C}$ | 111 |
| Power Dissipation ^A | P_{DSM} | $T_A=25^\circ\text{C}$ | 8.3 |
| | | $T_A=70^\circ\text{C}$ | 5.3 |
| Junction and Storage Temperature Range | T_J, T_{STG} | -55 to 150 | $^\circ\text{C}$ |

Thermal Characteristics

| Parameter | Symbol | Typ | Max | Units |
|--|-----------------|--------------|------|--------------------|
| Maximum Junction-to-Ambient ^A | $R_{\theta JA}$ | 12 | 15 | $^\circ\text{C/W}$ |
| Maximum Junction-to-Ambient ^{A,D} | | Steady-State | 50 | 60 |
| Maximum Junction-to-Case | $R_{\theta JC}$ | 0.35 | 0.45 | $^\circ\text{C/W}$ |

* Surface mount package TO-263

Electrical Characteristics (T_J=25°C unless otherwise noted)

| Symbol | Parameter | Conditions | Min | Typ | Max | Units | |
|-----------------------------|---------------------------------------|--|-----|------|--------|-------|----|
| STATIC PARAMETERS | | | | | | | |
| BV _{DSS} | Drain-Source Breakdown Voltage | I _D =250μA, V _{GS} =0V | 150 | | | V | |
| I _{DSS} | Zero Gate Voltage Drain Current | V _{DS} =150V, V _{GS} =0V T _J =55°C | | | 1 5 | μA | |
| I _{GSS} | Gate-Body leakage current | V _{DS} =0V, V _{GS} =±20V | | | ±100 | nA | |
| V _{GS(th)} | Gate Threshold Voltage | V _{DS} =V _{GS} , I _D =250μA | 3.5 | 4.3 | 5.1 | V | |
| R _{DS(on)} | Static Drain-Source On-Resistance | V _{GS} =10V, I _D =20A TO-220 T _J =125°C | | 9.2 | 11 | mΩ | |
| | | V _{GS} =10V, I _D =20A TO-263 | | 17.8 | 21.5 | mΩ | |
| g _{FS} | Forward Transconductance | V _{DS} =5V, I _D =20A | | 50 | | S | |
| V _{SD} | Diode Forward Voltage | I _S =1A, V _{GS} =0V | | 0.7 | 1 | V | |
| I _S | Maximum Body-Diode Continuous Current | | | | 106 | A | |
| DYNAMIC PARAMETERS | | | | | | | |
| C _{iss} | Input Capacitance | V _{GS} =0V, V _{DS} =75V, f=1MHz | | 3010 | | pF | |
| C _{oss} | Output Capacitance | | | | 345 | | pF |
| C _{riss} | Reverse Transfer Capacitance | | | | 14 | | pF |
| R _g | Gate resistance | f=1MHz | 1 | 2 | 3 | Ω | |
| SWITCHING PARAMETERS | | | | | | | |
| Q _{g(10V)} | Total Gate Charge | V _{GS} =10V, V _{DS} =75V, I _D =20A | | 43 | 60 | nC | |
| Q _{gs} | Gate Source Charge | | | | 18 | | nC |
| Q _{gd} | Gate Drain Charge | | | | 10 | | nC |
| t _{D(on)} | Turn-On DelayTime | V _{GS} =10V, V _{DS} =75V, R _L =3.75Ω, R _{GEN} =3Ω | | 19 | | ns | |
| t _r | Turn-On Rise Time | | | | 24 | | ns |
| t _{D(off)} | Turn-Off DelayTime | | | | 30 | | ns |
| t _f | Turn-Off Fall Time | | | | 8.5 | | ns |
| t _{rr} | Body Diode Reverse Recovery Time | I _F =20A, dI/dt=500A/μs | | 75 | | ns | |
| Q _{rr} | Body Diode Reverse Recovery Charge | I _F =20A, dI/dt=500A/μs | | 880 | | nC | |

A. The value of R_{θJA} is measured with the device mounted on 1 in² FR-4 board with 2oz. Copper, in a still air environment with T_A =25° C. The Power dissipation P_{DSM} is based on R_{θJA} ≤ 10s and the maximum allowed junction temperature of 150° C. The value in any given application depends on the user's specific board design, and the maximum temperature of 150° C may be used if the PCB allows it.

B. The power dissipation P_D is based on T_{J(MAX)}=150° C, using junction-to-case thermal resistance, and is more useful in setting the upper dissipation limit for cases where additional heatsinking is used.

C. Single pulse width limited by junction temperature T_{J(MAX)}=150° C.

D. The R_{θJA} is the sum of the thermal impedance from junction to case R_{θJC} and case to ambient.

E. The static characteristics in Figures 1 to 6 are obtained using <300μs pulses, duty cycle 0.5% max.

F. These curves are based on the junction-to-case thermal impedance which is measured with the device mounted to a large heatsink, assuming a maximum junction temperature of T_{J(MAX)}=150° C. The SOA curve provides a single pulse rating.

G. The maximum current rating is package limited.

H. These tests are performed with the device mounted on 1 in² FR-4 board with 2oz. Copper, in a still air environment with T_A=25° C.

