

## Taper and deburring countersinkers DIN 335 type C 90° HSS Co 5 CBN ground for stainless steel

Counters. angle: 90°  
Shank: cylindrical  
Cutting edges: 3  
Surface: bright  
Right-hand cutting

Because of the CBN deep-ground flutes the cutting edges are extremely sharp. Ideal for burr- and chatter-free deburring and countersinking. Applicable for special steel, stainless and acidresistant steel. Best results at low cutting speeds.

Packing unit:  
in plastic tubes of 1

Countersinker nominal Ø		Total length L mm	Shank Ø d2 mm	Countersinkings as per DIN 74		Article no.	Price each €
d1 mm	d3 mm			AF	BF		
6,3	1,5	45,0	5,0		M 3	102 107 E	
8,0	2,0	50,0	6,0	M 4		102 110 E	
8,3	2,0	50,0	6,0		M 4	102 111 E	
10,0	2,5	50,0	6,0	M 5		102 113 E	
10,4	2,5	50,0	6,0		M 5	102 114 E	
12,4	2,8	56,0	8,0		M 6	102 116 E	
16,5	3,2	60,0	8,0		M 8	102 119 E	
16,5	3,2	60,0	10,0		M 8	102 119-1 E	
20,5	3,5	63,0	10,0		M 10	102 121 E	
25,0	3,8	67,0	10,0		M 12	102 123 E	
31,0	4,2	71,0	12,0		M 16	102 125 E	



## Taper and deburring countersinkers ≈ DIN 335 type C 90° tungsten carbide K 20

Counters. angle: 90°  
Shank: cylindrical  
Cutting edges: 3  
Surface: bright  
Right-hand cutting

Because of the deep-ground flutes the cutting edges are absolutely sharp. Ideal for burr- and chatter-free deburring and countersinking. Applicable for abrasive and hard steel over 1000 N/mm<sup>2</sup> consistency, GG over 240 HB.

Packing unit:  
in plastic tubes of 1

Countersinker nominal Ø		Total length L mm	Shank Ø d2 mm	Countersinkings as per DIN 74		Article no.	Price each €
d1 mm	d3 mm			AF	BF		
6,3	1,5	45,0	5,0		M 3	102 261	
8,3	2,0	50,0	6,0		M 4	102 262	
10,4	2,5	50,0	6,0		M 5	102 263	
12,4	2,8	56,0	8,0		M 6	102 264	
16,5	3,2	60,0	10,0		M 8	102 265	
20,5	3,5	63,0	10,0		M 10	102 266	
25,0	3,8	67,0	10,0		M 12	102 267	
31,0	4,2	71,0	12,0		M 16	102 268	



Modifications of tungsten carbide quality reserved.

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