

SPECIFICATION

FOR
AUSTRALIAN/NEW ZEALAND POWER SUPPLY CORDSET (PB FR)
CORD : CIRCULAR ORDINARY V-75 3X1.00mm²
PVC LEAD FREE

CUSTOMER : ELEMENT14 PTE LTD

CUSTOMER'S PART NO. : AU1ØLS3/V1625

VOLEX'S SPEC. REF. NO. : 142106


ISSUE No. : 001

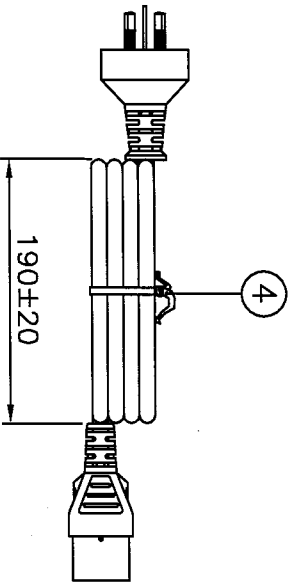
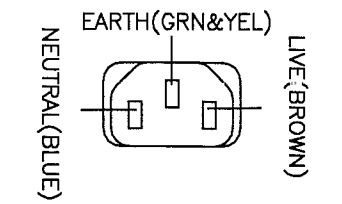
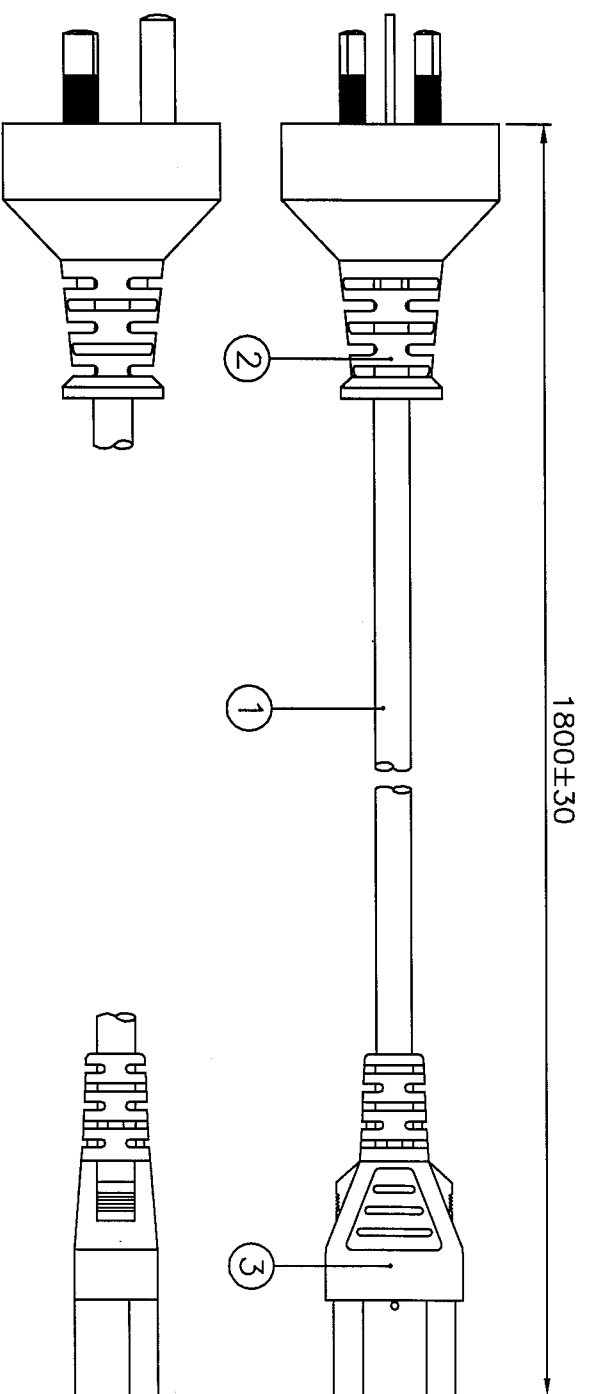
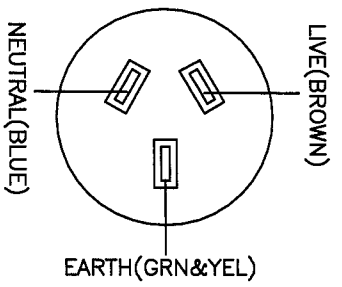
DATE : 07TH JANUARY 2014

