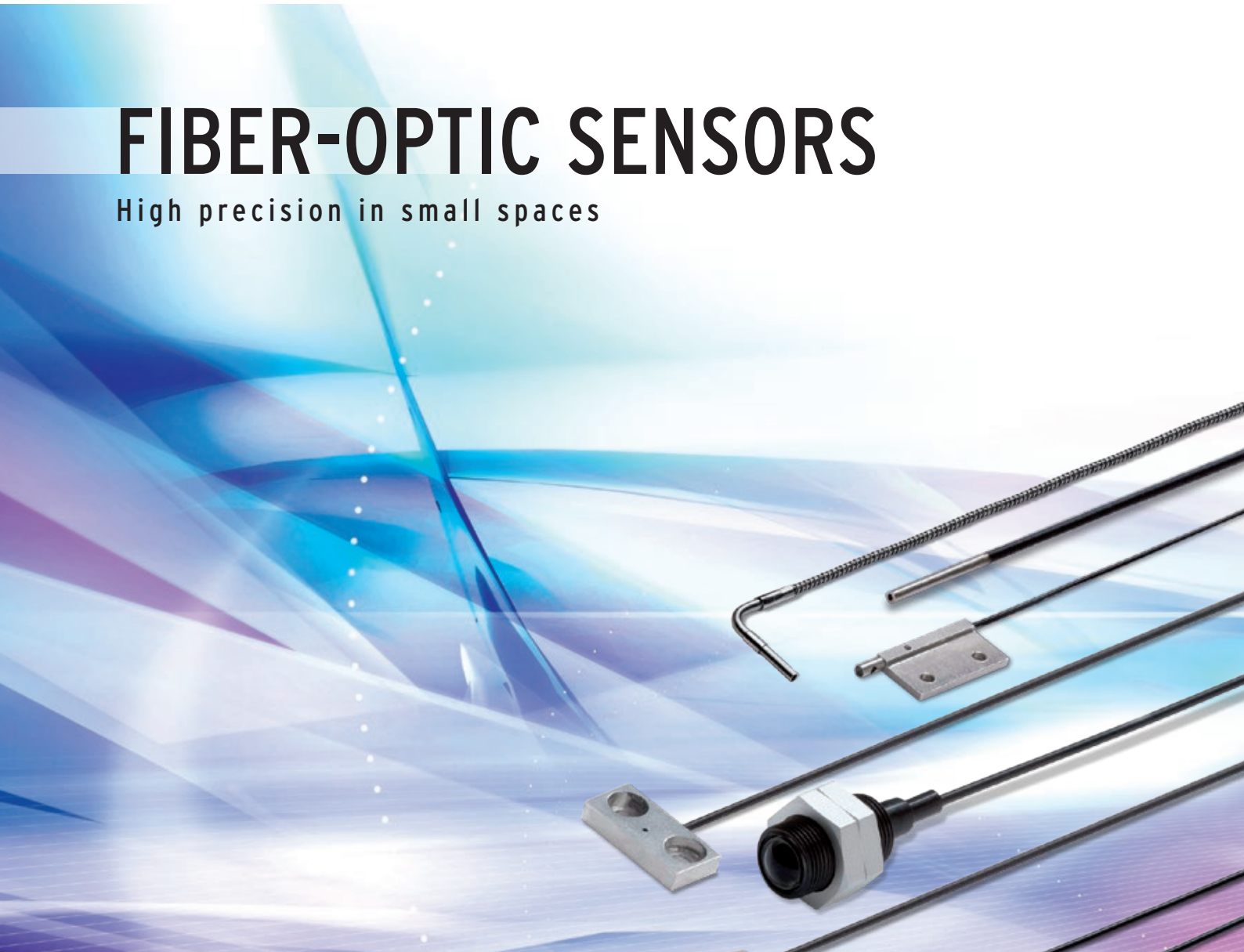


FIBER-OPTIC SENSORS

High precision in small spaces



» Long operational life

» Wide portfolio range

» Easy to install and set up

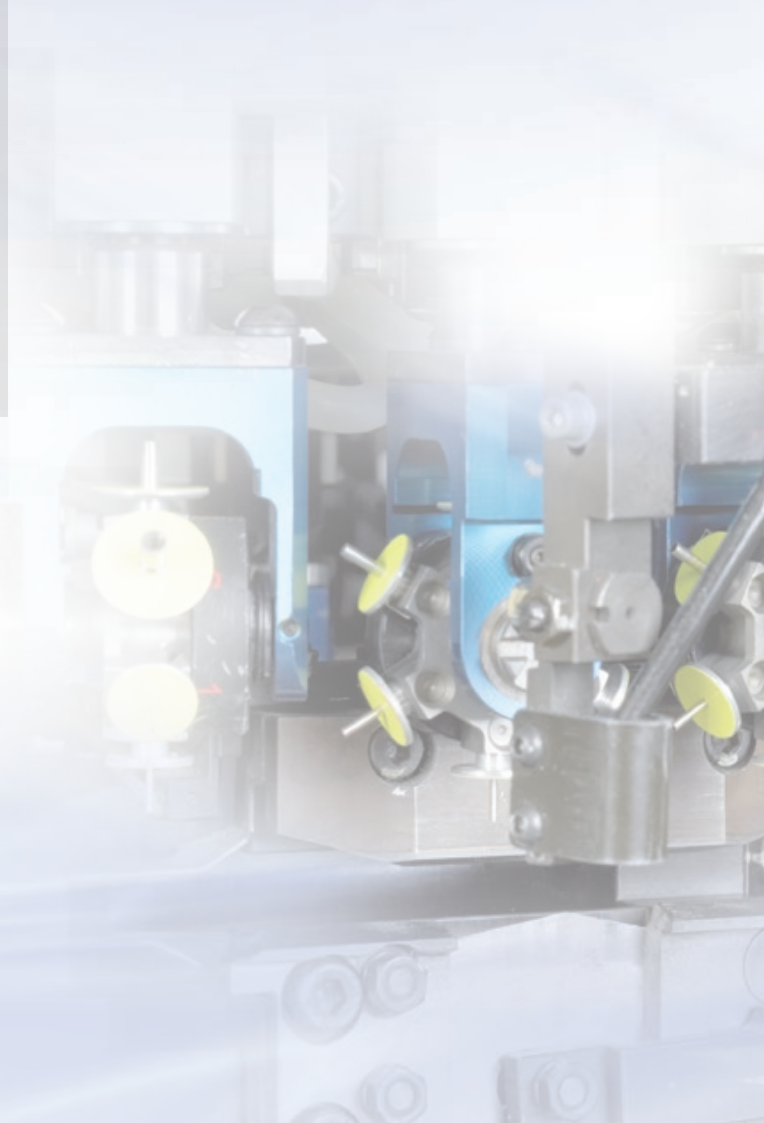
Precision and performance you can rely on

For over 30 years OMRON has been a supplier of fiber optic solutions to leading manufacturers, especially in the semiconductor, the consumer electronics and the car electronics industry, as well as for food packaging and small plastic parts production.

The requirements for fiber optic solutions can be very demanding particularly for applications with extreme temperatures and aggressive chemicals for applications requiring highest precision in combination with limited mounting space or for applications requiring the reliable detection of a wide range of objects with different materials, shapes or colours.

Today, already with over 500 standard, application or customer specific fiber optic sensors, we take pride in working together with you to ensure the best performance fit for your application.

Our global manufacturing network for fiber optic sensors in Ayabe (Japan), Shanghai (China) and Nufringen (Germany) focuses on continuously optimising methods for small and large volume production, applying stringent quality control procedures, and expanding production portfolio and flexibility to meet our customers' demands for flexibility, operational reliability, high accuracy and best application fit of our fiber optic sensors. Our goal is to provide precision and performance you can rely on.



Performance that makes a difference



Long operational lifetime

Ensuring that products do not fail during production and require only minimal service attention enhances productivity and reduces maintenance costs.

1. Models with enhanced protection and tested resistance against harsh environments

- Tested resistance against aggressive chemicals, extreme temperatures, low pressure (vacuum), mechanical abuse

2. Preventing fiber breakage

- Housing construction preventing protruding cables (e.g. square shape, side view models)
- High flex fibers with 1mm bending radius for close wall mounting
- Robot fibers tested with more than one million bending cycles
- Protective metal or plastic tubes

3. Operational stability

- LED power control against aging effects
- Auto-threshold control for enhanced compensation of power decrease, e.g. through dirt on lenses



Easy to set up and adjust

With minimal time required for mounting the fibers the productivity can be enhanced for machine builders and the easy setting of the amplifiers simplifies production changes for machine users.

1. Easy-teach amplifiers or manual adjusters

- Easy manual adjustment by potentiometer
- One-button auto teach for in-process dynamic teaching, or two-point object teaching

2. Wide range of easy-to-mount fibers

- One-screw-mount fibers with hexagonal back
- Square shapes for simple surface mounting
- Side view for simple alignment
- Application-optimised housings (e.g. fork shape for label and foil detection, tube for liquid level detection, etc.)



High accuracy in smallest size

OMRON's precise manufacturing processes with inspection system supported alignment of the fibers and lenses achieve minimal tolerance variations in all standard models and allow the detection of the smallest objects and height differences of less than 100µm.

- High beam axis accuracy for side view models through precise fiber bending or angle mirror surface treatment
- High spot evaluation precision on coaxial models through equal fiber distribution
- Accurate distance setting through precise lens and beam alignment

The little extra

For your advanced application requirements, adaption to specific settings, or special solutions, our sales, application and engineering teams near you will provide additional service and support....what can we do for you?



Application solution support

- Product selection and configuration support for best application fit and value for money
- Best practice tips & tricks for highest operational stability

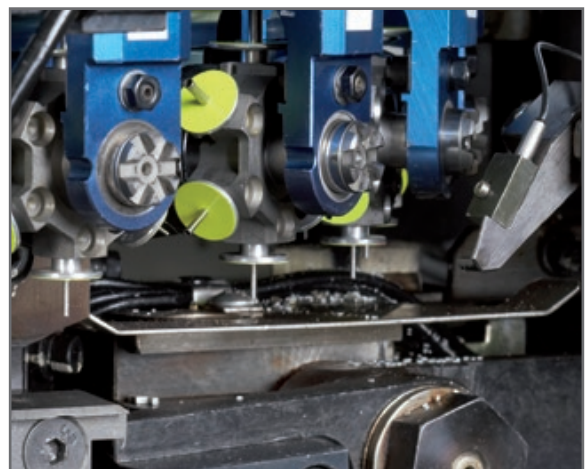
Product modifications

- Fiber length, material and type adaptations
- Fiber head material modifications



Advanced connectivity and communication

- Remote teach
- Online parameter monitoring
- Connecting the amplifiers via field bus



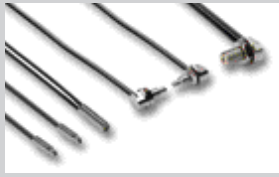
Special solutions

- Application-specific configurations of focal lens, mounting head and fiber type
- Application-specific software, or parameter pre-configurations

Choose the performance you need

STEP 1: The fiber optic sensor heads

General application



Standard cylindrical



Square shape



Miniature

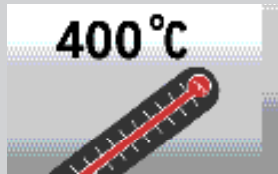


Long distance

Enhanced environment resistance



Chemical resistant



Heat resistant



Vacuum resistant

Special objects or installations



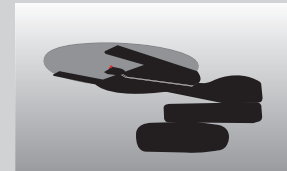
Robotic usage



Precision detection



Area monitoring



Special detection

Accessories

Lenses, protective tubes, reflectors, installation aids

6

14

18

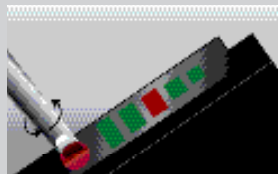
24

STEP 2: The amplifiers

Easy usage amplifier

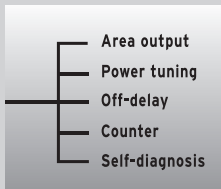


Easy-teach

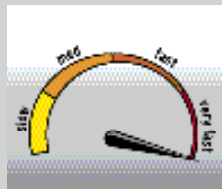


Potentiometer adjuster

Advanced functionality amplifiers



High Functionality



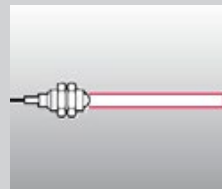
High speed



Colour mark detection



Double amplifier



Infrared LED

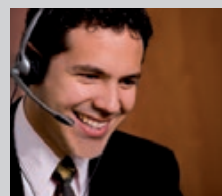
25

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STEP 3: The little extra

The little extra

Application solution support, advanced connectivity and communication, modifications and special solutions.





Standard cylindrical fiber sensor heads

The standard cylindrical fiber optic sensor heads provide reliable object detection, easy installation and long sensor lifetime for all general applications.

- High-flex fibers and 90° cable exit for fiber breakage prevention
- Models with hexagonal back for simplified one-nut mounting
- Sizes M3 to M6

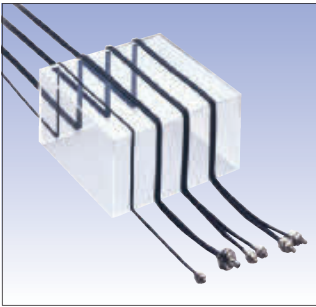
Ordering information

Sensor type	Size	Sensing distance (in mm) ^{*1}				Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	M4	1550	2300	1400	1400	E32-TC200 2M	E32-ET11R 2M
	M3	450	670	130	190	E32-TC200E 2M	E32-ET21R 2M
	dia 4 mm	1500	2300	-		E32-ETC220 2M	-
	M4	-		1000	1500	-	E32-T11N 2M
	M6	-		1200	1800	-	E32-LR11NP 2M
	M6	250	370	-		E32-R21	-
	M6	600	900	550	820	E32-DC200 2M	E32-ED11R 2M
	M4	160	240	60	90	E32-D211 2M	E32-D211R 2M
	M3	160	240	150	220	E32-DC200E 2M	E32-ED21R 2M
	M6	-		350	520	-	E32-D11N 2M
	M4	-		350	520	-	E32-D21N 2M
	dia 6 mm	220	300	100	150	E32-D14L 2M	E32-D14LR 2M

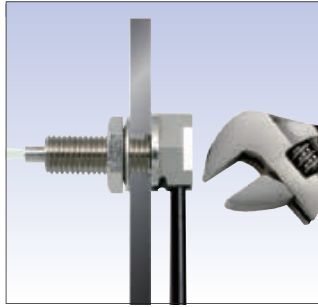
*1 Sensing distance measured with Standard Mode

Specifications

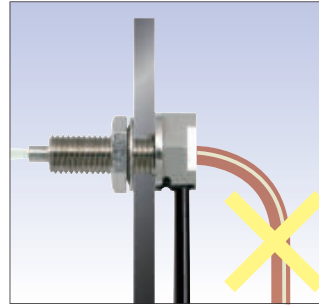
Item	Standard					High Flex				
	E32- C200 E32- C220	E32-D14L	E32- C200E	E32-D211	E32-R21	E32-E_R E32-T11N E32-D11N	E32-D14LR E32-D211R	E32-D21N	E32-LR11NP	
Permissible bending radius	R25		R10			R1		R2		
Cut to length	Yes									
Ambient temperature	-40°C to 70°C									
Material	Head	Brass-nickel plated	Stainless steel	Brass-nickel plated	Stainless steel	Plastic (ABS)	Brass-nickel plated	Stainless steel	Brass-nickel plated	
	Fiber	PMMA								
	Sheath	Polyethylene coating					PVC coating			
Degree of protection	IEC 60529 IP67								IP50	



Hi-flex multicore fibers for flexibility in installation without fiber breakage



Models with hexagonal back for simple one-nut mounting



Cable exit shifted by 90° for preventing fiber breakage



Square shape fiber sensor heads

The fiber heads in square shaped housing provide fast and easy installation on flat surfaces.

- Models with sensing direction in X, Y or Z axis
- 3 or 4mm thick housings for minimal height requirement
- Standard or high-flex fibers

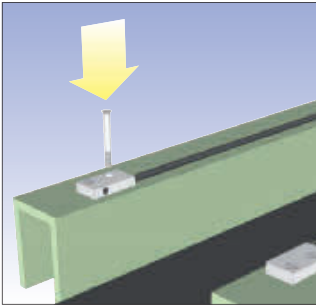
Ordering information

Sensor type	Size in mm (standard / high-flex)	Sensing distance (in mm) ^{*1}				Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	15×8×3 / 15×10×4	1550	1550	1400	2100	E32-T15X 2M	E32-ETS10R 2M
	15×8×3	950	1400	450	670	E32-T15Y 2M	E32-T15YR 2M
	15×8×3 / 15×9×4	950	1400	1300	1800	E32-T15Z 2M	E32-ETS14R 2M
	13×9×4	-	-	1300	1800	-	E32-ET15YR 2M
	13×9×4	-	-	1300	1800	-	E32-ET15ZR 2M
	15×10×3	600	900	350	520	E32-D15X 2M	E32-D15XR 2M
	15×10×3	200	300	100	150	E32-D15Y 2M	E32-D15YR 2M
	15×10×3 / 13×6×2.3	200	300	100	150	E32-D15Z 2M	E32-EDS24R 2M
	24.5×10×3	-	-	1780	2600	-	E32-A03-1 2M
	21×9×2	-	-	680	1000	-	E32-A04-1 2M

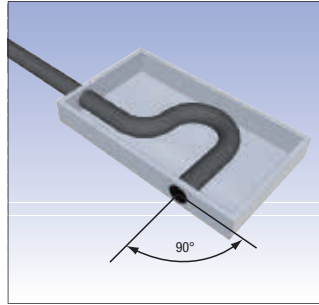
*1 Sensing distance measured with Standard Mode

Specifications

Item	Standard			High flex	
	E32-_15	E32-A03_	E32-A04_	E32-E	E32-_15_R
Permissible bending radius	R25	R10		R1	
Cut to length	Yes				
Ambient temperature	-40°C to 70°C				
Material	Head	Aluminium	Brass-nickel plated	Stainless steel	Aluminium
	Fiber	PMMA			
	Sheath	Polyethylene coating			PVC coating
Degree of protection	IEC 60529 IP67	IEC 60529 IP50		IEC 60529 IP67	



Space saving and fast mounting without additional brackets



Precise positioning during manufacturing for 90° optics to achieve minimal tolerance variations in optical output axis angle



Miniature fiber sensor heads

The miniature fiber heads provide high accuracy in smallest spaces and reliable detection of minute objects.

- Sizes from dia 500 µm to 3 mm
- Side view models with precision axis alignment for highest accuracy
- Bendable sleeves for precision positioning

Ordering information

Sensor type	Size	Sensing distance (in mm) ^{*1}				Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	dia 3 mm	1550	2300	1000	1500	E32-T12 2M	E32-T12R 2M
	dia 2 mm	450	670	250	370	E32-T22 2M	E32-T22R 2M
	dia 1.5 mm	450	670	450	670	E32-T222 2M	E32-T222R 2M
	dia 1 mm	–	–	250	370	–	E32-T223R 2M
	dia 3 mm	950	1420	450	670	E32-T14L 2M	E32-T14LR 2M
	dia 2 mm	680	1020	–	–	E32-A04 2M	–
	dia 1 mm	250	370	100	150	E32-T24	E32-T24R 2M
	dia 1.2 mm	1550	2300	1000	1500	E32-TC200B ^{*2}	E32-TC200BR ^{*2}
	dia 0.9 mm	450	670	250	370	E32-TC200F ^{*2}	E32-TC200FR ^{*2}
	dia 3 mm	160	240	60	90	E32-D22 2M	E32-D22R 2M
	dia 2 mm	150	220	80	120	E32-D32 2M	E32-D32R 2M
	dia 1.5 mm	–	–	60	90	–	E32-D22B 2M
	dia 2 mm	60	90	30	40	E32-D24	E32-D24R 2M
	dia 2.5 mm	600	900	350	520	E32-DC200B 2M ^{*2 *3}	E32-DC200BR ^{*2 *3}
	dia 1.2 mm	160	240	60	90	E32-DC200F ^{*2}	E32-DC200FR ^{*2}
	dia 0.8 mm	–	–	30	40	–	E32-D33 2M
	dia 0.5 mm	–	–	6	9	–	E32-D331 2M

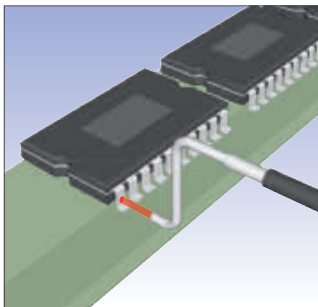
^{*1} Sensing distance measured in Standard Mode

^{*2} Models with 40 mm sleeve instead of 90 mm sleeve are available by adding '4' to the order code at the end, e.g. E32-TC200B4

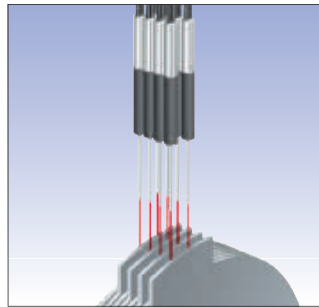
^{*3} Sleeve cannot be bent

Specifications

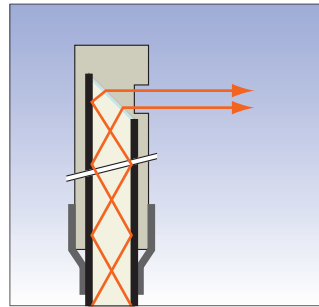
Item	Standard						High-flex				
	E32-DC200B E32-T12 E32-TC200B	E32-T14L	E32-D32	E32-D22 E32-T222 E32-TC200F	E32-D24 E32-DC200F E32-T22 E32-T24	E32-A04	E32-D32R E32-D33 E32-D331	E32-D22B	E32-DC200BR E32-T12R E32-TC200BR	E32-D22R E32-T222R E32-TC200FR	E32-D24R E32-DC200FR E32-T14LR E32-T22R E32-T223R E32-T24R
Permissible bending radius	R25			R10			R4		R1		
Cut to length	Yes										
Ambient temperature	-40°C to 70°C										
Material	Head	Brass-nickel plated	Stainless steel	Brass-nickel plated	Stainless steel		Brass-nickel plated		Stainless steel		
	Fiber	PMMA									
Degree of protection	Sheath	Polyethylene coating	PVC and polyethylene	Polyethylene coating	PVC and polyethylene	PVC coating	Polyethylene coating				
		IEC 60529 IP67				IEC 60529 IP50		IEC 60529 IP67			



Bendable metal sleeves for precision positioning of sensors after installation



0.5 mm diameter (diffuse reflective) or 1 mm diameter (through beam) when mounting space is crucial



High precision fiber surface cutting and positioning during manufacturing to achieve minimal deviation of optical output axis angle



Longer distance fiber sensor heads

With built-in focal lenses the longer distance fiber heads provide enhanced operational stability in dusty environments or long distance applications

- Sensing distance up to 20 m
- Built-in focal lens
- Sizes from dia 2 mm to M14
- Easy installation - no need to attach auxiliary lenses

Ordering information

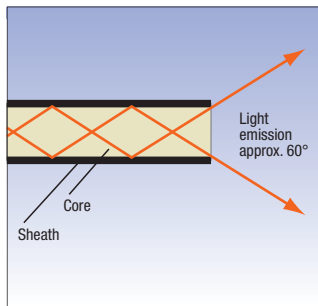
Sensor type	Size	Sensing distance (in mm) ^{*1}				Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	M14	20000	20000	–	–	E32-T17L	–
	25.2 × 10.5 × 8 mm	4000	4000	–	–	E32-T14	–
	M4	–	–	3500	4000	–	E32-LT11N 2M
	M4	4000	4000	3500	4000	E32-LT11 2M	E32-LT11R 2M
	M3	1350	2000	–	–	E32-TC200A 2M	–
	dia 3 mm	2600	3900	–	–	E32-T12L 2M	–
	dia 2 mm	850	1200	–	–	E32-T22L 2M	–
	21.5 × 27 × 10 mm	1500	2250	–	–	E32-R16 2M	–
	M6	–	–	350	520	–	E32-LD11N 2M
	22 × 17.5 × 9 mm	1400	2100	–	–	E32-D16 2M	–
	M6	360	540	350	520	E32-LD11 2M	E32-LD11R 2M
	M4	260	390	–	–	E32-D21L 2M	–
	dia 3 mm	450	670	–	–	E32-D12 2M	–

^{*1} Sensing distance measured in Standard Mode

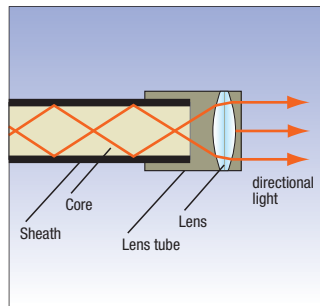
Specifications

Item	Through-beam							
	E32-T17L/ E32-T14	E32-LT11N	E32-LT11	E32-T12L	E32-TC200A	E32-LT11R	E32-T22L	
Permissible bending radius	R25	R2	R25			R1	R10	
Cut to length	Yes							
Ambient temperature	-40°C to 70°C							
Material	Head	ABS					Brass-nickel plated	
	Fiber	PMMA						
	Sheath	Polyethylene coating						
Degree of protection	IP67	IP50		IP67		IP50	IP67	

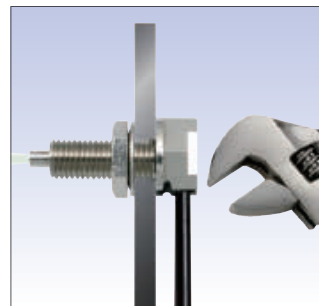
Item	Retro-reflective		Diffuse-reflective					
	E32-R16	E32-D16	E32-LD11N	E32-LD11	E32-LD11R	E32-D21L	E32-D12	
Permissible bending radius	R25	R4	R2	R25	R10	R10	R25	
Cut to length	Yes							
Ambient temperature	-40°C to 70°C							
Material	Head	ABS	Aluminium	Brass-nickel plated			Stainless steel	
	Fiber	PMMA						
	Sheath	Polyethylene coating	PVC coating	Polyethylene coating				
Degree of protection	IP67	IP40	IP50			IP67		



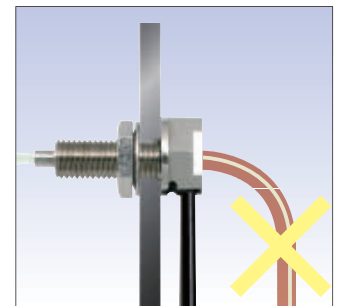
Light emission of conventional fibers



With built-in focal lenses, longer sensing distances can be achieved up to 5 times longer compared to conventional sensors



Models with hexagonal back for simple one-nut mounting



Cable exit shifted by 90° for preventing fiber breakage



Chemical resistant fiber sensor heads

The chemical resistant fibers provide long sensor lifetime in areas with frequent cleaning, usage of chemicals and higher temperatures.

