

# Aluminum electrolytic capacitors

## Capacitors with screw terminals

**Series/Type:** B41550, B41570

**Date:** December 2014

### Long-life grade capacitors

#### Applications

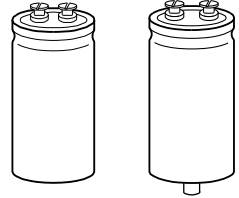
- Highly professional power supplies

#### Features

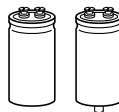
- Outstanding reliability
- Operation at temperatures up to 125 °C permissible without insulating sleeve<sup>1)</sup>
- High ripple current capability
- Long useful life
- Shelf life up to 10 years
- All-welded construction ensures reliable electrical contact
- RoHS-compatible

#### Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud are not insulated


**B41550**
**B41570**

1) For  $\varnothing \leq 51.6$  mm: 2500 h, for  $\varnothing \geq 64.3$  mm: 5000 h



### Specifications and characteristics in brief

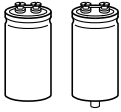
|  |   |                  |   |
|--|---|------------------|---|
| Rated voltage $V_R$  | 16 ... 100 V DC   |                  |   |
| Surge voltage $V_S$  | $1.15 \cdot V_R$  |                  |   |
| Rated capacitance $C_R$  | 1500 ... 220000 $\mu$ F   |                  |   |
| Capacitance tolerance  | -10/+30% $\triangle$ Q  |                  |   |
| Leakage current $I_{leak}$<br>(20 °C, 5 min)   | $I_{leak} \leq 0.018 \mu\text{A} \cdot \left( \frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{V} \right)^{0.85} + 4 \mu\text{A}$   |                  |   |
| Self-inductance ESL  | d = 35.7 mm: approx. 10 nH<br>d = 51.6 mm: approx. 15 nH<br>d $\geq$ 64.3 mm: approx. 20 nH   |                  |   |
| Useful life <sup>1)</sup><br>105 °C; $V_R$ ; $I_{AC,R}$<br>85 °C; $V_R$ ; $I_{AC,max}$<br>40 °C; $V_R$ ; $2.4 \cdot I_{AC,R}$<br>40 °C; $V_R$ ; $2.7 \cdot I_{AC,R}$ | d $\leq$ 51.6 mm  | d $\geq$ 64.3 mm | Requirements:<br>$ \Delta C/C  \leq 45\%$ of initial value<br>ESR $\leq 3$ times initial specified limit<br>$I_{leak} \leq$ initial specified limit                 |
|  | > 10000 h   | > 20000 h        |   |
|  | > 15000 h   | > 25000 h        |   |
|  | > 200000 h  | –                |   |
|  | –   | > 200000 h       |   |
| Voltage endurance test<br>105 °C; $V_R$ ; $I_{AC,R}$   | 5000 h  |                  | Post test requirements:<br>$ \Delta C/C  \leq \pm 15\%$ of initial value<br>ESR $\leq 1.3$ times initial specified limit<br>$I_{leak} \leq$ initial specified limit |
| Vibration resistance test  | To IEC 60068-2-6, test Fc:<br>Frequency range 10 ... 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g, duration 3 $\times$ 2 h.<br>Capacitor mounted by its body which is rigidly clamped to the work surface. |                  |   |
| IEC climatic category  | To IEC 60068-1:<br>55/105/56 (-55 °C/+105 °C/56 days damp heat test)  |                  |   |
| Detail specification   | Similar to CECC 30301-804   |                  |   |
| Sectional specification  | IEC 60384-4   |                  |   |

### Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

|                    |                |             |
|--------------------|----------------|-------------|
| Capacitor diameter | $\leq 51.6$ mm | $> 51.6$ mm |
| $I_{AC,max}$       | 30 A           | 40 A        |

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



**B41550, B41570**

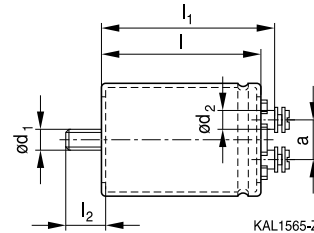
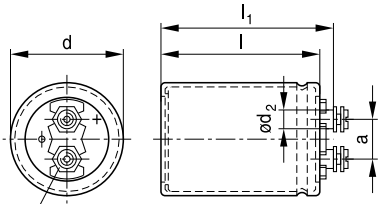
**SIKOREL – 105 °C**