CUSTOMER APPROVED :

APPROVED BY :	
SIGNATURE :	
APPROVED DATE :	
No. OF PAGES :	

Volex (Asia) Pte Ltd
35 Tampines St. 92
Singapore 528880
Tel : (65) 6788 7833
Fax : (65) 6788 7822





APPROVED SOURCE FOR CABLE
1. BAO HING(SHENZHEN).

NOTE :

1. ALL DIMENSIONS IN mm.
2. THE CORD SHALL COMPLY WITH AS/NZS 3191.
3. THE MOLDED PLUG SHALL COMPLY WITH AS/NZS 3112.
4. THE MOLDED CONNECTOR SHALL COMPLY WITH AS/NZS 60320.1.
5. THIS PART CAN BE MANUFACTURED AT ANY LOCATION WHICH HAS SAFETY APPROVAL.

S/N	DESCRIPTION	ITEM NUMBER	QTY
4	6" PE TIE BLK	6310C56	1
	IP60G NL7976B BLK	4100115	-
3	MOLDED CONNECTOR V1625 (10A 250V)	V1625	1
	IP60G NL7976B BLK	4100115	-
2	MOLDED PLUG AU10LS3 (10A 250V)	AU10LS3	1
1	CIRCULAR ORDINARY V-75 3X1.00 BLK LF	1320083	1

TITLE : AUSTRALIAN/NEW ZEALAND POWER SUPPLY CORPSET (PB FR)		SCALE : N.T.S.
CUSTOMER : ELEMENT14 PTE LTD		PAGE : 1/1
CUSTOMER PART NUMBER : AU10LS3/V1625		
Reference Number : 142106 (SG01-012-14)	ISSUE	001
SALES : <i>Ben</i>	QA : <i>Ben</i>	
ENGRC : <i>harry</i>	CHECKED BY : <i>harry</i>	
DATE : 08/01/14	DATE : 08/01/14	DATE : 08/01/14
DATE : 08/01/14	DATE : 07/01/14	
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REV.	DESCRIPTION	DATE
F	REMOVE INSULATION COLOR 'BLUE, BROWN'	12/04/07
F	BLK' FM. REV. E PER SAA STANDARD.	12/04/07
G	UPDATE VALUES PER PRODUCT SAFETY.	07/04/09
G	CHANGE CABLE TYPE ON THE TITLE.	07/04/09

1. PVC FLEXIBLE CORD

1.1 SCOPE

This specification shall be in accordance with AS/NZS 3191.

1.2 CONSTRUCTION

CONDUCTOR	ANNEALED COPPER WIRE
INSULATION	PVC (BLUE, BROWN, GREEN&YELLOW)
JACKET	PVC

ITEM	UNIT	SPEC. VALUE
TEMPERATURE RATING	°C	75
RATED VOLTAGE	V	250/440
NO. OF CORE	NO.	3
CONDUCTOR NOMINAL AREA	mm ²	1.00
MIN. AVE. THICKNESS OF INSULATION	mm	0.60
MIN. THICKNESS AT ANY POINT OF INSULATION	mm	0.44
MIN. AVE. THICKNESS OF JACKET	mm	0.80
MIN. THICKNESS AT ANY POINT OF JACKET	mm	0.58
OVERALL DIAMETER OF JACKET (REF.)	mm	7.60
VOLTAGE TEST ON COMPLETED CORE TO CORE	-	3000 V for 5 mins
CABLE IMMERSED IN WATER	ALL CORES CONNECTED	-
	TOGETHER AGAINST WATER	-
VOLTAGE TEST ON INDIVIDUAL CORES	-	1500 V for 5 mins
IMMERSED IN WATER 20±5°C, 24 HRS	-	-
CONDUCTOR RESISTANCE TEST (20°C)	Ω/km	≤19.5
INSULATION RESISTANCE TEST (20°C)	MΩ/km	>40
INSULATION RESISTANCE TEST (75°C)	MΩ/km	>0.02

