

Bridgelux ES Rectangle Array Series

Product Data Sheet DS24 – PRELIMINARY, Expires 12/15/11

BXRA-xxx0800, BXRA-xxx1200, BXRA-xxx2000, BXRA-40E0950, BXRA-40E1350, BXRA-40E2200, BXRA-5xC1100, BXRA-5xC1600, BXRA-5xC2600

Introduction

The Bridgelux family of LED Array products delivers high performance, compact and cost-effective solid-state lighting solutions to serve the general lighting market. These products combine the higher efficacy, lifetime, and reliability benefits of LEDs with the light output levels of many conventional lighting sources. The Bridgelux ES Array Series has been specified to enable lamp and luminaire designs surpassing efficacy and quality of light requirements driven by regulatory standards with reasonable system design margins, enabling lighting product compliance to Energy Star, Title 24, Part L and other global standards.

The Bridgelux ES Array products provide a high performance alternative to conventional solid state solutions, delivering between 700 and 2600 lumens under application conditions in warm, neutral and cool white color temperatures. These compact high flux density light sources deliver uniform high quality illumination without pixilation or the multiple shadow effect caused by LED component based solutions. To simplify system design for appropriate light output, Bridgelux LED Arrays are specified to deliver performance under typical use conditions.

These integrated plug and play solutions reduce system complexity and enable miniaturized cost-effective lamp and luminaire designs. Lighting system designs incorporating these LED Arrays deliver comparable performance to that of 60-200 Watt incandescent and halogen, 7-42 Watt compact fluorescent, and 18-50 Watt HID based luminaires and feature increased system level efficacy and service life. Typical applications include replacement lamps, task, accent, spot, retail, track, down light, low bay, wide area, security, wall pack and street lighting.

Features

- Compact high flux density light source
- Uniform high quality illumination
- Minimum 70, 80 and 90 CRI options
- Streamlined thermal path
- Energy Star / ANSI compliant color binning structure with 3SDCM options
- More energy efficient than incandescent, halogen and fluorescent lamps
- Low voltage DC operation
- Instant light with unlimited dimming
- 5-Year warranty
- RoHS compliant and Pb free

Benefits

- Enhanced optical control
- Clean white light without pixilation
- High quality true color reproduction
- Significantly reduced thermal resistance and increased operating temperatures
- Uniform consistent white light
- Lower operating costs
- Increased safety
- Easy to use with daylight and motion detectors to enable increased energy savings
- Reduced maintenance costs
- Environmentally friendly, no disposal issue

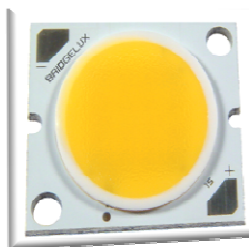


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Product Nomenclature

The part number designation for Bridgelux LED Arrays is explained as follows:

BXRA – AB C DEFG – H – IJ - KLM

Where:

BXRA – Designates product family

AB – Designates the nominal ANSI color temperature; 27 = 2700K; 30 = 3000K, etc.

C - Designates minimum CRI; C = 70, E = 80, G = 90

DEFG - Designates Nominal Flux; 0800 = 800lm, 1200 = 1200lm, 2000 = 2000lm, etc.

H – Designates configuration

IJ – Designates CCT Bin options
3000K as an example:
00 = Full ANSI: Q3, Q4, R3, R4
03 = 3 SDCM

KLM – Designates wire option

Average Lumen Maintenance Characteristics

Bridgelux projects that its family of LED Array products will deliver, on average, greater than 70% lumen maintenance after 50,000 hours of operation at the rated forward test current. This performance assumes constant current operation with case temperature maintained at or below 85°C. For use beyond these typical operating conditions please consult your Bridgelux sales representative for further assistance.

These projections are based on a combination of package test data, semiconductor chip reliability data, a fundamental understanding of package related degradation mechanisms, and performance observed from products installed in the field using Bridgelux die technology. Bridgelux conducts lumen maintenance tests per LM80. Observation of design limits is required in order to achieve this projected lumen maintenance.