**Dimensional drawings**

**B41550**  
Ring clip/clamp mounting

**B41570**  
Threaded stud mounting

d = 35.7 mm

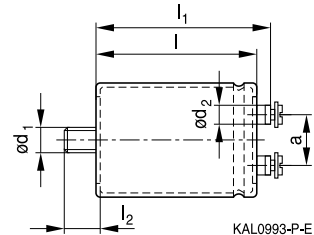
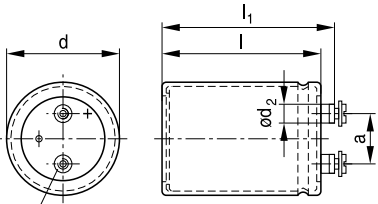


Min. reach of screw = 9.5 mm

KAL1319-J-E

KAL1565-Z

d ≥ 51.6 mm



Min. reach of screw = 9.5 mm

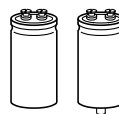
KAL1320-M-E

KAL0993-P-E

Positive pole marking: +

**Dimensions and weights**

| Ter-<br>minal | Dimensions (mm) with insulating sleeve |           |             |             |       |                    |               | Approx.<br>weight (g) |
|---------------|--|-----------|-------------|-------------|-------|--------------------|---------------|-----------------------|
|               | d                                      | $l \pm 1$ | $l_1 \pm 1$ | $l_2 +0/-1$ | $d_1$ | $d_2 \text{ max.}$ | $a +0.2/-0.4$ |                       |
| M5            | 35.7 +0.5/-1                           | 55.7      | 62.0        | 13          | M8    | 8.2                | 12.7          | 65                    |
| M5            | 35.7 +0.5/-1                           | 80.7      | 87.0        | 13          | M8    | 8.2                | 12.7          | 105                   |
| M5            | 35.7 +0.5/-1                           | 105.7     | 112.0       | 13          | M8    | 8.2                | 12.7          | 135                   |
| M5            | 51.6 +0.5/-1                           | 80.7      | 87.0        | 17          | M12   | 8.2                | 22.2          | 220                   |
| M5            | 64.3 +0.5/-1                           | 80.7      | 87.0        | 17          | M12   | 8.2                | 28.5          | 370                   |
| M5            | 64.3 +0.5/-1                           | 105.7     | 112.0       | 17          | M12   | 8.2                | 28.5          | 440                   |
| M5            | 76.9 +0.5/-1                           | 105.7     | 112.0       | 17          | M12   | 8.2                | 31.7          | 620                   |
| M5            | 76.9 +0.5/-1                           | 143.2     | 149.5       | 17          | M12   | 8.2                | 31.7          | 840                   |



### Packing

| Capacitor diameter d (mm) | length l (mm) | Packing units (pcs.) |
|---------------------------|---------------|----------------------|
| 35.7                      | all           | 36                   |
| 51.6                      | all           | 36                   |

| Capacitor diameter d (mm) | length l (mm) | Packing units (pcs.) |
|---------------------------|---------------|----------------------|
| 64.3                      | all           | 25                   |
| 76.9                      | all           | 16                   |



For ecological reasons the packing is pure cardboard.

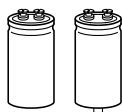
### Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

|               | Thread | Toothed washers | Screws/nuts                       | Maximum torque |
|---------------|--------|-----------------|-----------------------------------|----------------|
| For terminals | M5     | A 5.1 DIN 6797  | DIN 7985 / ISO 7045-M5 × 10-5.6-Z | 2 Nm           |
| For mounting  | M8     | J 8.2 DIN 6797  | Hex nut BM 8 DIN 439              | 4 Nm           |
|               | M12    | J 12.5 DIN 6797 | Hex nut BM 12 DIN 439             | 10 Nm          |

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

| Item  | Type   |
|---|--------|
| Ring clips                                  | B44030 |
| Clamps for capacitors with $d \geq 64.3$ mm | B44030 |
| Insulating parts                            | B44020 |



