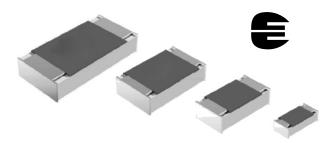
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# **Precision Thin Film Chip Resistors**



Thin film flat chip resistors combine the proven reliability of the professional products with an advanced level of precision and stability. Therefore they are perfectly suited for applications in the fields of test and measuring equipment together with industrial and medical electronics.

#### **FEATURES**

- Approved to EN 140401-801
- Low TCR: ± 10 ppm/K to ± 25 ppm/K



- Precision tolerance of resistance:
   ± 0.1 % and ± 0.25 %
- Superior overall stability: Class 0.1 and 0.25
- Lead (Pb)-free solder contacts
- Waste gas resistance verified by ASTM B 809
- Material categorization: For definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

#### APPLICATIONS

- Automotive
- · Test and measuring equipment
- Medical equipment
- Industrial equipment

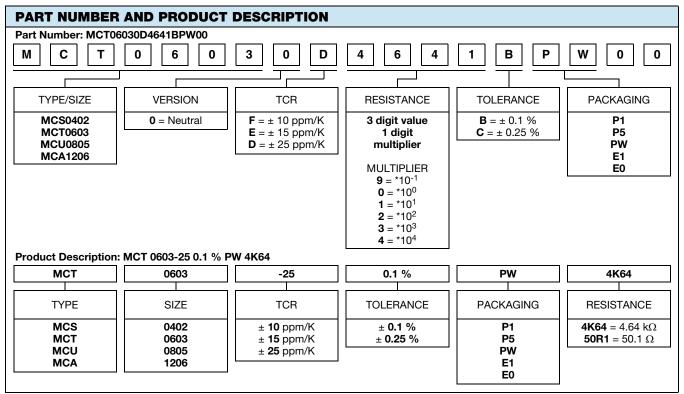
	MOC	0400	MOT	0000	MOLL	0005	MOA	1006
		0402		0603		0805	MCA 1206	
Imperial size	04	02	06	03	08	05	12	06
Metric size code	RR10	005M	RR16	M806	RR20	012M	RR32	216M
Resistance range	100 Ω to	221 kΩ	39 Ω to	511 kΩ	39 Ω to	$1.5~\mathrm{M}\Omega$	39 Ω to	ο 2 ΜΩ
Resistance tolerance				± 0.25 %	; ± 0.1 %			
Temperature coefficient			± 25 p	opm/K; ± 15 p	pm/K; ± 10 p	pm/K		
Operation mode	Precision	Standard	Precision	Standard	Precision	Standard	Precision	Standard
Rated dissipation, $P_{70}^{\ (1)}$	0.016 W	0.063 W	0.032 W	0.1 W	0.050 W	0.125 W	0.1 W	0.25 W
Operating voltage, U <sub>max.</sub> AC/DC	12.5 V	50 V	25 V	75 V	35 V	150 V	50 V	200 V
Permissible film temperature, $g_{\rm F}$ max.	85 °C	125 °C	85 °C	125 °C	85 °C	125 °C	85 °C	125 °C
Operating temperature range	- 10 °C to 85 °C	- 55 °C to 125 °C	- 10 °C to 85 °C	- 55 °C to 125 °C	- 10 °C to 85 °C	- 55 °C to 125 °C	- 10 °C to 85 °C	- 55 °C to 125 °C
Max. resistance change at $P_{70}$ for resistance range, $ \Delta R/R $ max., after:	100 Ω to	) 221 kΩ	39 Ω to	511 kΩ	39 Ω to	1.5 ΜΩ	39 Ω to	ο 2 ΜΩ
1000 h	≤ 0.1 %	≤ 0.2 %	≤ 0.1 %	≤ 0.2 %	≤ 0.1 %	≤ 0.2 %	≤ 0.05 %	≤ 0.1 %
8000 h	≤ 0.2 %	≤ 0.4 %	≤ 0.2 %	≤ 0.4 %	≤ 0.2 %	≤ 0.4 %	≤ 0.1 %	≤ 0.25 %
225 000 h	≤ 0.5 %	≤ 1.0 %	≤ 0.5 %	≤ 1.0 %	≤ 0.5 %	≤ 1.0 %	≤ 0.25 %	≤ 0.5 %
Specified lifetime	225 (	000 h	225 (	000 h	225 (	000 h	225 (	000 h
Insulation voltage:								
1 min; $U_{ins}$	75	i V	10	0 V	200 V		300 V	
Continuous	75	i V	75 V		75 V		75 V	
Failure rate: FIT <sub>observed</sub>	≤ 0.1 x	10 <sup>-9</sup> /h	≤ 0.1 x	: 10 <sup>-9</sup> /h	≤ 0.1 x 10 <sup>-9</sup> /h		≤ 0.1 x 10 <sup>-9</sup> /h	