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TYPICAL ELECTRICAL AND THERMAL CHARACTERISTICS

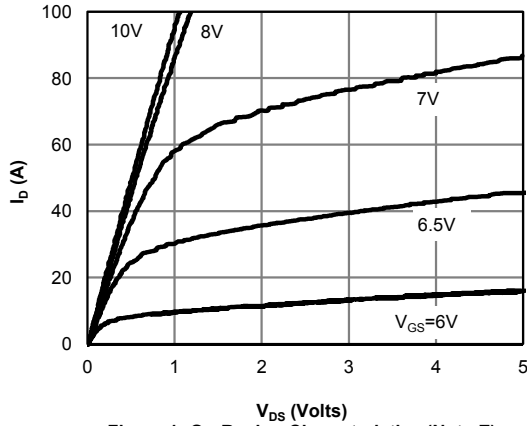


Figure 1: On-Region Characteristics (Note E)

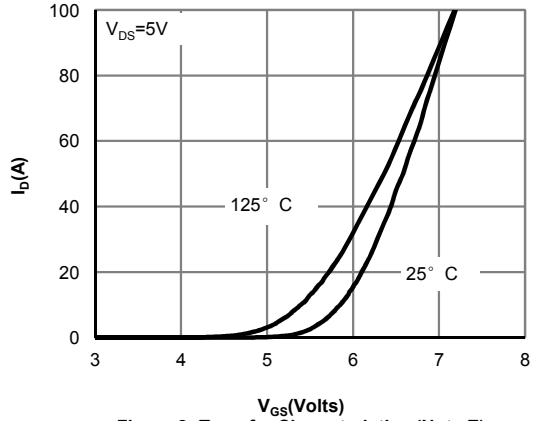


Figure 2: Transfer Characteristics (Note E)

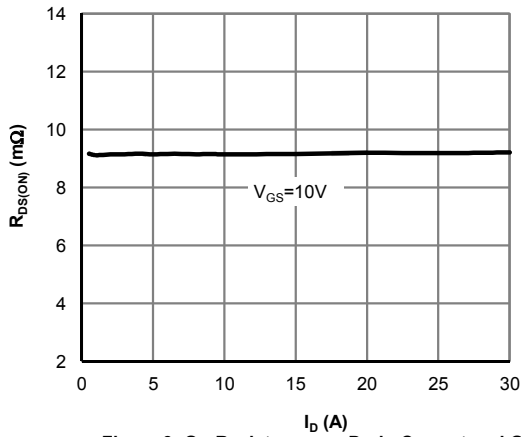


Figure 3: On-Resistance vs. Drain Current and Gate Voltage (Note E)

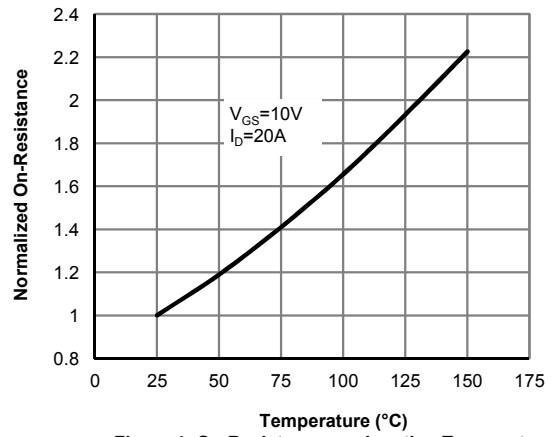


Figure 4: On-Resistance vs. Junction Temperature (Note E)

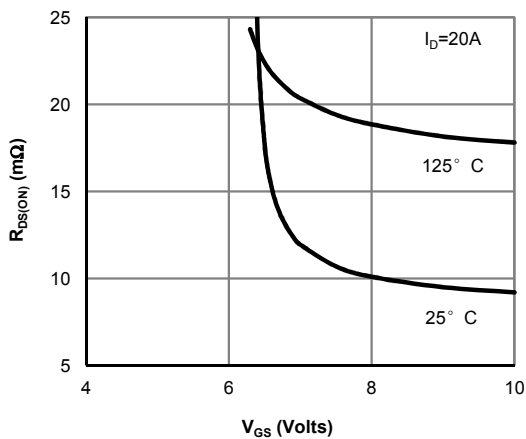


Figure 5: On-Resistance vs. Gate-Source Voltage (Note E)

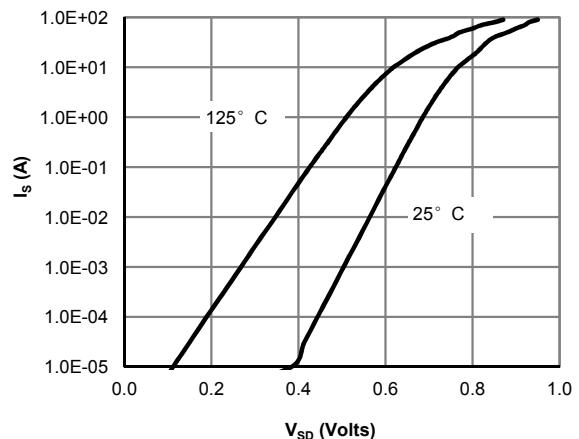


Figure 6: Body-Diode Characteristics (Note E)

