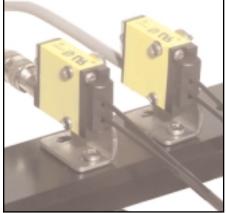


MINI-BEAM® Plastic Fiber Optic Sensors

Self-contained DC-operated Sensors for use with Banner Plastic Fiber Optics





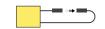
MINI-BEAM Plastic Fiber Optic Sensor Features

- Compact, modulated, self-contained visible red fiber optic sensors for 10-30V dc operation
- Useable in opposed and diffuse fiber optic modes with Banner plastic fiber optic assemblies
- Switch-selectable for light operate or dark operate
- Includes Banner's exclusive[†] AID™ alignment system
- Highly-repeatable 1 millisecond response
- Both sourcing and sinking outputs (150 mA max. each); continuous overload and short-circuit protected
- Rugged, epoxy-encapsulated construction: meets NEMA standards 1, 2, 3, 3S, 4, 4X, 6, 12 and 13; IEC IP67

†U.S. Patent 4356393







Visible red, 650 nm

MINI-BEAM Plastic Fiber Optic Models

Models*	Range	Cable**	Supply Voltage	Output Type	Excess Gain Diffuse mode performance based	Beam Pattern
SM312FP SM312FPQD	Range varies by sensing mode and fiber optics used	2 m (6.5') 4-Pin Euro-style QD	10-30V dc	Bipolar NPN/PNP	SM312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM2A312FP SM312FP SM312FP SM312FP SM312FP SM312FP SM32A312FP SM32	45 mm

9 m (30') cables are available by adding suffix "W/30" to the model number of any cabled sensor (e.g., SM312FP W/30). A 150 mm (6") long pigtail cable with attached QD connector is available by adding suffix "QDP" to the model number of any MINI-BEAM sensor (e.g., SM312FPQDP). See page 4 for more information.

May be ordered with 0.3 millisecond ON/OFF response by adding suffix "MHS" to the model number (e.g., SM312FPMHS). This modification reduces sensing range (and excess gain).

A model with a QD connector or QD pigtail requires an accessory mating cable. See page 5 for more information.

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MINI-BEAM Operation

The sensor's Gain adjustment and Light/Dark Operate switch are located under the gasketed acrylic cover. Loosen the screw to access these adjustments and use a small screwdriver to adjust.

Gain adjustment:

Turn clockwise to increase gain (sensitivity); 15-turn Gain potentiometer is clutched at both ends of travel.

Light/Dark operate selection:

- Turn switch *fully* clockwise for light operate (sensor outputs conduct when object is absent)
- Turn switch *fully* counterclockwise for dark operate (sensor outputs conduct when object is present)

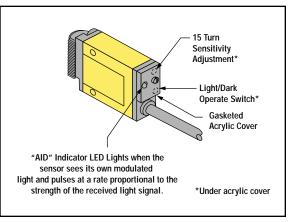


Figure 1. MINI-BEAM Plastic Fiber Optic sensor features

Unterminated Plastic Fiber Cutting Procedure

Unterminated plastic fibers are designed to be cut by the user to the length required for the application. To facilitate cutting, a Banner model PFC-1 cutting device is supplied with the fiber. Cut the fiber as follows:

- 1) Locate the "control end" of the fiber (the unfinished end). Determine the length of fiber required for the application. If using a bifurcated fiber, separate the two halves of the fiber at least 2" beyond the fiber cutting location. Lift the top (blade) of the cutter to open the cutting ports. Insert one of the control ends through one of the cutting ports on the PFC-1 cutter so that the excess fiber protrudes from the back of the cutter.
- 2) Double-check the fiber length, and close the cutter until the fiber is cut. Using a different cutting port, cut the second control end to the required length. To ensure a clean cut each time, do not use a cutting port more than once.
- Use small ports for fiber sizes:

 0.25 mm = (0.01")
 0.5 mm = (0.02")

 Use large ports for fiber sizes:

 0.75 mm = (0.03")
 1.0 mm = (0.04")
 1.5 mm = (0.06")

Figure 2. PFC-1 plastic fiber cutter (supplied with fiber)

3) Gently wipe the cut ends of the fiber with a clean, dry cloth to remove any contamination. Do not use solvents or abrasives on any exposed optical fiber.