Environmental Compliance

Bridgelux is committed to providing environmentally friendly products to the solid-state lighting market. Bridgelux LED Arrays are compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS directive. Bridgelux will not intentionally add the following restricted materials to LED Array products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

UL Recognition

Bridgelux secures UL Recognition for all the LED Array products. We continue to add arrays as they are recognized by UL. Please refer to the UL file E333389 for the latest list of UL Recognized Arrays. Bridgelux uses UL Recognized materials with suitable flammability ratings in the LED Array to streamline the process for customers to secure UL listing of the final luminaire product. Bridgelux recommends that luminaires are designed with a Class 2 Driver to facilitate the UL listing process.

Minor Product Change Policy

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

Cautionary Statements

CAUTION: CONTACT WITH OPTICAL AREA

Do not touch the optical area of the LED Array. Avoid any contact with the optical area. Applying stress to the yellow phosphor resin area can result in damage to the LED Array.

Optics and reflectors must not be mounted in contact with the white phosphor resin area or the white ring that surrounds the yellow phosphor area. Using the white ring to secure optics can result in damage to the LED Array as the ring is not designed to act as a mechanical locating feature. Optical devices may be mounted on the top surface of the LED Array substrate outside of the white ring maximum OD as specified in the product data sheet. Use the mechanical features of the LED Array substrate edges and/or mounting holes to locate and secure the optical device as needed.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux LED Arrays is in accordance with IEC specification EN62471: Photobiological Safety of Lamps and Lamp Systems. Bridgelux LED Arrays are classified as Risk Group 1 (Low Risk) when operated at or below their rated test current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the LED Array or resin area during operation. Allow the LED Array to cool for a sufficient period of time before handling. The LED Array may reach elevated temperatures such that it can burn skin when touched.

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED Array. Please consult Application Note AN11 for additional information.

Case Temperature Measurement Point

A case temperature measurement point location is included on the top surface of the Bridgelux LED Arrays. The location of this measurement point is indicated in the mechanical dimensions section of this data sheet.

The purpose of this measurement point is to allow the user access to a measurement point closely linked to the true case temperature on the back surface of the LED Array. Once the LED Array is installed, it is challenging to measure the back surface of the array, or true case temperature. Measuring the top surface of the product can lead to inaccurate results due to the poor thermal conductivity of the top layers of the array such as the solder mask and other materials.

Bridgelux has provided the case temperature measurement location in a manner which closely ties it to the true case temperature of the LED Array under steady state operation. Deviations between thermal measurements taken at the point indicated and the back of the LED Array differ by less than 1 °C, providing a robust method to testing thermal operation once the product is installed.

PRELIMINARY

Quick Selection Guide

The following configurations are available:

Table 1: Selection Guide for ES Rectangular Arrays

BXRA Part Number	CCT (Nominal)	CRI (min)	Typical Pulsed Flux T_j 25°C (lm)	Typical DC Flux T_{case} 70°C (lm)	Test Current (mA)	V_f (Typ) (V)	Power (Typ) (W)	Efficacy (Typ at T _j 25°C) (lm/W)
BXRA-27E0800-B-00	2700	80	940	840	500	21.0	10.5	89
BXRA-27G0800-B-00	2700	90	800	715	500	21.0	10.5	76
BXRA-27E1200-B-00	2700	80	1330	1190	500	30.0	15.0	89
BXRA-27G1200-B-00	2700	90	1130	1010	500	30.0	15.0	75
BXRA-27E2000-B-00	2700	80	2200	1930	700	37.4	26.2	84
BXRA-27G2000-B-00	2700	90	1920	1680	700	37.4	26.2	73
BXRA-30E0800-B-00	3000	80	1000	890	500	21.0	10.5	95
BXRA-30G0800-B-00	3000	90	880	785	500	21.0	10.5	84
BXRA-30E1200-B-00	3000	80	1410	1235	500	30.0	15.0	94
BXRA-30G1200-B-00	3000	90	1240	1085	500	30.0	15.0	83
BXRA-30E2000-B-00	3000	80	2340	2095	700	37.4	26.2	89
BXRA-30G2000-B-00	3000	90	2060	1845	700	37.4	26.2	79
BXRA-35E0800-B-00	3500	80	1080	965	500	21.0	10.5	103
BXRA-35E1200-B-00	3500	80	1520	1330	500	30.0	15.0	101
BXRA-35E2000-B-00	3500	80	2530	2220	700	37.4	26.2	97

Quick Selection Guide (continued)

