# SPECIFICATION FOR CARBON ZINC DRY BATTERY 6F22R

#### PRODUCT SPECIFICATIONS

## Individual Product Specification

Serial No. 26041ME-01

REFERENCE: IEC 60086-1, 60086-2

- MODEL NO. 6F22R
- NOMINAL 9 Volts

VOLTAGE

AVERAGE WEIGHT 38.5 g

[ IEC DESIGNATION: 6F22]

PERFORMANCE Duration should be over the value in Table-1 after the test of 9(testing method). O.C.V. and resistance to leakage should meet the Table-1 after the test of 9(testing method).

Tab	ole -1		Te	est conditi	on			MBI SPEC (1)*			
		Temp.	load	Discha	End	Unit		Initial	2 0 °C		
		& Humd.	(Ω)	-rging time /day	point (V)				After 12 months	After 18 months.	
O.C.V		20±2°C 65±20%	_	_	-	V		9.3+1.05	9.2+1.15	9.0+1.35	
		(RH)	180	30 min	4.8	min		440	380	340	
Dur	ration		270	1 h	5.4	h		10.5	9.0	8.0	
			620	2 h	5.4	h		27	23	21	
Le	over		the disc	charge is recops for the 3.6V.	peated unt	til	There shall be neither evidence of electrolyte leakage on the surface of any battery nor deformation of the specified dimension.				
Resistance to	under high temperature	45±2 °C below 70% (RH)	After st	orage for 3	0 days.		There shall be neither the surface of any bat specified dimension.		9.00		

Expiry code is the period in which batteries satisfy duration. Note (1)\*

This type of batteries shall have life of 18 months after manufactured.

- INSULATION It should be more than  $10M\Omega$  (500V/DC) both between terminal and outer RESISTANCE jacket, and between terminals which is not connected electrically.
- DIMENSIONS As per attached drawings.
- TERMINALS Snap terminal

There should be no rust or deformation, which will cause hindrance on use.

APPEARANCE There should be no stain, scratch and deformation which will cause hindrance on use.

Date of stipulation:	Date of revision 0:	Stipulated	Checked	Described
February, 4, 1999		R. Ashoo		F- Shida

#### PRODUCT SPECIFICATIONS Individual Product Specification Serial No. 26041ME-01 REFERENCE: IEC 60086-1, 60086-2 **TESTING METHOD** The temperature of 20°C storage shall be 20±2°C and the relative Storage condition humidity shall be 65±20%. However, during 3 months that it is short periods only, it may be 20±5°C. 9.2 Environmental condition: If not specified, the temperature is 20±15°C and the relative Humidity is 65±20% as normal environmental condition of JIS Z 8703. 9.3 Testing condition : Refer to Table-2. Table - 2 Service Life Battery shall be discharged as specified condition until the voltage on load drops for the first time below the specified end point. 1)Commencement :after storing more than 8 hours under the condition of Table-1. 2) Discharging method: Table-1 3) Calculation of average service life. Test nine batteries and calculate the average. After storing more than 8 hours, measure with a voltmeter mentioned below under Open Circuit the condition of Table-1. Voltage The accuracy of voltmeter shall be within 0.25% of the nominal voltage. The resistance shall be with minimum $1M\Omega$ . Test under the condition of Table-1. Resistance to Leakage at Over Discharge Resistance to Test under the condition of Table-1. Leakage at High Temperature Resistance Equipment shall have rated voltage 500V as specified JIS C 1302, or has more accuracy. Measure with a caliper which has under 200mm measuring range and 0.05mm Dimensions minimum scale value as specified JIS B 7507 or an instrument which has more accuracy. Inspect by visual. Terminal & Appearance Stipulated Date of stipulation: Date of revision 0: Checked Described February, 4, 1999

