



Industrial Adhesives & Tapes

- Products
- Applications
- Industries
- Capabilities
- Support
- Where to Buy

United States > All 3M Products > Market Segments > Manufacturing and Industry > Industrial Adhesives & Tapes > 3M Tape and 3M Adhesives > Adhesive Transfer Tapes & Double Coated Tapes > Double Coated Tapes > Film Carrier > 3M™ Double Coated Tape 9500PC Clear, 3/4 in x 36 yd 5.6 mil, 48 rolls per case Bulk

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UPC# 00021200677946 3M Product Number 9500PC 3M ID 70006103009



3M™ Double Coated Tape 9500PC is a 5.6 mil 350 high performance acrylic adhesive double coat with polyester carrier on a 4.5 mil 61.5 lb polycoated kraft paper liner.

- Adheres to powdercoated surfaces and most plastics such as LED lens attachment in cellular phones and pagers
- High holding strength with short-term heat resistance up to 350°F
- Provides moisture stability and the liner reduces edge burr during hard tool diecutting
- Electronics, General Industrial, Appliances, Medical Devices, Power Tools, Automotive, Transportation, Aircraft, Airplane
- Adhering, joining, affixing, bonding, mounting, holding, laminating, and attaching

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- Overview
- Support

2.0 mil polyester carrier for improved dimensional stability. Use to laminate high performance plastics and difficult substrates.

Specifications

Adhesion to Foam	9
Adhesion to HSE	10
Adhesion to LSE	10
Adhesion to Metal	9
Adhesive Peel Initial	7
Adhesive Peel Ultimate	9
Back-Side Adhesive Thickness (mils)	2.3 Milli-inch (mil)
Back-Side Adhesive Type	350 High Performance Acrylic
Brand	3M
Carrier Color	Clear
Carrier Material	Polyester
Carrier Thickness (mils)	1 Milli-inch (mil)
Chemical Resistance	8
China RoHS - Below MCV	Yes
Color	Clear
EU RoHS Compliant	Yes
Face-Side Adhesive Thickness (mils)	2.3 Milli-inch (mil)
Face-Side Adhesive Type	350 High Performance Acrylic
Humidity Resistance	9
Industry - Use	Appliance, Automotive, Converter Solutions, Electronics, General Industrial, Medical, MRO, Specialty Vehicle, Transportation
Length	36 Linear Yard
Length (metric)	32.91 Linear Metre
Master Size Length	360 Linear Yard
Master Size Width	48 Inch
Moisture Resistance	High
Plasticizer Resistance	Low
Primary Liner	61.5# Polycoated Kraft Paper (PCK)
Primary Liner Color	Tan
Primary Liner Thickness (mils)	4.5 Milli-inch (mil)
Product Form	Roll
Product Sub- Sub-Category	Film Carrier
Shear Strength at 72 Degrees F (22 Degrees C)	8 Pound-Force Per Square Inch
Solvent Resistance	8
Temp Resistance-- Lower (deg F)	-40 Degree Fahrenheit
Temp Resistance-- Upper (deg F)	350 Degree Fahrenheit
Units per Case	48
UV Resistance	Medium
Width	0.75 Inch
Width (metric)	19.05 Millimetre



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