TYPICAL ELECTRICAL AND THERMAL CHARACTERISTICS

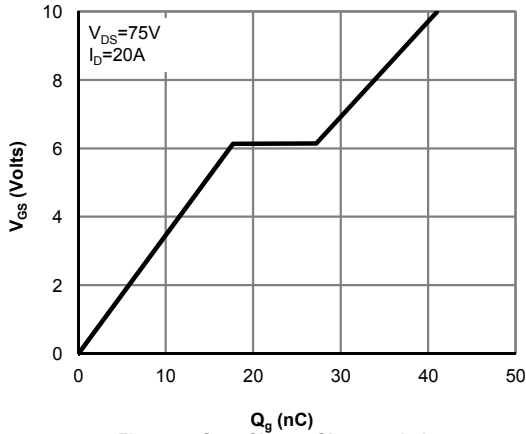


Figure 7: Gate-Charge Characteristics

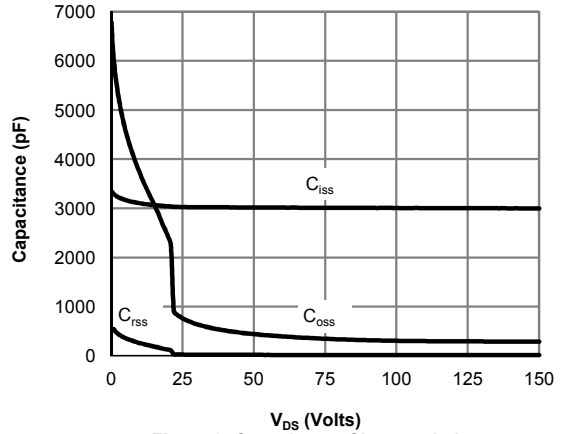


Figure 8: Capacitance Characteristics

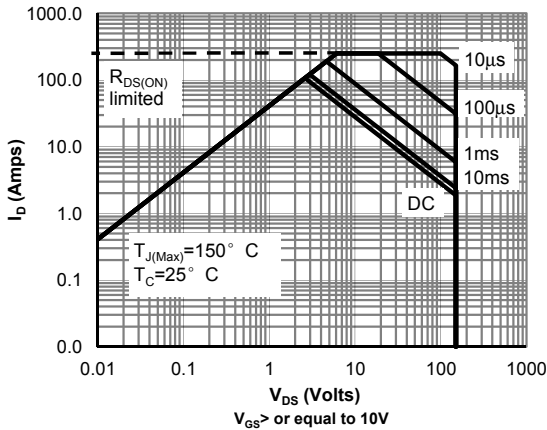


Figure 9: Maximum Forward Biased Safe Operating Area (Note F)

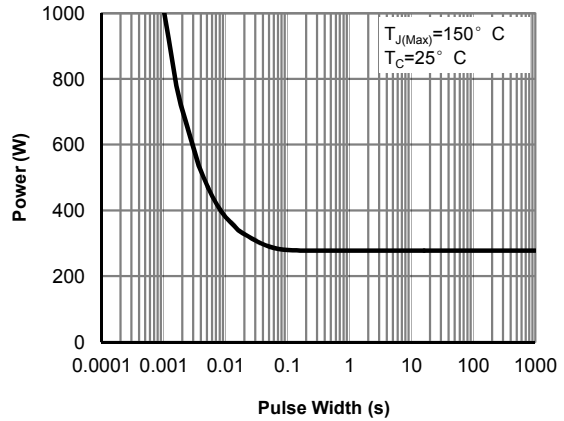


Figure 10: Single Pulse Power Rating Junction-to-Case (Note F)

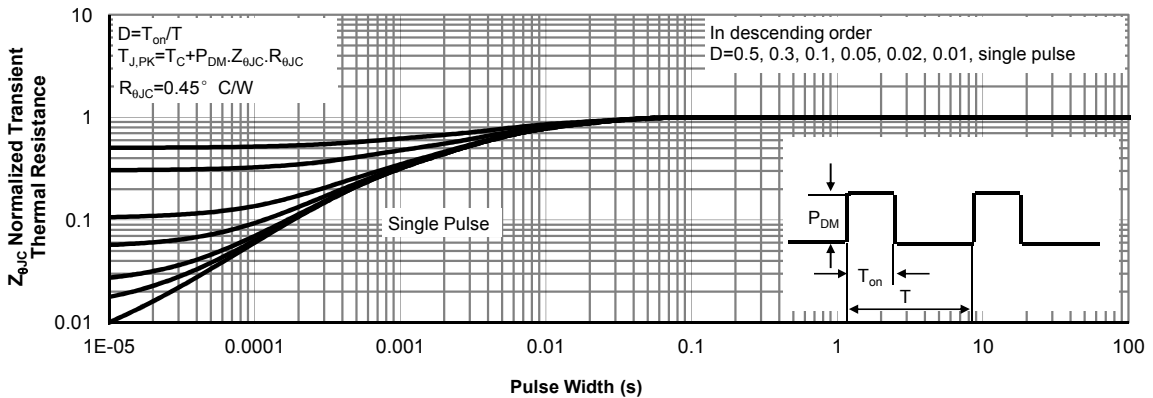


Figure 11: Normalized Maximum Transient Thermal Impedance (Note F)