#### Note

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature is not exceeded.

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#### Note

• Products can be ordered using either the PART NUMBER or PRODUCT DESCRIPTION.

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE										
DES	CRIPTION		RESISTAN	CE RANGE						
TCR	TOLERANCE	MCS 0402	MCT 0603	MCU 0805	MCA 1206					
05 ///	± 0.25 %	100 Ω to 221 kΩ	$39~\Omega$ to $511~k\Omega$	39 $\Omega$ to 1.5 M $\Omega$	39 $\Omega$ to 2 M $\Omega$					
± 25 ppm/K	± 0.1 %	100 Ω to 221 kΩ	47 Ω to 511 kΩ	47 Ω to 1.5 <b>M</b> Ω	47 $\Omega$ to 2 M $\Omega$					
. 15 nnm/V	± 0.25 %	100 Ω to 150 kΩ	$39~\Omega$ to $332~\text{k}\Omega$	39 $\Omega$ to 1 M $\Omega$	39 $\Omega$ to 1.5 M $\Omega$					
± 15 ppm/K	± 0.1 %	100 Ω to 150 kΩ	47 Ω to 332 kΩ	47 Ω to 1 MΩ	47 Ω to 1.5 MΩ					
40	± 0.25 %	100 Ω to 130 kΩ	$39~\Omega$ to $221~k\Omega$	39 Ω to 511 kΩ	39 $\Omega$ to 1 M $\Omega$					
± 10 ppm/K	± 0.1 %	100 Ω to 130 kΩ	47 Ω to 221 kΩ	47 Ω to 511 kΩ	47 Ω to 1 MΩ					

### Notes

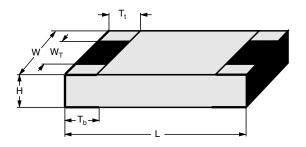
- Resistance values are available from the E96 and E192 series, other values are available on request.
- Resistance ranges printed in bold are preferred TCR/tolerance combinations with optimized availability.

PACKAGING						
TYPE	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER
MCS 0402	E1	1000			2 mm	180 mm/7"
10103 0402	E0	10 000			2 111111	100 111111/7
	P1	1000			4 mm	180 mm/7"
MCT 0603	P5	5000	Paper tape acc. IEC 60286-3			100 11111/1
	PW	20 000		8 mm		330 mm/13"
	P1	1000	type I	0 111111		180 mm/7"
MCU 0805	P5	5000	]			100 111111/7
	PW	20 000				330 mm/13"
MCA 1206	P1	1000				180 mm/7"
MCA 1206	P5	5000				100 11111/7

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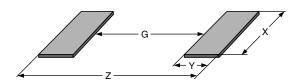
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### **DIMENSIONS**