- fluoroplastic cover for highest chemical resistance
- temperature resistance up to 200°C

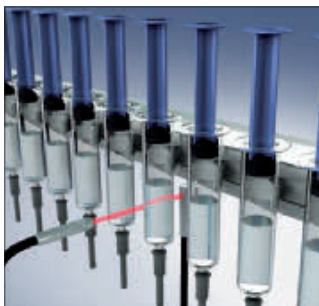
Ordering information

Sensor type	Size	Sensing distance (in mm) ^{*1}		Key feature	Order code
		E3X-HD	E3NX-FA		
	M4	1350	2000	Fluororesin coating	E32-T11U 2M
	dia 5 mm	3200	4000	Fluororesin cover	E32-ET11F 2M
		4000	4000		E32-T12F
		800	1200		E32-T14F 2M
	M6	350	520	Fluororesin coating	E32-D11U 2M
	dia 7 mm	300	450	Fluororesin cover	E32-ED11F 2M
	dia 6 mm	190	280		E32-D12F
		80	120		E32-D14F 2M
		1400	2100	Fluororesin cover Heat resistant to 200°C	E32-T81F-S 2M
	dia 5 mm	2800	4000	Fluororesin cover Heat resistant to 150°C	E32-T51F 2M

*1 Sensing distance measured in Standard Mode

Specifications

Item	Fluororesin coating		Full fluororesin cover		Full fluororesin cover and heat resistance	
	E32-T11U	E32-D11U	E32-E_11F	E32-_12F/E32-_14F	E32-T51F	E32-T81F-S
Permissible bending radius (in mm)	R1	R4	R75	R40		R10
Cut to length	yes					no
Ambient temperature	-40°C to 70°C				-40°C to 150°C	-40°C to 200°C
Material	Head	Brass-nickel plated		Fluororesin		
	Fiber	PMMA				Glass
	Sheath	Fluororesin coating		Fluororesin cover		
Degree of protection	IEC60529 IP67					



Enhanced temperature resistant models



Highest chemical resistance

The fluororesin cover provides highest chemical resistance for longest lifetime in frequently cleaned environments like aseptic filling in pharmaceutical applications



Heat resistant fiber sensor heads

The wide range of heat resistant fibers provides long sensor lifetime with highest protection in demanding environments

- heat resistant up to 400°C
- sizes from dia 2 mm to M6
- models for long distances or high detection accuracy

Ordering information

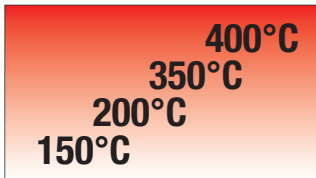
Sensor type	Size	Sensing distance (in mm) ^{*1}		Key feature	Order code	
		E3X-HD	E3NX-FA		For E3NX-FA and E3X-HD amplifiers	For E3X-NA amplifier
	M4	3000	4000	-40°C to 150°C	E32-ET51 2M	
		800	1200	-40°C to 100°C ^{*2} , high-flex	E32-T51R 2M	
		550	820	-40°C to 200°C	E32-T81R-S 2M	
		900	1350	-60°C to 350°C	E32-T61-S 2M	
	dia 2 mm	450	670	-40°C to 150°C	E32-T54 2M	
	dia 3 mm	2600	3900	-40°C to 200°C	E32-T84S-S 2M	
	M6	500	750	-40°C to 150°C	E32-ED51 2M	
		280	420	-40°C to 100°C ^{*2} , high-flex	E32-D51R 2M	
		180	270	-40°C to 200°C	E32-D81R-S 2M	E32-D81R 2M
		180	270	-60°C to 350°C	E32-D61-S 2M	E32-D61
	M4	120	180	-40°C to 400°C	E32-D73-S 2M	E32-D73
	23×20×9 mm	15-38		-40°C to 150°C	E32-A09H 2M	
	30×24×9 mm	20-30		-40°C to 300°C	E32-A09H2 2M	
	25×18×5 mm	1-5		-40°C to 300°C	E32-L64 2M	
	36×18×5 mm	5-18			E32-L66 2M	

^{*1} Sensing distance measured in Standard Mode

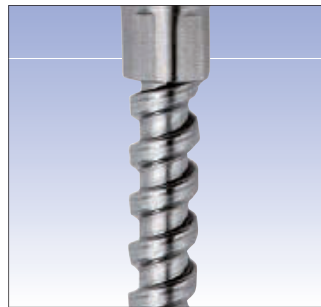
^{*2} Short term resistance. For continuous operation -40°C to 90°C

Specifications

Item	-40°C to 150°C	-40°C to 100°C	-40°C to 150°C		-40°C to 200°C		-40°C to 300°C		-60°C to 350°C	-40°C to 400°C
	E32-E_51	E32-D51R/T51R	E32-T54	E32-A09H	E32-_81_	E32-T84_	E32-A09H2	E32-L6_	E32-_61_	E32-D73_
Permissible bending radius (in mm)	R35	R2	R35		R10	R25				
Cut to length	Yes					No				
Material	Head	Brass-nickel plated	Stainless steel		Aluminium	Stainless steel				
	Fiber	PMMA	Acrylate resin	PMMA		Glass				
	Sheath	Fluoro resin	Polyurethane resin	Fluoro resin		Stainless steel spiral coating	Stainless steel tube	Stainless steel spiral coating		Stainless steel tube
Degree of protection	IEC 60529 IP67	IEC 60529 IP50	IEC 60529 IP67							



The temperature range optimised material selection provides best application fit and value - performance ratio.



Stainless steel spiral coating for flexibility with highest mechanical protection.



Vacuum resistant fiber sensor heads

For applications in cleanest and hot environments the vacuum resistant fibers and connecting flanges provide long operational lifetime and vacuum integrity.

- Leakage rate of 1×10^{-10} Pa·m³/s max
- Heat resistance up to 200°C
- Detergent resistant fluororesin or stainless steel fiber sheath

Ordering information

Sensor

Sensor type	Size	Sensing distance (in mm) ^{*1}		Temperature range	Order code
		E3X-HD	E3NX-FA		
	M4	400	600	-40°C to 120°C	E32-T51V 1M
	dia 3	250	370	-40°C to 120°C	E32-T54V 1M
	dia 3	950	1400	-60°C to 200°C	E32-T84SV 1M
	33 × 18 × 5.5 mm	5		-40°C to 70°C	E32-G86V-1 3M

*1 Sensing distance measured with Standard Mode

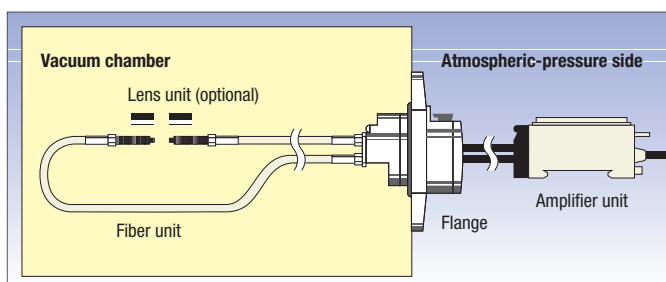
Flange

Type	Size	Order code
4 channel flange	80 × 80 × 49 mm	E32-VF4
1 channel flange	96 × dia 30 mm max.	E32-VF1
Flange-to-amplifier connection fiber	2 m length	E32-T10V 2M

Specifications

Item	Fiber sensor heads				Flange-to-amplifier fiber
	E32-T51V	E32-T54V	E32-T84SV	E32-G86V-1	E32-T10V
Permissible bending radius	R30			R25	
Cut to length	No				Yes
Material	Head	Aluminium	Stainless steel		-
	Fiber	Glass			
	Sheath	Fluororesin coating		Stainless steel spiral coating	Polyethylene coating
Degree of protection	-				

Item	Flange	
	E32-VF1	E32-VF4
Leakage rate	1×10^{-10} Pa·m ³ /s max	
Ambient temperature	-25°C to 55°C	
Material	Flange	Aluminium and stainless steel
	Seal	Fluorocarbon rubber (viton)



The vacuum resistant fiber heads and flanges are sealed to prevent gas leakage into vacuum areas



Robot application fiber sensor heads

For applications on frequently or fast moving parts, the robot fibers reduce the risk of fiber breakage with a guaranteed operational life of more than 1 million bending cycles

- Free moving multicore fibers for > 1 mio bending cycles
- Square shapes for easy surface installation
- Cylindrical sizes from dia 1.5 mm to M6

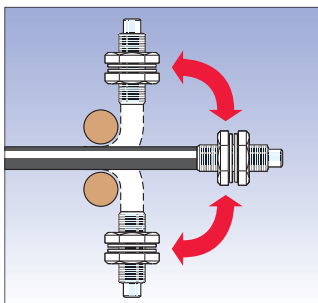
Ordering information

Sensor type	Size	Sensing distance (in mm) ^{*1}		Order code
		E3X-HD	E3NX-FA	
	M4	1350	2000	E32-T11 2M
	M3	400	600	E32-T21 2M
	dia 3 mm	1350	2000	E32-T12B
	dia 2 mm	400	600	E32-T221B
	dia 1.5 mm	400	600	E32-T22B
	15 × 18 × 3 mm	1350	2000	E32-T15XB 2M
	M6	350	520	E32-D11 2M
	M4	140	210	E32-D21B 2M
	M3	60	90	E32-D21 2M
	dia 1.5 mm	60	90	E32-D22B 2M
	15 × 10 × 3 mm	350	520	E32-D15XB 2M

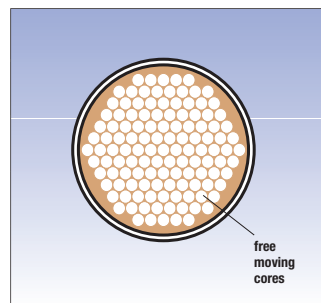
*1 Sensing distance measured in Standard Mode

Specifications

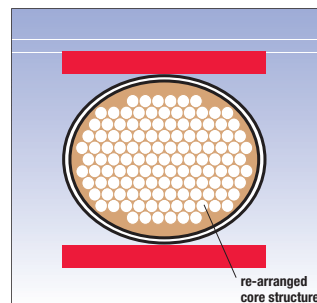
Item	Square		Cylindrical		
	E32-D15XB E32-T15XB		E32-T21	E32-D11 E32-T11	E32-D21 E32-T12B E32-T22B
Permissible bending radius	R4				
Cut to length	Yes				
Ambient temperature	-40°C to 70°C				
Material	Head	Aluminium	Brass-nickel plated		Stainless steel
	Fiber	PMMA			
	Sheath	PVC coating	Polyethylene coating	PVC coating	
Degree of protection	IEC 60529 IP67				



Guaranteed more than 1 mio bending operations



Free moving fiber cores prevent fiber breakage and light intensity loss when the fiber is bent.





Precision detection fiber sensor heads

Highest precision in design and manufacturing of the fibers and focal lenses ensure highest beam and spot accuracy allowing the detection of smallest objects and height differences of less than 100 µm.

- Coaxial fibers with focal lenses for spot diameters of 100 µm
- Through-beam models with highly focused beam and precise optical axis alignment
- Limited reflective models for height difference detection of less than 100 µm

Ordering information

Sensor type	Preferred usage	Size	Key feature	Sensing distance ^{*1} (in mm)		Order code
				E3X-HD	E3NX-FA	
	Precise thin object detection / accurate positioning	dia 3 mm	- High precision optical axis adjustment - Very focused beam	3800	4000	E32-T22S
		dia 2 mm		1780	2650	E32-A03 2M
				680	1000	E32-A04 2M
	Very small object detection	M6	–	600	900	E32-CC200 2M ^{*2}
		M3	Spot dia 0.5 mm	120	180	E32-EC31 2M
			Spot dia 0.2 mm	17		E32-EC41 1M + E39-F3B
			Spot dia 0.1 mm	7		E32-EC41 1M + E39-F3A-5
		dia 3 mm	–	300	450	E32-D32L
		dia 2 mm	–	150	220	E32-D32 2M ^{*2}
		M6	- 90° cable exit - Hexagonal back	350	520	E32-C11N 2M
				M3	130	190
		M3	90° cable exit Spot dia 0.5 to 3mm	50	70	E32-C31N 2M
				8 - 25 adjustable		E32-EC31 2M + E39-EF51
6 - 15 adjustable				E32-D32 2M + E39-F3A		
	Precision height difference detection / flat surface detection Object detection in front of background	23 × 20 × 9 mm	–	26.5±11.5		E32-A09 2M
		16 × 18 × 4 mm	–	7.2±1.8		E32-L25L ^{*2}
		20 × 20 × 5 mm	–	3.3		E32-L25
		18 × 20 × 4 mm	Precise spot e.g. for detection of a flat / reflective surface	4±2		E32-L24L ^{*2}
		34 × 25 × 8 mm	High precision (detection accuracy 100 µm)	2.4		E32-EL24-1 2M
		20.5 × 14 × 3.8 mm	Limited reflective wide beam e.g. for object detection on a flat surface	15		E32-L16-N 2M

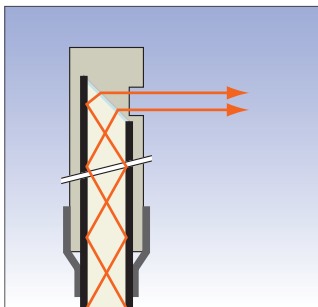
^{*1} Sensing distance measured in Standard Mode

^{*2} A high flex cable version is available. Add 'R' to the order code, e.g. E32-CC200R

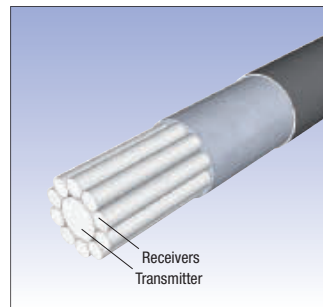
^{*3} Outer diameter of the fiber. Outer diameter of the focal lens is dia 4mm (front part)

Specifications

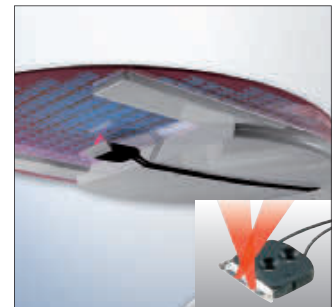
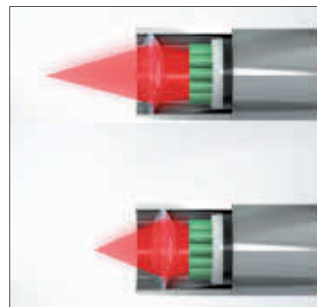
Item	Through-beam			Diffuse reflective (coaxial)				Limited reflective				
	E32-T22S	E32-A03	E32-A04	E32-C11N E32-C31N	E32-C21N	E32-CC200	E32-C42 E32-D32/-D32L E32-EC31/-EC41	E32-EL24-1	E32-L24L E32-L25L	E32-L25	E32-L16	E32-A09
Permissible bending radius	R10	R1	R10	R4	R2	R25		R10		R25		
Cut to length	Yes											
Ambient temperature	-40°C to 70°C											
Material	Head	Brass-nickel plated		Stainless steel	Brass-nickel plated		Brass nickel plated	Brass-nickel plated and aluminium	Polycarbonate	ABS		Aluminium
	Fiber	PMMA										
Degree of protection	Sheath	PVC coating	Polyethylene coating		PVC coating		PVC, polyethylene and polyolefin coating	Polyethylene coating				
		IEC 60529 IP67	IEC 60529 IP50		IEC 60529 IP67				IEC 60529 IP50		IEC 60529 IP40	



Focused and high precision beam alignment during manufacturing. Models available with typical deviation of 0.1° for very precise detections



Coaxial fibers provide an enhanced positioning and detection accuracy and allow the easy adjustment of the focal point using adjustable focal lenses



Limited reflective fibers utilize the total reflection on shiny surfaces to detect height differences or objects at a pre-defined distance.

Area monitoring fiber sensor heads

When mounting space is crucial or the objects are very small, the area monitoring fibers provide a reliable object detection even when the object position varies within the monitored range.

In combination with the window monitoring function or the serial transmission of the received light level values of the fiber amplifiers, simple height comparison or measuring applications can be realized.

- Area monitoring up to 70 mm height
- Multi-beam sensor with 4 separate heads for flexible detection points
- Standard or high flex fibers



Ordering information

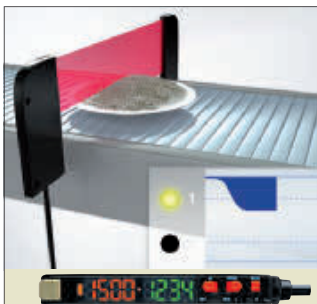
Sensor type	Sensing height (in mm)	Sensing distance (in mm) ^{*1}				Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	10	4000	4000	–	–	E32-T16	–
	11 ^{*2}	2200	3300	1700	2550	E32-T16P	E32-T16PR 2M
	30	3600	4000	2600	3900	E32-T16W 2M	E32-T16WR 2M
	50	–	–	3000	4000	–	E32-ET16WR-2 2M
	70	–	–	3500	4000	–	E32-ET16WR-1 2M
	11	2000	3000	1500	2200	E32-T16J 2M	E32-T16JR 2M
	4 x separate M3 heads	1300	1900	–	–	E32-M21	–
	11	–	–	300	450	–	E32-D36P1 2M

^{*1} Sensing distance measured with Standard mode

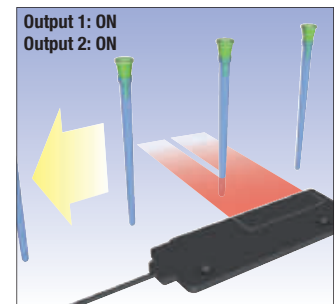
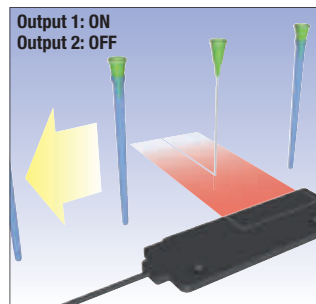
^{*2} Sensing area aligned to top of housing.

Specifications

Item	Standard			High-flex			
	E32-T16	E32-M21	E32-T16J E32-T16P E32-T16W	E32-D36P1	E32-ET16WR-1 E32-ET16WR-2	E32-T16JR E32-T16PR E32-T16WR	
Permissible bending radius	R25		R10	R4	R1		
Cut to length	Yes						
Ambient temperature	–40°C to 70°C						
Material	Head	ABS	Stainless steel	ABS	Brass-nickel plated	Aluminium	ABS
	Fiber	PMMA					
	Sheath	Polyethylene coating			PVC coating	Polyethylene coating	
Degree of protection	IEC 60529 IP67			IEC 60529 IP50		IEC 60529 IP54	IEC 60529 IP50



The two outputs of the E3NX-FA can be used to detect two different light levels



In combination with the twin output function of the E3NX-FA amplifier, the diffuse reflective area monitoring fibers can detect very small objects (e.g. needles) and a second state (e.g. cover present). The area beam compensates for position variations at high speed.


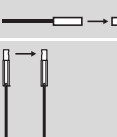
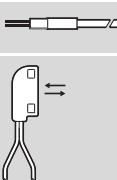
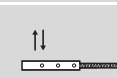
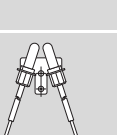
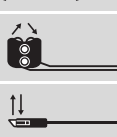


Special application fiber sensor heads

For a wide range of special applications, the task optimised fiber heads provide best fitting sensing performance and adaption to environmental requirements.

- Detection of special objects (liquids, labels on foils, etc.)
- Fiber heads optimised for special tasks (wafer mapping, flat glass, etc.)