TYPICAL ELECTRICAL AND THERMAL CHARACTERISTICS

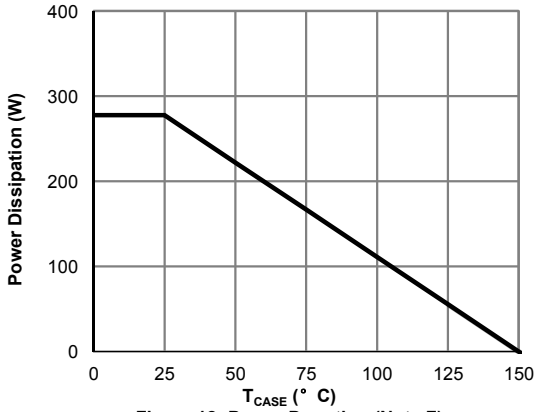


Figure 12: Power De-rating (Note F)

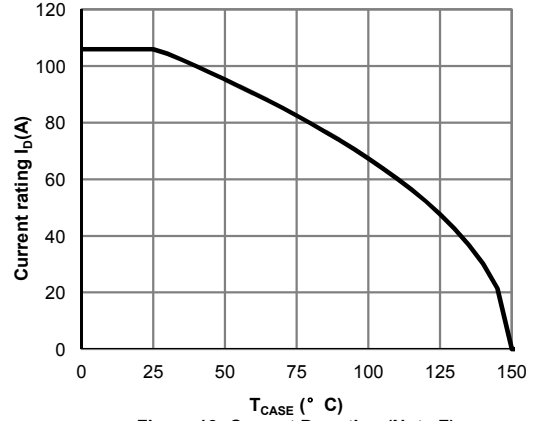


Figure 13: Current De-rating (Note F)

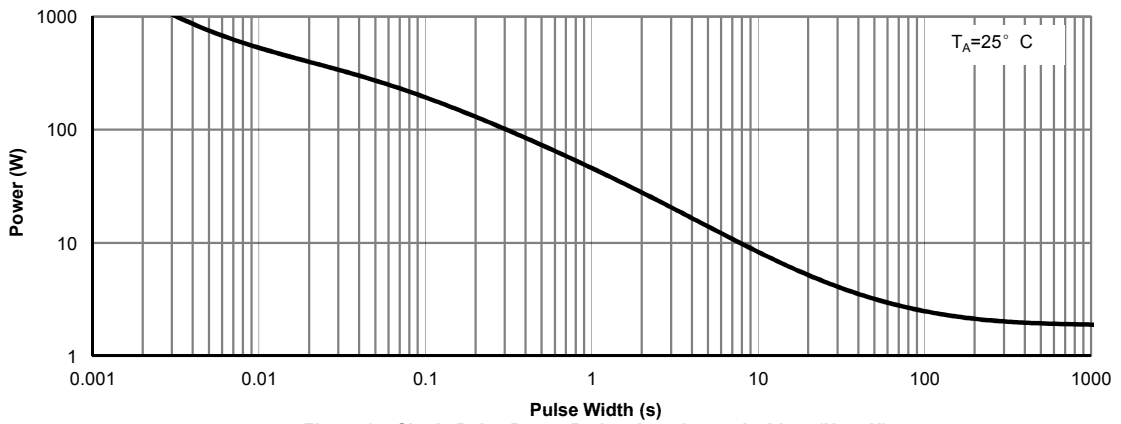


Figure 14: Single Pulse Power Rating Junction-to-Ambient (Note H)