DIMENS	DIMENSIONS AND MASS										
TYPE	H (mm)	L (mm)	W (mm)	W <sub>T</sub> (mm)	T <sub>t</sub> (mm)	T <sub>b</sub> (mm)	MASS (mg)				
MCS 0402	0.32 ± 0.05	1.0 ± 0.05	0.5 ± 0.05	> 75 % of W	0.2 + 0.1/- 0.15	0.2 ± 0.1	0.6				
MCT 0603	0.45 + 0.1/- 0.05	1.55 ± 0.05	0.85 ± 0.1	> 75 % of W	0.3 + 0.15/- 0.2	0.3 + 0.15/- 0.2	1.9				
MCU 0805	0.45 + 0.1/- 0.05	2.0 ± 0.1	1.25 ± 0.15	> 75 % of W	0.4 + 0.1/- 0.2	0.4 + 0.1/- 0.2	4.6				
MCA 1206	0.55 ± 0.1	3.2 + 0.1/- 0.2	1.6 ± 0.15	> 75 % of W	0.5 ± 0.25	0.5 ± 0.25	9.2				

## **SOLDER PAD DIMENSIONS**



RECOMME	RECOMMENDED SOLDER PAD DIMENSIONS											
		WAVE SO	LDERING		REFLOW SOLDERING							
TYPE	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)				
MCS 0402	-	-	-	-	0.35	0.55	0.55	1.45				
MCT 0603	0.55	1.10	1.10	2.75	0.65	0.70	0.95	2.05				
MCU 0805	0.80	1.25	1.50	3.30	0.90	0.90	1.40	2.70				
MCA 1206	1.40	1.50	1.90	4.40	1.50	1.15	1.75	3.80				

#### Note

 The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC-7351. They do not guarantee any supposed thermal properties, particularly as these are also strongly influenced by many other parameters.

Still, the given solder pad dimensions will be found adequate for most general applications, e.g. those referring to "standard operation mode".



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### **DESCRIPTION**

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade (Al<sub>2</sub>O<sub>3</sub>) ceramic substrate and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly fine trimming the resistive layer without damaging the ceramics. A further conditioning is applied in order to stabilize the trimming result. The resistor elements are covered by a blue protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure and optical inspection performed on 100 % of the individual chip resistors. This includes full screening for the elimination of products with potential risk of early field failures (feasible for  $R \ge 10 \Omega$ ). Only accepted products are laid directly into the paper tape in accordance with **IEC 60286-3** <sup>(3)</sup>.

### **ASSEMBLY**

The resistors are suitable for processing on automatic SMD assembly systems and for automatic soldering using wave, reflow or vapour phase. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

The resistors are RoHS compliant, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. Solderability is specified for 2 years after production or requalification. The permitted storage time is 20 years. The immunity of the plating against tin whisker growth has been proven under extensive testing.

All products comply with the **GADSL** <sup>(1)</sup> and the **CEFIC-EECA-EICTA** <sup>(2)</sup> list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle life Directive (ELV) an Annex II (ELV II)
- 2011/65/EU Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

#### **APPROVALS**

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140401-801** which refers to **EN 60115-1**, **EN 140400** and the variety of environmental test procedures of the **IEC 60068** <sup>(3)</sup> series.

Conformity is attested by the use of the **CECC** logo () as the mark of conformity on the package label.

Vishay Beyschlag has achieved "Approval of Manufacturer" in accordance with IECQ 03-1. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IECQ 03-3 is granted for the Vishay Beyschlag manufacturing process.

#### **RELATED PRODUCTS**

Resistors are available with **established reliability** in accordance with **EN 140401-801** version E. Please refer to the special datasheet (<a href="https://www.vishay.com/doc?28744">www.vishay.com/doc?28744</a>) for information on failure rate level, available resistance ranges and order codes.

For more information about products with higher rated power and higher operation temperature please refer to the **Professional Thin Film Chip Resistor** datasheet (www.vishav.com/doc?28705).

Precision **chip resistor arrays** may be used in voltage divider applications or precision amplifiers where close matching between multiple resistors is necessary. Please refer to the ACAS 0612 - Precision datasheet (www.vishav.com/doc?28751).

#### Notes

Revision: 16-Jan-13

(1) Global Automotive Declarable Substance List, see www.gadsl.org.