Ordering information

Sensor type	Size	Sensing distance (in mm) ^{*1}		Comment	Order code
		E3X-HD	E3NX-FA		
 Fork shape	36 × 24 × 8 mm	10		–	E32-G14
 Wafer mapping	dia 3 mm	3800	4000	–	E32-T22S
	dia 3 mm	2600	3900	–	E32-T24S
	dia 3 mm	1780	2650	–	E32-A03 2M
	dia 2 mm	680	1000	–	E32-A04 2M
 Liquid level sensor	dia 6 mm	liquid contact		Liquid level contact	E32-D82F1 4M
	15 × 23.5 × 5 mm	tube contact		Liquid level detection through transparent tube or container	E32-D36T 2M
 Glass detection	21 × 16.5 × 4 mm	8		Metal housing	E32-A10 2M
	20.5 × 14 × 3.8 mm	15		Plastic housing	E32-L16-N 2M
	25 × 18 × 5 mm	1–5		Heat resistant up to 300°C	E32-L64 2M
	36 × 18 × 5.5 mm	5–18			E32-L66 2M
 Glass detection in wet processes	38.5 × 39 × 17.5 mm	8 to 20 (recommended: 11)		Heat resistant up to 85°C	E32-L11FS 2M
 Label detection	20 × 20 × 5 mm	7.2±1.8		–	E32-L25L
	18 × 20 × 4 mm	4±2		–	E32-L24L
	34 × 25 × 8 mm	2.4		Very precise spot (detection accuracy 100 µm)	E32-EL24-1 2M

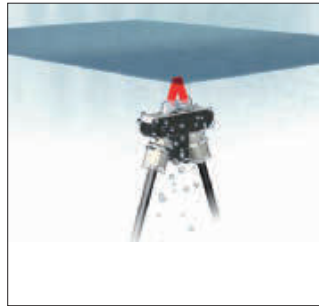
*1 Sensing distance measured in Standard Mode

Specifications

Item	E32-D82F1 E32-L11FS	E32-G14	E32-A10	E32-L16-N	E32-L66	E32-L64				
Permissible bending radius	R40	R25								
Cut to length	Yes				No					
Ambient temperature	-40°C to 70°C				-40°C to 300°C					
Material	Head	PFA	ABS	ABS	PVC	Stainless steel				
	Fiber	PMMA				Glass				
	Sheath	Polyethylene coating				Stainless steel spiral coating				
Degree of protection	IEC 60529 IP67			IEC 60529 IP30	IEC 60529 IP40	IEC 60529 IP40	IEC 60529 IP50			
Item	E32-EL24-1	E32-T24S	E32-L24L E32-L25L	E32-A04	E32-D36T	E32-A03	E32-T22S			
Permissible bending radius	R10					R4	R1			
Cut to length	Yes									
Ambient temperature	-40°C to 70°C									
Material	Head	Brass-nickel plated and aluminium	Stainless steel	Brass-nickel plated	Stainless steel	ABS	Brass-nickel plated			
	Fiber	PMMA								
	Sheath	Polyethylene coating	PVC coating	Polyethylene coating			PVC coating	Polyethylene coating	PVC coating	
Degree of protection	IEC 60529 IP67			IEC 60529 IP50		IEC 60529 IP67	IEC 60529 IP50	IEC 60529 IP67		




The limited reflective fiber heads for glass detection provide a stable detection of flat glass in standard, hot or wet environment. The shapes and materials are optimized to provide the best value - performance ratio depending on the requirements.



For the detection of very small height differences like labels on foils in applications where space is crucial, the small sized limited reflective sensors provide accurate detection up to 100µm resolution.

Accessories

Shape	Type	Comment	Order code
	Focal lens	- Extends sensing distance by more than 500% - For M4 Through beam fibers E32-TC200, E32-ET11R, E32-T11 (fits M2.6 thread) - 2 pcs per set	E39-F1
	Focal lens (side view)	- For M4 through beam fibers E32-TC200, E32-ET11R, E32-T11, E32-T61-S, E32-T81R-S (fits M2.6 thread) - Temperature range -40°C to +200°C - 2 pcs per set	E39-F2
	Focal lens (variable)	- For precision detection with E32-D32, E32-EC41	E39-F3A
	Focal lens	- For precision detection with E32-EC41	E39-F3A-5
	Focal lens	- For precision detection with E32-EC41	E39-F3B
	Focal lens	- For precision detection with M6 coaxial diffuse reflective fibers (e.g. E32-CC200)	E39-F18
	Focal lens (side view, variable)	- For precision detection with E32-EC31	E39-EF51
	Focal lens (heat resistant)	- Extends sensing distance by more than 500% - For M4 through beam fibers E32-ET51, E32-T61, E32-T61-S, E32-T81R, E32-T81R-S (fits M4 thread) - Temperature range -60°C to +350°C - 2 pcs per set	E39-EF1-37-2 E39-F16
	Focal lens (vacuum resistant, heat resistant)	- Fits E32-T51V and E32-T54V (fits M2.6 thread) - 2 units per set - Heat resistant up to 120°C	E39-F1V
	Fiber cutter	- Included in applicable fiber	E39-F4
	Thin fiber attachment	- Amplifier adapter for thin fibers - Included in applicable fiber (2 sets)	E39-F9
	Sleeve bender	- For E32-TC200B(4) - For E32-TC200F(4) - For E32-DC200F(4)	E39-F11
	Single fiber extension connector	- Fiber extension connector for 2.2 mm dia standard fibers - One unit	E39-F10
	Dual fiber extension connector	- For fibers with dia 2.2 - For fiber with dia 1.0 - For fibers with dia between 1.0 and 2.2	E39-F13 E39-F14 E39-F15
	Protective spiral tube ^{*1}	- For M3 diffuse type sensors - Length 1 m - For M3 through beam type sensors - Length 1 m - For M4 through beam type sensors - Length 1 m - For M6 diffuse type sensors - Length 1 m	E39-F32A E39-F32B E39-F32C E39-F32D
	Fiber on roll ^{*2}	- Dia 2.2 mm - Standard monocoire, 10 mm bending radius - -40°C to 80°C - Dia 1.1 mm - Standard monocoire, 15 mm bending radius - -40°C to 80°C - Dia 2.2 mm - High flex multicore, 1 mm bending radius - -40°C to 80°C - Dia 1.1 mm - High flex multicore, 1 mm bending radius - -40°C to 80°C - Dia 2.2 mm - High temperature monocoire, 20 mm bending radius - -60°C to 150°C	E32-E01 100M E32-E02 100M E32-E01R 100M E32-E02R 100M E32-E05 100M

^{*1} Protective spiral tubes with 0.5 m length are available. Add '5' to order code...e.g. E39-F32A5

^{*2} Fiber length 100 m on a roll - cut to length



Easy-teach digital fiber amplifier

The E3X-HD with 1-button Smart tune set-up provides fast and simple teaching. Dual digital display and advanced features make the E3X-HD ideal even for demanding applications.

- Easy teaching by Smart tuning within a few seconds
- Dynamic Power Control (DPC) for highest operational stability for changing environmental conditions or challenging objects
- M8 connector models
- EtherCAT and CompoNet Communication units for high-speed field bus connectivity

Ordering information

Item	Order code		
	Transistor output models		Communication unit model ^{*1}
	NPN output	PNP output	
Pre-wired	E3X-HD11 2M	E3X-HD41 2M	–
Fiber amplifier connector	E3X-HD6	E3X-HD8	E3X-HD0
M8 connector (4pin)	E3X-HD14	E3X-HD44	–

^{*1} For field bus connection please chose Communication unit E3X-ECT for EtherCAT or E3X-CRT for CompoNet.

Fiber amplifier connectors

Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN11
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

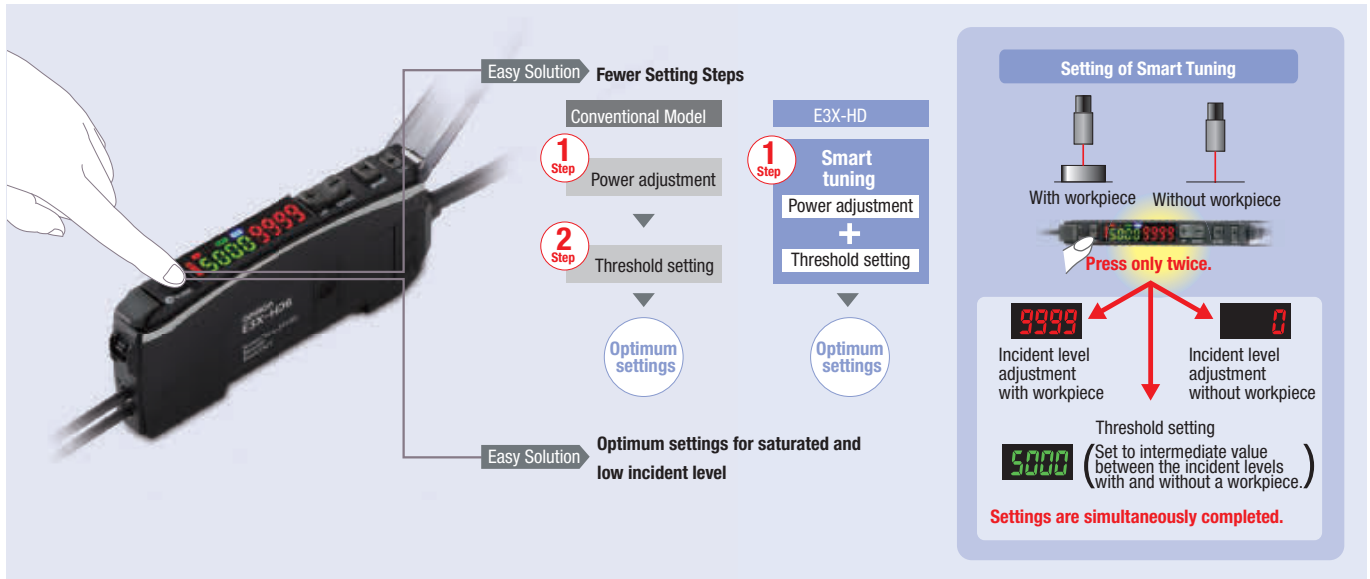
Communication units

Shape	Communications method	Applicable Fiber Amplifier Units	Order code
	CompoNet	E3X-HD0 E3X-MDA0 E3X-DA0-S	E3X-CRT
	EtherCAT		E3X-ECT

Specifications

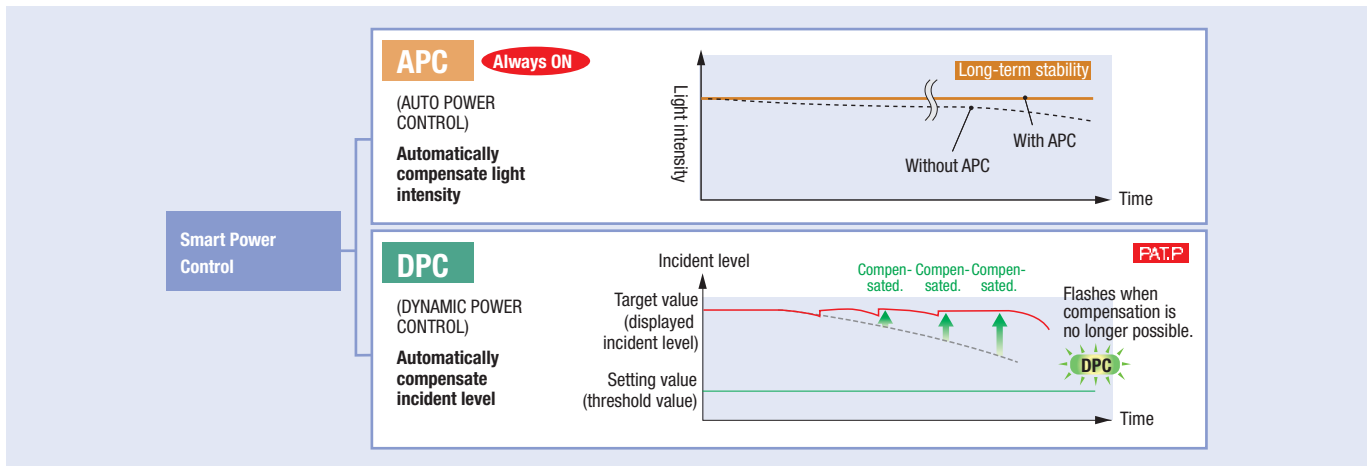
Type		Standard models						For Communications Unit
Model		E3X-HD11	E3X-HD41	E3X-HD6	E3X-HD8	E3X-HD14	E3X-HD44	E3X-HD0
Connection method		Pre-wired		Wire-saving connector		M8-4pin connector		Communications unit connector
Item	Control output	NPN output	PNP output	NPN output	PNP output	NPN output	PNP output	—
Light source (wavelength)		Red, 4-element LED (625 nm)						
Power supply voltage		12 to 24 VDC±10%, ripple (p-p) 10% max.						
Power consumption		Normal Mode: 720 mW max. (Current consumption: 30 mA max. at 24 VDC, 60 mA max. at 12 VDC.) Power Saving Eco Mode: 530 mW max. (Current consumption: 22 mA max. at 24 VDC, 44 mA max. at 12 VDC.)						
Control output		Load power supply voltage: 26.4 VDC max., open-collector output (Varies with the model depending on output is PNP or NPN.)Load current: 50 mA max. (residual voltage: 2 V max.), OFF current: 0.5 mA max.						
Response time	Super-high-speed Mode (SHS)	Operate or reset: 50 µs (NPN models) or 55 µs (PNP models)						
	High-speed Mode (HS)	Operate or reset: 250 µs						
	Standard Mode (STND)	Operate or reset: 1 ms						
	Giga-power Mode (GIGA)	Operate or reset: 1 ms						
Mutual interference prevention		Possible for up to 10 units						
Maximum connectable Units		16 units						with E3X-CRT: 16 units with E3X-ECT: 30 units

Easy One-Button-Teaching/Smart Tuning



Easy setting of optimum power and threshold by pushing tune button twice.

Smart power control



Enhanced signal stability control for compensating power reductions caused by temperature drift, dust or aging of LED.

Field bus connectivity



Field bus communication allows control by an external device to simplify setup and reduce wiring effort.



Single display digital fiber amplifier

E3X-SD allows easy one button setting and provide the best value performance ratio for standard applications.

- Auto-teaching during machine operation
- 2-point teaching within a few seconds
- Simple threshold adjustment with up/down keys

Ordering information

Item	Order code	
	NPN output	PNP output
Pre-wired	E3X-SD21 2M	E3X-SD51 2M
Fiber amplifier connector ^{*1}	E3X-SD7	E3X-SD9

^{*1} Order connector separately. For M8 connector models see E3X-HD.

Fiber amplifier connectors

Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN11
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

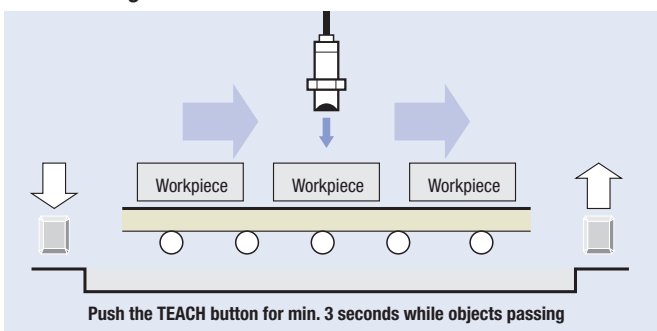
Specifications

Item	E3X-SD	
Light source (wave length)	Red, 4-element LED (625 nm)	
Power supply voltage	12 to 24 VDC ±10%, ripple (p-p): 10% max.	
Protective circuits	Power supply reverse polarity protection, output short-circuit protection, mutual interference prevention	
Response time	Operation or reset: 200 µs max	
Sensitivity setting	Teaching and digital up/down keys	
Functions	Auto power control	High-speed control method for emission current
	Mutual interference prevention	Optical communication sync. possible for up to 5 units
Digital displays	Incident level or threshold	
Degree of protection	IEC 60529 IP50 (with protective cover attached)	

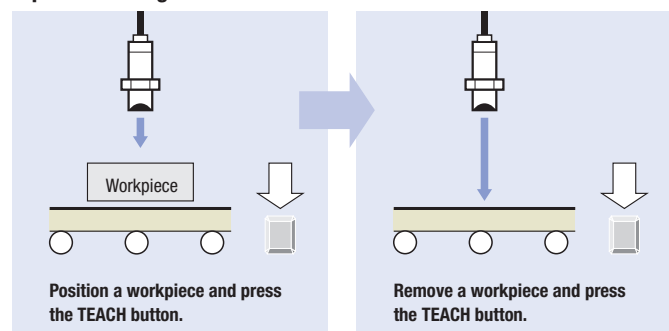
Easy operation by ergonomic buttons



Auto-teaching



2-point teaching





Digital fiber amplifier with potentiometer adjustment

The E3X-NA is the ideal amplifier for standard fiber applications providing quick & easy potentiometer adjustment and bargraph display.

- Easy adjustment with potentiometer
- Mutual interference prevention
- Enhanced water resistance types

Ordering information

Pre-wired

Item	Order code (for pre-wired types with 2 m cable length)	
	NPN output	PNP output
Standard	E3X-NA11 2M	E3X-NA41 2M
Enhanced water resistance	E3X-NA11V 2M	E3X-NA41V 2M

Connector version

Item	Order code	
	NPN output	PNP output
Standard (fiber amplifier connector)*1	E3X-NA6	E3X-NA8
Enhanced water resistance (M8 4-pin connector)	E3X-NA14V	E3X-NA44V

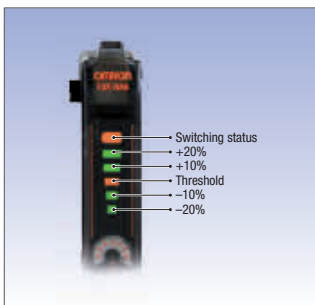
*1 Order connector separately.

Fiber amplifier connectors

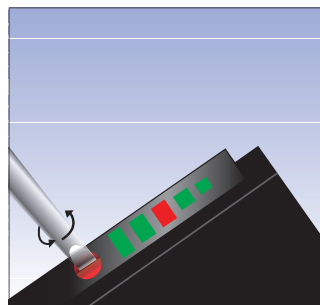
Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN11
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

Specifications

Item	Standard		Enhanced water resistance
	Output	NPN output	E3X-NA11, E3X-NA6
	PNP output	E3X-NA41, E3X-NA8	E3X-NA41V, E3X-NA44V
Light source (wave length)	Red LED (625 nm)		
Power supply voltage	12 to 24 VDC $\pm 10\%$, ripple (p-p): 10% max.		
Protective circuit	Reverse polarity protection, output short-circuit protection, mutual interference prevention		
Response time	Operation or reset: 200 μ s max.		
Sensitivity setting	8-turn endless adjuster (potentiometer)		
Functions	OFF-delay timer: 40 ms (fixed)		
Degree of protection	IEC 60529 IP50 (with protective cover attached)		IEC 60529 IP66 (with protective cover attached)



Bargraph display with light level, switching status and threshold indicators



Simple sensitivity adjustment by potentiometer



High-performance digital fiber amplifier

The E3NX-FA amplifier is best choice for most challenging fiber applications in terms of long sensing distance, minute object detection or high speed processes.

- Easy teaching by Smart tuning within a few seconds
- New N-Smart technology provides significant improvement for sensing distance, minimum object detection and speed
- Easy and transparent information about sensor status by Solution Viewer and Change Finder function
- EtherCAT Communication unit for high-speed field bus connectivity

Ordering information

Item	Connection	Inputs/Outputs	Order code	
			NPN output	PNP output
Standard models	Pre-wired	1 output	E3NX-FA11 2M	E3NX-FA41 2M
	Fiber amplifier connector		E3NX-FA6	E3NX-FA8
Advanced models	Pre-wired	2 outputs + 1 input	E3NX-FA21 2M	E3NX-FA51 2M
	Fiber amplifier connector	1 output + 1 input	E3NX-FA7	E3NX-FA9
		2 outputs	E3NX-FA7TW	E3NX-FA9TW
	M8 connector	1 output + 1 input	E3NX-FA24	E3NX-FA54
		2 output	–	E3NX-FA54TW
Networking model ^{*1}	Connector for communication unit	via com. protocol	E3NX-FA0	

*1 For field bus connection please chose communication unit E3NW-ECT for EtherCAT.

Fiber amplifier connectors

Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable (4 pin)	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

Communication units

Shape	Communications method	Applicable Amplifier Units	Order code
	Sensor communication unit for EtherCAT	E3NX-FA0 E3NC-LAO E3NC-SAO	E3NW-ECT
	Sensor dispersion (slave) unit		E3NW-DS

Specifications

Item	Type	Standard models		Advanced models					Model for sensor communications unit
	NPN output	E3NX-FA11	E3NX-FA6	E3NX-FA21	E3NX-FA7	E3NX-FA7TW	E3NX-FA24	–	E3NX-FA0
	PNP output	E3NX-FA41	E3NX-FA8	E3NX-FA51	E3NX-FA9	E3NX-FA9TW	E3NX-FA54	E3NX-FA54TW	
Connection method	Pre-wired	Wire-saving connector	Pre-wired	Wire-saving connector		M8 connector		Connector for sensor communications unit	
Inputs/outputs	Outputs	1 output		2 outputs	1 output	2 outputs	1 output	2 outputs	via com. protocol
	External inputs	–		1 input	1 input	–	1 input	–	–
Light source (wavelength)		Red, 4-element LED (625 nm)							
Power supply voltage		10 to 30 VDC, including 10% ripple (p-p)							
Power consumption		At power supply voltage of 24 VDC Standard model or model for sensor communications unit: Normal mode: 960 mW max. (current consumption: 40 mA max.), Power saving eco mode: 840 mW max. (current consumption: 35 mA max.) Advanced model: Normal mode: 1,080 mW max. (current consumption: 45 mA max.), Power saving eco mode: 930 mW max. (current consumption: 40 mA max.)							
Control output		Load power supply voltage: 30 VDC max., open-collector output Load current: groups of 1 to 3 amplifiers: 100 mA max., groups of 4 to 30 amplifiers: 20 mA max. Residual voltage: at load current of less than 10 mA: 1 V max. at load current of 10 to 100 mA: 2 V max. OFF current: 0.1 mA max.							–
Response time	Super-high-speed Mode (SHS) ^{*1}	Operate or reset for model with 1 output: 30 μs, with 2 outputs: 32 μs							
	High-speed Mode (HS)	Operate or reset: 250 μs							
	Standard Mode (Stnd)	Operate or reset: 1 ms							
	Giga-power Mode (GIGA)	Operate or reset: 16 ms							
No. of units for mutual interference prevention	Super-high-speed Mode (SHS) ^{*1}	0							
	High-speed Mode (HS)	10							
	Standard Mode (Stnd)	10							
	Giga-power Mode (GIGA)	10							
Functions		Auto power control (APC), dynamic power control (DPC), timer, zero reset, resetting settings, eco mode, bank switching, power tuning, and hysteresis width							
Maximum connectable units		30							

*1 The mutual interference prevention function is disabled if the detection mode is set to super-high-speed mode.

Easy One-Button-Teaching/Smart Tuning



Automatic setting of optimum values

Threshold + Incident level

5000 9999

Set to the intermediate value between the incident levels with and without a workpiece.

Incident level adjustment with and without a workpiece

Dynamic range increased by a factor of 40,000

Easy setting of optimum power and threshold by pushing tune button twice.

Smart power control

Smart Power Control

APC Always ON

(AUTO POWER CONTROL)

Automatically compensate light intensity

DPC

(DYNAMIC POWER CONTROL)

Automatically compensate incident level

Flashes when compensation is no longer possible.

Enhanced signal stability control for compensating power reductions caused by temperature drift, dust or aging of LED. Alarm output added for predictive maintenance.

N-Smart platform



The N-Smart platform provides wide portfolio of advanced sensors – all with the same intuitive operation concept and field bus connectivity.

2-in-1 Digital fiber amplifier



E3X-MDA incorporates 2 digital fiber amplifiers in one slimline housing. For applications requiring the detection of two objects simultaneously the E3X-MDA provides an easy to use operation saving space and set-up time.

- Two digital amplifiers in one slimline housing
- Twin output models – on/off or area (between two threshold values)
- Signal comparison functions (AND, OR, etc.)

