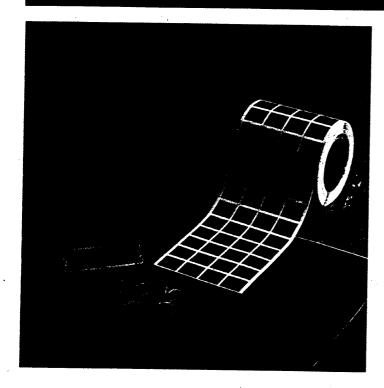
## HI-FLOW<sup>™</sup>

## 625



Electrically Insulating, Thermally Conductive Phase Change Material



Bergquist Hi-Flow 625 is a film reinforced phase change material. The product consists of a thermally conductive 65°C phase change compound coated on an electrically insulating film. Hi-Flow 625 is designed to be used as a thermal interface material between electronic power devices that require electrical isolation and a heat sink. The film reinforcement makes Hi-Flow 625 easy to handle, and the 65°C phase change temperature of the coating material eliminates shipping and handling problems. Hi-Flow 625 has a continuous use temperature of 150°C.

**HI-FLOW 625** is coated on both sides of the Bergquist proprietary film substrate.

**HI-FLOW** 625 is used in applications where electrical insulation is required.

**HI-FLOW 625** handles like a Sil-Pad® at room temperature, and flows like high quality grease at elevated temperature.

**HI-FLOW** 625 is Tack Free at production temperatures.

**HI-FLOW** 625 is Scratch Resistant at production temperature and does not require a protective liner in most shipping situations.

**HI-FLOW 625** has the thermal performance of 2-3 mil mica and grease assemblies.

**HI-FLOW 625** is available in punch parts, sheets or rolls, with or without pressure sensitive adhesive.

#### Bergquist Hi-Flow™ 625

Physical Properties Typical Value (mm) Test Method					
Color	Green		Visual		
Thickness of Substrate	0.005 in.	(0.13)	ASTM D 374		
Tensile Strength	30 Kpsi	(210 Mpa)	ASTM D 882A		
Elongation	60%	-	ASTM D 882A		
Phase Change Temperature	65°C		DSC		
Continuous Use Temperature	150°C		_		

Thermal		
Thermal Cond. of Coating	0.8 W/m-K	ASTM D5470
Thermal Cond. of Composite	0.4 W/m-K	ASTM D54701
Thermal Resistance (°C-in²-W-1)	0.25 C-in <sup>2</sup> /W	(1.6 C-cm²/W) ASTM D5470

Electrical		
Breakdown Voltage	4000 Volt	ASTM D149
Dielectric Constant, 100HZ	3.5	ASTM D150
Volume Resistivity	>10 <sup>10</sup> ohm-m	ASTM D257

Adhesive >			
Peel Strength	70 g/in	(28 g/cm)	ASTM D1876
Release Peel	25 g/in	(10 g/cm)	ASTM D1876

1. Sample run at 70°C.

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The World Leader in Thermal Management

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Rev. 092898 Hi-Flow "Patent Pending © Copyright 1998, The Bergquist Company

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