

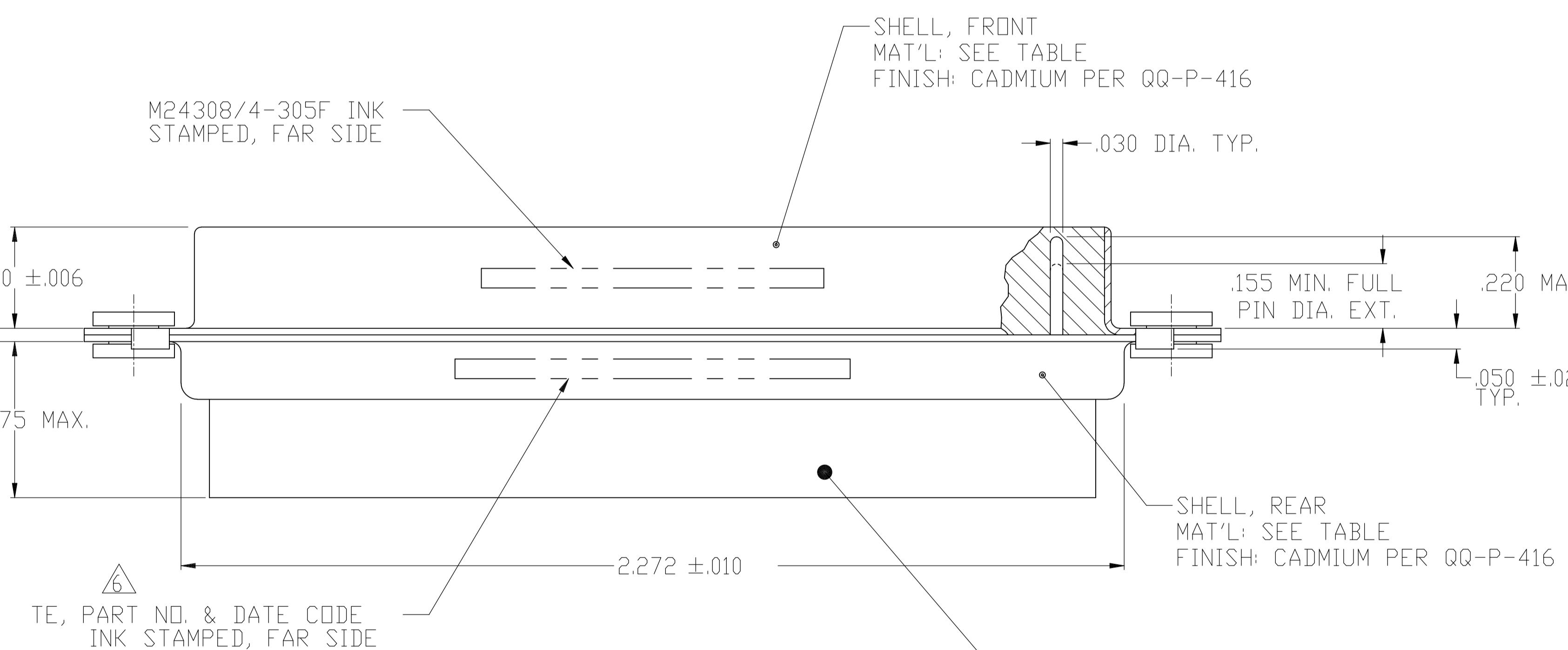
1. THIS PLUG IS DESIGNED TO CONFORM TO THE LATEST ISSUE OF MIL-C-24308  
2. MAX WIRE INSUL. TO BE USED WITH THIS PLUG IS .068 DIA.

