

# 75 Tape

# Double-Coated Polyester Film With Rubber Adhesive

### **Data Sheet**

#### **Product Description**

3M<sup>™</sup> 75 Tape is a double-coated 1-mil polyester film with rubber thermosetting adhesive.

- 1.0-mil polyester film backing
- · Rubber thermosetting adhesive
- Supplied on 3 inch cores

Like all 3M insulating tapes, 3M 75 Tape is available in standard and custom widths and lengths. Standard length is 36 yards.

- Widths from 1/4" to 15.5
- Longer lengths up to several times normal length, dependent upon width. Check with Customer Service.

#### **Applications**

**Typical Values** 

3M 75 Tape is especially suited for use in bonding applications requiring a positive insulation barrier.

#### Properties

| Adhesive                                     | Rubber Thermosetting    |  |
|----------------------------------------------|-------------------------|--|
| Backing                                      | Polyester Film          |  |
| Backing Thickness <sup>1</sup>               | 1.0 Mil                 |  |
| Total Thickness                              | 3.8 mils/0.096mm        |  |
| Color                                        | Yellow                  |  |
| Temperature Class                            | 130°C /266°F            |  |
| Dielectric Breakdown <sup>1</sup>            | 6500 Volts              |  |
| Insulation Resistance <sup>1</sup> (megohms) | >1 x 10 <sup>6</sup>    |  |
| Breaking Strength <sup>1</sup>               | 25 lbs./in. (44 n/10mm) |  |
| Elongation <sup>1</sup> (% at break)         | 100                     |  |
| Electrolytic Corrosion Factor <sup>2</sup>   | 1.0                     |  |
| Adhesion to Steel <sup>1</sup>               | 45 oz./in. (4,9 n/10mm) |  |

\* Footnote: 1. Test method ASTM D 1000

2. 3M Test Method-Available on request

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