Table 1: Selection Guide for ES Rectangular Arrays (continued)

BXRA Part Number	CCT (Nominal)	CRI (min)	Typical Pulsed Flux Tj = 25°C (lm)	Typical DC Flux Tcase= 70°C (lm)	Test Current (mA)	Vf (Typ) (V)	Power (Typ) (W)	Efficacy (Typ at Tj 25°C) (lm/W)
BXRA-40E0950-B-00	4000	80	1140	1020	500	21.0	10.5	108
BXRA-40E1350-B-00	4000	80	1610	1440	500	30.0	15.0	107
BXRA-40E2200-B-00	4000	80	2670	2340	700	37.4	26.2	102
BXRA-50C1100-B-00	5000	70	1300	1160	500	21.0	10.5	124
BXRA-50C1600-B-00	5000	70	1830	1635	500	30.0	15.0	122
BXRA-50C2600-B-00	5000	70	3040	2670	700	37.4	26.2	116
BXRA-56C1100-B-00	5600	70	1300	1160	500	21.0	10.5	124
BXRA-56C1600-B-00	5600	70	1830	1635	500	30.0	15.0	122
BXRA-56C2600-B-00	5600	70	3040	2670	700	37.4	26.2	116

Flux Characteristics

Table 2: Flux Characteristics

Color	ANSI CCT (K)	Base Part Number	CRI (min) ⁽⁴⁾	Typical DC Flux $T_{case} = 70^{\circ}C$ (lm) ⁽³⁾	Minimum Pulsed Flux $T_j = 25^{\circ}C$ (lm) ⁽¹⁾	Typical Pulsed Flux $T_j = 25^{\circ}C$ (lm)	Test Current (mA) ⁽²⁾
Warm White	2700	BXRA-27E0800-B-00	80	840	850	940	500
		BXRA-27G0800-B-00	90	715	700	800	500
		BXRA-27E1200-B-00	80	1190	1200	1330	500
		BXRA-27G1200-B-00	90	1010	1020	1130	500
		BXRA-27E2000-B-00	80	1930	1980	2200	700
		BXRA-27G2000-B-00	90	1680	1730	1920	700
	3000	BXRA-30E0800-B-00	80	890	900	1000	500
		BXRA-30G0800-B-00	90	785	790	880	500
		BXRA-30E1200-B-00	80	1235	1270	1410	500
		BXRA-30G1200-B-00	90	1085	1120	1240	500
		BXRA-30E2000-B-00	80	2095	2110	2340	700
		BXRA-30G2000-B-00	90	1845	1850	2060	700
	3500	BXRA-35E0800-B-00	80	956	970	1080	500
		BXRA-35E1200-B-00	80	1330	1370	1520	500
		BXRA-35E2000-B-00	80	2220	2280	2530	700
Neutral White	4000	BXRA-40E0950-B-00	80	1020	1030	1140	500
		BXRA-40E1350-B-00	80	1440	1450	1610	500
		BXRA-40E2200-B-00	80	2340	2400	2670	700
Cool White	5000	BXRA-50C1100-B-00	70	1160	1170	1300	500
		BXRA-50C1600-B-00	70	1635	1650	1830	500
		BXRA-50C2600-B-00	70	2670	2740	3040	700
	5600	BXRA-56C1100-B-00	70	1160	1170	1300	500
		BXRA-56C1600-B-00	70	1635	1650	1830	500
		BXRA-56C2600-B-00	70	2670	2740	3040	700

Notes for Table 2:

1. Bridgelux maintains a $\pm 7\%$ tolerance of flux measurements.
2. Parts are tested in pulsed conditions, $T_j = 25^{\circ}C$. Pulse width is 10 ms at rated test current.
3. Typical performance when driven at DC (direct current) test current with LED Array case temperature maintained at $70^{\circ}C$, mounted to heat sink with thermal interface material. Please contact a Bridgelux sales representative for additional details.
4. Typical R9 value for 90 CRI product options is 50.
5. Reference Table 7 and 8 for typical performance at other driver currents (including those commonly available in the market).