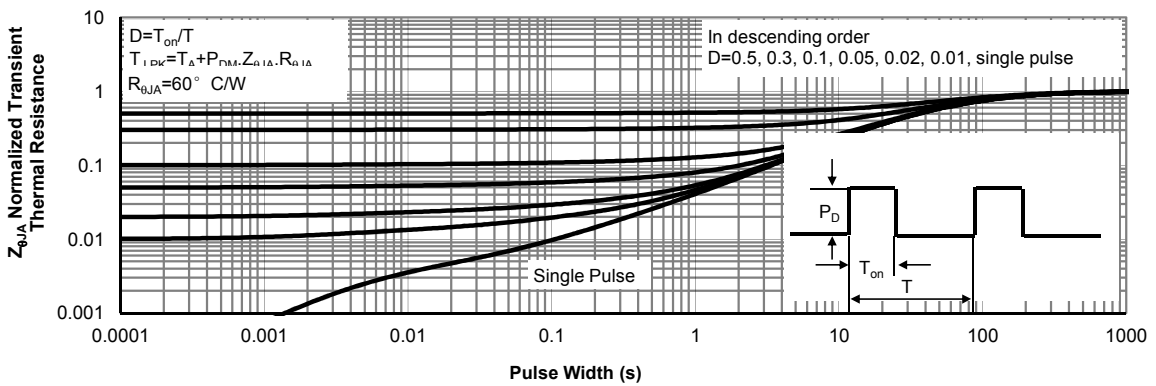
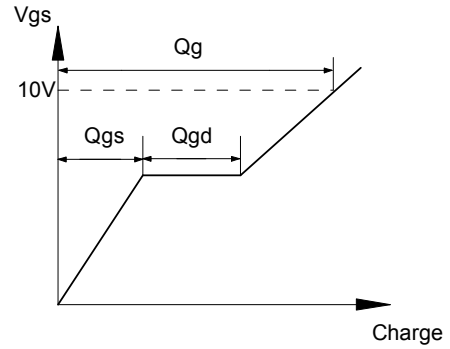
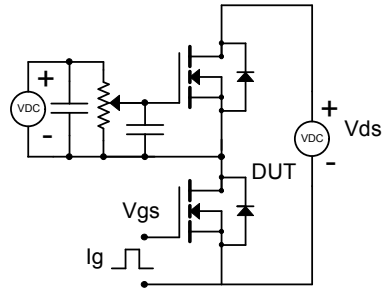
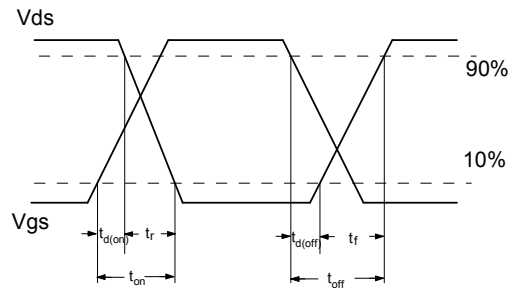
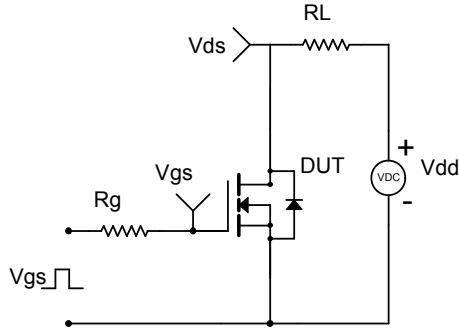


Figure 15: Normalized Maximum Transient Thermal Impedance (Note H)

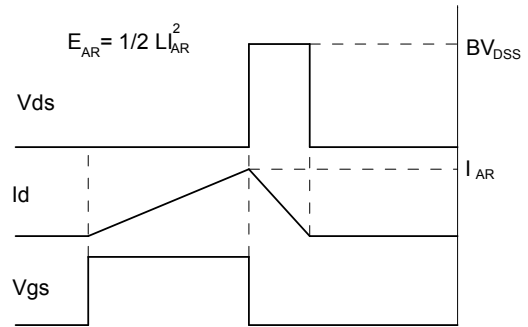
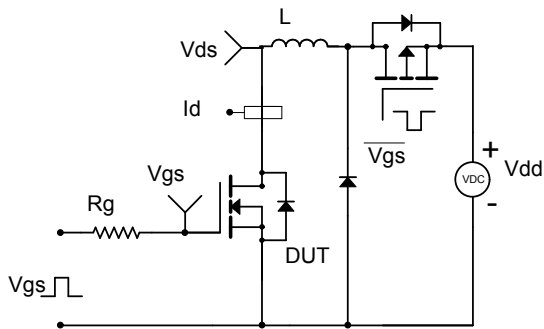
Gate Charge Test Circuit & Waveform



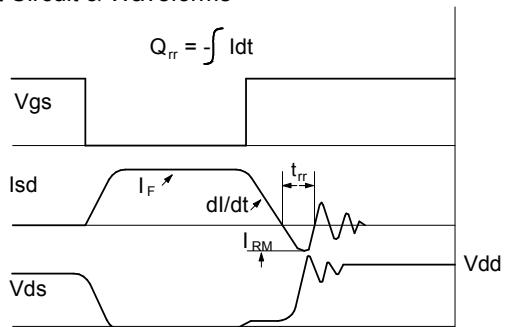
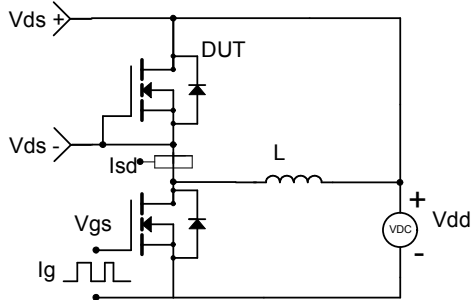
Resistive Switching Test Circuit & Waveforms



Unclamped Inductive Switching (UIS) Test Circuit & Waveforms



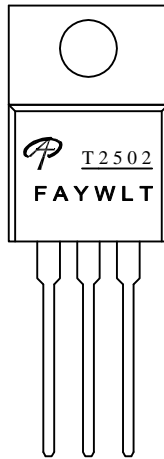
Diode Recovery Test Circuit & Waveforms





| | |
|--------------|------------------------------|
| Document No. | PD-02251 |
| Version | A |
| Title | AOT2502L Marking Description |