**B41550, B41570**

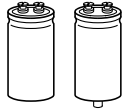
**SIKOREL – 105 °C**

### Overview of available types

| $V_R$ (V DC)     | 16                                | 25           | 40           | 63           | 100          |
|------------------|-----------------------------------|--------------|--------------|--------------|--------------|
|                  | Case dimensions $d \times l$ (mm) |              |              |              |              |
| $C_R$ ( $\mu$ F) |                                   |              |              |              |              |
| 1500             |                                   |              |              |              | 35.7 × 55.7  |
| 2200             |                                   |              |              | 35.7 × 55.7  | 35.7 × 80.7  |
| 3300             |                                   |              |              | 35.7 × 80.7  | 35.7 × 105.7 |
| 4700             |                                   |              | 35.7 × 55.7  | 35.7 × 80.7  | 51.6 × 80.7  |
| 6800             |                                   | 35.7 × 55.7  | 35.7 × 80.7  | 35.7 × 105.7 | 64.3 × 80.7  |
| 10000            | 35.7 × 55.7                       | 35.7 × 80.7  | 35.7 × 80.7  | 51.6 × 80.7  | 64.3 × 80.7  |
| 15000            | 35.7 × 80.7                       | 35.7 × 80.7  | 35.7 × 105.7 | 64.3 × 80.7  | 64.3 × 105.7 |
| 22000            | 35.7 × 80.7                       | 35.7 × 105.7 | 51.6 × 80.7  | 64.3 × 105.7 | 76.9 × 105.7 |
| 33000            | 35.7 × 105.7                      | 51.6 × 80.7  | 64.3 × 80.7  | 76.9 × 105.7 | 76.9 × 143.2 |
| 47000            | 51.6 × 80.7                       | 64.3 × 80.7  | 64.3 × 105.7 | 76.9 × 143.2 |              |
| 68000            | 64.3 × 80.7                       | 64.3 × 105.7 | 76.9 × 105.7 |              |              |
| 100000           | 64.3 × 105.7                      | 76.9 × 105.7 | 76.9 × 143.2 |              |              |
| 150000           | 76.9 × 105.7                      | 76.9 × 143.2 |              |              |              |
| 220000           | 76.9 × 143.2                      |              |              |              |              |

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.