Optical Characteristics

Table 3: Optical Characteristics

Color	ANSI CCT (K)	Base Part Number	Color Temperature (CCT) ^{[1], [2], [3]}			CRI (min)	Typical Viewing Angle (Degrees) $2\theta^{1/2}$ ^[4]	Typical Center Beam Candle Power (cd) ^[5]
			Min	Typ	Max			
Warm White	2700	BXRA-27E0800-B-00	2580 K	2725 K	2870 K	80	120	290
		BXRA-27G0800-B-00	2580 K	2725 K	2870 K	90	120	250
		BXRA-27E1200-B-00	2580 K	2725 K	2870 K	80	120	420
		BXRA-27G1200-B-00	2580 K	2725 K	2870 K	90	120	360
		BXRA-27E2000-B-00	2580 K	2725 K	2870 K	80	120	700
		BXRA-27G2000-B-00	2580 K	2725 K	2870 K	90	120	610
	3000	BXRA-30E0800-B-00	2870 K	3045 K	3220 K	80	120	315
		BXRA-30G0800-B-00	2870 K	3045 K	3220 K	90	120	280
		BXRA-30E1200-B-00	2870 K	3045 K	3220 K	80	120	450
		BXRA-30G1200-B-00	2870 K	3045 K	3220 K	90	120	395
		BXRA-30E2000-B-00	2870 K	3045 K	3220 K	80	120	745
		BXRA-30G2000-B-00	2870 K	3045 K	3220 K	90	120	655
	3500	BXRA-35E0800-B-00	3220 K	3465 K	3710 K	80	120	340
		BXRA-35E1200-B-00	3220 K	3465 K	3710 K	80	120	480
		BXRA-35E2000-B-00	3220 K	3465 K	3710 K	80	120	800
Neutral White	4000	BXRA-40E0950-B-00	3700 K	4000 K	4250 K	80	120	360
		BXRA-40E1350-B-00	3700 K	4000 K	4250 K	80	120	510
		BXRA-40E2200-B-00	3700 K	4000 K	4250 K	80	120	850
Cool White	5000	BXRA-50C1100-B-00	4745 K	5100 K	5310 K	70	120	410
		BXRA-50C1600-B-00	4745 K	5100 K	5310 K	70	120	580
		BXRA-50C2600-B-00	4745 K	5100 K	5310 K	70	120	965
	5600	BXRA-56C1100-B-00	5310 K	5665 K	6020 K	70	120	410
		BXRA-56C1600-B-00	5310 K	5665 K	6020 K	70	120	580
		BXRA-56C2600-B-00	5310 K	5665 K	6020 K	70	120	965

Notes for Table 3:

1. Parts are tested in pulsed conditions, $T_j = 25^\circ\text{C}$. Pulse width is 10 ms at rated test current.
2. Refer to Flux Characteristic Table for test current data.
3. Product is binned for color in x y coordinates.
4. Viewing angle is the off axis angle from the centerline where I_v is $\frac{1}{2}$ of the peak value.
5. Center beam candle power is a calculated value based on lambertian radiation pattern at nominal test current.

Electrical Characteristics

Table 4: Electrical Characteristics

Color	Base Part Number	Forward Voltage Vf (V) ^[2]			Test Current (mA) ^[1]	Typical Coefficient of Forward Voltage (mV/°C) $\Delta V_f / \Delta T_j$	Typical Thermal Resistance Junction to Case (°C/W) $R_{\theta_{j-c}}$
		Min	Typ	Max			
Warm White	BXRA-27E0800-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-27G0800-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-27E1200-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-27G1200-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-27E2000-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
	BXRA-27G2000-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
	BXRA-30E0800-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-30G0800-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-30E1200-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-30G1200-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-30E2000-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
	BXRA-30G2000-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
	BXRA-35E0800-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-35E1200-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-35E2000-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
Neutral White	BXRA-40E0950-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-40E1350-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-40E2200-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
Cool White	BXRA-50C1100-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-50C1600-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-50C2600-B-00	33.7	37.4	41.2	700	-12 to -36	0.65
	BXRA-56C1100-B-00	18.9	21.0	23.1	500	-7 to -21	0.95
	BXRA-56C1600-B-00	27.0	30.0	33.0	500	-10 to -30	0.80
	BXRA-56C2600-B-00	33.7	37.4	41.2	700	-12 to -36	0.65

Notes for Table 4:

1. Parts are tested in pulsed conditions, $T_j = 25^\circ\text{C}$. Pulse width is 10 ms at rated test current.
2. Bridgelux maintains a tester tolerance of ± 0.10 V on forward voltage measurements.