TO220 PACKAGE MARKING DESCRIPTION



Green product

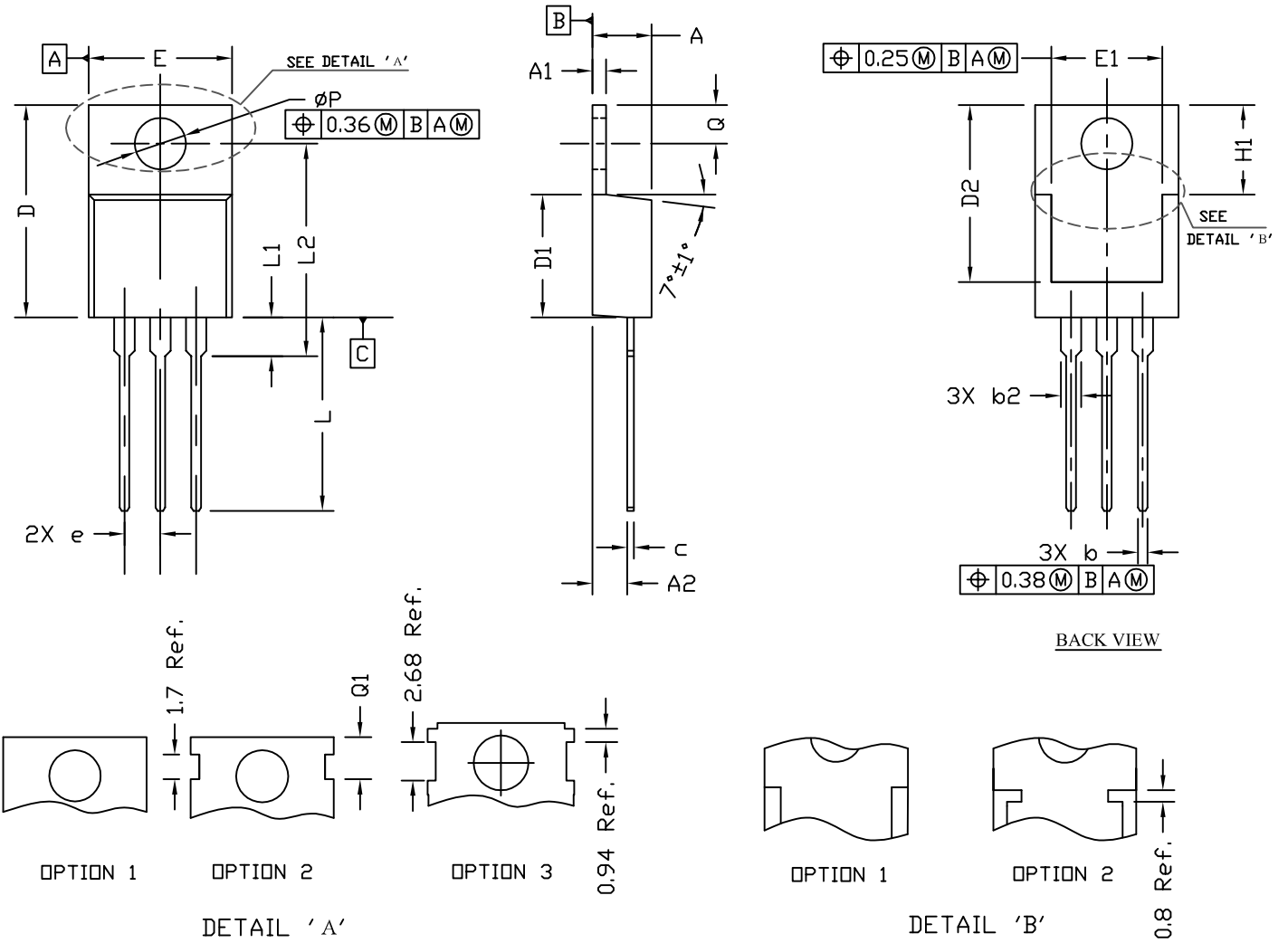
NOTE:

- LOGO - AOS Logo
- T2502 - Part number code
- F - Fab code
- A - Assembly location code
- Y - Year code
- W - Week code
- L&T - Assembly lot code

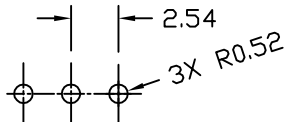
| PART NO. | DESCRIPTION | CODE |
|----------|---------------|--------------|
| AOT2502L | Green product | <u>T2502</u> |