**Technical data and ordering codes**

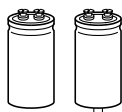
| $C_R$                             | Case dimensions | $ESR_{typ}$<br>100 Hz<br>20 °C<br>$\mu F$ | $ESR_{max}$<br>100 Hz<br>20 °C<br>$m\Omega$ | $Z_{max}$<br>10 kHz<br>20 °C<br>$m\Omega$ | $I_{AC,max}$<br>100 Hz<br>40 °C<br>A | $I_{AC,max}$<br>100 Hz<br>85 °C<br>A | $I_{AC,R}$<br>100 Hz<br>105 °C<br>A | Ordering code<br>(composition see below) |
|-----------------------------------|-----------------|---|---|---|--------------------------------------|--------------------------------------|-------------------------------------|--|
| <b><math>V_R = 16 V DC</math></b> |                 |   |   |   |                                      |                                      |                                     |  |
| 10000                             | 35.7 × 55.7     | 15  | 38  | 26  | 17                                   | 12                                   | 6.2                                 | B415*0E4109Q000                          |
| 15000                             | 35.7 × 80.7     | 12  | 26  | 21  | 23                                   | 16                                   | 8.1                                 | B415*0E4159Q000                          |
| 22000                             | 35.7 × 80.7     | 9.0                                       | 21  | 18  | 29                                   | 21                                   | 10                                  | B415*0E4229Q000                          |
| 33000                             | 35.7 × 105.7    | 7.0                                       | 17  | 13  | 30                                   | 24                                   | 12                                  | B415*0E4339Q000                          |
| 47000                             | 51.6 × 80.7     | 5.0                                       | 13  | 13  | 30                                   | 30                                   | 16                                  | B415*0E4479Q000                          |
| 68000                             | 64.3 × 80.7     | 5.0                                       | 13  | 13  | 40                                   | 38                                   | 17                                  | B415*0E4689Q000                          |
| 100000                            | 64.3 × 105.7    | 4.0                                       | 10  | 9.0                                       | 40                                   | 39                                   | 19                                  | B415*0E4100Q000                          |
| 150000                            | 76.9 × 105.7    | 4.0                                       | 10  | 10  | 40                                   | 40                                   | 22                                  | B415*0E4150Q000                          |
| 220000                            | 76.9 × 143.2    | 4.0                                       | 8.0   | 7.0                                       | 40                                   | 40                                   | 26                                  | B415*0A4220Q000                          |
| <b><math>V_R = 25 V DC</math></b> |                 |   |   |   |                                      |                                      |                                     |  |
| 6800                              | 35.7 × 55.7     | 16  | 32  | 27  | 18                                   | 13                                   | 6.4                                 | B415*0A5688Q000                          |
| 10000                             | 35.7 × 80.7     | 14  | 28  | 21  | 21                                   | 15                                   | 7.5                                 | B415*0E5109Q000                          |
| 15000                             | 35.7 × 80.7     | 11  | 24  | 17  | 26                                   | 19                                   | 9.4                                 | B415*0E5159Q000                          |
| 22000                             | 35.7 × 105.7    | 8.0                                       | 20  | 15  | 30                                   | 22                                   | 11                                  | B415*0E5229Q000                          |
| 33000                             | 51.6 × 80.7     | 6.0                                       | 13  | 12  | 30                                   | 29                                   | 15                                  | B415*0E5339Q000                          |
| 47000                             | 64.3 × 80.7     | 5.0                                       | 13  | 11  | 40                                   | 34                                   | 17                                  | B415*0E5479Q000                          |
| 68000                             | 64.3 × 105.7    | 5.0                                       | 11  | 9.0                                       | 40                                   | 35                                   | 17                                  | B415*0E5689Q000                          |
| 100000                            | 76.9 × 105.7    | 4.0                                       | 9.0   | 8.0                                       | 40                                   | 39                                   | 21                                  | B415*0E5100Q000                          |
| 150000                            | 76.9 × 143.2    | 4.0                                       | 7.0   | 6.0                                       | 40                                   | 40                                   | 26                                  | B415*0A5150Q000                          |
| <b><math>V_R = 40 V DC</math></b> |                 |   |   |   |                                      |                                      |                                     |  |
| 4700                              | 35.7 × 55.7     | 14  | 33  | 24  | 20                                   | 14                                   | 7.2                                 | B415*0E7478Q000                          |
| 6800                              | 35.7 × 80.7     | 12  | 28  | 17  | 24                                   | 16                                   | 8.4                                 | B415*0A7688Q000                          |
| 10000                             | 35.7 × 80.7     | 11  | 27  | 14  | 26                                   | 19                                   | 9.4                                 | B415*0E7109Q000                          |
| 15000                             | 35.7 × 105.7    | 8.0                                       | 15  | 15  | 30                                   | 22                                   | 11                                  | B415*0E7159Q000                          |
| 22000                             | 51.6 × 80.7     | 6.0                                       | 13  | 13  | 30                                   | 29                                   | 15                                  | B415*0E7229Q000                          |
| 33000                             | 64.3 × 80.7     | 5.0                                       | 12  | 12  | 40                                   | 34                                   | 17                                  | B415*0E7339Q000                          |
| 47000                             | 64.3 × 105.7    | 5.0                                       | 8.0   | 8.0                                       | 40                                   | 35                                   | 17                                  | B415*0E7479Q000                          |
| 68000                             | 76.9 × 105.7    | 4.0                                       | 9.0   | 7.0                                       | 40                                   | 39                                   | 21                                  | B415*0E7689Q000                          |
| 100000                            | 76.9 × 143.2    | 4.0                                       | 7.0   | 6.0                                       | 40                                   | 40                                   | 26                                  | B415*0A7100Q000                          |

**Composition of ordering code**

\* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 = for capacitors with threaded stud