Ordering information

Item	Functions	Order code	
		NPN output	PNP output
Pre-wired	AND/OR output	E3X-MDA11	E3X-MDA41
Fiber amplifier connector*1	AND/OR output	E3X-MDA6	E3X-MDA8

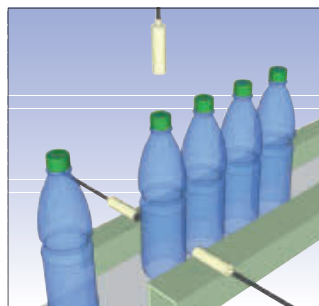
*1 Order connector separately.

Fiber amplifier connectors

Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

Specifications

Item	E3X-MDA	
Light source (wave length)	Red LED (650 nm)	
Power supply voltage	12 to 24 VDC ±10%, ripple (p-p) 10% max.	
Protective circuits	Power supply reverse polarity protection, output short-circuit protection, mutual interference prevention	
Response time	Super-high-speed mode	130 µs for operation and reset respectively
	Standard mode	1 ms for operation and reset respectively
	High-resolution mode	4 ms for operation and reset respectively
Sensitivity setting	Teaching and digital up/down keys	
Functions	Power tuning	Light emission power and reception gain, digital control method
	Timer function	Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)
	I/O settings	Output setting (select from channel 2 output, AND, OR, leading edge sync, falling edge sync, or differential output)
Digital displays	Select from the following: Incident level for channel 1 + incident level for channel 2, Incident level + threshold, incident level percentage + threshold, incident light peak level + no incident light bottom level, minimum incident light peak level + maximum no incident light bottom level, long bar display, incident level + peak hold, incident level + channel	
Degree of protection	IEC 60529 IP50 (with protective cover attached)	



The AND and OR functionality for the two fiber channels allows simple signal processing without the need for a PLC. This allows the addition of sensor checks to machines without reprogramming the PLC.



The 2 in 1 amplifier replaces two standard amplifiers reducing space requirements and hardware cost.



Fast response digital amplifier with potentiometer

The E3X-NA_F provides a very fast response time and is the ideal amplifier for high speed detection applications.

- Short turn on time of only 20 μ s
- Easy adjustment with potentiometer

Ordering information

Item	Order code	
	NPN output	PNP output
Pre-wired	E3X-NA11F	E3X-NA41F
M8 connector (4 pin)	-*1	E3X-NA44FV

*1 Contact your OMRON representative

Specifications

Item	NPN output	E3X-NA11F	-
	PNP output	E3X-NA41F	E3X-NA44FV
Light source (wave length)	Red LED (680 nm)		
Power supply voltage	12 to 24 VDC \pm 10%, ripple (p-p): 10% max.		
Protective circuit	Reverse polarity protection, output short-circuit protection, mutual interference prevention		
Response time	Operation: 20 μ s max. Reset: 30 μ s max.		
Sensitivity adjustment	8-turn endless adjuster (potentiometer)		
Functions	OFF-delay timer: 40 ms (fixed)		
Degree of protection	IEC 60529 IP50 (with protective cover attached)		IEC 60529 IP66 (with protective cover attached)

Note: For teachable fast response fiber amplifiers with a digital display contact your OMRON representative.



E3X-DAC-S high functionality mark detection sensor

The E3X-DAC-S provides reliable mark detection for standard as well as challenging applications. The separate sensing head setup allows the easy adaption to the mounting requirements even when space is crucial. The remote amplifier provides easy teaching for standard applications but also on demand full control over the detection performance for most challenging applications.

Ordering information

Pre-wired

Item	Functions	Order code (for pre-wired types with 2 m cable length)	
		NPN output	PNP output
Standard models	Timer, response speed change	E3X-DAC11-S	E3X-DAC41-S
Advanced models	Same as standard models + simultaneous determination (2 colours) AND/OR output, remote setting	E3X-DAC21-S	E3X-DAC51-S

Connector versions

Item	Functions	Order code	
		NPN output	PNP output
Standard models (fiber amplifier connector) ^{*1}	Timer, response speed change	E3X-DAC6-S	E3X-DAC8-S

^{*1} Order connector separately



Specifications

Item	Standard models E3X-DAC1, E3X-DAC4 E3X-DAC6, E3X-DAC8	Advanced models E3X-DAC2, E3X-DAC5
Light source (wave length)	White LED (420 to 700 nm)	
Number of registered marks	1	2 (simultaneous determination)
Power supply voltage	12 to 24 VDC ±10%, ripple (p-p) 10% max.	
Protective circuits	Power supply reverse polarity protection, output short circuit protection, output reverse polarity protection, mutual interference prevention	
Ambient temperature	Operating	-25° to 55°C
	Storage	-30° to 70°C (with no icing or condensation)
Response time	Super-high-speed mode	Operation or reset: 60 µs
	Standard mode	Operation or reset: 1 ms
Sensitivity setting	Teaching (one-point teaching or teaching with/without workpiece) or manual adjustment	
Functions	Detection mode	Automode (automatic selection of C-mode or I-mode) C-mode (RGB ratio) I-mode (light intensity) Mark mode (Intensity and ratio of RGB values)
	Operating mode	ON for match (ON for same colour as registered colour) or ON for mismatch (ON for different colour from registered colour)
	Timer function	Timer type: OFF delay, ON delay, or one-short Timer time: 1 ms to 5 s (variable)
	Control outputs	–
	Remote control	–
Degree of protection	IEC60529 IP50 (with protective cover attached)	

Recommended fiber heads

Sensor type	Size	Recommended operating distance (mm)	Comment	Order code
	M6	5	Standard mark detection	E32-CC200 2M
	29x25.5x11.2 mm	40-50	Long distance - plastic	E32-L15 2M
	23x20x9 mm	25-30	Long distance - metal	E32-A09 2M
	M3	10	High precision mark detection (dia 1mm spot)	E32-EC31 2M + E39-EF51

Fiber amplifier connectors

Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M



Easy to operate detection of challenging or coloured registration marks.



Detection of challenging registration marks e.g. with texts or graphics.

Digital fiber amplifier with infrared LED

The digital fiber amplifiers with infrared LED are ideal for water detection applications or where visible light is not desired.

- Infrared LED
- LED power control and signal processing function



Ordering information

Pre-wired

Item	Order code (for pre-wired types with 2 m cable length)	
	NPN output	PNP output
Infrared light	E3X-DAH11-S 2M	E3X-DAH41-S 2M

Connector version

Item	Order code	
	NPN output	PNP output
Infrared light (fiber amplifier connector)*1	E3X-DAH6-S	E3X-DAH8-S

*1 Order connector separately

Fiber amplifier connectors

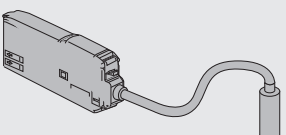
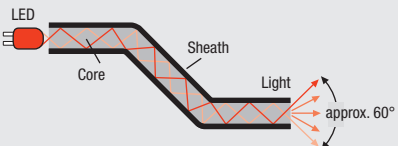
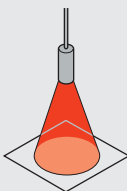
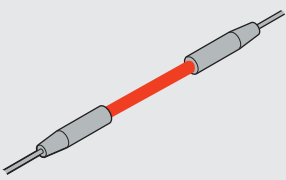
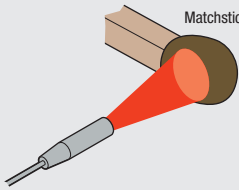
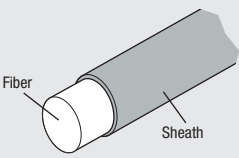
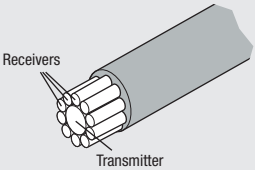
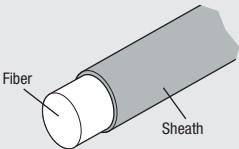
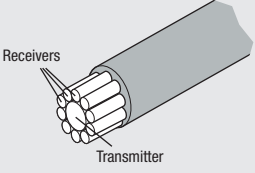
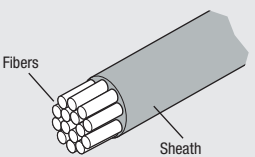
Shape	Type	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

Specifications

Amplifier units with cables

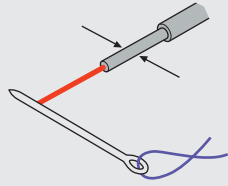
Item	NPN output	E3X-DAH11-S, E3X-DAH6-S	
	PNP output	E3X-DAH41-S, E3X-DAH8-S	
Light source (wave length)		Infrared LED	
Power supply voltage		12 to 24 VDC ±10%, ripple (p-p) 10% max.	
Protective circuits		Power supply reverse polarity protection, output short circuit protection, mutual interference prevention	
Response time	Super-high-speed mode	NPN	48 µs for operation and 50 µs for reset
		PNP	53 µs for operation and 55 µs for reset
	Standard mode		1 ms for operation and reset respectively
	High-resolution mode		4 ms for operation and reset respectively
Sensitivity setting		Teaching and digital up/down keys	
Functions	Power tuning		
	Light emission power and reception gain, digital control method		
Timer function		Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)	
Digital displays		Incident level + threshold or user specific	
Degree of protection		IEC 60529 IP50 (with protective cover attached)	

Fiber optics

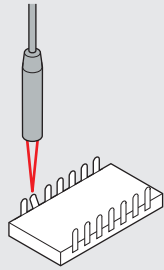
Item							
Principle of operation		<p>Fiber optic photoelectric sensors comprise two parts, the amplifier and the sensing head. The amplifier contains the emitter (the light source) and receiver (detector) along with their associated electronics. The fiber optic cable is the means used to transfer the light to the sensing head.</p>					
		<p>The light source (an LED) transmits the light beam down the fiber optic cable by repeatedly reflecting the light off the boundary between the fiber core and its sheath. When it reaches the end of the fiber the light is dispersed at the end.</p>					
		<p>When the light is dispersed it spreads out and forms a beam much like that of other sensors, but on a smaller scale. With smaller light sources and lens areas the sensing ranges are on the whole much shorter.</p>					
Types of fiber		<p>Fiber optic heads mainly split into two types, through-beam and diffuse (although there are a few retro-reflective types). The principle of operation of both types is exactly that of standard photoelectric sensors.</p>					
			Construction		<p>Standard fiber: Most fiber optic sensing heads use this configuration of fiber (i.e. a single fiber covered by a protective sheath). The fibers are usually plastic, 0.5 to 1 mm in diameter and covered in a plastic protective sheath.</p>		<p>Coaxial fiber: This gives greater accuracy. The core is used as the transmitter and the surrounding fibers are bundled together to form the receiver. This gives better accuracy, the target can enter the detecting area from any direction.</p>
Construction		<p>Standard fiber: Most fiber optic sensing heads use this configuration of fiber (i.e. a single fiber covered by a protective sheath). The fibers are usually plastic, 0.5 to 1 mm in diameter and covered in a plastic protective sheath.</p>					
		<p>Coaxial fiber: This gives greater accuracy. The core is used as the transmitter and the surrounding fibers are bundled together to form the receiver. This gives better accuracy, the target can enter the detecting area from any direction.</p>					
		<p>Multicore: These consist of large numbers of small fibers. This results in a more flexible cable (E32-R types) which can literally be tied in a knot. Robotic: In robotic fibers the multicore fibers are manufactured without fixation. This allows them to move freely reducing mechanical stress when the fiber is bent.</p>					

Item

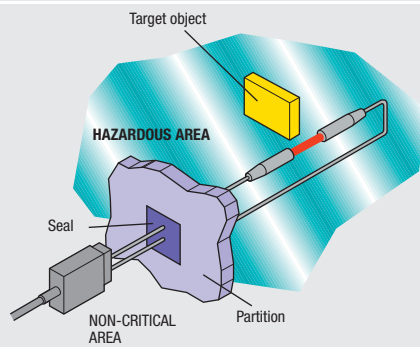
Using fiber optic sensors



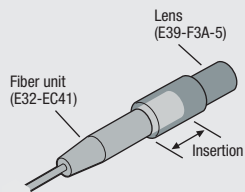
The main advantage of fiber optics is that they are small. This means that they can be mounted in places where other sensors couldn't fit.



As the sensor heads are extremely compact, they are ideal for the stable detection of small objects. As a result of the less light that is emitted they generally do have smaller ranges than conventional photoelectric sensors.



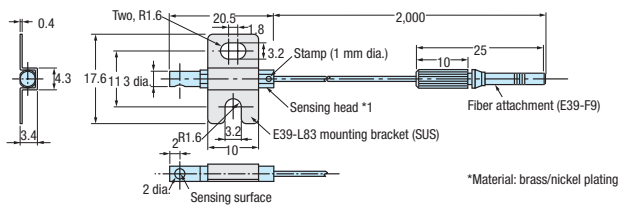
Fiber optic sensor heads can be used in areas that standard sensors are unable to go, for instance hazardous areas. This is because no electric current flows through them. This also means they are totally unaffected by electrical noise (provided the amplifier is suitably positioned).
By using glass fibers instead of plastic they can be used in areas of up to 350°C.



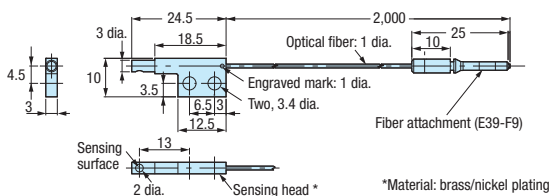
Extremely small objects can be detected with a diffuse coaxial sensor and additional focal lens. Using these, objects as small as 100 µm can be detected.

Product dimensions

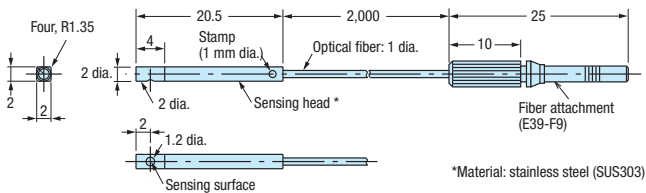
E32-A03



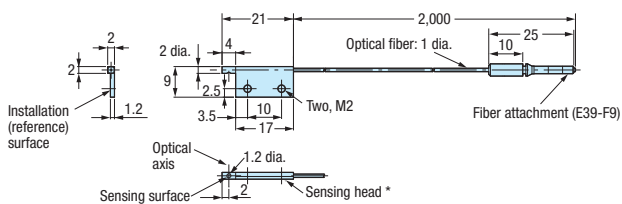
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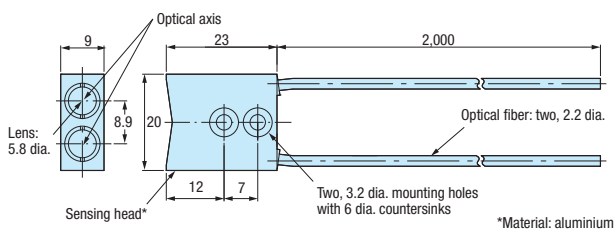
E32-A04



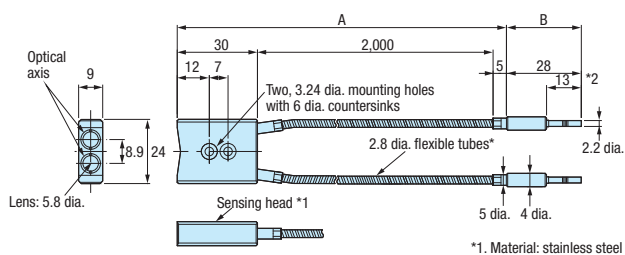
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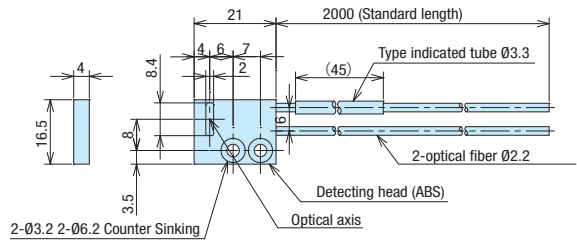
E32-A09, E32-A09H



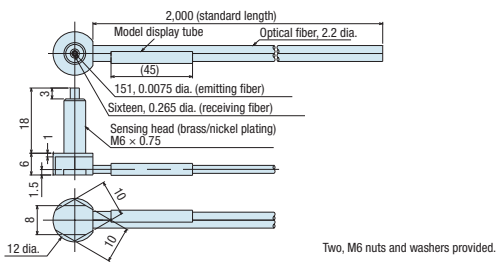
E32-A09H2



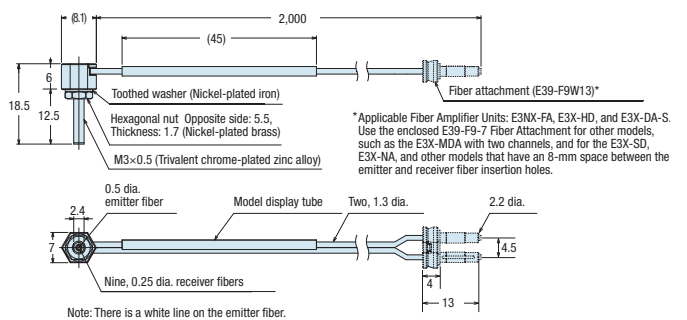
E32-A10



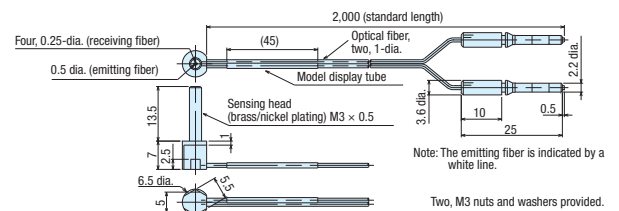
E32-C11N



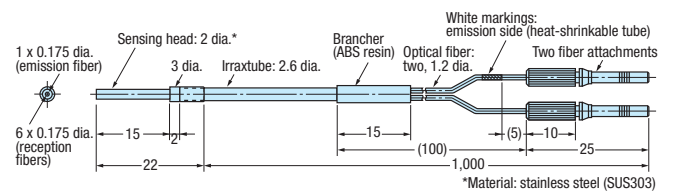
E32-C21N



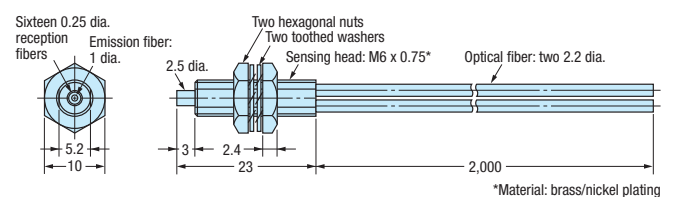
E32-C31N



E32-C42

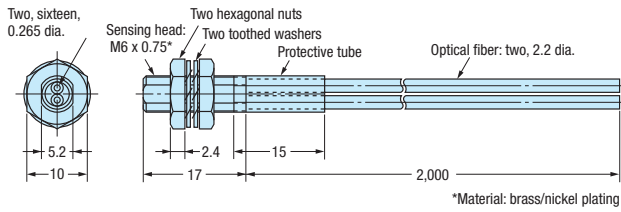


E32-CC200

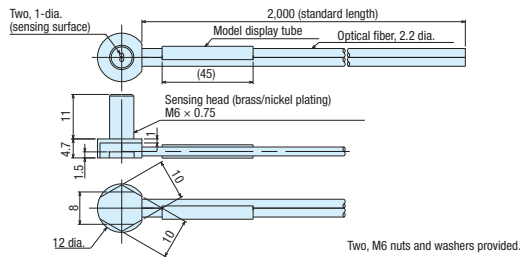


Product dimensions

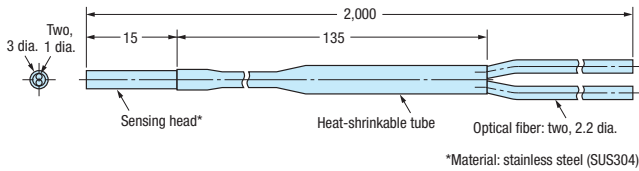
E32-D11, E32-D11U



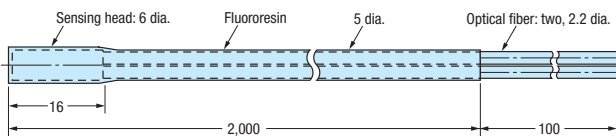
E32-D11N



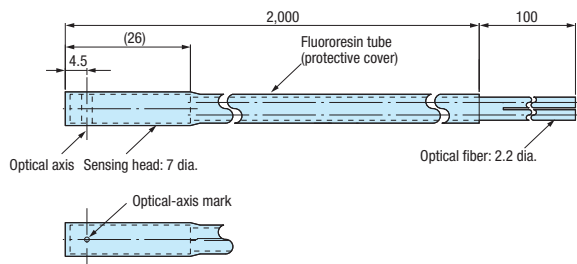
E32-D12



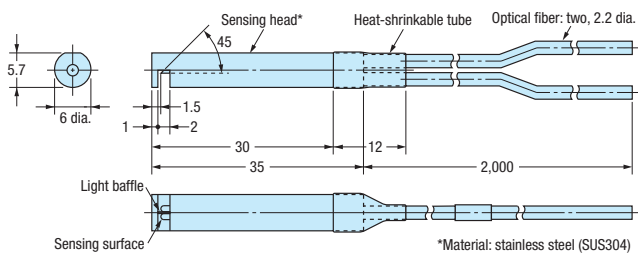
E32-D12F



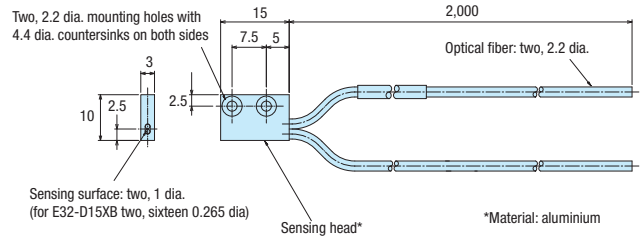
E32-D14F



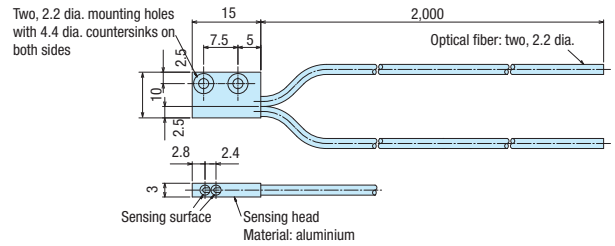
E32-D14L, E32-D14LR



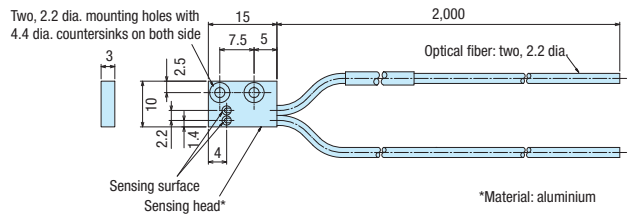
E32-D15X, E32-D15XB, E32-D15XR



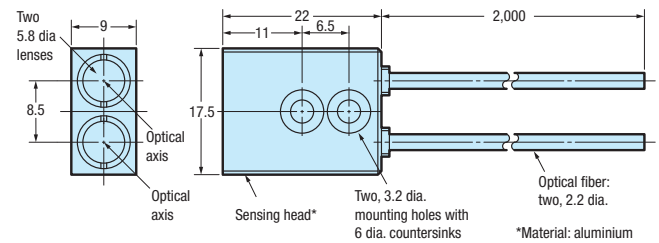
E32-D15Y, E32-D15YR



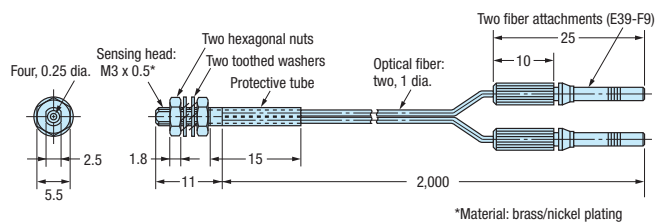
E32-D15Z



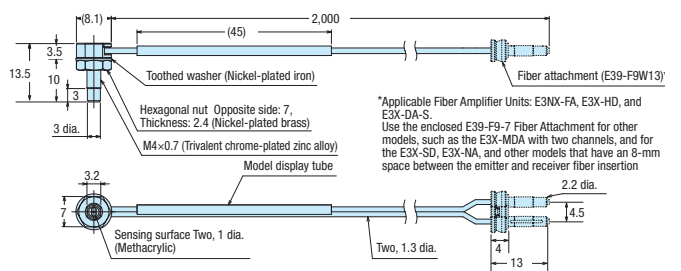
E32-D16



E32-D21

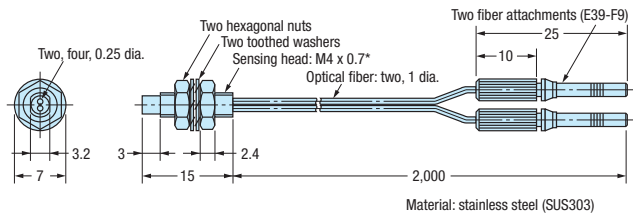


E32-D21N

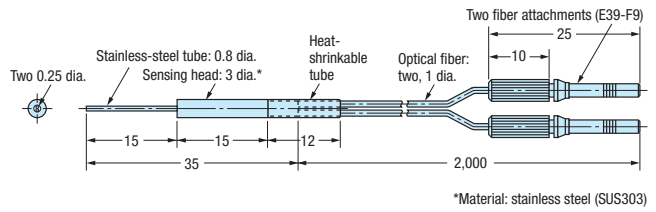


Product dimensions

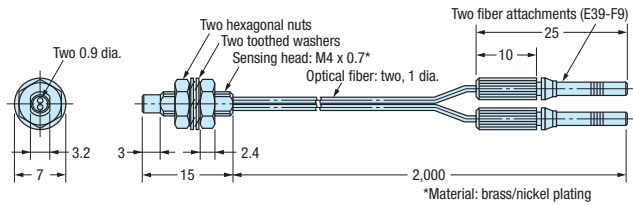
E32-D21B



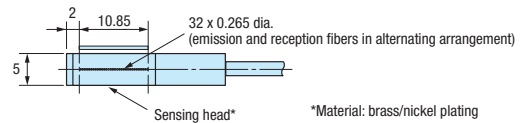
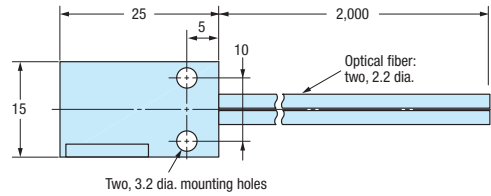
E32-D33



