

INDUSTRIAL CORROSION INHIBITORS



Hoffman corrosion inhibitors protect

- Interior components of electrical enclosures, boxes, consoles and wireways
- Interior components of electronic enclosures
- Electrical and electronic equipment and controls
- Parts and components that are packaged in crates during . shipping and storage
- Switch gear and relay cabinets .
- Interiors of pipes, conduits and fuse boxes
- Process control computers, instruments and recording devices
- Tool chest interiors and contents
- Equipment stored at construction sites

Chief Advantages

- Protects against salt and high humidity
- Eliminates the need of oiling, plating or dipping metal
- Puts protected equipment to use immediately without degreasing or coating removal

How They Work

Each inhibitor contains a special chemical combination that vaporizes and condenses on all surfaces in an enclosed area. Vapors will redeposit as needed in the event of condensation of moisture on surfaces. These vapors reach every part of an enclosure, protecting all interior components. Spraying, wiping or greasing are not required. This eliminates precoating, special wraps and drying agents. Protection is effective even in salt-water atmospheres. The AHCI5E and AHCI10E emitters have additional red-metal inhibitors for further protection. Enclosures containing corrosion inhibitors must be reasonably sealed.

Life Expectancy and Usage

The normal useful life-span of Hoffman corrosion inhibitors is in excess of one year. However, inhibitor life expectancy is shortened by approximately 25 percent when exposed to temperatures above 104 F (40 C). This product is not recommended for use where temperature exceeds 199 F. Since Hoffman corrosion inhibitors are vapor-phase protective, all surfaces to be protected should be accessible to the vapors. The maximum distance the vapors can travel is approximately 1.50 ft. (.46 m). Protection of long, narrow enclosures can be achieved with tape or multiple inhibitors. Storage and Handling

Each Hoffman corrosion inhibitor is individually packaged in a resealable bag for maximum effectiveness at the time of usage. Corrosion inhibitors should be stored at temperatures not exceeding 120 F (45 C). Hoffman corrosion inhibitors are not returnable.

When determining the proper corrosion inhibitor for your application, assume the enclosure volume to be protected is greater than calculated if (1) cabinet doors are opened frequently, (2) cabinet is located in an extremely corrosive area and/or (3) cabinet length divided by depth is greater than four. AHCI1DV

Foam device protects one cubic foot (28 liters) of enclosure volume for approximately one year.

Size: .25 x 1.25 x 3.00 in. (6 x 32 x 76 mm) AHCI5E

Emitter protects 5 ft.³ (142 liters) of enclosure volume for approximately two years from the date of manufacture. Emitters contain additional red metal (non-ferrous) inhibitors. Size: 2.31 in. (diameter) x 0.81 in. (high) (59 mm x 21 mm) AHCI10E

Emitter protects 10 ft.³ (283 liters) of enclosure volume for approximately two years from the date of manufacture. Emitters contain additional red metal (non-ferrous) inhibitors. Size: 2.31 in. (diameter) x 1.38 in. (high) (59 mm x 35 mm) AHCI60R

Tape protects 60 ft.³ of enclosure volume per roll. Use approximately 2.50 in. (63 mm) of tape per cubic foot (28 liters) of enclosure volume to be protected. Each roll of tape is packaged individually in a resealable bag. Size: .25 in. x .75 in. x 12.00 ft. (6 mm x 19 mm x 3.6 m)

AHCI240R

Tape protects 240 ft.³ of enclosure volume per roll. Use approximately 1.00 in. (25 mm) of tape per cubic foot (28 liters) of enclosure volume to be protected. Each roll of tape is packaged individually in a reseatable bag. Size: .25 in. x 2.00 in. x 20.00 ft. (6 mm x 51 mm x 6.1 m)

AHCI238S

Spray is a non-conductive, nonflammable, vapor-phase film and is non-toxic. It has essentially neutral pH value. Application provides instant protection against corrosion. Spray is water soluble and can be easily flushed away with water if desired. This product should be kept from freezing and has a shelf life of 2+ years in normal warehouse conditions.

BULLETIN: A80

Standard Product

Catalog Number	Enclosure Volume Protected (ft. ³)	Enclosure Volume Protected (liters)	Package Qty.
AHCI1DV	1	28.32	50
AHCI5E	5	141.6	25
AHCI10E	10	283.2	12
AHCI60R	60 per roll	1699 per roll	3
AHCI240R	240 per roll	6797 per roll	1
AHCI238S	Corrosion Inhibitor Spray	Corrosion Inhibitor Spray	6

Metal Protection Chart

Metal	Protected by Chemical	Unprotected by Chemical
Aluminum	Marked reduction of surface attack; no pitting	Severe surface attack; tarnish; pitting
Brass ^a	Decreased tarnish; very minor surface attack	Surface discoloration; pitting
Steel, Iron	No change	Severe corrosion
Copperª	Slight staining	Heavy corrosive attack
Zinc Plate	Slight discoloration	Severe corrosion
Tin Plate	Slight discoloration	Moderate corrosive attack

^a AHCI5E and AHCI10E emitters are recommended for these materials

Hoffman

EPOXY PATCH KIT



Applications include sealing rivets, bolts, metal joints, seams and welds, cement cracks, pipe couplings, joints and tees. Each kit has two tubes of material, application instructions and a mixing stick. When the resin and hardener are mixed, a gray epoxy is formed which cures at room temperature, has high adhesion and will not sag. It is resistant to oils, acids and chemicals.

BULLETIN: A80

Catalog	Number
A307	

Epoxy Patch Kit

TOUCH-UP PAINT



Hoffman touch-up paint is used to repair the finish of enclosures and panels. Furnished in 12-oz. spray cans.

BULLETIN: A80, DACCY, P20

Catalog Number	Color
ATPWE	Hoffman #60 White
ATPW	RAL 9003 Signal White
ATPTW	RAL 9016 Traffic White (S094)
ATPPW	RAL 9010 Pure White
ATPBS	F63VXW8736 SW Cream
ATPC	RAL 9001 Cream
ATPOW	RAL 1013 Oyster White
ATPGW	RAL 9002 Gray White (IH148)

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TR00	
TPOG RAL 6003 Olive Green	
TPMGN PSPL350001 Munsell Green	
TPMB #2.5Y 5/2 Munsell BrownB	
TPB9005 RAL 9005 Black	
TPB7021 RAL 7021 Black	
TPBL Black Lava (S109)	
TPBM RAL 9005 (Jet Black (T009)	
TPJB RAL 9005 Jet Black (S067)	

TOUCH-UP PAINT PENS



Hoffman touch-up paint pens are used to repair the finish of enclosures and panels. Furnished in .33-oz. pens.

BULLETIN: A80

Catalog Number	Paint Color
ATPG7035LP	RAL 7035 Light Gray
ATPW60HGP	Hoffman #60 White
ATPG20GLP	ANSI 61 Gray

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