**B41550, B41570**
**SIKOREL – 105 °C**
**Technical data and ordering codes**

| $C_R$<br>100 Hz<br>20 °C<br>μF             | Case<br>dimensions<br>$d \times l$<br>mm | $ESR_{typ}$<br>100 Hz<br>20 °C<br>mΩ | $ESR_{max}$<br>100 Hz<br>20 °C<br>mΩ | $Z_{max}$<br>10 kHz<br>20 °C<br>mΩ | $I_{AC,max}$<br>100 Hz<br>40 °C<br>A | $I_{AC,max}$<br>100 Hz<br>85 °C<br>A | $I_{AC,R}$<br>100 Hz<br>105 °C<br>A | Ordering code<br>(composition see<br>below) |
|--|--|--------------------------------------|--------------------------------------|------------------------------------|--------------------------------------|--------------------------------------|-------------------------------------|---|
| <b><math>V_R = 63 \text{ V DC}</math></b>  |  |                                      |                                      |                                    |                                      |                                      |                                     |   |
| 2200                                       | 35.7 × 55.7                              | 26                                   | 60                                   | 30                                 | 13                                   | 9.4                                  | 4.7                                 | B415*0E8228Q000                             |
| 3300                                       | 35.7 × 80.7                              | 17                                   | 39                                   | 24                                 | 19                                   | 14                                   | 6.8                                 | B415*0E8338Q000                             |
| 4700                                       | 35.7 × 80.7                              | 13                                   | 31                                   | 20                                 | 24                                   | 17                                   | 8.7                                 | B415*0E8478Q000                             |
| 6800                                       | 35.7 × 105.7                             | 10                                   | 23                                   | 17                                 | 28                                   | 20                                   | 10                                  | B415*0E8688Q000                             |
| 10000                                      | 51.6 × 80.7                              | 7.0                                  | 18                                   | 14                                 | 30                                   | 27                                   | 13                                  | B415*0E8109Q000                             |
| 15000                                      | 64.3 × 80.7                              | 6.0                                  | 13                                   | 11                                 | 40                                   | 31                                   | 15                                  | B415*0E8159Q000                             |
| 22000                                      | 64.3 × 105.7                             | 5.0                                  | 10                                   | 9.0                                | 40                                   | 35                                   | 17                                  | B415*0E8229Q000                             |
| 33000                                      | 76.9 × 105.7                             | 4.0                                  | 8.0                                  | 8.0                                | 40                                   | 39                                   | 21                                  | B415*0E8339Q000                             |
| 47000                                      | 76.9 × 143.2                             | 3.0                                  | 7.0                                  | 6.0                                | 40                                   | 40                                   | 26                                  | B415*0A8479Q000                             |
| <b><math>V_R = 100 \text{ V DC}</math></b> |  |                                      |                                      |                                    |                                      |                                      |                                     |   |
| 1500                                       | 35.7 × 55.7                              | 36                                   | 83                                   | 34                                 | 12                                   | 8.8                                  | 4.2                                 | B415*0A9158Q000                             |
| 2200                                       | 35.7 × 80.7                              | 26                                   | 57                                   | 30                                 | 16                                   | 12                                   | 5.9                                 | B415*0E9228Q000                             |
| 3300                                       | 35.7 × 105.7                             | 17                                   | 37                                   | 24                                 | 22                                   | 16                                   | 8.0                                 | B415*0E9338Q000                             |
| 4700                                       | 51.6 × 80.7                              | 15                                   | 29                                   | 20                                 | 28                                   | 20                                   | 10                                  | B415*0E9478Q000                             |
| 6800                                       | 64.3 × 80.7                              | 10                                   | 20                                   | 17                                 | 36                                   | 26                                   | 13                                  | B415*0E9688Q000                             |
| 10000                                      | 64.3 × 80.7                              | 8.0                                  | 15                                   | 14                                 | 40                                   | 32                                   | 16                                  | B415*0E9109Q000                             |
| 15000                                      | 64.3 × 105.7                             | 7.0                                  | 13                                   | 11                                 | 40                                   | 36                                   | 18                                  | B415*0E9159Q000                             |
| 22000                                      | 76.9 × 105.7                             | 6.0                                  | 11                                   | 9.0                                | 40                                   | 38                                   | 19                                  | B415*0A9229Q000                             |
| 33000                                      | 76.9 × 143.2                             | 5.0                                  | 9.0                                  | 8.0                                | 40                                   | 40                                   | 23                                  | B415*0A9339Q000                             |

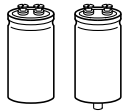
**Composition of ordering code**

\* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 = for capacitors with threaded stud