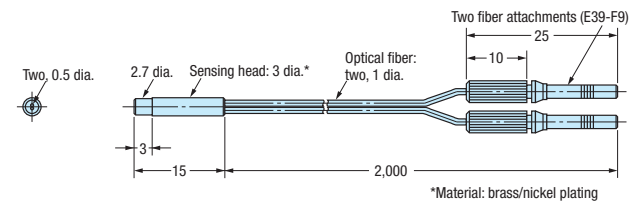
E32-D21L



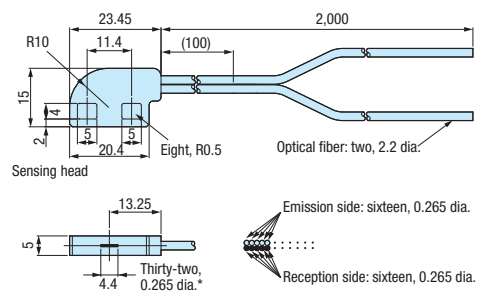
E32-D36P1



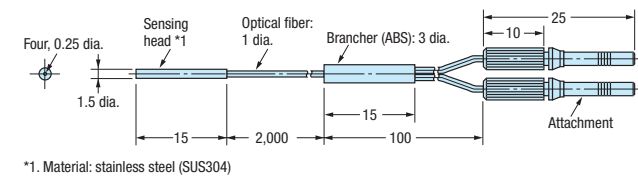
E32-D22, E32-D22R



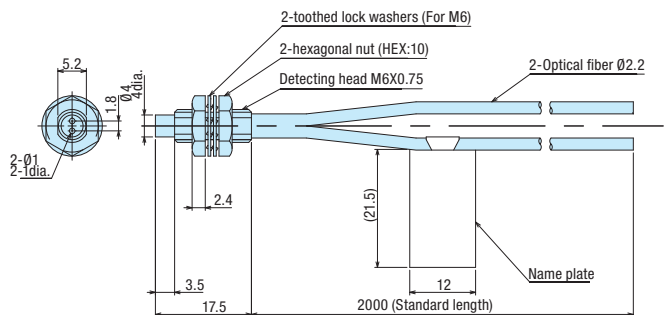
E32-D36T



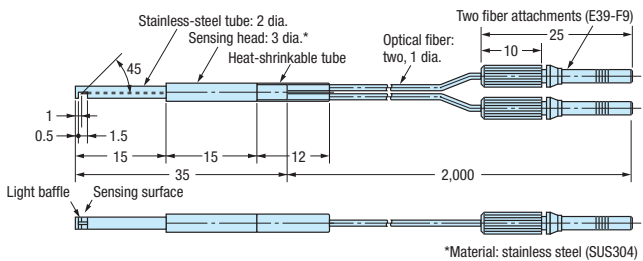
E32-D22B



E32-D51R

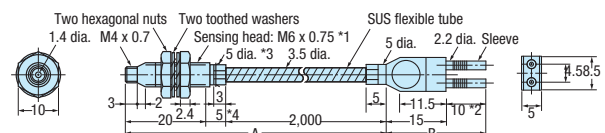


E32-D24, E32-D24R

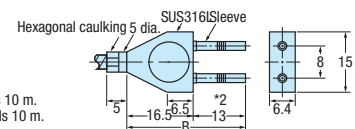


E32-D61-S, E32-D61

Using the E32-D61-S



Using the E32-D61

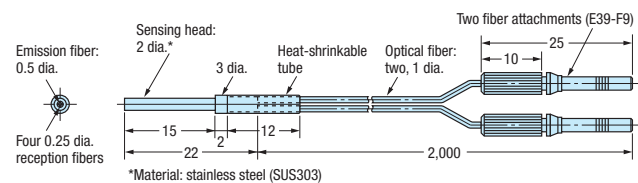


*1. Material: stainless steel (SUS303)

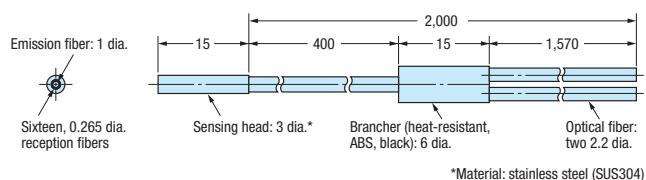
*3. The diameter is 6 if the fiber length exceeds 10 m.

*4. The diameter is 10 if the fiber length exceeds 10 m.

E32-D32 / E32-D32R



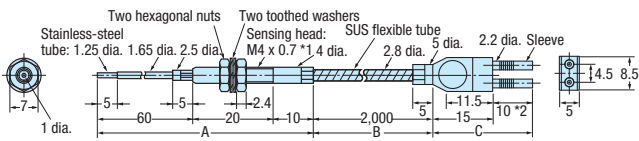
E32-D32L



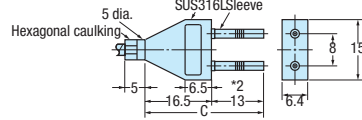
Product dimensions

E32-D73-S, E32-D73

Using the E32-D73-S



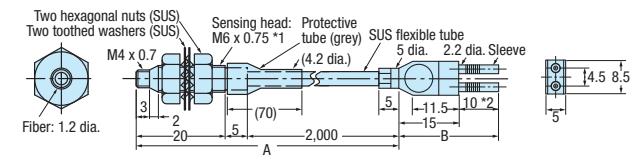
Using the E32-D73



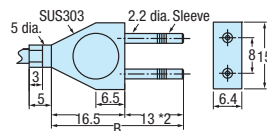
*1. Material: stainless steel (SUS303)

E32-D81R-S, E32-D81R

Using the E32-D81R-S

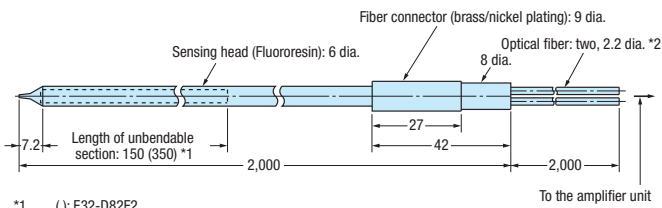


Using the E32-D81R



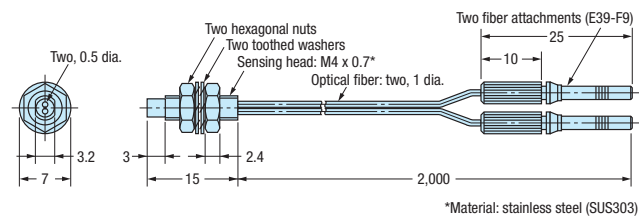
*1. Material: stainless steel (SUS303)

E32-D82F1



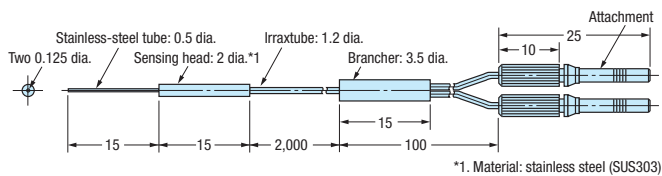
*1. (): E32-D82F2
*2. The 2-m section of optical fiber on the amplifier unit side is plastic and therefore allows free cutting.

E32-D211, E32-D211R



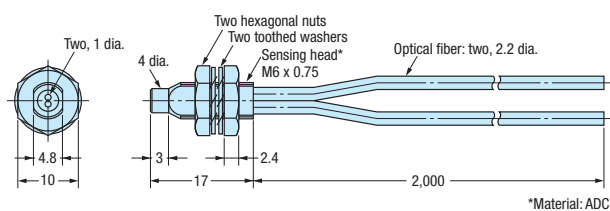
*Material: stainless steel (SUS303)

E32-D331



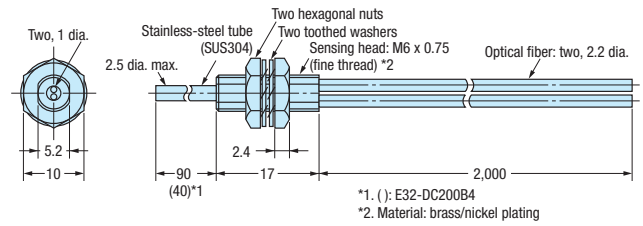
*1. Material: stainless steel (SUS303)

E32-DC200



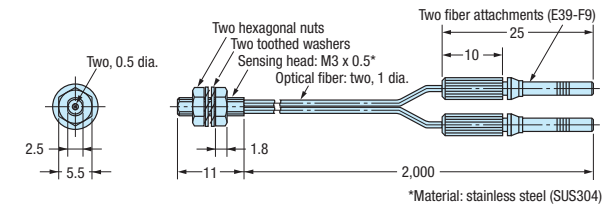
*Material: ADC

E32-DC200B, E32-DC200BR



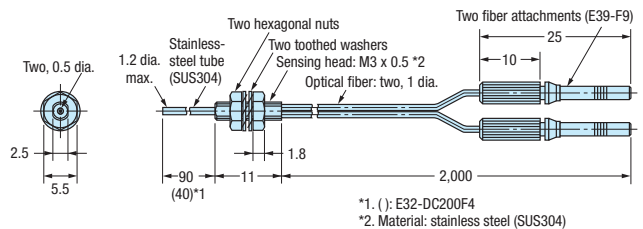
*1. (): E32-DC200B4
*2. Material: brass/nickel plating

E32-DC200E



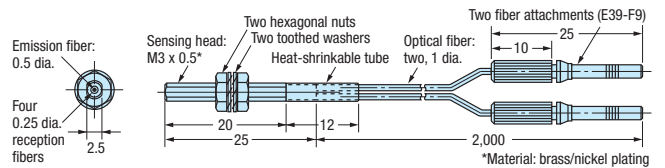
*Material: stainless steel (SUS304)

E32-DC200F, E32-DC200FR



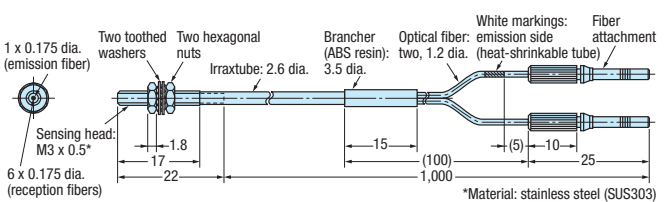
*1. (): E32-DC200F4
*2. Material: stainless steel (SUS304)

E32-EC31



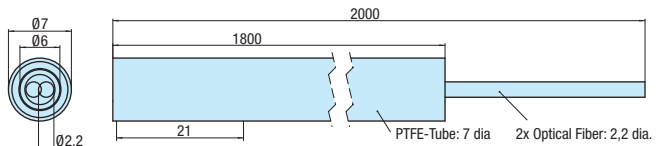
*Material: brass/nickel plating

E32-EC41

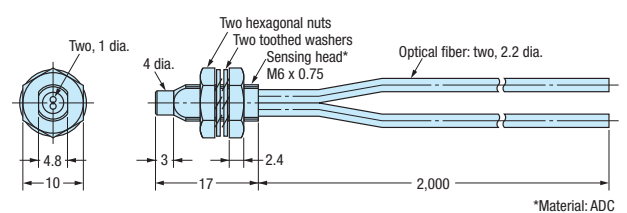


*Material: stainless steel (SUS303)