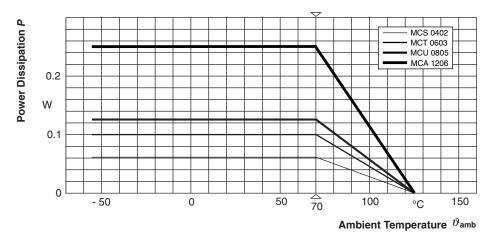
(3) The quoted IEC standards are also released as EN standards with the same number and identical contents.

<sup>(2)</sup> CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see <a href="https://www.eicta.org/index.php?id=995">www.eicta.org/index.php?id=995</a> → issues → environment policy → chemicals → chemicals for electronics.

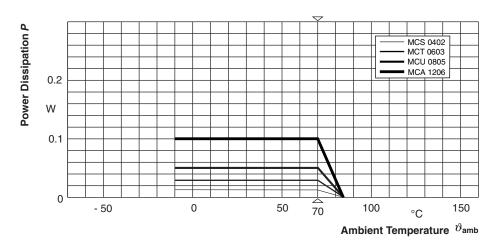
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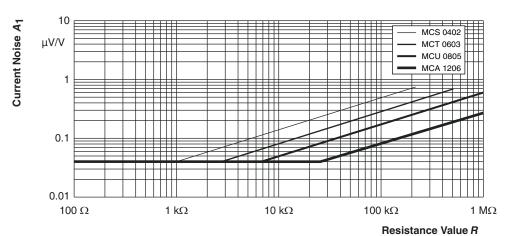
## **FUNCTIONAL PERFORMANCE**



## **Derating - Standard Operation**



## **Derating - Precision Operation**



Current Noise A<sub>1</sub>

In accordance with IEC 60195



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### **TESTS AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification (includes tests)

EN 140400, sectional specification (includes schedule for qualification approval)

EN 140401-801, detail specification (includes schedule for conformance inspection)

The components are approved in accordance with the European CECC-system, where applicable. The following table contains only the most important tests. For the full test schedule refer to the documents listed above. The testing also covers most of the requirements specified by EIA/IS-703 and JIS-C-5202.

The tests are carried out in accordance with IEC 60068 and under standard atmospheric conditions in accordance with IEC 60068-1, 5.3. Climatic category LCT/UCT/56 (rated temperature range: Lower Category Temperature, Upper Category Temperature; damp heat, long term, 56 days) is valid.

Unless otherwise specified the following values apply:

Temperature: 15 °C to 35 °C

Relative humidity: 45 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

The components are mounted for testing on boards in accordance with EN 60115-1, 4.31 unless otherwise specified.

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-801. However, some additional tests and a number of improvements against those minimum requirements have been included.

TEST PR	TEST PROCEDURES AND REQUIREMENTS									
EN 60115-1	IEC 60068-2	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (△R)						
CLAUSE	TEST METHOD			STABILITY CLASS 0.1	STABILITY CLASS 0.25					
			Stability for product types:							
			MCS 0402	100 $\Omega$ to 10 k $\Omega$	$>$ 10 k $\Omega$ to 221 k $\Omega$					
			MCT 0603	100 $\Omega$ to 10 k $\Omega$	39 $\Omega$ to < 100 $\Omega$ ; > 10 k $\Omega$ to 511 k $\Omega$					
			MCU 0805	100 $\Omega$ to 47.5 k $\Omega$	39 $\Omega$ to < 100 $\Omega$ ; > 47.5 k $\Omega$ to 1.5 M $\Omega$					
			MCA 1206	47 $\Omega$ to 332 k $\Omega$	39 $\Omega$ to < 47 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$					
4.5	-	Resistance	-	± 0.1 % R; ± 0.25 % R						
4.8.4.2		Temperature	At (20/- 10/20) °C and (20/85/20) °C	$\pm$ 25 ppm/K; $\pm$ 15 ppm/K; $\pm$ 10 ppm/K	-					
4.0.4.2	-	coefficient	At (20/- 55/20) °C and (20/125/20) °C	-	± 25 ppm/K; ± 15 ppm/K; ± 10 ppm/K					
		Endurance at 70 °C: Precision	$U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max}}$ ; whichever is the less severe; 1.5 h on; 0.5 h off;							
		operation mode	70 °C; 1000 h	± (0.1 % R	+ 0.02 Ω) <sup>(1)</sup>					
4.25.1			70 °C; 8000 h	± (0.2 % R	+ 0.02 Ω) <sup>(1)</sup>					
4.25.1	-	Endurance at 70 °C: Standard	$U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max.}}$ ; whichever is the less severe; 1.5 h on; 0.5 h off;							
		operation mode	70 °C; 1000 h	± (0.2 % R	+ 0.02 Ω) <sup>(1)</sup>					
			70 °C; 8000 h	$\pm (0.4 \% R + 0.05 \Omega)^{(1)}$						