MINI-BEAM Fiber Installation

- 1) Unlock the fiber gripper as shown in figure 3. If 0.25 mm or 0.5 mm core fibers are being used, insert the small fiber adapter into the ports.
- 2) Gently insert the prepared plastic fiber ends into the ports, as far as they will go.
- 3) Slide the fiber gripper in to lock, as shown in figure 3.

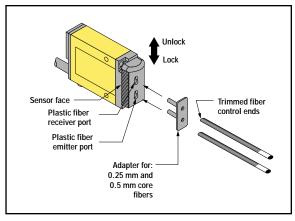


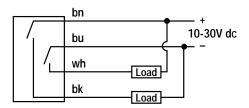
Figure 3. Installing fibers into the MINI-BEAM Plastic Fiber Optic sensor

MINI-BEAM DC Plastic Fiber Optic Sensor Specifications

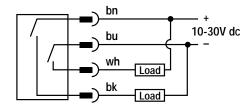
Cumply Valtage and Cumput	10 to 201/ do (100/ maging up visuals) at less than 25 may (avaluate of lead)		
Supply Voltage and Current	10 to 30V dc (10% maximum ripple) at less than 25 mA (exclusive of load)		
Supply Protection Circuitry	Protected against reverse polarity and transient voltages		
Output Configuration	Bipolar: One current sourcing (PNP) and one current sinking (NPN) open-collector transistor		
Output Rating	150mA maximum each output at 25°C, derated to 100 mA at 70°C (derate ≈1 mA per °C) Off-state leakage current less than 1 microamp Output saturation voltage (PNP output) less than 1 volt at 10 mA and less than 2 volts at 150 mA Output saturation voltage (NPN output) less than 200 millivolts at 10 mA and less than 1 volt at 150 mA		
Output Protection Circuitry	Protected against false pulse on power-up and continuous overload or short-circuit of outputs		
Output Response Time	Sensors will respond to either a "light" or a "dark" signal of 1 millisecond or longer duration, 500 Hz max. 0.3 millisecond response modification is available. See note below. 100 millisecond delay on power-up; outputs do not conduct during this time. NOTE: DC MINI-BEAMs may be ordered with 0.3 millisecond ON/OFF response by adding suffix "MHS" to the model number (e.g., SM312FPMHS). This modification reduces sensing range (and excess gain).		
Repeatability	0.3 milliseconds. Response time and repeatability specifications are independent of signal strength.		
Adjustments	Light/Dark Operate select switch, and 15-turn slotted brass screw Gain (sensitivity) adjustment potenti- ometer (clutched at both ends of travel). Both controls are located on rear panel of sensor and protected by a gasketed, clear acrylic cover.		
Indicators	Exclusive, patented Alignment Indicating Device system (AID*, US patent #4356393) lights a rear-panel mounted red LED indicator whenever the sensor sees a "light" condition, with a superimposed pulse rate proportional to the light signal strength (the stronger the signal, the faster the pulse rate).		
Construction	Reinforced thermoplastic polyester housing, totally encapsulated, o-ring sealing, acrylic lenses, and stainless steel screws.		
Environmental Rating	Meets NEMA standards 1, 2, 3, 3S, 4, 4X, 6, 12, and 13; IEC IP67		
Connections	PVC-jacketed 4-conductor 2 m (6.5') or 9 m (30') cables, 4-pin Euro-style quick-disconnect (QD) fitting or 150 mm (6") pigtail are available. QD cables are ordered separately. See page 5.		
Operating Conditions	Temperature: -20° to +70°C (-4° to +158°F) Maximum relative humidity: 90% at 50°C (non-condensing)		
Application Notes	The NPN (current sinking) output of dc MINI-BEAM sensors is directly compatible as an input to Banner logic modules, including all non-amplified MAXI-AMP and MICRO-AMP modules. MINI-BEAMs are TTL compatible.		
Certifications	CE ® 51		