E32-ED11F



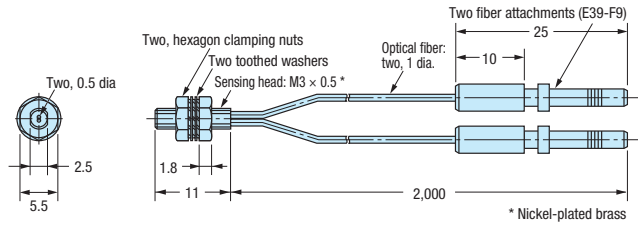
E32-ED11R



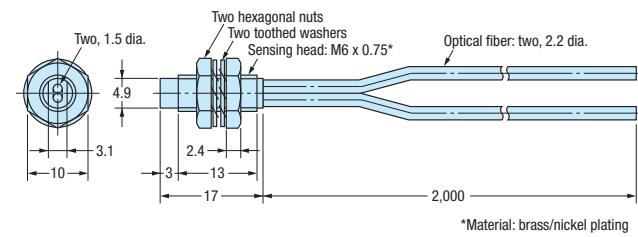
*Material: ADC

Product dimensions

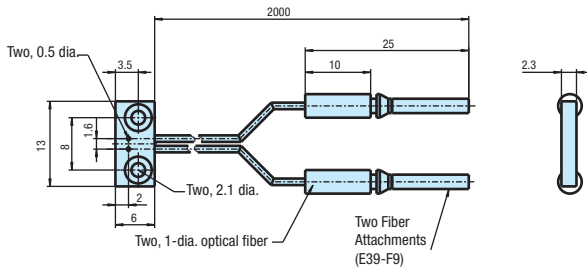
E32-ED21R



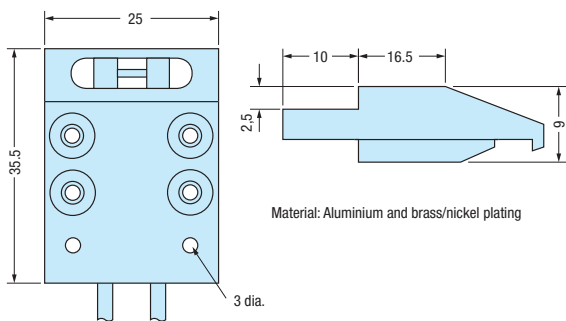
E32-ED51



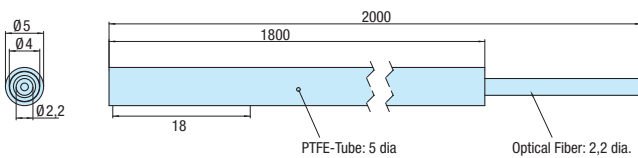
E32-EDS24R



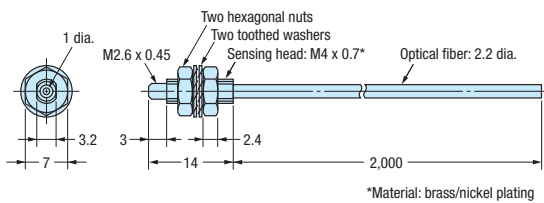
E32-EL24-1



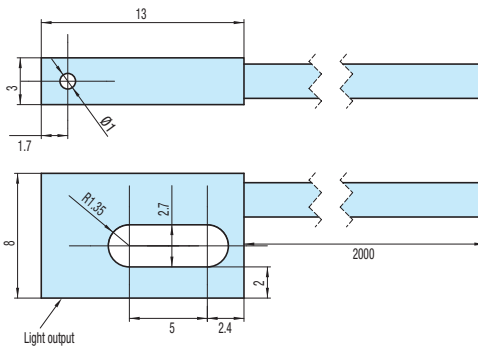
E32-ET11F



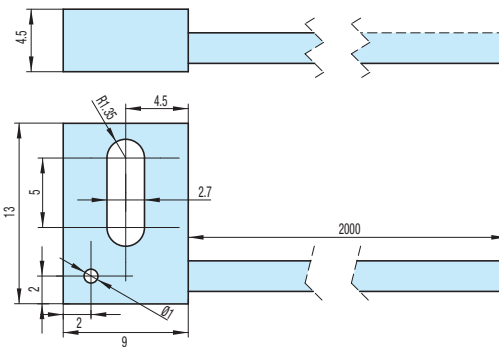
E32-ET11R



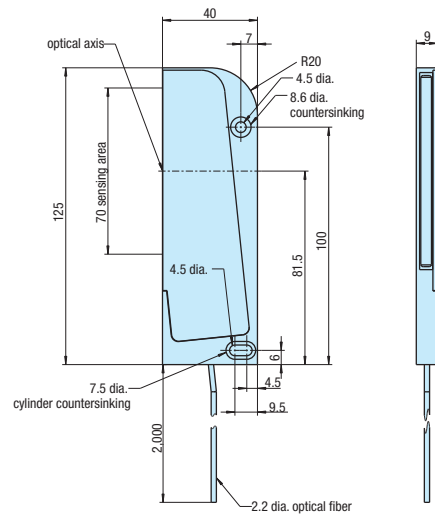
E32-ET15YR-1



E32-ET15ZR-1

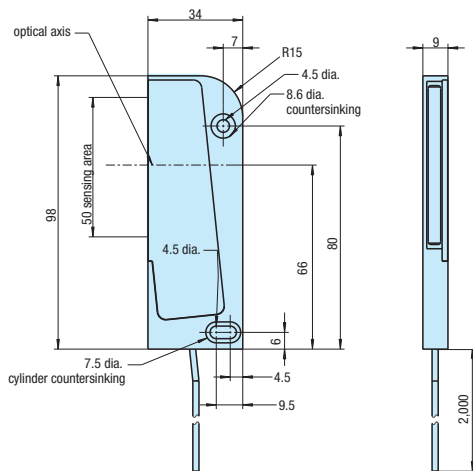


E32-ET16WR-1

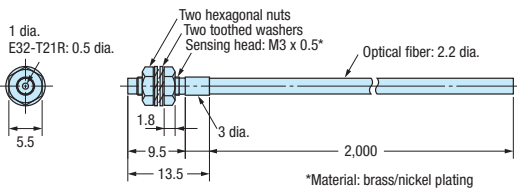


Product dimensions

E32-ET16WR-2

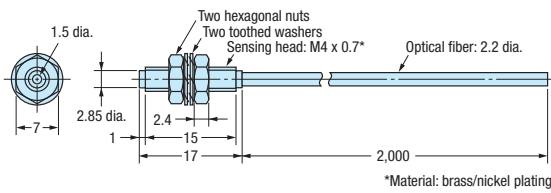


E32-ET21R



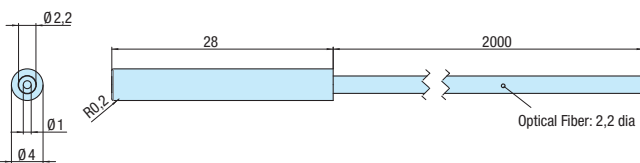
*Material: brass/nickel plating

E32-ET51

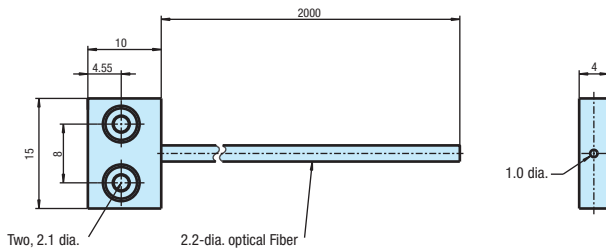


*Material: brass/nickel plating

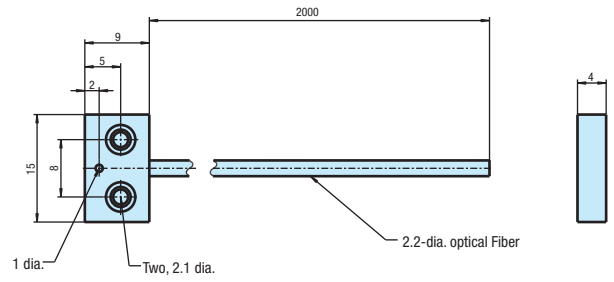
E32-ETC220 2M



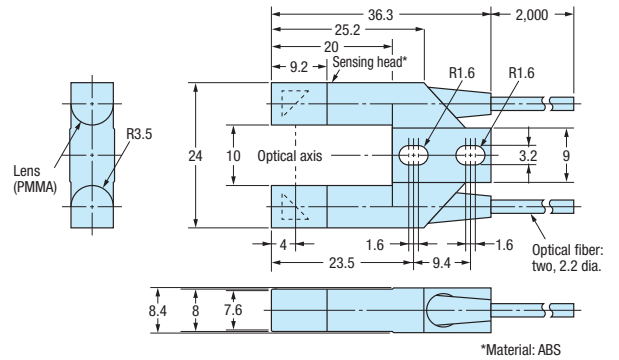
E32-ETS10R



E32-ETS14R

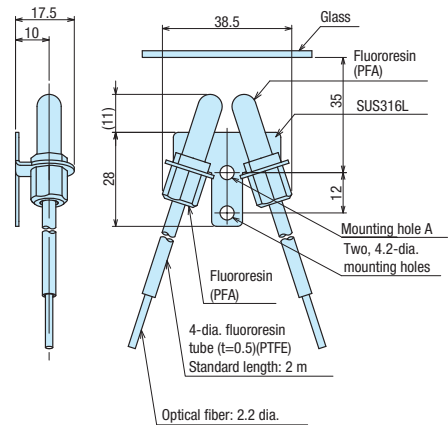


E32-G14

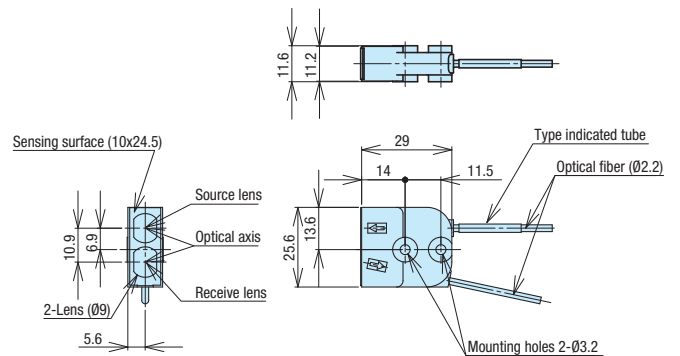


*Material: ABS

E32-L11FS

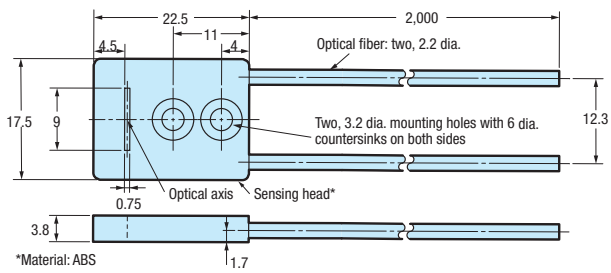


E32-L15

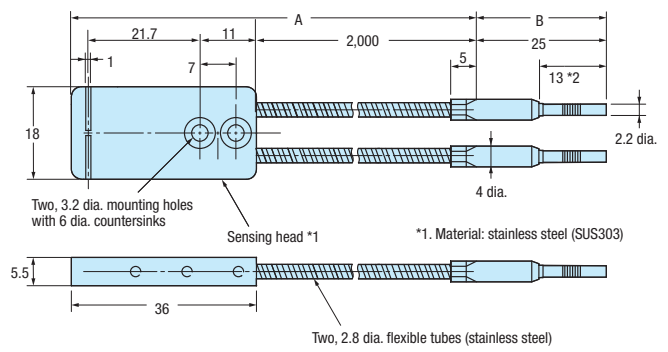


Product dimensions

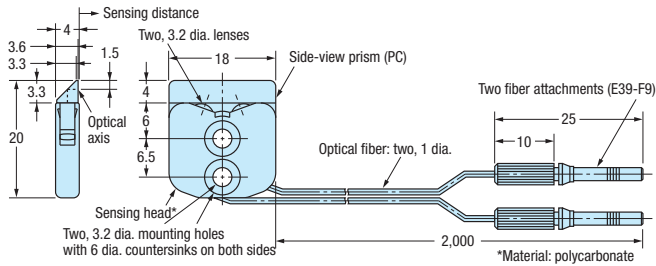
E32-L16-N



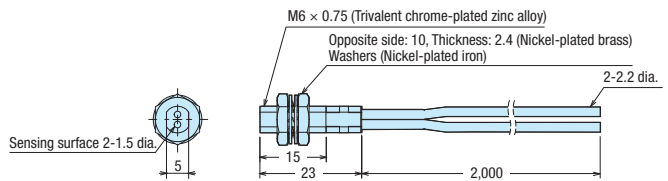
E32-L66



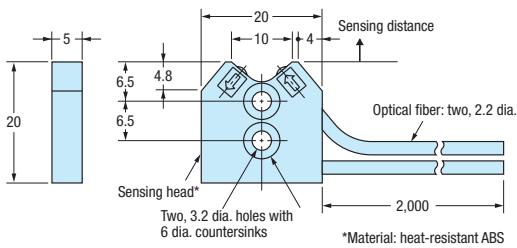
E32-L24L



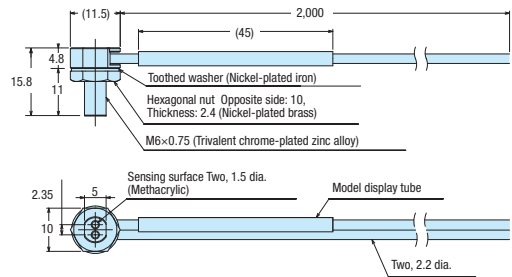
E32-LD11/LD11 R



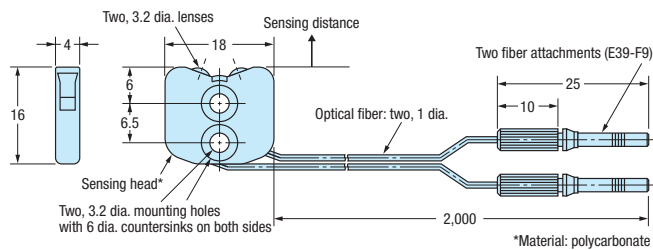
E32-L25



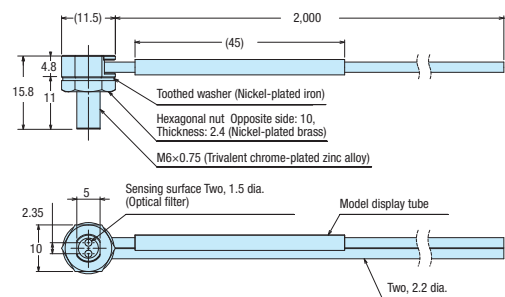
E32-LD11N



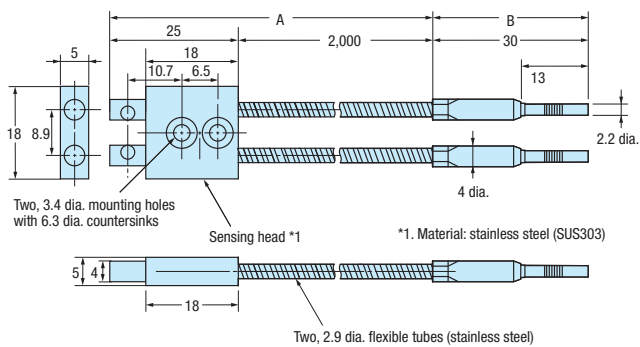
E32-L25L



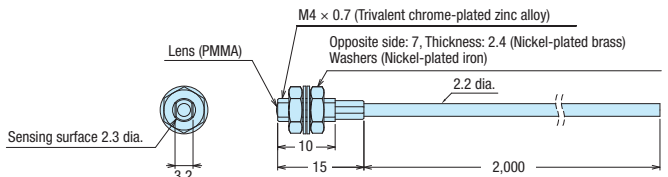
E32-LR11NP



E32-L64

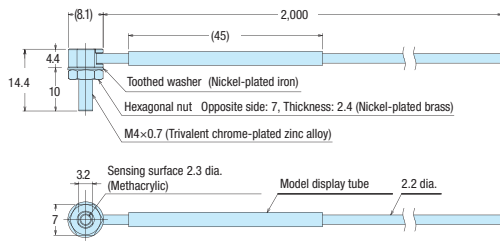


E32-LT11/LT11 R

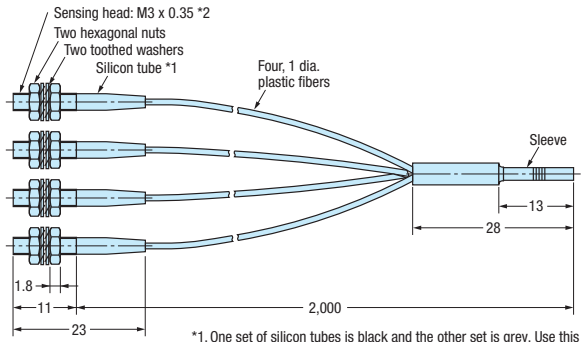


Product dimensions

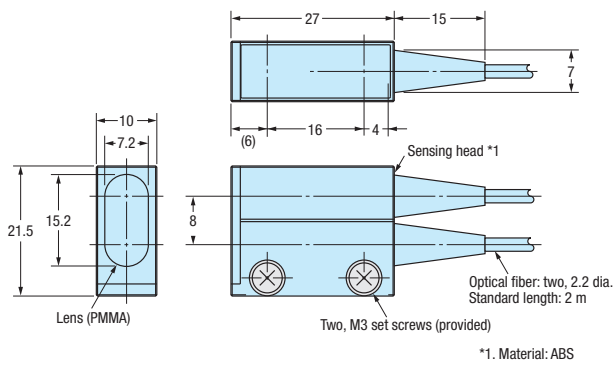
E32-LT11N



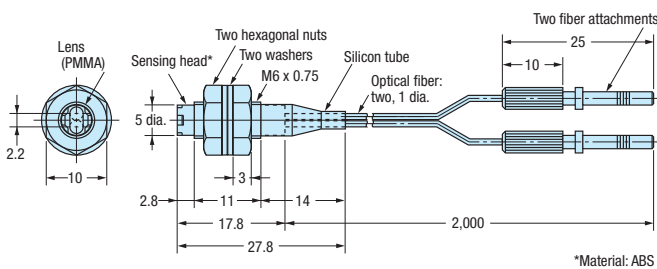
E32-M21



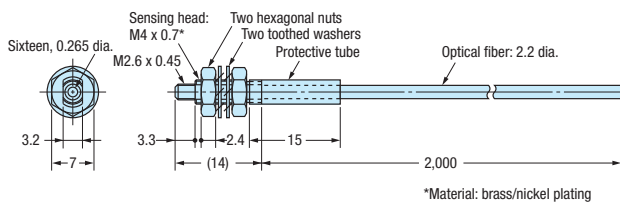
E32-R16



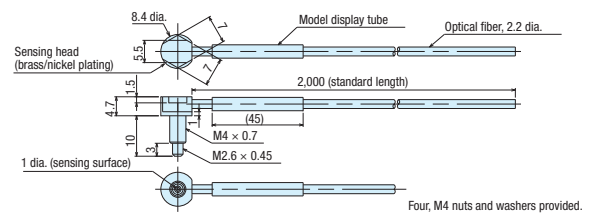
E32-R21



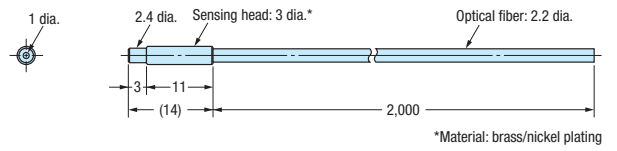
E32-T11, E32-T11U



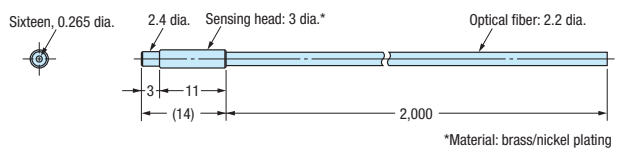
E32-T11N



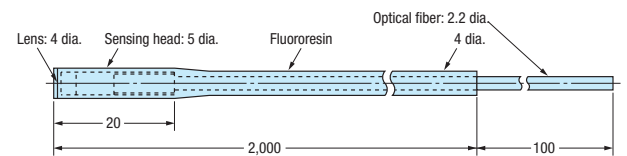
E32-T12, E32-T12R



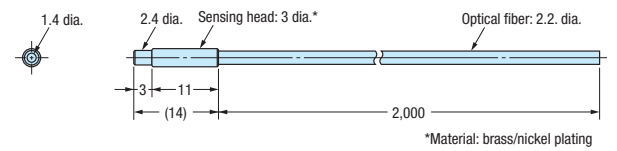
E32-T12B



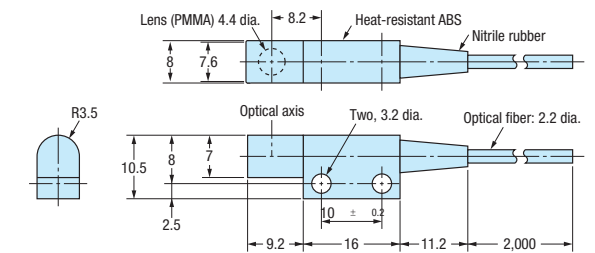
E32-T12F



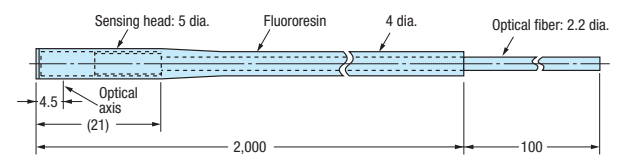
E32-T12L



E32-T14

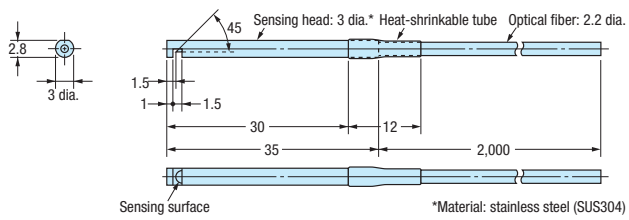


E32-T14F

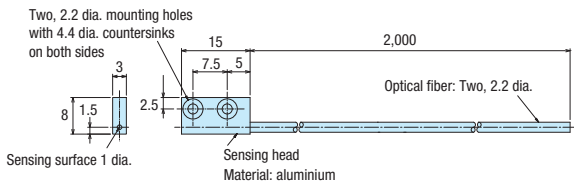


Product dimensions

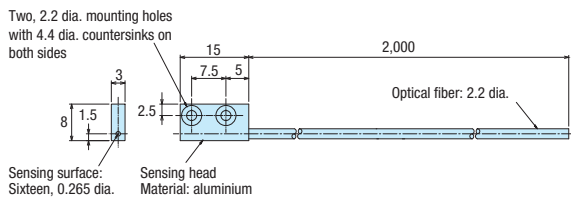
E32-T14L, E32-T14LR



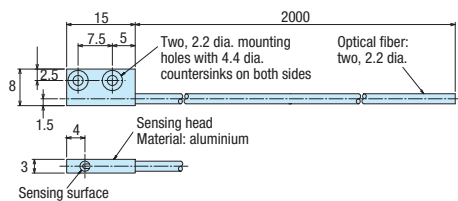
E32-T15X



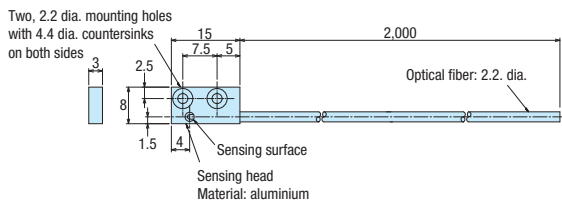
E32-T15XB



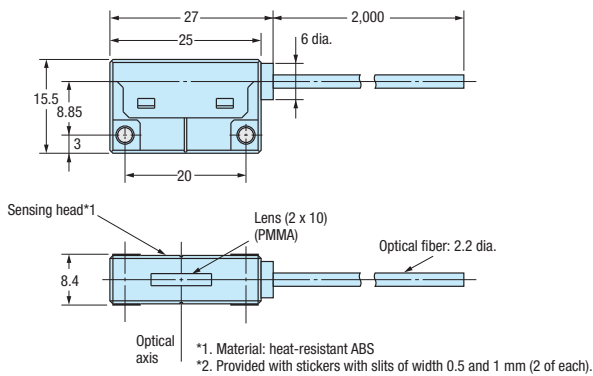
E32-T15Y, E32-T15YR



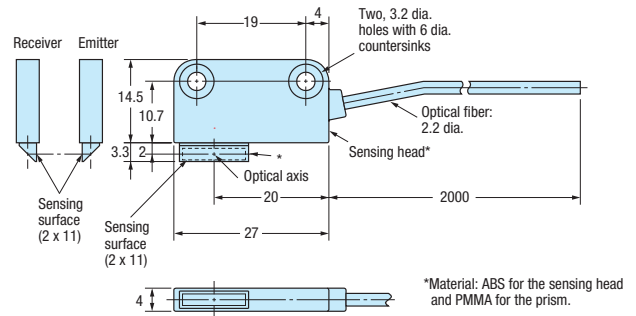
E32-T15Z



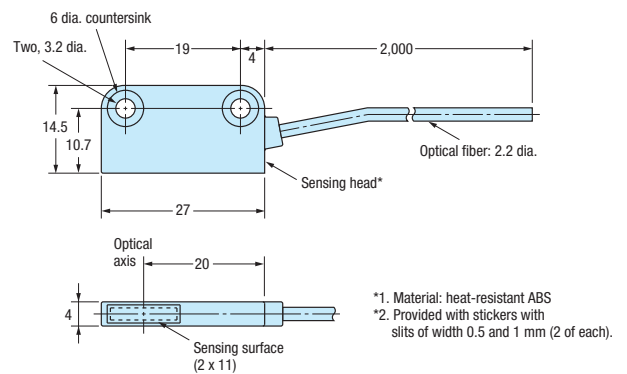
E32-T16



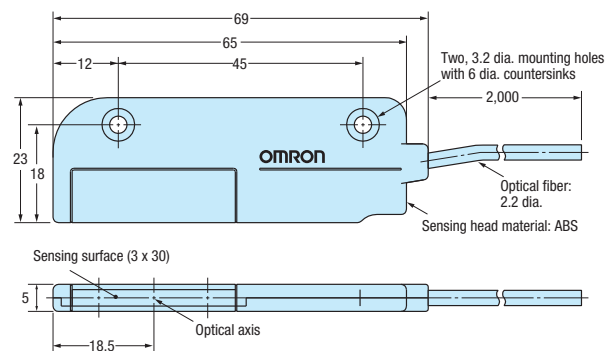
E32-T16J, E32-T16JR



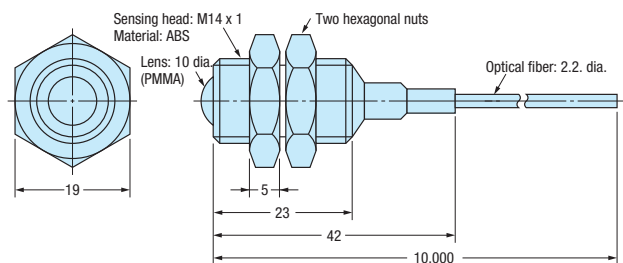
E32-T16P, E32-T16PR



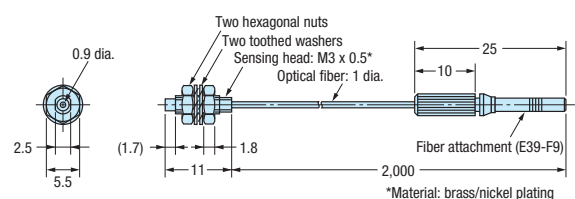
E32-T16W, E32-T16WR



E32-T17L

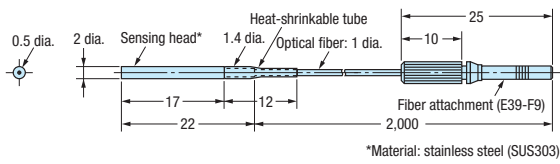


E32-T21

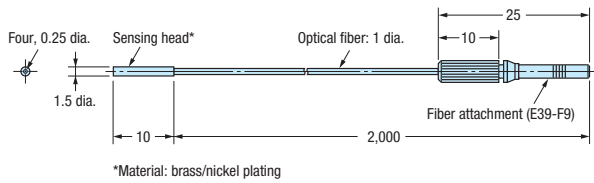


Product dimensions