TITLE : CABLE SPECIFICATION

AUSTRALIAN/NEW ZEALAND APPROVED POWER SUPPLY CABLE
 ▲ CIRCULAR ORDINARY 3X1.00mm²

APPROVED BY : <i>Henry Wong</i>	CHECKED BY : <i>Wong</i>	DRAWN BY : HONGYAN	REVISION : G
DATE : 02/04/09	DATE : 07/04/09	PAGE : 1/1	

SPEC No. : CS-001SA

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Voltek (Asia) Pte Ltd

CABLE MARKING

BAO HING(SHENZHEN)

:- ORDINARY DUTY GTS-A-3 250/440V 3X1.0mm² V-75 N14586
 BAOHING LF

REV.	DESCRIPTION	A	INITIAL RELEASE:	20/03/09
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DRAWN	HONGYAN	20/03/09	FILENAME: CABLE MARKING/	BAO HING/CABLE	25/03/09	OWNER/CREATOR	HONGYAN	25/03/09	OWNER/CREATOR	25/03/09	OWNER/CREATOR	25/03/09
CHECK												
APPR												
SCALE												
N.T.S.												
REV.												
A												
REFERENCE :												
CIRCULAR ORDINARY 3X1.00mm ² -LF												
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TITLE : CABLE MARKING (SAA)												
Voltek (Asia) Pte Ltd												

2. PLUG

2.1. SCOPE

The plug shall be in accordance with AS/NZS 3112.

2.2. CONSTRUCTION

The plug construction shall comply with our catalogue No: AU10S2, AU10S3, AU10SC3, AU20S3, AU10VS3, AU15S3, AU10BS2, AU10VJS3, AU10DS3, AU10DJS3, AU10SF2, VPAU10S3, DS10US3, WA10S3, APU10S2, APU10S3, DS10ES2, MFAU10S2, AU10LS2, AU10LS3, AU10LSF2, WA10LS3, AU20LS3, VPAU10LS3 & VPAU10LS2.

2.3. CHARACTERISTICS

NO.	TEST ITEM	SPECIFICATION REQUIREMENT	ACCEPTANCE CRITERIA
1.	Insulation resistance test	This test is measured with a D.C 500V between live poles, live poles and earth, live poles and surface and for plug with insulated pins, insulated sleeve and live pins.	Min. 5 M Ohm
2.	High Voltage test	A voltage of 1000V a.c. is applied for 1 min between poles and between live and earth poles. Voltage of 3500V a.c. is applied for 1 min between live poles and surface. For plug with insulated pins, a voltage of 1250V a.c. is applied for 1 min between sleeves and live pins	There shall not be any break down in voltage or flash over.
3.	Flexible cord anchorage test	The cord is subjected to a pull force of 110N. The force is applied over an interval of 10sec., and then maintained for further 10sec., and release. It is performed 3 times. (70N is used for 0.5mm ² conductor)	No damage to the strain relief and the connection of conductor to the pins must be intact.
4.	Tumbling test	The samples are drop from a height of 50cm onto a steel plate(3mm thick) for a total of 1000 times. The pins are inspected and straightened every 100 times.	No damage. Bending of pins is ignored
5.	Temperature rise test	An alternating current of 1.1 times of the rated current of the plug is passed through the plug from a socket for 1 hour.	The rise in temperature of the terminals shall not exceed 45 K.
6.	Secureness of pins (movement of pins)	The plug is conditioned at a temperature of 40±1°C for 1 hour. A force of 18±1N is then applied perpendicular to the pins in 2 directions in succession for 10 sec. The test is conducted at 40±1°C.	The maximum deflection of the pins shall not exceed 2.0mm after 5 min.