Absolute Minimum and Maximum Ratings

Table 5: Maximum Current and Reverse Voltage Ratings

Color	Base Part Number	Maximum DC Forward Current (mA)	Maximum Peak Pulsed Current (mA) ^[1]	Maximum Reverse Voltage (Vr) ^[2]
Warm White	BXRA-27E0800-B-00	1000	1400	-35 V
	BXRA-27G0800-B-00	1000	1400	-35 V
	BXRA-27E1200-B-00	1000	1400	-50 V
	BXRA-27G1200-B-00	1000	1400	-50 V
	BXRA-27E2000-B-00	1000	1400	-60 V
	BXRA-27G2000-B-00	1000	1400	-60 V
	BXRA-30E0800-B-00	1000	1400	-35 V
	BXRA-30G0800-B-00	1000	1400	-35 V
	BXRA-30E1200-B-00	1000	1400	-50 V
	BXRA-30G1200-B-00	1000	1400	-50 V
	BXRA-30E2000-B-00	1000	1400	-60 V
	BXRA-30G2000-B-00	1000	1400	-60 V
	BXRA-35E0800-B-00	1000	1400	-35 V
	BXRA-35E1200-B-00	1000	1400	-50 V
	BXRA-35E2000-B-00	1000	1400	-60 V
Neutral White	BXRA-40E0950-B-00	1000	1400	-35 V
	BXRA-40E1350-B-00	1000	1400	-50 V
	BXRA-40E2200-B-00	1000	1400	-60 V
Cool White	BXRA-50C1100-B-00	1000	1400	-35 V
	BXRA-50C1600-B-00	1000	1400	-50 V
	BXRA-50C2600-B-00	1000	1400	-60 V
	BXRA-56C1100-B-00	1000	1400	-35 V
	BXRA-56C1600-B-00	1000	1400	-50 V
	BXRA-56C2600-B-00	1000	1400	-60 V

Notes for Table 5:

1. Bridgelux recommends a maximum duty cycle of 10% when operating LED Arrays at the maximum peak pulsed current specified.
2. Light emitting diodes are not designed to be driven in reverse voltage.

Absolute Minimum and Maximum Ratings (continued)

Table 6: Maximum Ratings

Parameter	Maximum Rating
LED Junction Temperature	150 °C
Storage Temperature	-40 °C to +105 °C
Operating Case Temperature	105 °C
Soldering Temperature	350 °C or lower for a maximum of 3.5 seconds

PRELIMINARY

Typical Performance at Alternative Drive Currents

The Bridgelux LED Arrays are tested and binned against the specifications shown in Tables 2, 3 and 4. Customers also have options to drive the LED Arrays at alternative drive currents dependent on the specific application. The typical performance at any drive current can be derived from the flux vs. current characteristics shown in Figures 5 and 6 and from the current vs. voltage characteristics shown in Figures 10, 11 and 12. The typical performance at common drive currents is also summarized in Tables 7 and 8.

Table 7: Typical Product Performance at Alternative Drive Currents

Color	ANSI CCT (K)	Part Number	CRI	Typical DC Luminous Flux ϕ_v (lm), $T_{case}=70^\circ C$	Typical Pulsed Luminous Flux ϕ_v (lm), $T_j=25^\circ C$	Typical Forward Voltage V_f (V)	Forward Current (mA) ^[2]
Warm White	2700	BXRA-27E0800-B-00	80	600	670	20.3	350
				840	940	21.0	500 ^[1]
		BXRA-27G0800-B-00	90	510	575	20.3	350
				715	800	21.0	500 ^[1]
		BXRA-27E1200-B-00	80	850	950	29.0	350
				1190	1330	30.0	500 ^[1]
		BXRA-27G1200-B-00	90	795	810	29.0	350
				1010	1130	30.0	500 ^[1]
		BXRA-27E2000-B-00	80	1020	1160	34.8	350
				1420	1620	35.9	500
				1930	2200	37.4	700 ^[1]
		BXRA-27G2000-B-00	90	885	1010	34.8	350
	1240			1410	35.9	500	
	1680			1920	37.4	700 ^[1]	
	3000	BXRA-30E0800-B-00	80	635	720	20.3	350
				890	1000	21.0	500 ^[1]
		BXRA-30G0800-B-00	90	560	630	20.3	350
				785	880	21.0	500 ^[1]
		BXRA-30E1200-B-00	80	885	1010	29.0	350
				1235	1410	30.0	500 ^[1]
		BXRA-30G1200-B-00	90	775	885	29.0	350
				1085	1240	30.0	500 ^[1]
		BXRA-30E2000-B-00	80	1105	1235	34.8	350
				1540	1720	35.9	500
2095				2340	37.4	700 ^[1]	
BXRA-30G2000-B-00		90	975	1085	34.8	350	
	1360		1515	35.9	500		
	1845		2060	37.4	700 ^[1]		