MINI-BEAM DC Plastic Fiber Optic Sensor Hookups

DC Sensors with Attached Cable

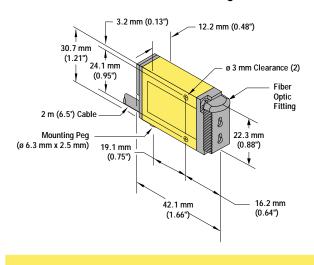


DC Sensors with Quick-Disconnect (4-Pin Euro-Style)

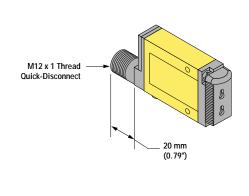


MINI-BEAM DC Plastic Fiber Optic Sensor Dimensions

MINI-BEAM Models with Integral Cable



MINI-BEAM Models with Quick-Disconnect



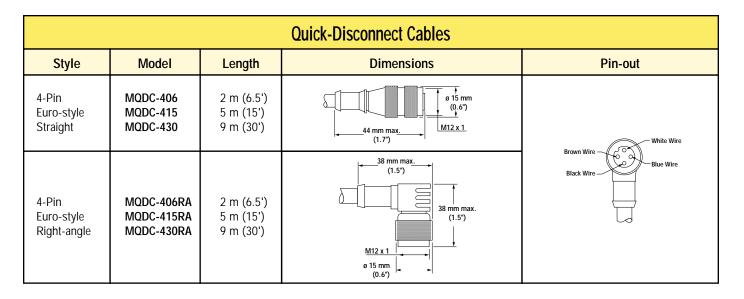
Accessories

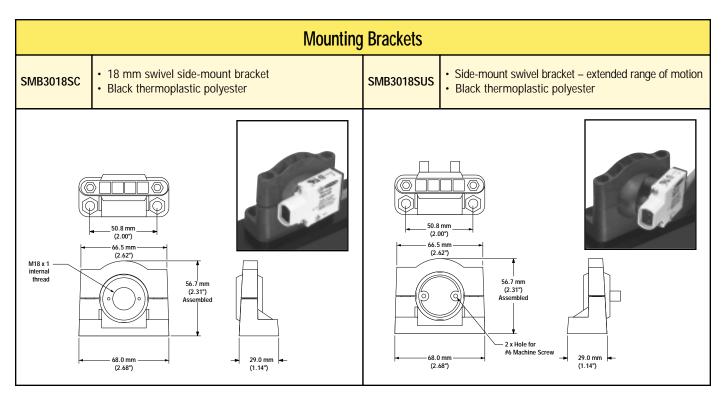
MINI-BEAM Modifications								
Model Suffix	Modification	Descri	Example of Model Number					
W/30	9 m (30') cable	All MINI-BEAM sensors may be ore cable in place of the standard 2 m	SM312FP W/30					
MHS	Modified for High Speed	Standard dc MINI-BEAM sensors wi may be modified for 0.3 millisecond NOTE: Faster response comes at the operating temperature range become	SM312FPMHS					
QDP	Pigtail Quick- Disconnect	All MINI-BEAMs may be built with a 150 mm (6") long integral cable, terminated with the appropriate QD connector.		SM312FPQDP				