TITLE: AUSTRALIAN/NEW ZEALAND PLUG	REFERENCE:	REV:
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	CHECK: [Signature]	W: [Signature]
	03/08/13	5/8/13
	03/08/13	

REV	DESCRIPTION	DATE
V	ADD IN CATALOGUE NO. MFAU10S2; CHANGE TEST RESULT TO ACCEPTANCE CRITERIA;	16/02/13
W	ADD IN CATALOGUE NO. AU10LS2, AU10LS3, AU10LSF2, WA10LS3, VPAU10LS3 & VPAU10LS2 PER ECN008-13-A	03/08/13

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REFERENCE: Voltek (Asia) Pte Ltd	
DRAWN: HONGYAN 03/08/13	CHECK: <i>[Signature]</i> 03/08/13
APPR: <i>[Signature]</i> W	5/8/13
TITLE: AUSTRALIAN/NEW ZEALAND PLUG	

NO.	TEST ITEM	SPECIFICATION REQUIREMENT	ACCEPTANCE CRITERIA
7.	Secureness of pins (fixing of pins)	The plug is conditioned at a temperature of 50±2°C for 1 hour. The test is then carried out at 50±2°C where 60±0.6N force is applied inwards (pushing) the pins for 10 min. It is then subjected to a pull of 60±0.6N force from the pin for 10 min.	The pins shall not be displaced (either inward or outward) by more than 2.4mm or the pins shall return to within 0.8mm of its nominal length within 5 min.
8.	Attachment of insulated cores	The jacket of the cord is removed all the way back to the plug exposing the inner core. A pull of 110±1N is applied between the pins and the inner cores for 10sec, and then released.	The inner core must remain or no conductor strands part from the pins.
9.	Attachment of sheathing	The jacket of the cord is slit approx. 25mm from the cord entry with all conductors and cores severed. A force of 130±1.3N is applied between the pins and free end of the jacket for 10sec, and then released.	The insulated cores shall not be exposed at the cord entry of cord guard.
10.	Attachment of conductors	Unmoulded samples are tested. A pull of 85±0.9N is applied between the pin and the attached conductor for 1 min.	No conductor strands shall be completely parted from the pin.
11.	Attachment of flexible cord (Bending test)	The sample shall be loaded with a weight of 10N for 0.75mm ² or 20N for 1.00mm ² and bigger and the oscillating member shall be moved backward and forward through an angle of 90° (45° on either side of the vertical) the number of flexing being 10,000 and the rate of flexing 60 per min.	The sample shall show no damage. Insulation of the flexible cord shall not have been damaged and not more than 10% of the number of strands of each conductor shall have broken.
12.	Glow wire test	The tip of the glow wire heated electrically to 750°C shall be applied at the portion between the current-carrying pins for a period of 30s.	Any flame and glowing shall extinguish within 30s after the removal of the glow-wire. There shall be no ignition of the tissue paper nor scorching of the board.

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REFERENCE: REV: W APPR: [Signature] CHECK: [Signature] DRAWN: HONGYAN	TITLE: AUSTRALIAN/NEW ZEALAND PLUG 03/08/13 02/08/13 5/8/13
Volex (Asia) Pte Ltd	

NO.	TEST ITEM	SPECIFICATION REQUIREMENT	ACCEPTANCE CRITERIA
13	Pressure test at high temperature on insulated pins (For plug with insulating pins only)	A blade with a force of 2.5N is applied on the sleeve of the pins for 2 hours in a temperature of 160±5°C. The sample is then cooled in cold water to bring it to room temperature within 10s.	The thickness of the sleeve at the point of impression shall not have been reduced by more than 50%.
14	Static damp heat test (For plug with insulating pins only)	The plug is subjected to two damp heat cycles in accordance with IEC 60068-2-30 as specified; Db (12 + 12h cycle), 95% relative humidity, lower temp. 25 ± 3°C and upper temp. 40°C. After this treatment and after recovery to room temp., the plug shall be subjected to: (a) Insulation resistance test (b) High voltage test (c) Abrasion test	(a) Min. 5 Mohm. (b) No breakdown in voltage or flash over. (c) No damage to the sleeve.
15	Low temperature test (For plug with insulating pins only)	The plug is maintained at -15±2°C for at least 24 hours and then returned to room temperature.	The sample shall pass the test of insulation resistance (item 1), high voltage test (item 2) and abrasion test (item 17)
16	Impact test at low temperature (For plug with insulating pins only)	A mass of 100±1g shall be made to fall at a height of 100mm on the sleeve at a temperature of -15±2°C. The whole set-up shall have been maintained at the testing temperature for at least 24 hours prior to the test. 4 impacts shall be made on different parts of the sleeves. The plug is than allowed to come back to room temperature.	No crack on the material shall occur.
17	Abrasion test (For plug with insulating pins only)	The pin of sample slopes downwards at angle of 10° to the horizontal. The sample is loaded with a force of 4N on the pin. The number of movement is 20,000 and the length of pin subjected to abrasion is approx. 7mm over the insulating collar.	No damage to the sleeve.
18	Pin Bending Test (For plug with insulating pins only)	The live and neutral pins are tested individually in which the pins are forced towards the centroid of the plug and then back to the starting point. The force is applied perpendicular to the pin and at a distance of 14+/-0.5mm from the face of the plug. The distance of travel from the start to the end shall be 7.5mm. The speed of deflection shall be a max of 50mm/s. The pins shall be for 20 complete cycles.	The pins shall not be broken off.