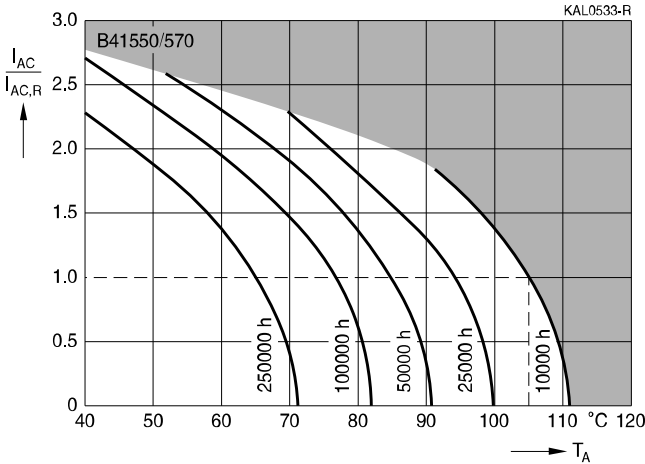




**Useful life<sup>1)</sup>**

depending on ambient temperature  $T_A$  under ripple current operating conditions

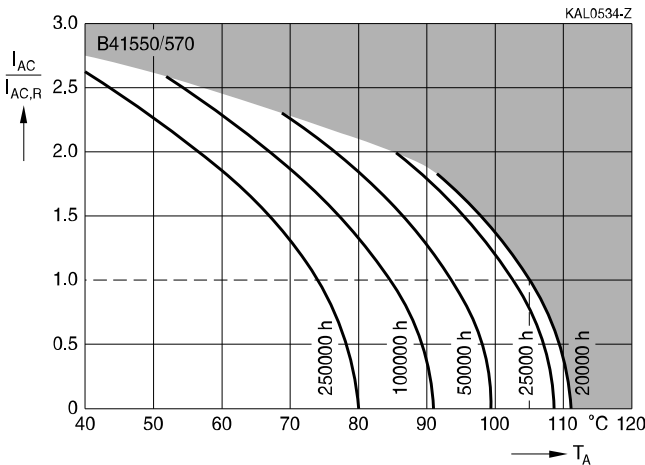
$d \leq 51.6$  mm



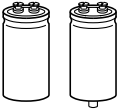
**Useful life<sup>1)</sup>**

depending on ambient temperature  $T_A$  under ripple current operating conditions

$d \geq 64.3$  mm



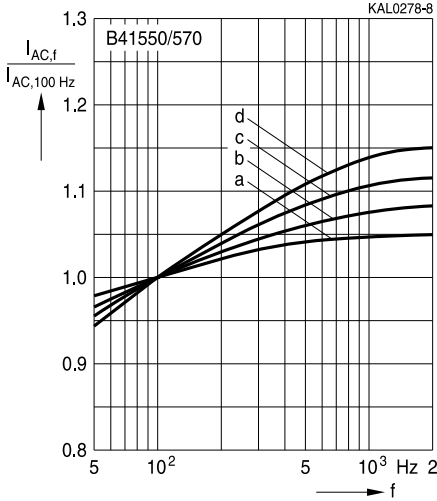
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



**B41550, B41570**

**SIKOREL – 105 °C**

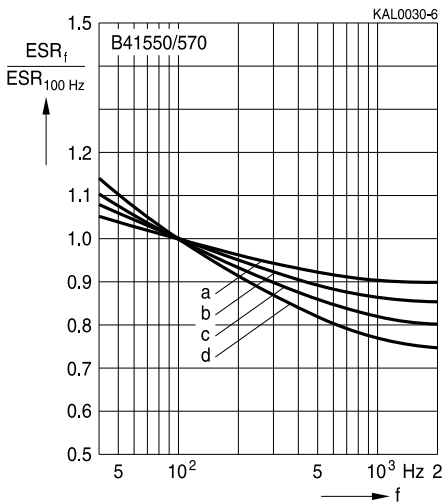
**Frequency factor of permissible ripple current  $I_{AC}$  versus frequency  $f$**



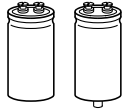
| $V_R$ (V DC)  | 16; 25 | 40 | 63 | 100 |
|---------------|--------|----|----|-----|
| $d = 35.7$ mm | b      | c  | d  | d   |
| $d = 51.6$ mm | a      | b  | c  | c   |
| $d = 64.3$ mm | a      | a  | c  | c   |
| $d = 76.9$ mm | a      | a  | b  | c   |