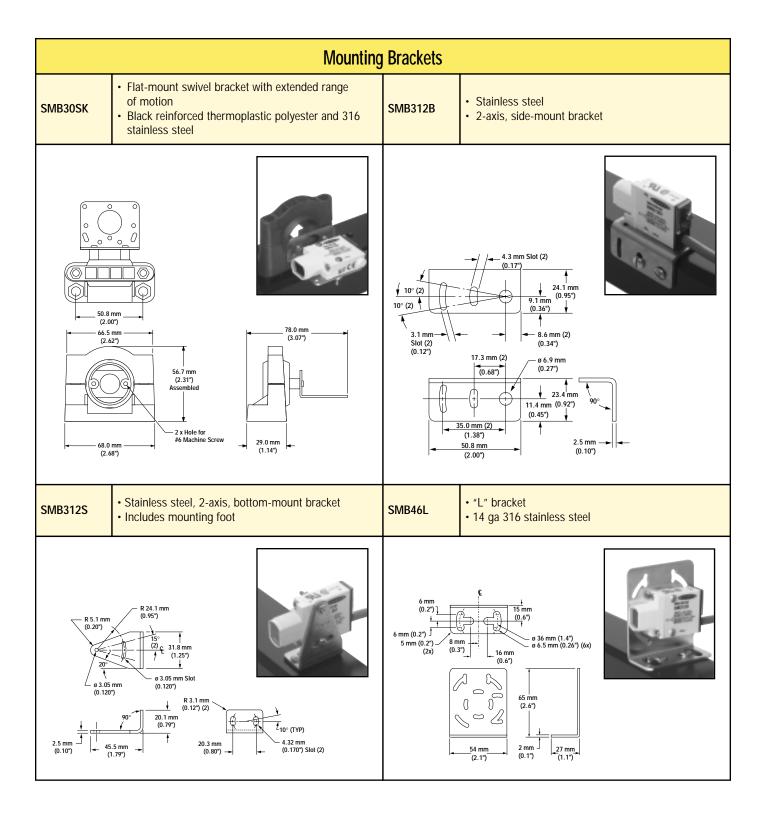
Extension Cables (without connectors)

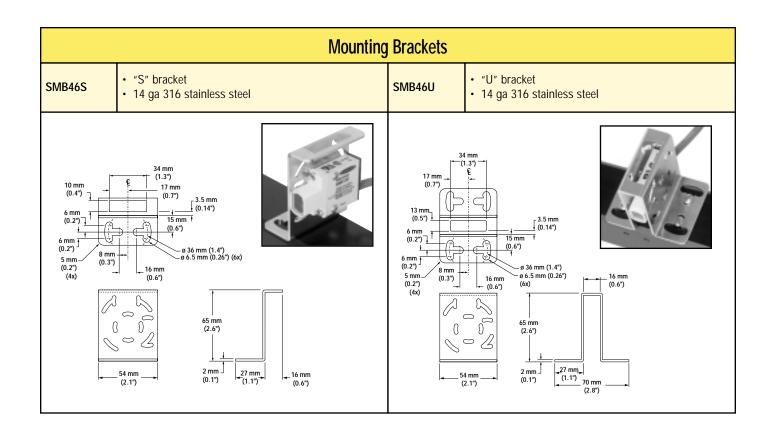
The following cables are available for extending the length of existing sensor cable. These are 30 m (100') lengths of MINI-BEAM cable. This cable may be spliced to existing cable. Connectors, if used, must be user-supplied.

Model	Туре	Used with:
EC312-100	4-conductor	All MINI-BEAM SM312 dc models













WARNING . . . Not To Be Used for Personnel Protection

Never use these products as sensing devices for personnel protection. Doing so could lead to serious injury or death.

These sensors do NOT include the self-checking redundant circuitry necessary to allow their use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition. Consult your current Banner Safety Products catalog for safety products which meet OSHA, ANSI and IEC standards for personnel protection.

WARRANTY: Banner Engineering Corp. warrants its products to be free from defects for one year. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture found to be defective at the time it is returned to the factory during the warranty period. This warranty does not cover damage or liability for the improper application of Banner products. This warranty is in lieu of any other warranty either expressed or implied.

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PBAT SBLV1 SMA91EQD SMA91E SMA912LVQD SMA912DQD SM2A312CVQD SM2A912LVQD SM31RL TL70RAQ TL70RQ
K50LGRYPQ LEDRR70X70-78587 BRT-THG-4X4-5 T18-2VNDL-Q8 SLLP14-1190P88 SME312DQD SM312CUQD BR-2 BR23P
SM2A312FPQD SM2A312LVQD SM31EQD D12EP6FP