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Volvox (Asia) Pte Ltd	
TITLE: AUSTRALIAN/NEW ZEALAND CONNECTOR	REFERENCE:
DRAWN: HONGYAN 30/03/13	CHECK: <i>[Signature]</i> 01/04/13
APPR: <i>[Signature]</i> 2/4/13	REV: AK

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
1.	Moisture resistance test	Samples are kept in a humidity cabinet containing air with a relative humidity between 91 to 95% and a temperature of 20°C-30°C for a duration of 48 hours.	No damage
2.	Electric strength test	Voltagess of 4000V±60V and 2000V±60V, with min. trip current of 100mA is applied for 60s±5s between current-carrying contact and body and between each contacts respectively after the moisture resistance tests.	No Flashover and breakdown
3.	Insulation resistance test	This test is measured with a D.C 500V after the moisture resistance test. Readings are taken after 60s ± 5s of application of voltage.	Min. 5 M Ohm
4.	Withdrawal force test	i) Min. 1.5N (2N for 16A) - A single pin made to the minimum dimension is inserted into the connector. The pin, together with the weight should exert a force of 1.5N (2N for 16A connector). Each individual pole of the connector is tested separately. ii) Max. 50N (60N for 16A) - Insert and withdraw the connector from a socket having pin dimension to the maximum and shroud dimension to the minimum for 10 times. The connector is then inserted again into the socket hang with a total weight of 50N(60N for 16A). The weight consist of a principal weight which is 90% of the total weight and a supplementary weight of 10%. The test is repeated for hot connector with temperature of 120°C±2°C on the pins.	i) The pin with the weight should not be withdrawn from the connector for more than 3 seconds. ii) The connector shall be withdrawn from the socket. If not the supplementary weight is lifted from a height of 5cm and drop. The connector must be withdrawn. The test is repeated after temperature rise test.

3.3. CHARACTERISTICS

"ALL Connectors complying to Standard Sheet C5, C13, C15, C15A, C17 & C19"
 VAC19H, V1625H, APC13FH & APC13HC.
 DLC5U3, DLC5E3, V1625AT, APC5SF, APC13H, VCC13, VAC17A, VCC5S,
 VAC5AR, VAC13A, VAC13S, V1625BS, V1625LA, VAC13KS, SOCS5, VAC19KS,
 APC5M, APC5S, APC5A, APC5SM, DLC5A3, VSCC15, PIC17S, APC13F, APC13G,
 VAC17S, VAC19, VSCC13, APC13S, VSC19, VAC19A, VAC5S,
 The connector construction shall comply with our catalogue No: V1625, V1625A,

3.2. CONSTRUCTION

The connector shall be in accordance with Australian Standard AS/NZS 60320.1, approval and test specification - appliance couplers

