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|----------------------|----------------------|
| EXAMPLE PART NUMBER: | MM96-25-1-C |
| MM96= | BASIC SERIES |
| 25= | SHELL SIZE (TABLE 1) |
| 1= | MATERIAL |
| C= | PLATING |

| SHELL SIZE | A | B | C | D | E | F | G THREAD |
|------------|-------|-------|-------|-------|-------|-------|----------|
| 09 | 19,70 | 9,00 | 14,35 | 17,30 | 8,90 | 7,00 | 2-56 UNC |
| 15 | 23,40 | 9,00 | 18,16 | 19,30 | 10,90 | 7,00 | 2-56 UNC |
| 21 | 27,30 | 9,00 | 21,97 | 21,00 | 12,60 | 7,00 | 2-56 UNC |
| 25 | 29,85 | 9,00 | 24,51 | 22,70 | 14,30 | 7,00 | 2-56 UNC |
| 31 | 33,70 | 9,00 | 28,32 | 24,20 | 15,80 | 7,00 | 2-56 UNC |
| 37 | 37,50 | 9,00 | 32,13 | 25,60 | 17,20 | 7,00 | 2-56 UNC |
| 51 | 36,14 | 10,00 | 30,86 | 24,40 | 16,00 | 8,00 | 2-56 UNC |
| 51-2* | 46,60 | 9,00 | 41,02 | 35,60 | 27,20 | 7,00 | 2-56 UNC |
| 67* | 56,70 | 9,00 | 51,18 | 47,00 | 38,60 | 7,00 | 2-56 UNC |
| 69* | 44,00 | 10,00 | 38,48 | 33,10 | 24,70 | 8,00 | 2-56 UNC |
| 100 | 54,90 | 11,00 | 45,72 | 36,80 | 28,40 | 10,00 | 4-40 UNC |

NOTES

1. SHELL SIZES 51-2, 67 AND 69 DO NOT FALL WITHIN THE PARAMETERS OF THE STANDARD MIL-DTL-83513 SPECIFICATION.

| CODE | MATERIAL / PLATING |
|------|------------------------------------------------------------|
| 1-C | ALUMINIUM / ELECTROLESS NICKEL |
| 1-B | ALUMINIUM / CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL |
| 1-ZB | ALUMINIUM / ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL |
| 4-J | STAINLESS STEEL / PASSIVATE |
| 2-Z | NICKEL ALUMINIUM BRONZE / SHOT BLAST |

CUSTOMER APPROVAL

| COMPANY | NAME | SIGNATURE | DATE |
|---------|------|-----------|------|
| | | | |

ORDERS CANNOT BE PLACED AGAINST ALPHA ISSUED DRAWINGS. ON RECEIPT OF CUSTOMER APPROVAL, THE DRAWING STATUS WILL BE RAISED TO ISSUE 1.

| | | | | | | | |
|--------------|--------------------------------------------------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------|------------------|----------------------------------------------------------|
| DRAWN | DIW | DATE 01/06/2011 | | | WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP | PAGE 1 | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES |
| SALES APPR | | | | | | | |
| DESIGN APPR | | | THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD. IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY. | ASSY USED ON: MIL-DTL-83513 TITLE: MICRO MIN STRAIN RELIEF BACKSHELL ASSEMBLY | MATERIAL SEE ABOVE | NCAGE CODE U5792 | |
| QUAL APPR | | | | | | | |
| ISSUE B | DCR — | | | | | | |
| WEIGHT — | GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1° | | | | | | DRAWING NO: P14768 |
| PART NUMBER: | | | | MM96 SERIES | | | |

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