#### PRODUCT SPECIFICATIONS

# Individual Product Specification

Serial No. 26041ME-01

REFERENCE: IEC 60086-1, 60086-2

10. MARKING

a) Battery system : Carbon Zinc battery

b) Designation : 6F22R : 9V d) Polarity of terminal : ⊕, ⊝

e) Name or trade mark of : Specified as the drawing of designs the manufacturer

f) Expiry code : Specified as the drawing of designs : Specified as the drawing of designs

Date of stipulation:	Date of revision 0:	Stipulated	Checked	Described
February, 4, 1999		1 AA		- Folskrole

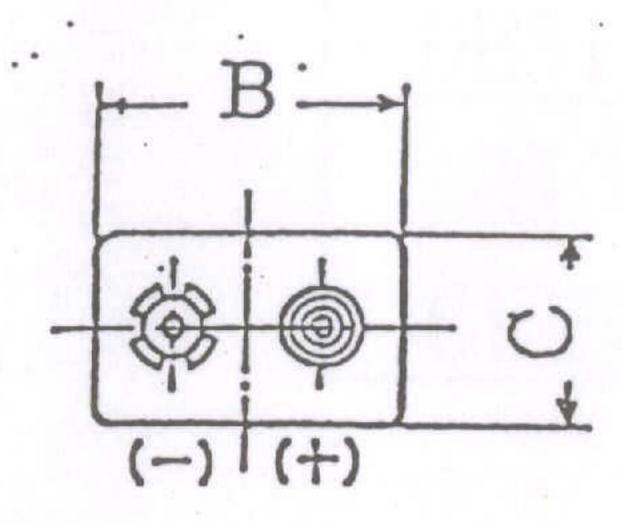
## PRODUCT SPECIFICATIONS

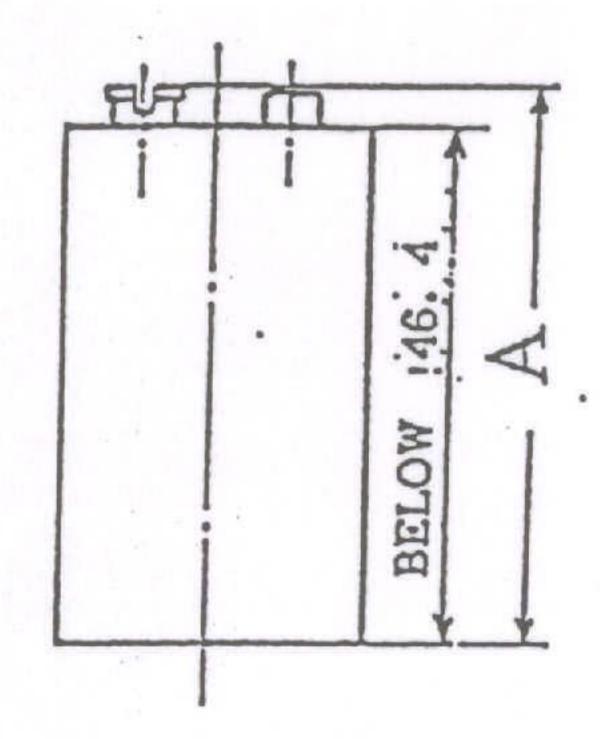
Serial No. 26041ME-01