**Frequency characteristics of ESR**

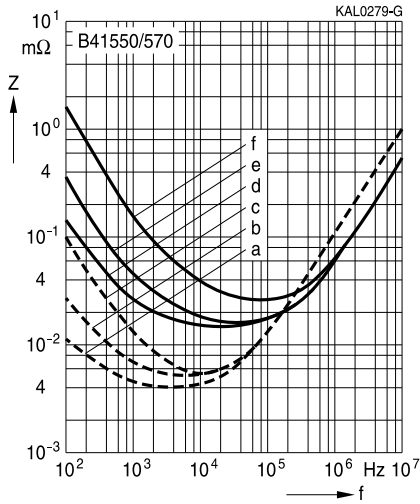
Typical behavior



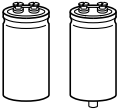
| $V_R$ (V DC)  | 16; 25 | 40 | 63 | 100 |
|---------------|--------|----|----|-----|
| $d = 35.7$ mm | b      | c  | d  | d   |
| $d = 51.6$ mm | a      | b  | c  | c   |
| $d = 64.3$ mm | a      | a  | c  | c   |
| $d = 76.9$ mm | a      | a  | b  | c   |


**Impedance Z versus frequency f**

Typical behavior at 20 °C



| $C_R$<br>$\mu\text{F}$ | $V_R$<br>V DC | d<br>mm | Curve |
|------------------------|---------------|---------|-------|
| 150000                 | 16            | 76.9    | a     |
| 68000                  | 40            | 76.9    | b     |
| 15000                  | 100           | 64.3    | c     |
| 10000                  | 16            | 35.7    | d     |
| 47000                  | 40            | 35.7    | e     |
| 1500                   | 100           | 35.7    | f     |



**B41550, B41570**

**SIKOREL – 105 °C**

## Cautions and warnings

### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

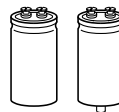
As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

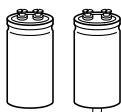
Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



## Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

| Topic  | Safety information  | Reference chapter "General technical information"                |
|--|---|--|
| Polarity                                       | Make sure that polar capacitors are connected with the right polarity.  | 1<br>"Basic construction of aluminum electrolytic capacitors"    |
| Reverse voltage                                | Voltages of opposite polarity should be prevented by connecting a diode.  | 3.1.6<br>"Reverse voltage"                                       |
| Mounting position of screw-terminal capacitors | Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.  | 11.1.<br>"Mounting positions of capacitors with screw terminals" |
| Robustness of terminals                        | The following maximum tightening torques must not be exceeded when connecting screw terminals:<br>M5: 2.5 Nm<br>M6: 4.0 Nm  | 11.3<br>"Mounting torques"                                       |
| Mounting of single-ended capacitors            | The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.<br>Avoid any compressive, tensile or flexural stress.<br>Do not move the capacitor after soldering to PC board.<br>Do not pick up the PC board by the soldered capacitor.<br>Do not insert the capacitor on the PC board with a hole space different to the lead space specified. | 11.4<br>"Mounting considerations for single-ended capacitors"    |
| Soldering                                      | Do not exceed the specified time or temperature limits during soldering.  | 11.5<br>"Soldering"  |
| Soldering, cleaning agents                     | Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.   | 11.6<br>"Cleaning agents"  |
| Upper category temperature                     | Do not exceed the upper category temperature.   | 7.2<br>"Maximum permissible operating temperature"               |
| Passive flammability                           | Avoid external energy, e.g. fire.   | 8.1<br>"Passive flammability"                                    |



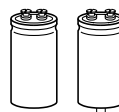
**B41550, B41570**

**SIKOREL – 105 °C**

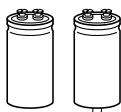
| Topic                                    | Safety information  | Reference chapter "General technical information"   |
|--|---|---|
| Active flammability                      | Avoid overload of the capacitors.   | 8.2<br>"Active flammability"                        |
| Maintenance                              | Make periodic inspections of the capacitors.<br>Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors.<br>Do not apply excessive mechanical stress to the capacitor terminals when mounting. | 10<br>"Maintenance"                                 |
| Storage                                  | Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq 75\%$ .   | 7.3<br>"Shelf life and storage conditions"          |
|  |   | Reference chapter "Capacitors with screw terminals" |
| Breakdown strength of insulating sleeves | Do not damage the insulating sleeve, especially when ring clips are used for mounting.  | "Screw terminals – accessories"                     |

### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under [www.epcos.com/orderingcodes](http://www.epcos.com/orderingcodes)