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TEST PE	ROCEDURE	S AND REQU	IREMENTS			
EN 60115-1	IEC 60068-2	TEST	PROCEDURE		EMENTS E CHANGE (∆ <i>R</i> )	
CLAUSE	TEST METHOD			STABILITY CLASS 0.1	STABILITY CLASS 0.25	
			Stability for product types:			
			MCS 0402	100 $\Omega$ to 10 k $\Omega$	$>$ 10 k $\Omega$ to 221 k $\Omega$	
			MCT 0603	100 $\Omega$ to 10 k $\Omega$	39 $\Omega$ to < 100 $\Omega$ ; > 10 k $\Omega$ to 511 k $\Omega$	
			MCU 0805	100 $\Omega$ to 47.5 k $\Omega$	39 $\Omega$ to < 100 $\Omega$ ; > 47.5 k $\Omega$ to 1.5 M $\Omega$	
			MCA 1206	47 $\Omega$ to 332 k $\Omega$	$39 \Omega$ to $< 47 \Omega$ ; $> 332 k\Omega$ to $2 M\Omega$	
4.25.3	_	Endurance at upper category	85 °C; 1000 h	± (0.1 % R + 0.02 Ω)	± (0.2 % R + 0.02 Ω)	
4.23.3	-	temperature	125 °C; 1000 h	$\pm (0.2 \% R + 0.02 \Omega)$	± (0.25 % R + 0.05 Ω)	
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days; (93 ± 3) % RH	± (0.1 % R + 0.02 Ω)	± (0.25 % R + 0.05 Ω)	
4.23		Climatic sequence: Standard operation mode:				
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h			
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; 24 h; > 90 % RH; 1 cycle			
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h			
4.23.5	13 (M)	Low air pressure	8.5 kPa; 2 h; (25 ± 10) °C	$\pm (0.1 \% R + 0.02 \Omega)$	± (0.25 % R + 0.05 Ω)	
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; 24 h; > 90 % RH; 5 cycles			
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1 min.			
-	1 (Aa)	Cold	- 55 °C; 2 h	± (0.05 %	R + 0.01 Ω)	
4.19	14 (Na)	Rapid change of temperature	30 min at LCT and 30 min at UCT; LCT = - 10 °C; UCT = 85 °C; 5 cycles		R + 0.01 Ω) e damage	
			LCT = - 55 °C; UCT = 125 °C; 1000 cycles	•	$R+0.05 \Omega$ ) e damage	
4.10		Short time overload: Precision operation mode	$U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{\text{max}}$ ; whichever is the less severe; 5 s	± (0.05 %	R + 0.01 Ω)	
4.13	-	Short time overload: Standard operation mode	$U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{\text{max}}$ ; whichever is the less severe; 5 s	± (0.05 %	R + 0.01 Ω)	
4.27	-	Single pulse high voltage overload: Standard operation mode	Severity no. 4: $U = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ or $U = 2 \text{ x } U_{\text{max}}$ ; whichever is the less severe; 10 pulses 10 µs/700 µs		$+$ 0.05 $\Omega$ ) $^{(2)}$ e damage	