TO220 PACKAGE OUTLINE



RECOMMENDATION OF HOLE PATTERN



UNIT: mm

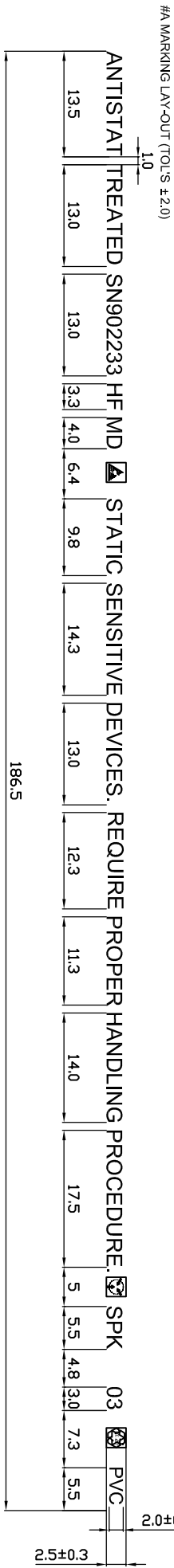
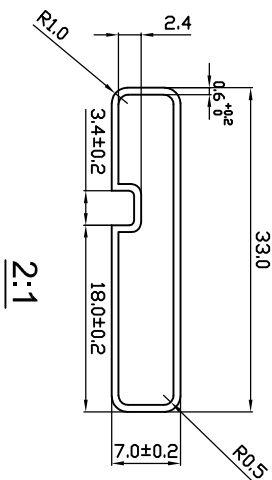
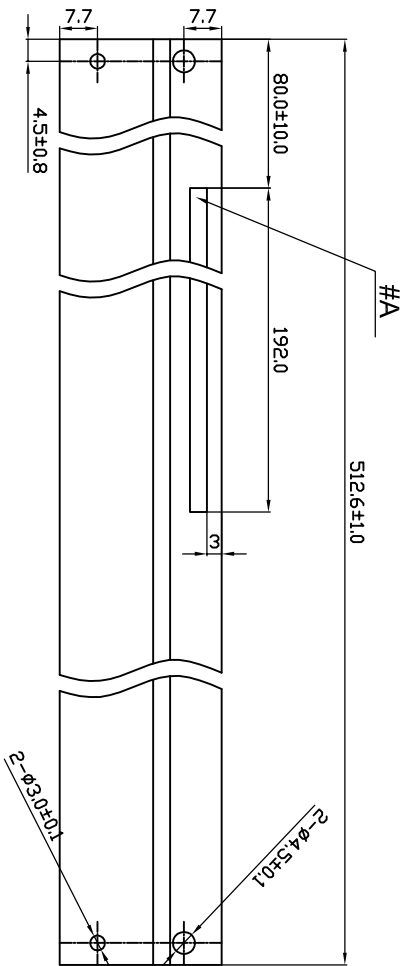
- NOTE
1. PACKAGE BODY SIZES EXCLUDE MOLD FLASH AND GATE BURRS. MOLD FLASH SHOULD BE LESS THAN 6 MIL.
 2. TOLERANCE 0.100 MILLIMETERS UNLESS OTHERWISE SPECIFIED.
 3. CONTROLLING DIMENSION IS MILLIMETER.
- CONVERTED INCH DIMENSIONS ARE NOT NECESSARILY EXACT.

| SYMBOLS | DIMENSIONS IN MILLIMETERS | | | DIMENSIONS IN INCHES | | |
|----------|---------------------------|-------|-------|----------------------|-------|-------|
| | MIN | NOM | MAX | MIN | NOM | MAX |
| A | 4.30 | 4.45 | 4.72 | 0.169 | 0.175 | 0.186 |
| A1 | 1.15 | 1.27 | 1.40 | 0.045 | 0.050 | 0.055 |
| A2 | 2.20 | 2.67 | 2.90 | 0.087 | 0.105 | 0.114 |
| b | 0.69 | 0.81 | 0.95 | 0.027 | 0.032 | 0.037 |
| b2 | 1.17 | 1.37 | 1.45 | 0.046 | 0.050 | 0.068 |
| c | 0.36 | 0.38 | 0.60 | 0.014 | 0.015 | 0.024 |
| D | 14.50 | 15.44 | 15.80 | 0.571 | 0.608 | 0.622 |
| D1 | 8.59 | 9.14 | 9.65 | 0.338 | 0.360 | 0.380 |
| D2 | 11.43 | 11.73 | 12.48 | 0.450 | 0.462 | 0.491 |
| e | 2.54 BSC | | | 0.100 BSC. | | |
| E | 9.66 | 10.03 | 10.54 | 0.380 | 0.395 | 0.415 |
| E1 | 6.22 | --- | --- | 0.245 | --- | --- |
| H1 | 6.10 | 6.30 | 6.50 | 0.240 | 0.248 | 0.256 |
| L | 12.27 | 12.82 | 14.27 | 0.483 | 0.505 | 0.562 |
| L1 | 2.47 | --- | 3.90 | 0.097 | --- | 0.154 |
| L2 | --- | --- | 16.70 | --- | --- | 0.657 |
| Q | 2.59 | 2.74 | 2.89 | 0.102 | 0.108 | 0.114 |
| ϕP | 3.50 | 3.84 | 3.89 | 0.138 | 0.151 | 0.153 |
| Q1 | 2.70 | --- | 2.90 | 0.106 | --- | 0.114 |



TO220/TO262 PLASTIC TUBE DRAWING

| REV. | DATE | DESCRIPTION | DRG. |
|------|------|-------------|------|
| A | | NEW ISSUE | |
| | | | |
| | | | |



(NOTE)

2:1

- TUBE
 - MATERIAL : P.V.C
 - COLOR : TRANSPARENCY, RED, YELLOW
 - MARKING #A : 6 MONTHS, BLACK COLOR
 - LETTER STYLE : Arial
 - CAMBAR : 1.5 MAX