**Symbols and terms**

| Symbol        | English   | German  |
|---------------|---|---|
| C             | Capacitance   | Kapazität   |
| $C_R$         | Rated capacitance   | Nennkapazität   |
| $C_S$         | Series capacitance  | Serienkapazität   |
| $C_{S,T}$     | Series capacitance at temperature T                       | Serienkapazität bei Temperatur T                          |
| $C_f$         | Capacitance at frequency f                                | Kapazität bei Frequenz f                                  |
| d             | Case diameter, nominal dimension                          | Gehäusedurchmesser, Nennmaß                               |
| $d_{max}$     | Maximum case diameter                                     | Maximaler Gehäusedurchmesser                              |
| ESL           | Self-inductance   | Eigeninduktivität   |
| ESR           | Equivalent series resistance                              | Ersatzserienwiderstand                                    |
| $ESR_f$       | Equivalent series resistance at frequency f               | Ersatzserienwiderstand bei Frequenz f                     |
| $ESR_T$       | Equivalent series resistance at temperature T             | Ersatzserienwiderstand bei Temperatur T                   |
| f             | Frequency   | Frequenz  |
| I             | Current   | Strom   |
| $I_{AC}$      | Alternating current (ripple current)                      | Wechselstrom  |
| $I_{AC,RMS}$  | Root-mean-square value of alternating current             | Wechselstrom, Effektivwert                                |
| $I_{AC,f}$    | Ripple current at frequency f                             | Wechselstrom bei Frequenz f                               |
| $I_{AC,max}$  | Maximum permissible ripple current                        | Maximal zulässiger Wechselstrom                           |
| $I_{AC,R}$    | Rated ripple current                                      | Nennwechselstrom  |
| $I_{leak}$    | Leakage current   | Reststrom   |
| $I_{leak,op}$ | Operating leakage current                                 | Betriebsreststrom   |
| l             | Case length, nominal dimension                            | Gehäuselänge, Nennmaß                                     |
| $l_{max}$     | Maximum case length (without terminals and mounting stud) | Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen) |
| R             | Resistance  | Widerstand  |
| $R_{ins}$     | Insulation resistance                                     | Isolationswiderstand                                      |
| $R_{symm}$    | Balancing resistance                                      | Symmetrierwiderstand                                      |
| T             | Temperature   | Temperatur  |
| $\Delta T$    | Temperature difference                                    | Temperaturdifferenz                                       |
| $T_A$         | Ambient temperature                                       | Umgebungstemperatur                                       |
| $T_C$         | Case temperature  | Gehäusetemperatur   |
| $T_B$         | Capacitor base temperature                                | Temperatur des Gehäusebodens                              |
| t             | Time  | Zeit  |
| $\Delta t$    | Period  | Zeitraum  |
| $t_b$         | Service life (operating hours)                            | Brauchbarkeitsdauer (Betriebszeit)                        |



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**SIKOREL – 105 °C**

| Symbol        | English                                 | German                               |
|---------------|---|--------------------------------------|
| V             | Voltage                                 | Spannung                             |
| $V_F$         | Forming voltage                         | Formierspannung                      |
| $V_{op}$      | Operating voltage                       | Betriebsspannung                     |
| $V_R$         | Rated voltage, DC voltage               | Nennspannung, Gleichspannung         |
| $V_S$         | Surge voltage                           | Spitzenspannung                      |
| $X_C$         | Capacitive reactance                    | Kapazitiver Blindwiderstand          |
| $X_L$         | Inductive reactance                     | Induktiver Blindwiderstand           |
| Z             | Impedance                               | Scheinwiderstand                     |
| $Z_T$         | Impedance at temperature T              | Scheinwiderstand bei Temperatur T    |
| $\tan \delta$ | Dissipation factor                      | Verlustfaktor                        |
| $\lambda$     | Failure rate                            | Ausfallrate                          |
| $\epsilon_0$  | Absolute permittivity                   | Elektrische Feldkonstante            |
| $\epsilon_r$  | Relative permittivity                   | Dielektrizitätszahl                  |
| $\omega$      | Angular velocity; $2 \cdot \pi \cdot f$ | Kreisfrequenz; $2 \cdot \pi \cdot f$ |

#### Note

All dimensions are given in mm.



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## Important notes

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