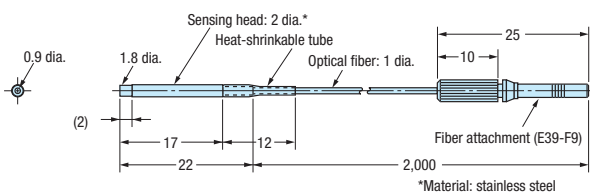
E32-T22, E32-T22R



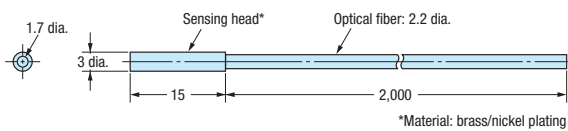
E32-T22B



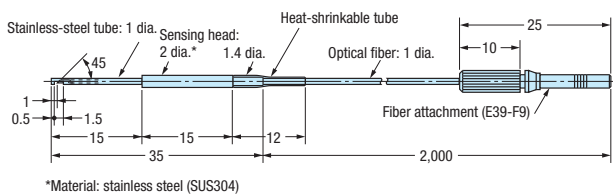
E32-T22L



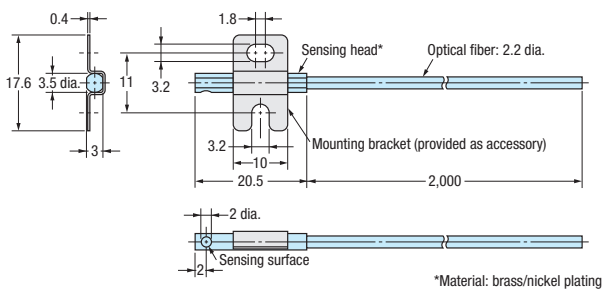
E32-T22S



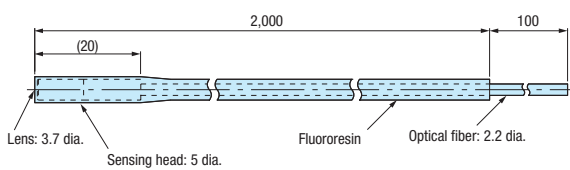
E32-T24, E32-T24R



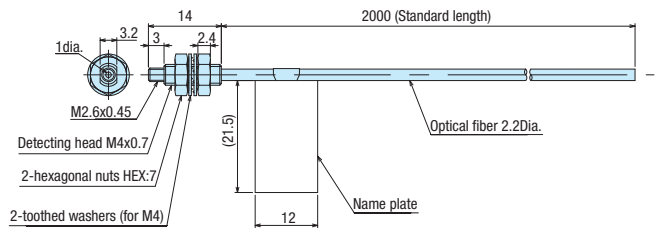
E32-T24S



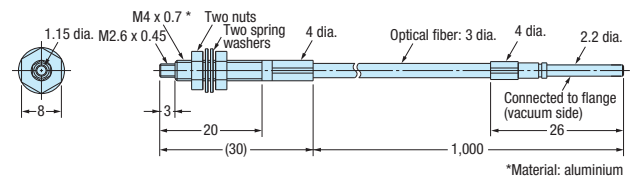
E32-T51F



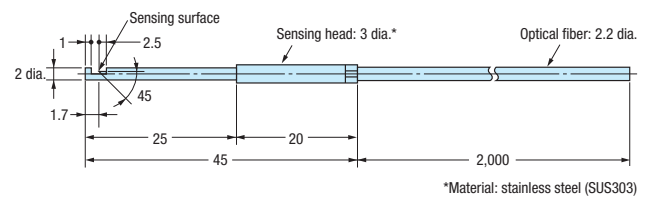
E32-T51R



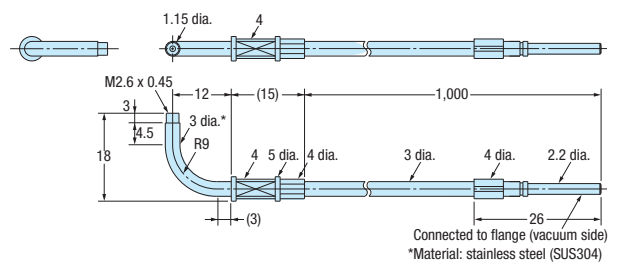
E32-T51V



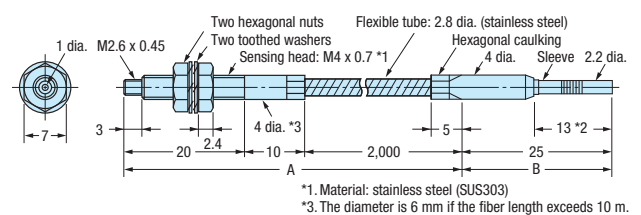
E32-T54



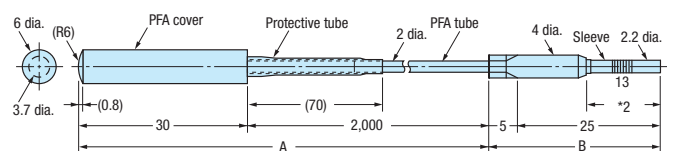
E32-T54V



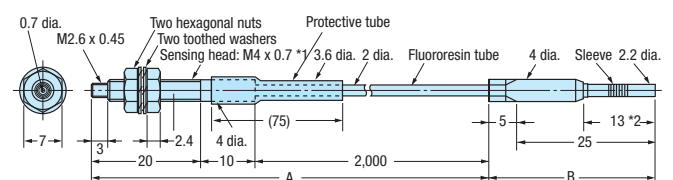
E32-T61-S



E32-T81F-S

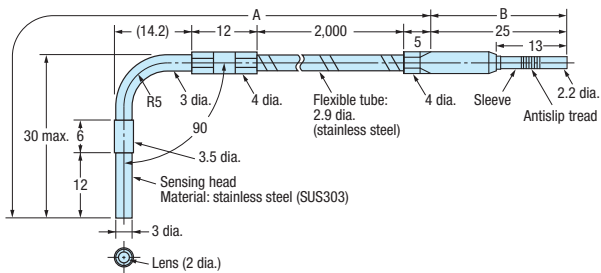


E32-T81R-S

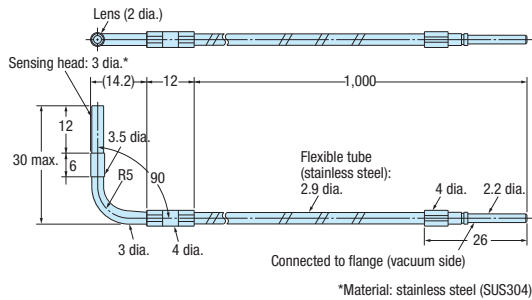


Product dimensions

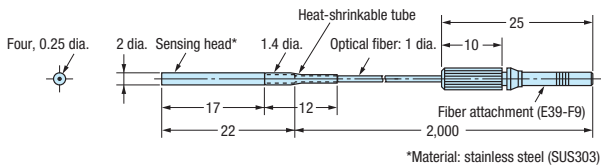
E32-T84S-S



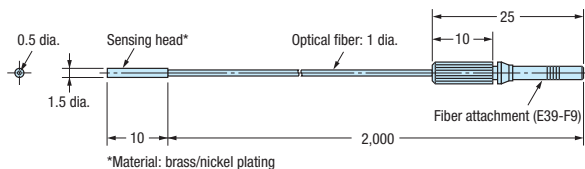
E32-T84SV



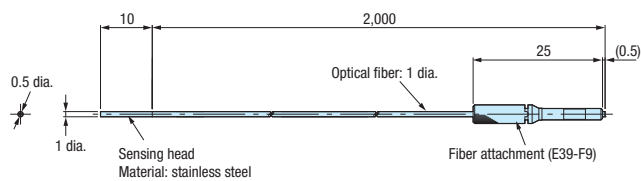
E32-T221B



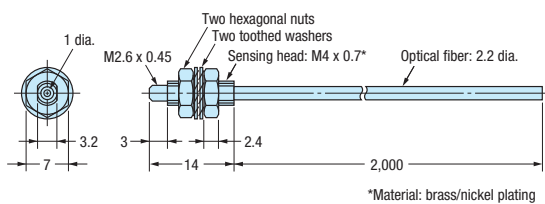
E32-T222, E32-T222R



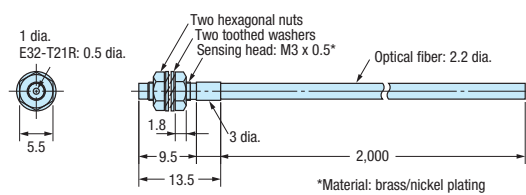
E32-T223R



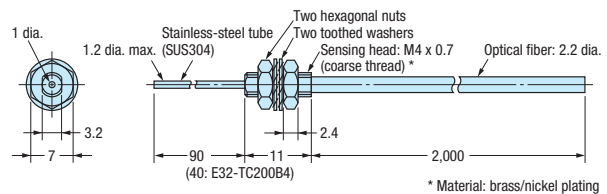
E32-TC200



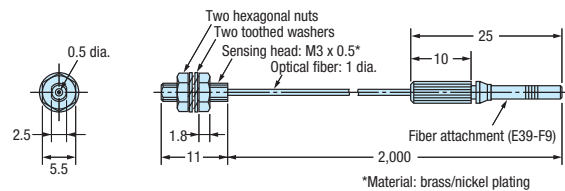
E32-TC200A



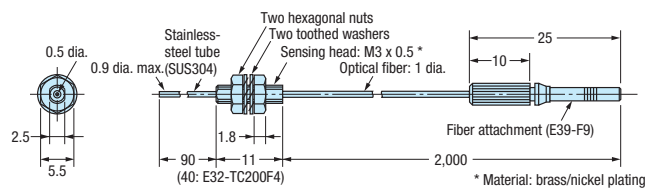
E32-TC200B, E32-TC200BR



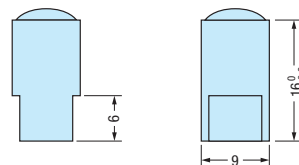
E32-TC200E



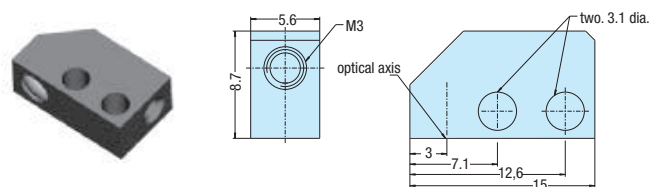
E32-TC200F, E32-TC200FR



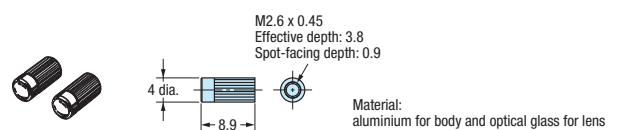
E39-EF1-37



E39-EF51

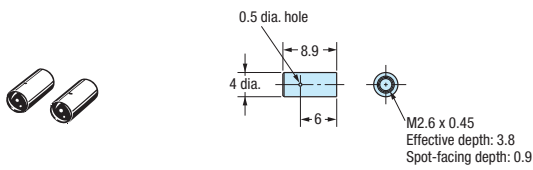


E39-F1

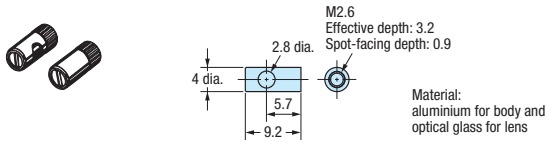


Product dimensions

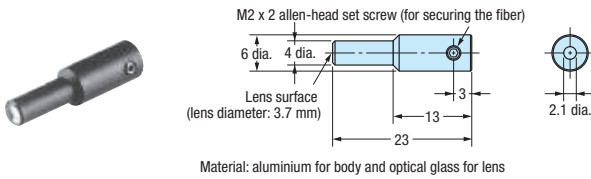
E39-F1V



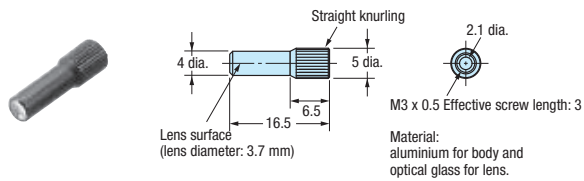
E39-F2



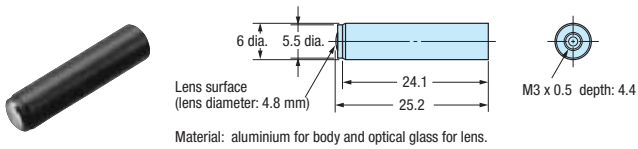
E39-F3A



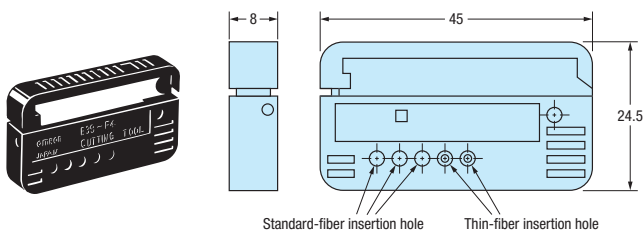
E39-F3A-5



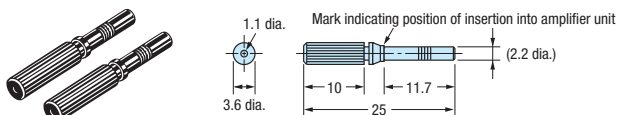
E39-F3B



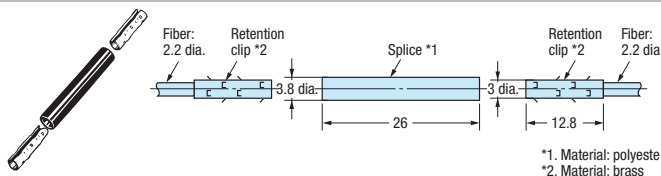
E39-F4



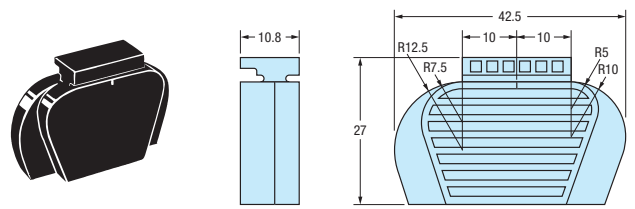
E39-F9



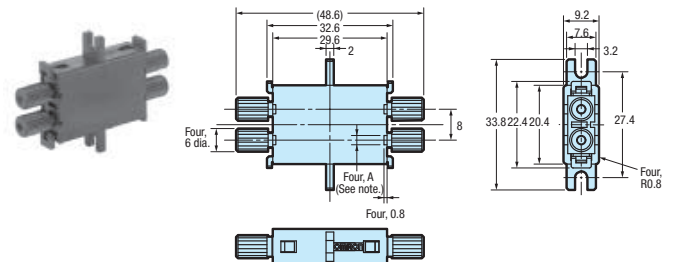
E39-F10



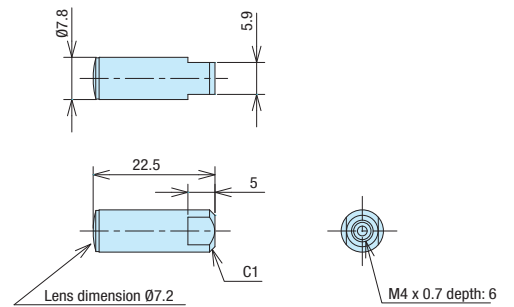
E39-F11



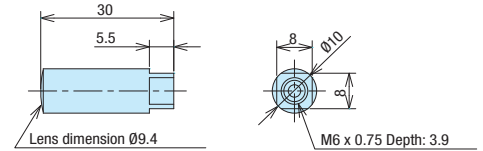
E39-F13, E39-F14, E39-F15



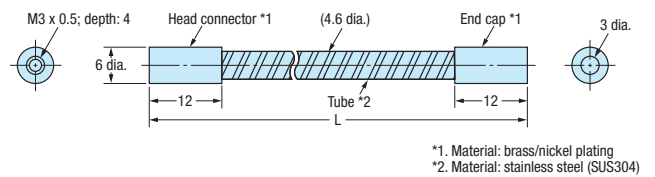
E39-F16



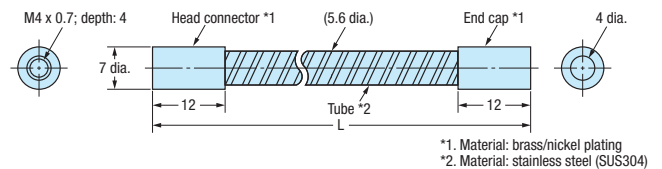
E39-F18



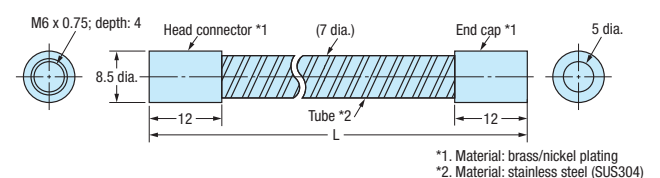
E39-F32A, E39-F32B



E39-F32C

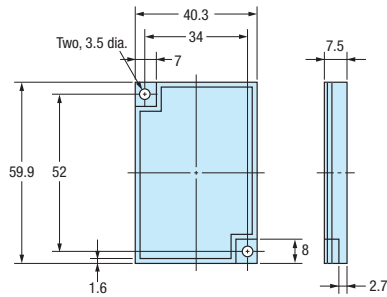


E39-F32D

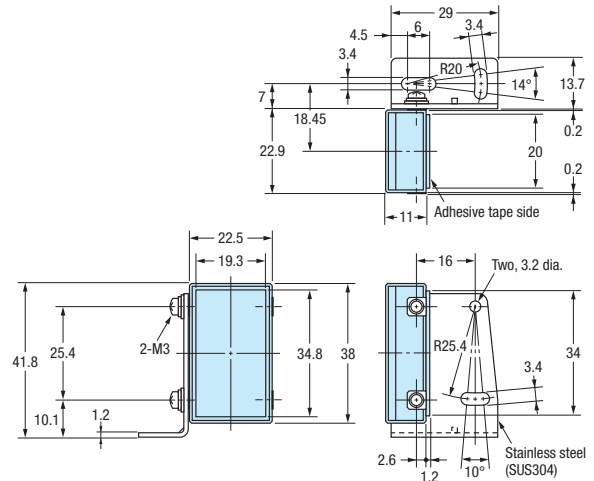


Product dimensions

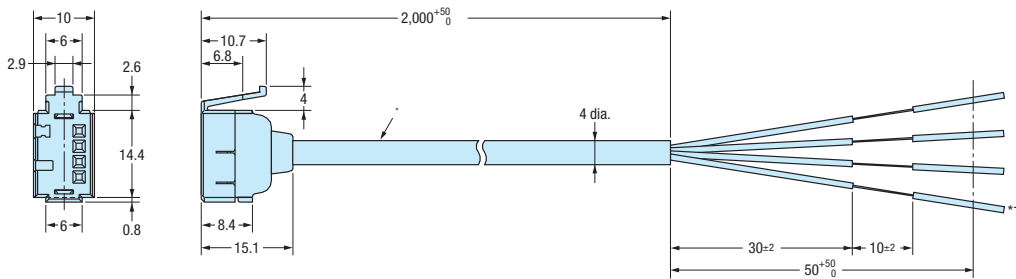
E39-R1S



E39-R3



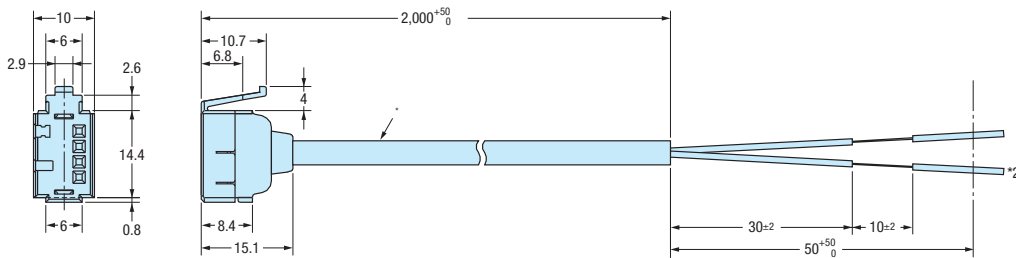
E3X-CN21/E3X-CN11 (Master connector)



* E3X-CN21: vinyl-insulated round cable with 4 conductors (Conductor cross section: 0.2 mm², Insulator diameter: 1.1 mm)

E3X-CN11: vinyl-insulated round cable with 3 conductors (Conductor cross section: 0.2 mm², Insulator diameter: 1.1 mm)

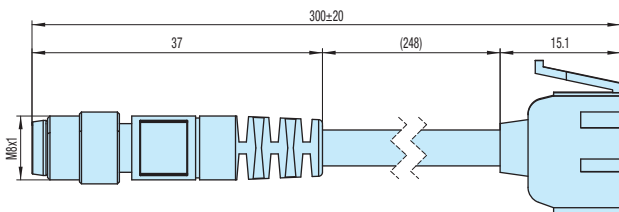
E3X-CN22/E3X-CN12 (slave connector)



* E3X-CN21: vinyl-insulated round cable with 2 conductors (Conductor cross section: 0.2 mm², Insulator diameter: 1.1 mm)

E3X-CN12: vinyl-insulated round cable with 1 conductor (Conductor cross section: 0.2 mm², Insulator diameter: 1.1 mm)

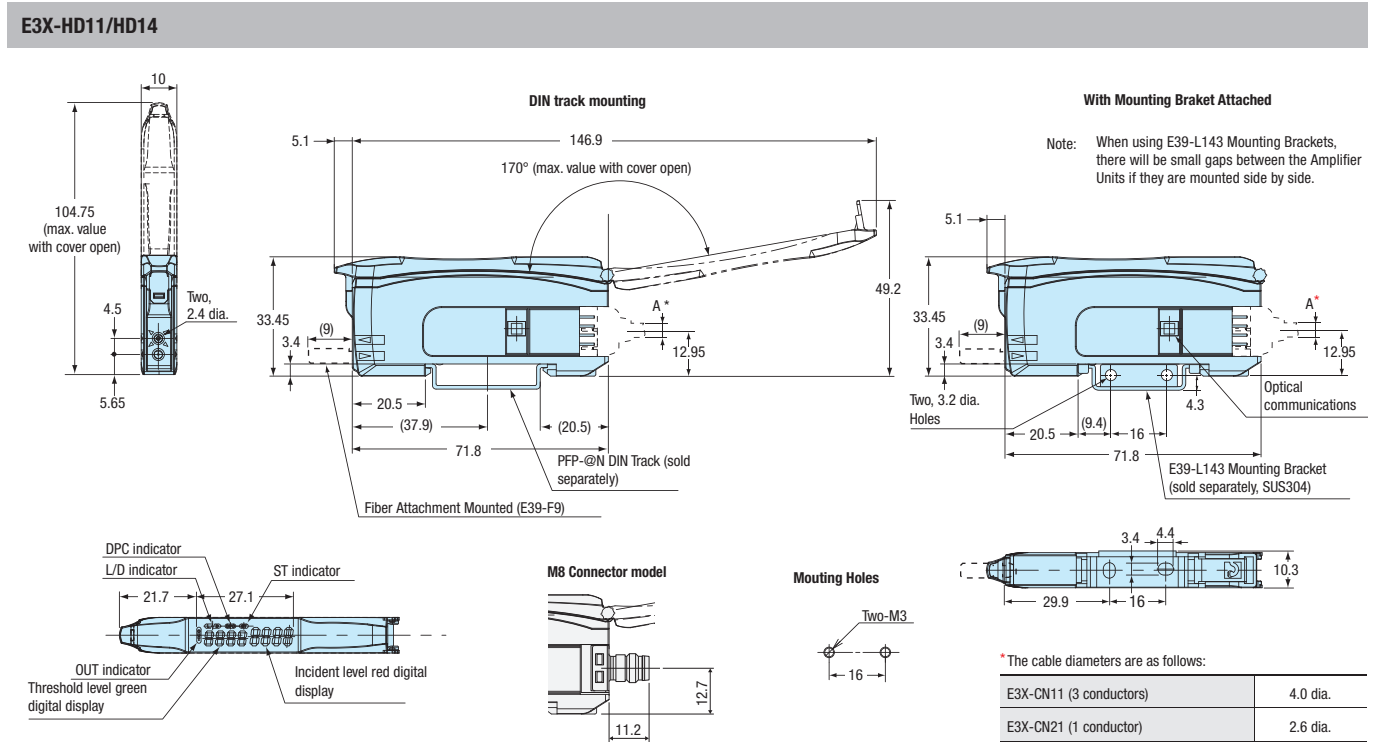
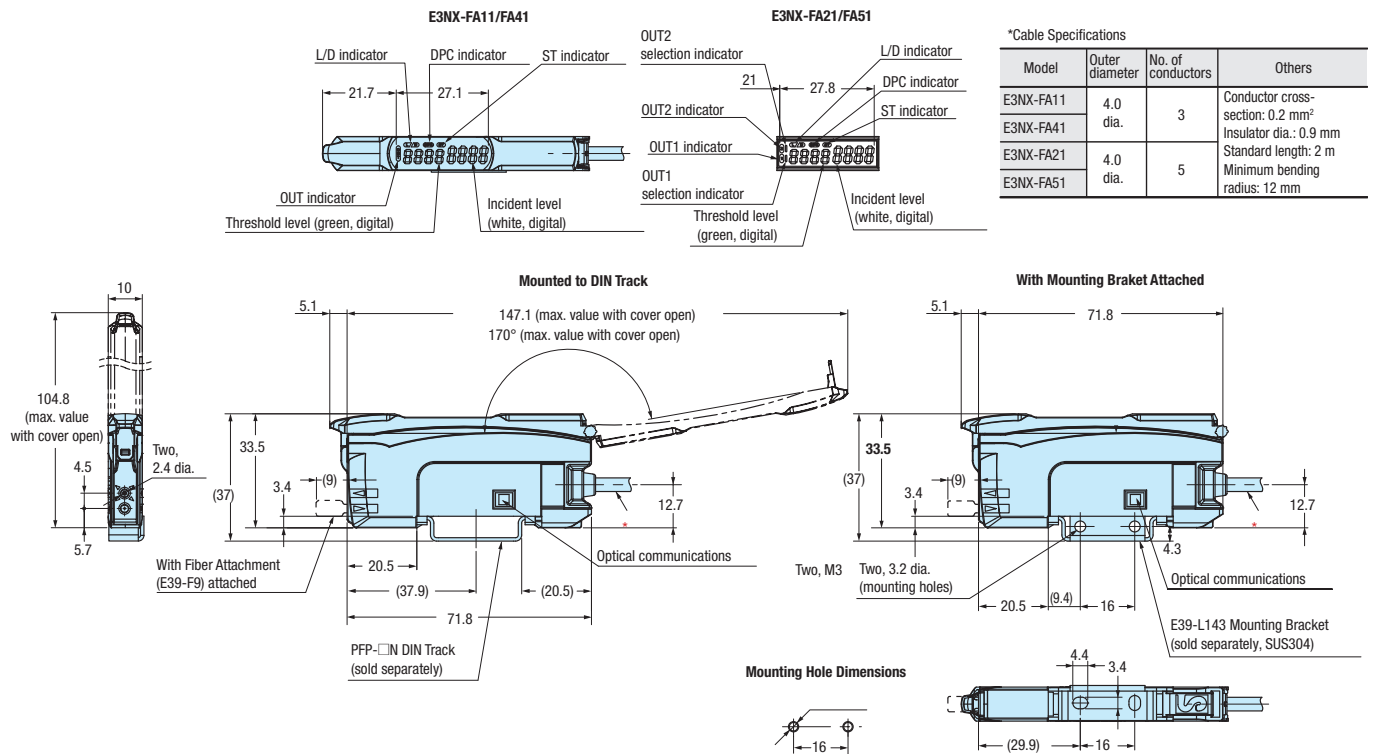
E3X-CN21-M3J-02 0.3M