- ALL UNSPECIFICATED SPECIFICATIONS FOLLOW TUBE GENERAL SPEC. UNSPECIFICATED TOLERANCE ±0.2
- PACKING Q'TY :

- PIN
 - COLOR : GREEN (ONE PIN MUST BE INSERTED IN LEFT-SIDE OF " ANTISTATIC~" AND ANOTHER PIN IS FREE.)

| PKG | Q'TY(PCS) |
|-----------------|-----------|
| TO220/ TO262 | 50 |

| | | | |
|-------------|------------|----------------|--------|
| | | TITLE | |
| DRAWN BY | | SIGNATURE | |
| APPROVED BY | | SIGNATURE | |
| SCALE | PROJECTION | DRAWING NUMBER | PAGE |
| N.T.S. | | TR-00060 | 1 OF 1 |
| | | | REV. B |

TO220/TO262 TUBE DRAWING



AOS Semiconductor Product Reliability Report

AOT2502L, rev A

Plastic Encapsulated Device

ALPHA & OMEGA Semiconductor, Inc

www.aosmd.com



This AOS product reliability report summarizes the qualification result for AOT2502L. Accelerated environmental tests are performed on a specific sample size, and then followed by electrical test at end point. Review of final electrical test result confirms that AOT2502L passes AOS quality and reliability requirements. The released product will be categorized by the process family and be routine monitored for continuously improving the product quality.

Table of Contents:

- I. Product Description
- II. Package and Die information
- III. Reliability Stress Test Summary and Results
- IV. Reliability Evaluation

I. Product Description:

- Trench Power MV MOSFET technology
- Low $R_{DS(ON)}$
- Low Gate Charge
- Optimized for fast-switching applications

Details refer to the datasheet.

II. Die / Package Information:

| | |
|----------------------|--|
| | AOT2502L |
| Process | Standard sub-micron 150V N-Channel MOSFET |
| Package Type | TO220 |
| Lead Frame | Bare Cu |
| Die Attach | Solder Paste |
| Bond | Al wire |
| Mold Material | Epoxy resin with silica filler |

III. Reliability Stress Test Summary and Results

| Test Item | Test Condition | Time Point | Total Sample Size | Number of Failures | Reference Standard |
|---------------------------|--|---------------------------|-------------------|--------------------|--------------------|
| HTGB | Temp = 150°C , Vgs=100% of Vgsmax | 168 / 500 / 1000 hours | 924 pcs | 0 | JESD22-A108 |
| HTRB | Temp = 150°C , Vds=80% of Vdsmax | 168 / 500 / 1000 hours | 924 pcs | 0 | JESD22-A108 |
| HAST | 130°C , 85%RH, 33.3 psia, Vds = 80% of Vdsmax up to 42V | 96 hours | 924 pcs | 0 | JESD22-A110 |
| H3TRB | 85°C , 85%RH, Vds = 80% of Vdsmax up to 100V | 1000 hours | 924 pcs | 0 | JESD22-A101 |
| Autoclave | 121°C , 29.7psia, RH=100% | 96 hours | 924 pcs | 0 | JESD22-A102 |
| Temperature Cycle | -65°C to 150°C , air to air, | 250 / 500 cycles | 924 pcs | 0 | JESD22-A104 |
| HTSL | Temp = 150°C | 1000 hrs | 924 pcs | 0 | JESD22-A103 |
| Power Cycling | Δ Tj = 100°C 3.5min on/3.5min off | 8572 cycles | 693 pcs | 0 | AEC Q101 |
| Resistance to Solder Heat | Temp = 260°C | 10 seconds | 30 pcs | 0 | JESD22-B106 |

Note: The reliability data presents total of available generic data up to the published date.

IV. Reliability Evaluation

FIT rate (per billion): 1.91

MTTF = 59839 years

The presentation of FIT rate for the individual product reliability is restricted by the actual burn-in sample size. Failure Rate Determination is based on JEDEC Standard JESD 85. FIT means one failure per billion hours.

Failure Rate = $\text{Chi}^2 \times 10^9 / [2 (N) (H) (Af)] = 1.91$

MTTF = $10^9 / \text{FIT} = 59839$ years

Chi² = Chi Squared Distribution, determined by the number of failures and confidence interval

N = Total Number of units from burn-in tests

H = Duration of burn-in testing

Af = Acceleration Factor from Test to Use Conditions (Ea = 0.7eV and Tuse = 55°C)

Acceleration Factor [**Af**] = **Exp** $[E_a / k (1/T_j u - 1/T_j s)]$

Acceleration Factor ratio list:

| | 55 deg C | 70 deg C | 85 deg C | 100 deg C | 115 deg C | 130 deg C | 150 deg C |
|-----------|------------|-----------|-----------|-----------|-------------|-------------|-----------|
| Af | 259 | 87 | 32 | 13 | 5.64 | 2.59 | 1 |

Tj s = Stressed junction temperature in degree (Kelvin), K = C+273.16

Tj u = The use junction temperature in degree (Kelvin), K = C+273.16

k = Boltzmann's constant, $8.617164 \times 10^{-5} \text{eV} / \text{K}$

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