3.1. SCOPE

3. CONNECTOR

REV	DESCRIPTION	DATE
AJ	ADD IN CATALOGUE NO. APC13HC.	09/07/12
AK	CHANGE TEST RESULT TO 'ACCEPTANCE CRITERIA'.	30/03/13

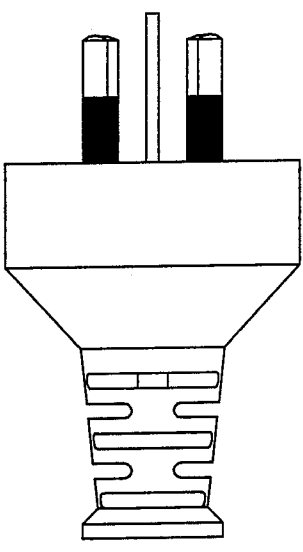
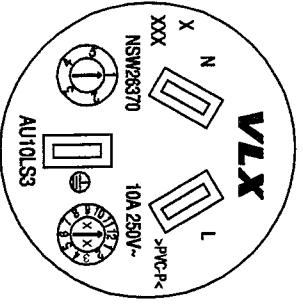
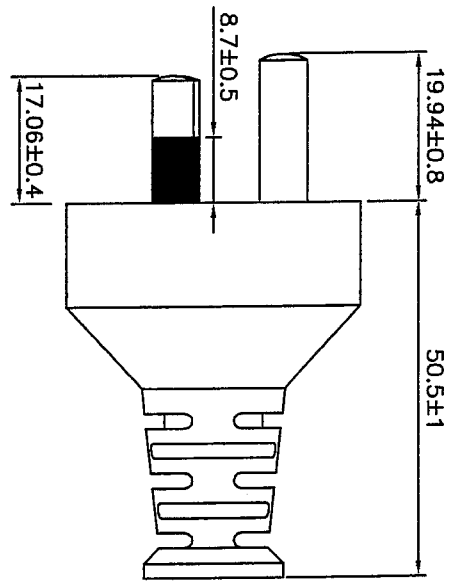
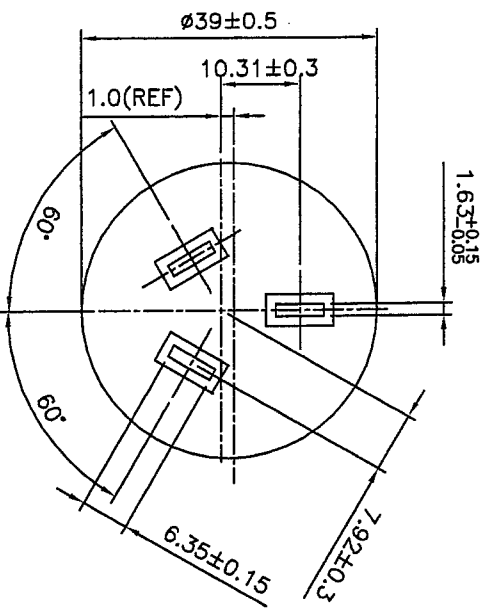
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REFERENCE: REV: AK APPR: <i>[Signature]</i> CHECK: <i>[Signature]</i> DRAWN: HONGYAN 30/03/13	TITLE: AUSTRALIAN/NEW ZEALAND CONNECTOR
Volvex (Asia) Pte Ltd	

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
5.	Glow wire test	Glow wire is applied for 30s - 750°C on inserts and housing retaining contacts - 650°C on elsewhere.	Flame (if any) shall be self-extinguished within 30s upon the removal of the glow wire and molten droplets shall not ignite paper.
6.	Bending test	The sample shall be loaded with a weight of 10N for 0.75mm ² or 20N for 1.00mm ² or bigger and the oscillating member shall be moved backward and forward through an angle of 90°(45° on either side of the vertical) the number of flexing being 20,000. A rated current is applied. For round cord, the sample is turned 90 degree around the axis of cable after 10,000 cycles. The flexing is further completed in this axis. Flat cable is flexed only along the bigger axis of the cable.	There shall be no complete breakage of any of the conductors. Broken conductor shall not have pierced the insulation.
7.	Tumbling test	The sample is dropped from a height of 50cm onto a steel plate(3mm thick) for a total of 500 times.	No damage to impair further use of connector.
8.	Breaking Capacity test	The connector is connected and disconnected 50 times (100 strokes) with the inlet at a rate of 30 strokes per minute with 275V and 1.25 times of rated current.	No flashover or sustained arcing during the test and no damage to impair further use of connector.
9.	Normal operation test	Test is similar to breaking capacity except that the test voltage is 250V with the connector connected and disconnected with the inlet for 1000 times (2000 strokes) with rated current and 3000 times (6000 strokes) without current.	Withstand electric strength at 1500V for 1 min, and show no damage
10.	Temperature rise test	An alternating current at 1.25 times rated current is passed through the current carrying contacts for 1 hour. This is repeated for connector with earth contact passing current between earth and each of the current carrying contacts.	The temperature rise shall not exceed 45K.
11.	Cord-anchorage test	The cord is subjected to pulls of 50N(2.5A) or 60N(others) for 100 times each time for 1 sec. without jerk. Thereafter the cord is subjected for 1 min. to a torque of 0.15Nm(0.75mm ²) or 0.25Nm(others).	The cord shall not be damaged and shall not be displaced by more than 2mm.