Product dimensions

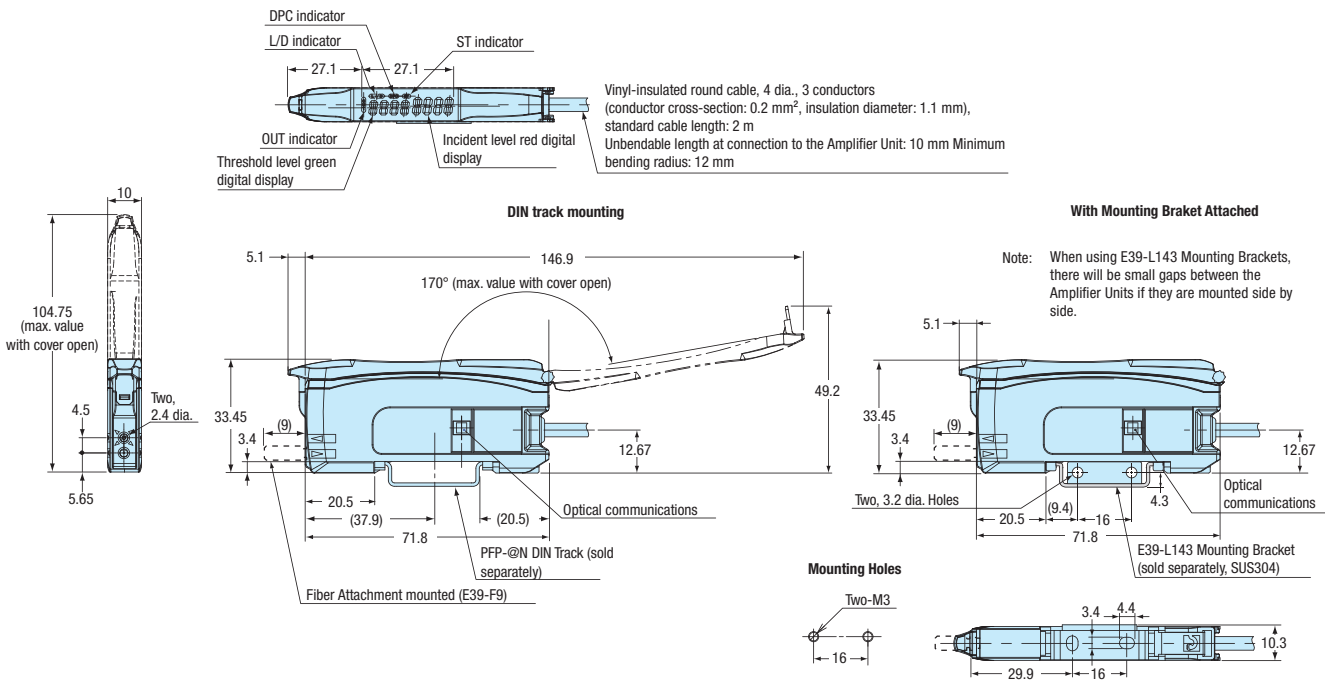
Amplifier

E3NX-FA

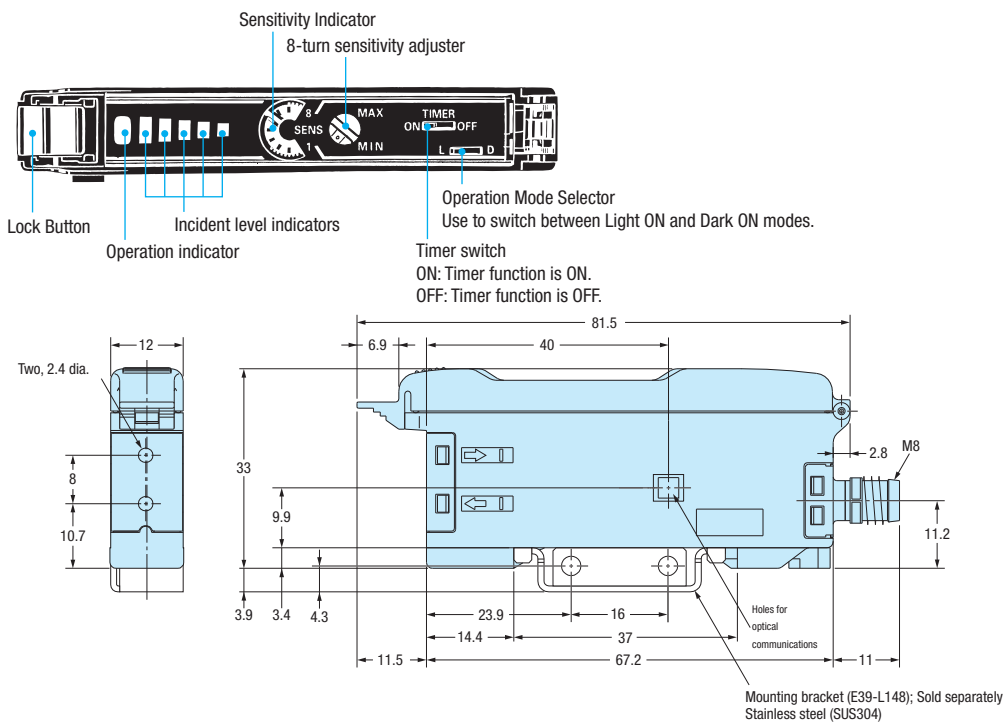


Product dimensions

E3X-HD6/HD8/HD14/HD44

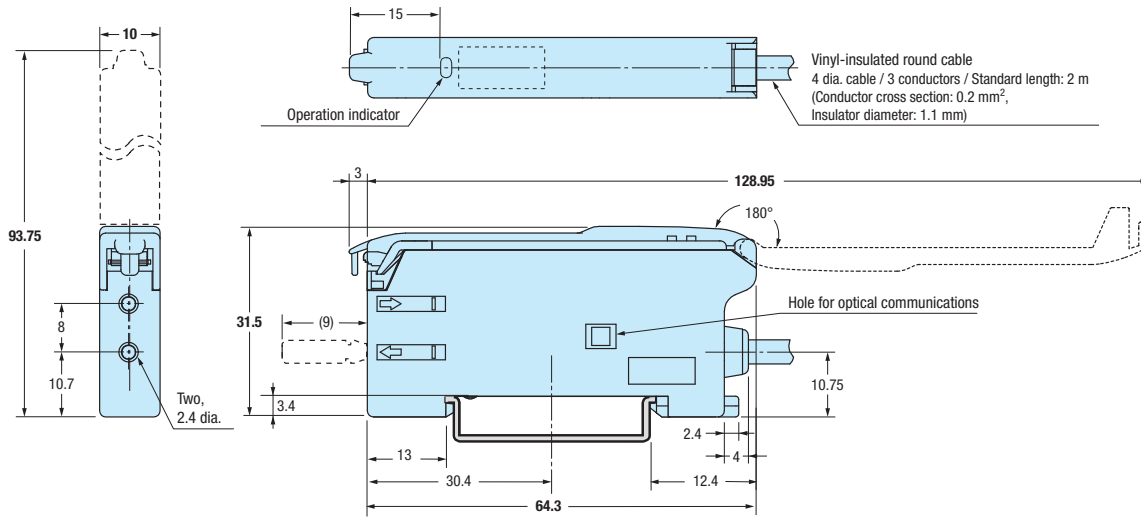


E3X-NA amplifiers (manual adjuster) - exemplary drawing for M8 connector version



Product dimensions

E3X-SD_ amplifiers - exemplary drawing for pre-wired version



Precautions

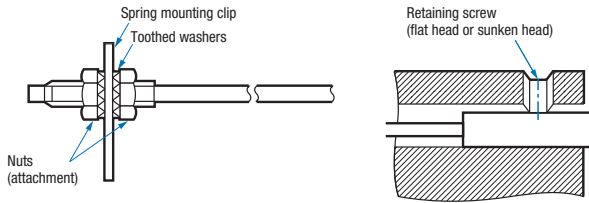
Fiber Units

Installation

Tightening Force

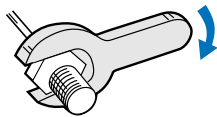
The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model Cylindrical Model



Fiber Units	Clamping torque
M3/M4 screw	0.78 Nm max.
M6 screw/6-mm dia. column	0.98 Nm max.
1.5-mm dia. column	0.2 Nm max.
2-mm dia./3-mm dia. column	0.29 Nm max.
E32-T12F 5-mm dia. Fluoro resin model	0.78 Nm max.
E32-D12F 6-mm dia. Fluoro resin model	
E32-T16	0.49 Nm max.
E32-R21	0.59 Nm max.
E32-M21	0.49 Nm max. for up to 5 mm from front end, 0.78 Nm max. for more than 5 mm from front end
E32-T16P E32-T16PR E32-T24S E32-L24L E32-L25L E32-T16J E32-T16JR	0.29 Nm max.
E32-ET16W E32-ET16WR	

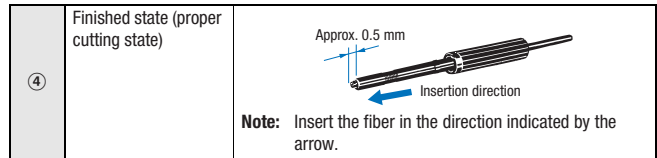
Use a proper-sized wrench.



Cutting Fiber

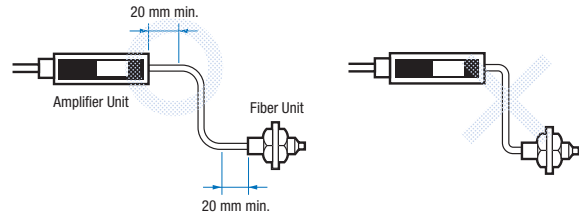
- Insert a fiber into the Fiber Cutter and determine the length of the fiber to be cut.
- Press down the Fiber Cutter in a single stroke to cut the fiber.
- Cut a thin fiber as follows:

①	An attachment is temporarily fitted to a thin fiber before shipment.	
②	Secure the attachment after adjusting the position of it in the direction indicated by the arrow.	
③	Insert the fiber to be cut into the E39-F4.	

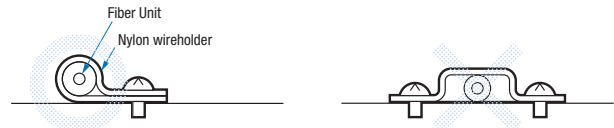


Connection

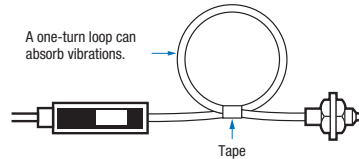
- Do not pull or press the fiber units. The fiber units withstand tensile or compression force of 9.8 N or 29.4 N maximum.
- Do not bend the fiber unit beyond the permissible bending radius given under Ordering Information.
- Do not bend the edge of the fiber units (excluding the E32-T□R and E32-D□R).



- Do not apply excess force on the fiber units.

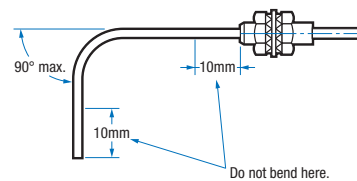
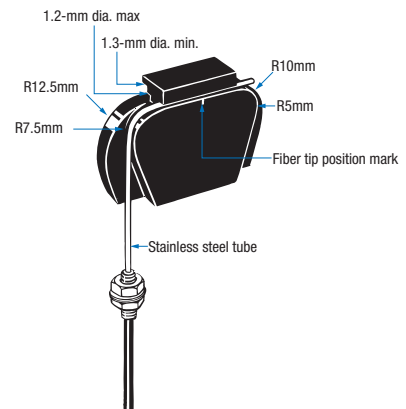


- The fiber head may break due to excessive vibration. A one turn loop may reduce the effect of vibrations:



E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the sleeve bender and bend the stainless steel tube slowly along the curve of the sleeve bender (refer to the figure).



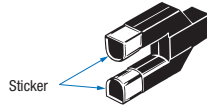
Precautions

Heat-resistant fibers

- The fiber connector E39-F10 cannot be used for extension.

E32-T14/E32-G14

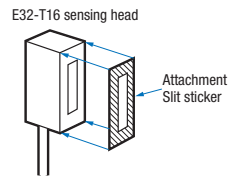
The presence of a reflective object at the front ends of the lenses may place the unit in an incident state. In this case, apply the supplied black stickers to the front ends of the lenses.



Supplied slit for E32-T16

When using the supplied slit, peel off the back paper and apply it along the outline of the sensing surface. The slit is recommended in applications where saturation occurs.

Example



E32-M21

To prevent mutual interference sufficient distance between the four sensing heads has to be ensured.

Adjustment

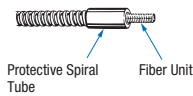
E32-G14

Due to the short distance between the sensor heads, two-point teaching (with and without object) is recommended.

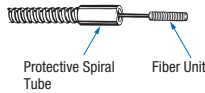
Accessories

Protective Spiral Tubes

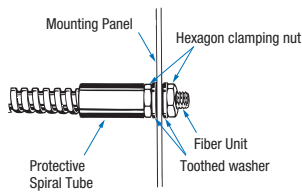
1. Insert a fiber to the protective spiral tube from the head connector side (screwed) of the tube.



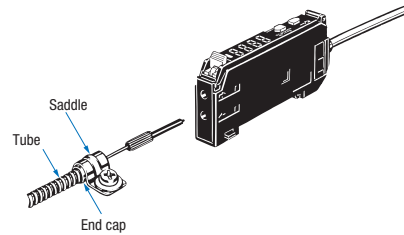
2. Push the fiber into the protective spiral tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



3. Secure the protective spiral tube at a suitable place with the attached nut.

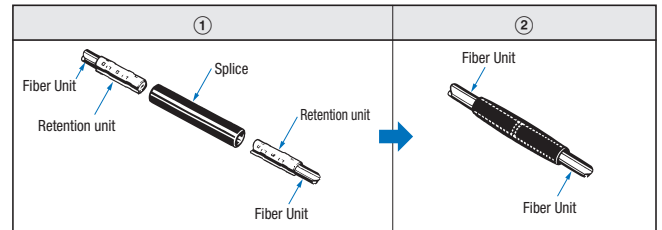


4. Use the attached saddle to secure the end cap of the protective spiral tube. To secure the protective spiral tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



E39-F10 Fiber Connector

Fit the connector in the following procedure.



- The fiber units should be as close as possible when they are connected. Sensing distance will be reduced by approximately 25% when fibers are connected.

Note: Only 2.2 mm dia. fibers can be connected.

Precautions

Amplifier Unit

Installation

Operation after Turning Power ON

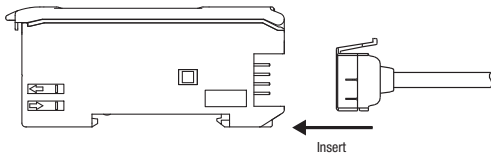
The Amplifier Unit is ready to operate within 200 ms after the power supply is turned ON. If the Sensor and load are connected to power supplies separately, be sure to turn ON the power supply to the Sensor first.

Mounting

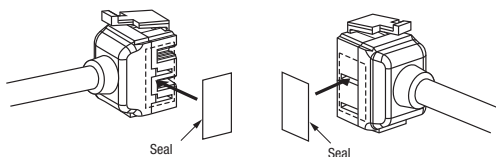
Connecting and Disconnecting Connectors

Mounting Connectors

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



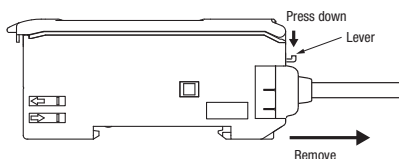
2. Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.



Note: Attach the seals to the sides with grooves

Removing Connectors

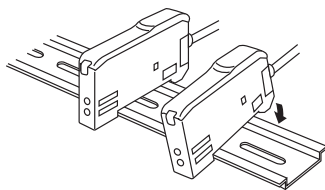
1. Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
2. After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



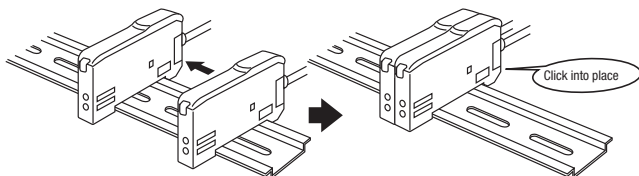
Joining and Removing Amplifier Units

Joining Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.



2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



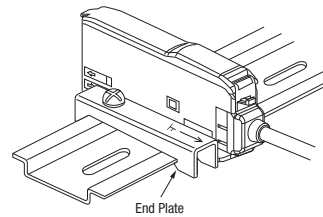
Separating Amplifier Units

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)

- Note:**
- The specifications for ambient temperature will vary according to the number of Amplifier Units used together. For details, refer to Ratings/Characteristics.
 - Always turn OFF the power supply before joining or separating Amplifier Units.

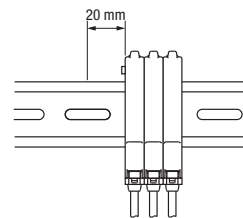
Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration. If a Mobile Console is going to be mounted, connect the End Plate in the direction shown in the following diagram.



Mounting the Mobile Console Head

Leave a gap of at least 20 mm between the nearest Amplifier Unit and the Mobile Console head.

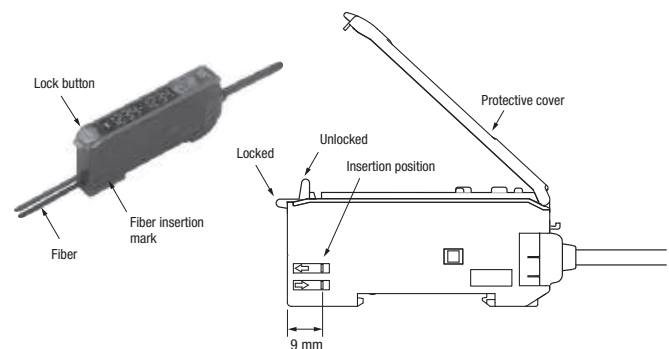


Fiber Connection

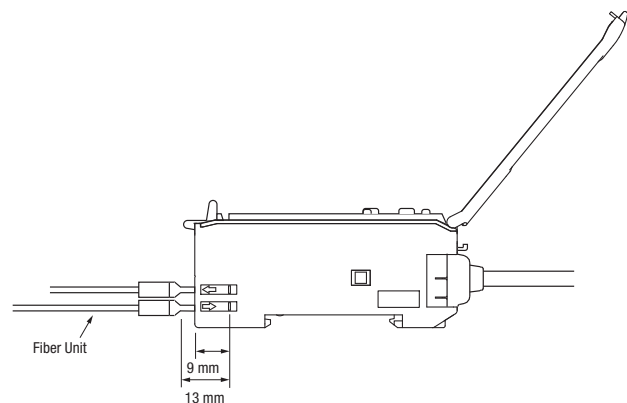
The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button.

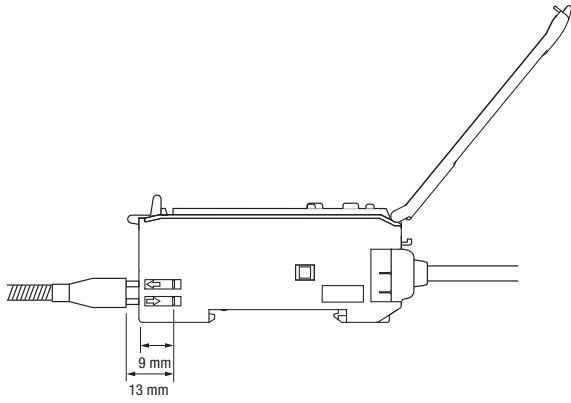


Fibers with E39-F9 Attachment



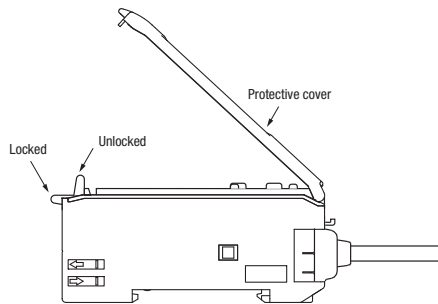
Precautions

Fibers That Cannot Be Free-Cut (with Sleeves)



2. Disconnecting Fibers

Remove the protective cover and raise the lock button to pull out the fibers.



- Note:**
- To maintain the fiber properties, confirm that the lock is released before removing the fibers.
 - Be sure to lock or unlock the lock button within an ambient temperature range between -10°C and 40°C .

Protective Cover

Always keep the protective cover in place when using the Amplifier Unit.

- Note:** For complete precautions and installation instructions refer to individual amplifier data-sheets.

Product list

Order code	Group	Page	Order code	Group	Page	Order code	Group	Page
E32-A03 2M	Precision detection	19	E32-E05 100M	Accessories	24	E32-T16WR 2M	Area monitoring	21
	Special application	22	E32-EC31 2M	Precision detection	19	E32-T17L	Longer distance	12
E32-A03-1 2M	Square shape	8		Special application	22	E32-T21 2M	Robot applications	18
E32-A04 2M	Miniature	10	E32-EC41 1M	Precision detection	19	E32-T22 2M	Miniature	10
	Precision detection	19	E32-ED11F 2M	Chemical resistant	14	E32-T22B	Robot applications	18
	Special application	22	E32-ED11R 2M	Standard cylindrical	6	E32-T22L 2M	Longer distance	12
E32-A04-1 2M	Square shape	8	E32-ED21R 2M	Standard cylindrical	6	E32-T22R 2M	Miniature	10
E32-A09 2M	Precision detection	19	E32-ED51 2M	Heat resistant	15	E32-T22S	Precision detection	19
	Special application	22	E32-EDS24R 2M	Square shape	8		Special application	22
E32-A09H 2M	Heat resistant	15	E32-EL24-1 2M	Precision detection	19	E32-T24	Miniature	10
E32-A09H2 2M	Heat resistant	15		Special application	22	E32-T24R 2M	Miniature	10
E32-A10 2M	Special application	22	E32-ET11F 2M	Chemical resistant	14	E32-T24S	Special application	22
E32-C11N 2M	Precision detection	19	E32-ET11R 2M	Standard cylindrical	6	E32-T51F 2M	Chemical resistant	14
E32-C21N 2M	Precision detection	19	E32-ET15YR	Square shape	8	E32-T51R 2M	Heat resistant	15
E32-C31N 2M	Precision detection	19	E32-ET15ZR	Square shape	8	E32-T51V 1M	Vacuum resistant	17
E32-C42 1M	Precision detection	19	E32-ET16WR-1 2M	Area monitoring	21	E32-T54 2M	Heat resistant	15
E32-CC200 2M	Precision detection	19	E32-ET16WR-2 2M	Area monitoring	21	E32-T54V 1M	Vacuum resistant	17
	Special application	22	E32-ET21R 2M	Standard cylindrical	6	E32-T61-S 2M	Heat resistant	15
E32-D11 2M	Robot applications	18	E32-ET51 2M	Heat resistant	15	E32-T81F-S 2M	Chemical resistant	14
E32-D11L 2M	Longer distance	12	E32-ETC220 2M	Standard cylindrical	6	E32-T81R-S 2M	Heat resistant	15
E32-D11N 2M	Standard cylindrical	6	E32-ETS10R 2M	Square shape	8	E32-T84S-S 2M	Heat resistant	15
E32-D11U 2M	Chemical resistant	14	E32-ETS14R 2M	Square shape	8	E32-T84SV 1M	Vacuum resistant	17
E32-D12 2M	Longer distance	12	E32-G14	Special application	22	E32-T221B	Robot applications	18
E32-D12F	Chemical resistant	14	E32-L11FS	Special application	22	E32-T222 2M	Miniature	10
E32-D14F 2M	Chemical resistant	14	E32-L15	Mark detection	35	E32-T222R 2M	Miniature	10
E32-D14L 2M	Standard cylindrical	6	E32-L16-N 2M	Precision detection	19	E32-T223R 2M	Miniature	10
E32-D14LR 2M	Standard cylindrical	6	E32-L24L	Precision detection	19	E32-TC200 2M	Standard cylindrical	6
E32-D15X 2M	Square shape	8		Precision detection	19	E32-TC200A 2M	Longer distance	12
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E32-D15YR 2M	Square shape	8	E32-L64	Heat resistant	15	E32-TC200F	Miniature	10
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E32-D73/ D73-S 2M	Heat resistant	15	E32-T12R 2M	Miniature	10	E39-F9	Accessories	24
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