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EN 60115-1	IEC 60068-2	TEST	PROCEDURE _		EMENTS E CHANGE (∆ <i>R</i> )	
CLAUSE	TEST METHOD	1231	PROCEDURE	STABILITY CLASS 0.1	STABILITY CLASS 0.25	
			Stability for product types:			
			MCS 0402	100 Ω to 10 kΩ	> 10 kΩ to 221 kΩ 39 Ω to < 100 Ω;	
			MCT 0603	100 Ω to 10 kΩ	$> 10 \text{ k}\Omega \text{ to } 511 \text{ k}\Omega$	
			MCU 0805	100 $\Omega$ to 47.5 k $\Omega$	39 $\Omega$ to < 100 $\Omega$ ; > 47.5 k $\Omega$ to 1.5 M $\Omega$	
			MCA 1206	47 Ω to 332 kΩ	$39 \Omega$ to $< 47 \Omega$ ; $> 332 k\Omega$ to $2 M\Omega$	
4.37	-	Periodic electric overload: Standard operation mode	$U = \sqrt{15 \times P_{70} \times R}$ or $U = 2 \times U_{\text{max.}}$ ; whichever is the less severe; 0.1 s on; 2.5 s off; 1000 cycles		+ $0.05~\Omega)^{(2)}$ e damage	
4.40	-	Electro static discharge (Human Body Model)	IEC 61340-3-1; 3 pos. + 3 neg. (equivalent to MIL-STD-883, method 3015) MCS 0402: 500 V MCT 0603: 1000 V MCU 0805: 1500 V MCA 1206: 2000 V	± (0.5 % F	R + 0.05 Ω)	
4.22	6 (Fc)	Vibration	Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude $\leq$ 1.5 mm or $\leq$ 200 m/s <sup>2</sup> ; 7.5 h	$\pm$ (0.05 % $R$ + 0.01 $\Omega$ ) no visible damage		
			Solder bath method; SnPb40; non-activated flux; (215 ± 3) °C; (3 ± 0.3) s		: 95 % covered); e damage	
4.17.2	58 (Td)	Solderability	Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (2 ± 0.2) s		: 95 % covered); e damage	
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method; (260 ± 5) °C; (10 ± 1) s	± (0.05 %	R + 0.01 Ω)	
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; + 50 °C; method 2	No visibl	e damage	
4.00	24 (1)	Shear	RR1005M and RR1608M; 9 N	No visibl	e damage	
4.32	21 (Ue <sub>3</sub> )	(adhesion)	RR2012M and RR3216M; 45 N	No visible damage		
4.33	21 (Ue <sub>1</sub> )	Substrate bending	Depth 2 mm, 3 times	•	$R + 0.01 \Omega$ ) sen circuit in bent position	
4.7	-	Voltage proof	$U_{\rm RMS} = U_{\rm ins}; (60 \pm 5)  {\rm s}$	No flashover	or breakdown	
4.35	-	Flammability	IEC 60695-2-2, needle flame test; 10 s	No burning after 30 s		



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TEST PF	TEST PROCEDURES AND REQUIREMENTS									
EN 60115-1	IEC 60068-2	TEST	PROCEDURE		EMENTS CHANGE (∆ <i>R</i> )					
CLAUSE	TEST METHOD			STABILITY CLASS 0.1	STABILITY CLASS 0.25					
			Stability for product types:							
			MCS 0402	100 $\Omega$ to 10 k $\Omega$	> 10 k $\Omega$ to 221 k $\Omega$					
			MCT 0603	100 $\Omega$ to 10 k $\Omega$	$39 \Omega$ to < 100 $\Omega$ ; > 10 k $\Omega$ to 511 k $\Omega$					
			MCU 0805	100 $\Omega$ to 47.5 k $\Omega$	$39~\Omega$ to < $100~\Omega$ ; > $47.5~k\Omega$ to $1.5~M\Omega$					
			MCA 1206	47 $\Omega$ to 332 k $\Omega$	$39~\Omega$ to $< 47~\Omega$ ; $> 332~k\Omega$ to $2~M\Omega$					
Special requ	uirements for ty	rpe MCA 1206								
		Endurance at 70 °C:	$U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max}}$ ; whichever is the less severe; 1.5 h on; 0.5 h off;							
		Precision operation mode	70 °C; 1000 h	± (0.05 % /	R + 0.02 Ω)					
4.25.1	_		70 °C; 8000 h	± (0.1 % F	R + 0.02 Ω)					
7.23.1		Endurance at 70 °C:	$U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max}}$ ; whichever is the less severe; 1.5 h on; 0.5 h off;							
		Standard operation mode	70 °C; 1000 h	± (0.1 % F	R + 0.02 Ω)					
			70 °C; 8000 h	$\pm$ (0.25 % $R$ + 0.05 $\Omega$ )						

#### Notes

<sup>(1)</sup> See 4.25.1 (above): special requirements for type MCA 1206.