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TITLE: AUSTRALIAN/NEW ZEALAND CONNECTOR	DRAWN: HONGYAN 30/03/13 CHECK: <i>[Signature]</i> 01/04/13 APPR: <i>[Signature]</i> 2/4/13 REV: AK

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
12.	Heat deformation test	Samples are kept for 1 hour in a heating cabinet at temperature of 100±2°C.	No damage to impart further use of connector.
13.	Heat pressure test	A pressure of 20N is applied at a temperature of 100°C ± 2°C for 1 hour.	No damage to impart further use of connector.
14.	Aging test	The samples are kept for 168 hours in a heating cabinet at a temperature of 80±2°C.	No damage & marking shall be legible.
15.	Ball pressure test	A ball of 5mm in diameter is applied on the connector with the following temperature with 20N force for 1 hour. i) 125°C for hot connectors. ii) 125°C for parts retaining current carrying parts and earth circuit. iii) 75°C for other parts for cold connector. The connector is then cooled down to room temperature with cold water.	The diameter of the impression shall not exceed 2mm.

REV.	DESCRIPTION	DATE
A	INITIAL RELEASE.	03/08/13



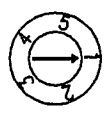
MARKING DETAILS :

NOTES :

- 1.) ALL DIMENSIONS IN mm.
- 2.) X - CAVITY NO.(OPTIONAL)
- 3.) XXX - MANUFACTURING LOCATION.
- 4.) YEAR & MONTH & WEEK CODE INSERT :



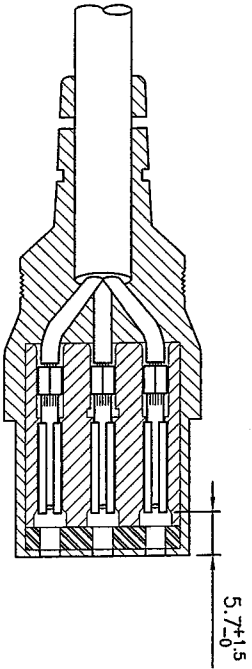
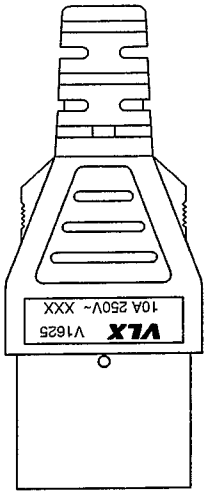
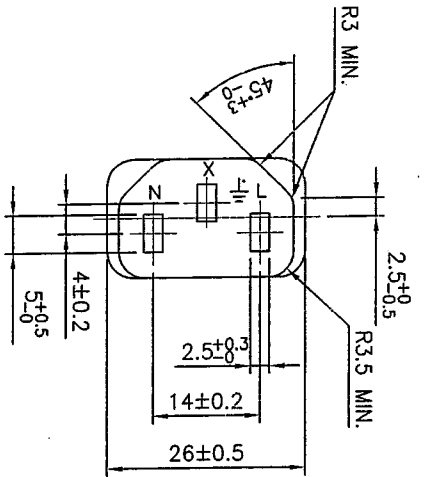
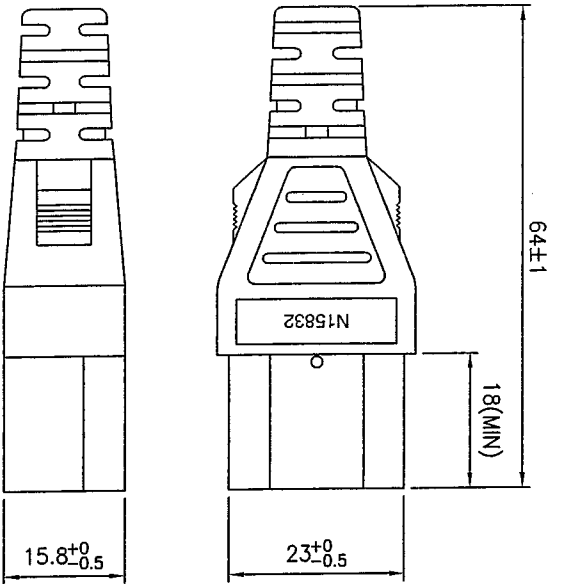
YEAR X X
2013 = 1 3
2014 = 1 4