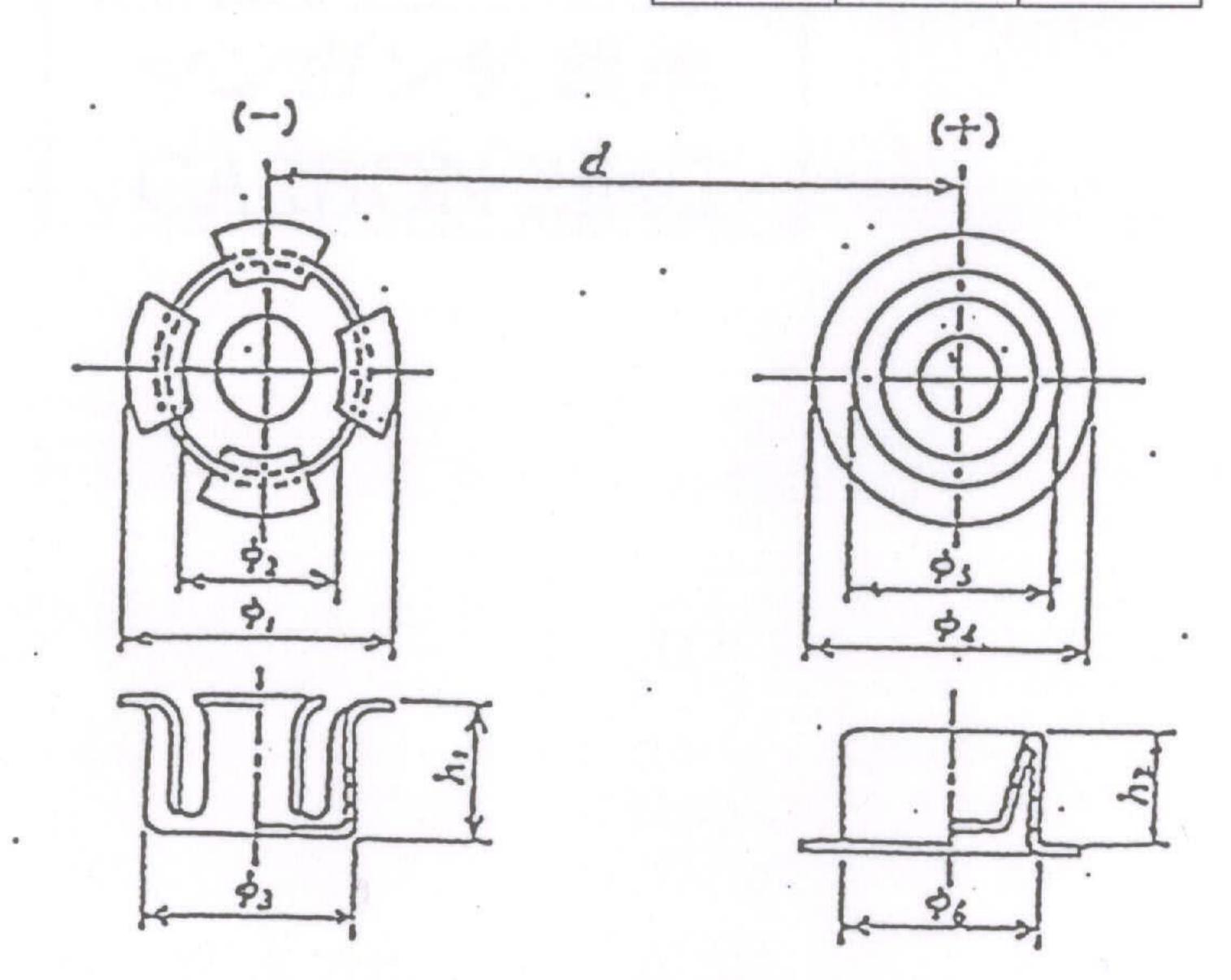
Individual Product Specification REFERENCE: IEC 60086-1, 60086-2

Unit::mm

	Max	Min
Α	48.5	46.5
В	26.5	24.5
С	17.5	15.5







	4.1	4.2	4.2	φ4	φ5		φ6			H2		D	
	φ1	φ2	φ3		max	min	max	min	H1	max	min	max	min
6F22Y (2)*	below (8.2)	(5.4)	(6.3)	below (8.2)	5.9	5.7	(5	.5)	(3.9)	3.3	2.9	13.1	12.5
6F22 (3)*					5.77	5.67	5.43	5.33		3.1	2.9	12.95	12.45

Note: (2)\* Detail dimensions of snap terminal for 6F22Y(NB)

(3)\* Detail dimensions of snap terminal differs between 6F22Y and 6F22.

Remarks: Figures in parenthesis are referrnce values.

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