<sup>(2)</sup> The pulse load stability of professional MFC resistors applies for precision resistors also. However, severe pulse loads are likely to jeopardise precision stability requirements.



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## **HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistance value:
  - The first 3 digits indicated the resistance value.
  - The last digit indicated the resistance decade in accordance with the 12NC Indicating Resistance Decade table.

## Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
10 $\Omega$ to 99.9 $\Omega$	9
100 $\Omega$ to 999 $\Omega$	1
1 k $\Omega$ to 9.99 k $\Omega$	2
10 k $\Omega$ to 99.9 k $\Omega$	3
100 k $\Omega$ to 999 k $\Omega$	4
1 M $\Omega$ to 9.99 M $\Omega$	5

### **Historical 12NC example**

The 12NC of a MCT 0603 resistor, value 47 k $\Omega$  and TCR 25 with  $\pm$  0.1 % tolerance, supplied in cardboard tape of 5000 units per reel was: 2312 216 74703.

HISTORIC	AL 12NC - Re	sistors type	Tanu packagin	ly in the second	2312				
DESCRIPTION			2312  CARDBOARD TAPE ON REEL						
	1	1				1			
TYPE	TCR	TOL.	P1 1000 UNITS	P5 5000 UNITS	PW 20 000 UNITS	E1 1000 UNITS	E0 10 000 UNITS		
	. 25 ppm/K	± 0.25 %	-	-	-	261 6	276 6		
	± 25 ppm/K	± 0.1 %	-	-	-	261 7	276 7		
MCS 0402	. 15 ppm//	± 0.25 %	-	-	-	262 6	277 6		
MCS 0402	± 15 ppm/K	± 0.1 %	-	-	-	262 7	277 7		
	. 10 ppm/K	± 0.25 %	-	-	-	263 6	278 6		
	± 10 ppm/K	± 0.1 %	-	-	-	263 7	278 7		
	± 25 ppm/K	± 0.25 %	201 6	216 6	206 6	-	-		
		± 0.1 %	201 7	216 7	206 7	-	-		
MCT 0603	± 15 ppm/K	± 0.25 %	202 6	217 6	207 6	-	-		
WC1 0603		± 0.1 %	202 7	217 7	207 7	-	-		
	± 10 ppm/K	± 0.25 %	203 6	218 6	208 6	-	-		
		± 0.1 %	203 7	218 7	208 7	-	-		
	. 05 ppm//	± 0.25 %	241 6	256 6	246 6	-	-		
	± 25 ppm/K	± 0.1 %	241 7	256 7	246 7	-	-		
MCU 0805	. 15 ppm//	± 0.25 %	242 6	257 6	247 6	-	-		
MCO 0805	± 15 ppm/K	± 0.1 %	242 7	257 7	247 7	-	-		
	± 10 ppm/K	± 0.25 %	243 6	258 6	248 6	-	-		
	± 10 pp11/K	± 0.1 %	243 7	258 7	248 7	-	-		
	. 05 ppm///	± 0.25 %	381 6	396 6	386 6	-	-		
	± 25 ppm/K	± 0.1 %	381 7	396 7	386 7	-	-		
MCA 1206	. 15 ppm///	± 0.25 %	382 6	397 6	387 6	-	-		
IVICA 1200	± 15 ppm/K	± 0.1 %	382 7	397 7	387 7	-	-		
	. 10 ppm///	± 0.25 %	383 6	398 6	388 6	-	-		
	± 10 ppm/K	± 0.1 %	383 7	398 7	388 7	-	-		



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