1 ~ 5 - week of the month

HG	HENG GANG (CHINA)	X	DRAWN	HONGYAN	03/08/13	FILE NAME :	A-PLUG/SM	TITLE :	MOLDED PLUG
SM1	ZHONGSHAN (CHINA)	X	CHECK	<i>[Signature]</i>	03/08/13	/GENERAL/	AUTOLSS3-NM-SM	(YEAR, MONTH & WEEK CODE)	AUTOLSS3
VH	HANOI (VIETNAM)	X	APPR	<i>[Signature]</i>	5/8/13	N.T.S.			
B	BATAM (INDONESIA)	X	REV	A	SCALE				
VC	CHENNAI (INDIA)	X	REFERENCE :	AUSTRALIAN & NEW ZEALAND APPROVAL					
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REV.	DESCRIPTION	DATE
M	UPDATE FORMAT AS SHOWN. REMOVE THE CLOSED FACTORY FM. MANU.	03/11/06
N	REMOVE THE CLOSED FACTORY FROM MANU. LOCATION MARK.	14/07/09



- NOTE :
- 1.) ALL DIMENSIONS IN mm.
 - 2.) X - CAVITY NO. (OPTIONAL)
 - 3.) XXX - MANUFACTURING LOCATION.

HG	HENG GANG (CHINA)	X	DRAIN	CONGFANG	14/07/09	FILE NAME :	TITLE :	
SM1	ZHONGSHAN (CHINA)	X	CHECK	<i>heng</i>	<i>17/07/09</i>	A-CONNECTOR/ SM/GENERAL/ V1625-SM	MOLDED CONNECTOR V1625	
VH	HANOI (VIETNAM)	X	APPR	<i>WAT</i>	<i>20/7/19</i>	N.T.S.		
E	BATAM (INDONESIA)	X	REV.	N	SCALE			
VC	CHENNAI (INDIA)	X	REFERENCE :					
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[17621 10 B1](#) [2111H](#) [17660 10 C3](#) [17660-BLK-C3](#) [17251](#) [17612-BLK-B1](#) [X-150708A](#) [17962 10 C3](#) [9415-10-15](#) [17447-10-S2](#) [VL-](#)
[0836-14-300](#) [2116H 10 C3](#) [17504A 10 B1](#) [17501-BLK-C3](#) [17970 8](#) [17238 10 B1](#) [17238-BLK-B1](#) [17746 10 B1](#) [17600 10 C3](#) [40230 8](#)
[17625 10 B1](#) [17615-10-C3](#) [17968 8](#) [17515](#) [17020A 8 S2](#) [17508A 10 B1](#) [17523](#) [6483](#) [6482](#) [6479](#) [17635 10 S2](#) [17635-BLK-S2](#) [17510A 8 B1](#)
[17510A-GRY-B1](#) [X-4203045A](#) [17025A-GRN](#) [2131H-BLK-C3](#) [2131H 10 C3](#) [40335 10](#) [17509A-BLK-B1](#)