3. STAINLESS STEEL RETENTION CLIPS ARE INCLUDED IN INSERTS.  
4. PACKAGE STAMPED M 24308/4-327F.

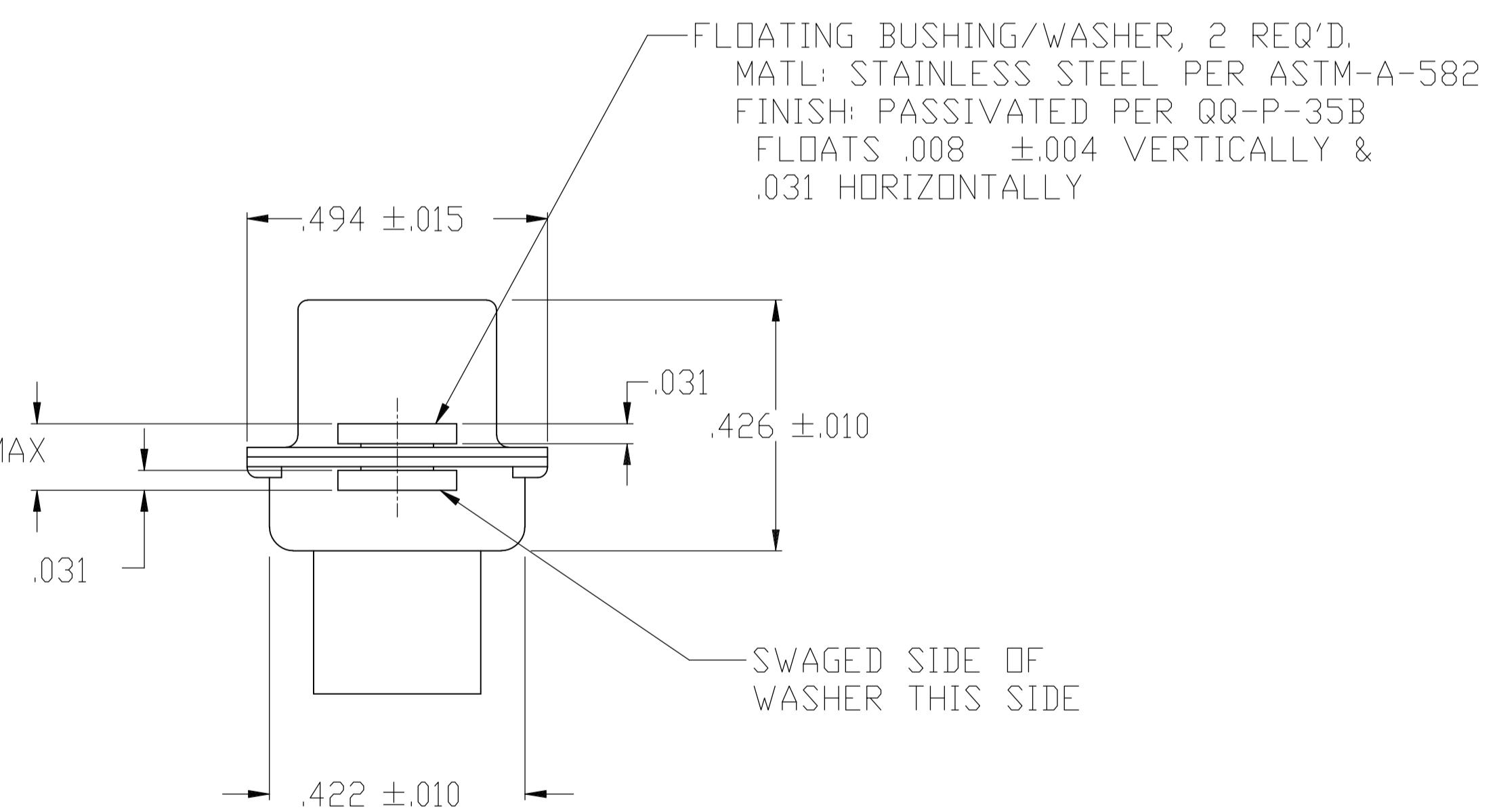
5. THIS PLUG WILL ACCEPT SIZE 20 PIN CONTACT M24308/11 OR AMP # 205089

6 TE PART NO. STAMPED ON CONNECTOR REPRESENTS KIT NUMBER WITH CONTACTS

7 UL/CSA DESIGNATION STAMPED IN THIS AREA.



INSERT ASSY  
MATERIAL PER MIL-DTL-24308



OBSOLETE	BRASS	205414-2
STEEL PER ASTM-A-109		205414-1
SHELL MAT'L	TE PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		12-SEP-87	12-OCT-87	TE Connectivity
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC	± -	0 PLC	12-OCT-87	NAME
1 PLC	± -	1 PLC	12-OCT-87	SIZE
2 PLC	± -	2 PLC	AMPLI	PLUG FOR PIN CONTACTS HI-DENSITY HDM-20 CONNE
3 PLC	± .005	3 PLC	PRODUCT SPEC	SIZE 4 (37 POSN) SERIES 109 WITH FLOAT BUSHINGS
4 PLC	± -	4 PLC	APPLICATION SPEC	-
MATERIAL		FINISH	WEIGHT	RESTRICTED TO
			A1 00779	C=205414
			CUSTOMER DRAWING	SCALE 1:1 SHEET 1 OF 1 REV N

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