Typical Performance at Alternative Drive Currents (continued)

Table 8: Typical Product Performance at Alternative Drive Currents

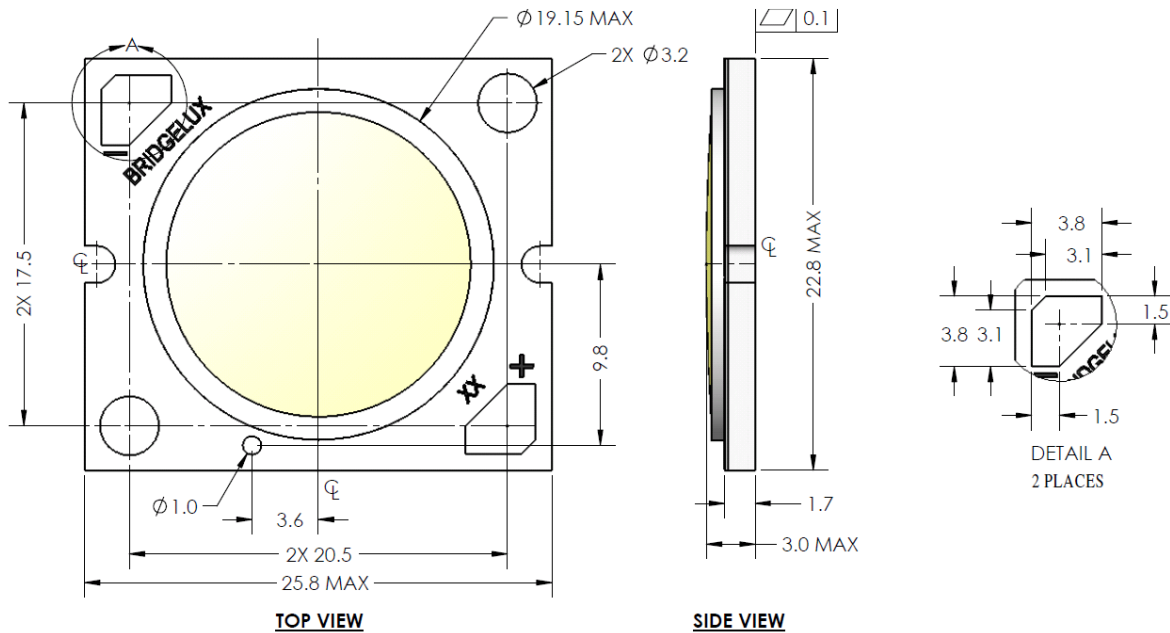
Color	ANSI CCT (K)	Part Number	CRI	Typical DC Luminous Flux ϕ_v (lm), $T_{case}=70^\circ C$	Typical Pulsed Luminous Flux ϕ_v (lm), $T_j=25^\circ C$	Typical Forward Voltage V_f (V)	Forward Current (mA) ^[2]
Warm White	3500	BXRA-35E0800-B-00	80	690	770	20.7	350
				965	1080	21.0	500 ^[1]
		BXRA-35E1200-B-00	80	950	1090	29.0	350
				1330	1520	30.0	500 ^[1]
		BXRA-35E2000-B-00	80	1175	1335	34.0	350
				2220	2530	37.4	700 ^[1]
Neutral White	4000	BXRA-40E0950-B-00	80	730	810	20.7	350
				1020	1140	21.0	500 ^[1]
		BXRA-40E1350-B-00	80	1030	1150	29.0	350
				1440	1610	30.0	500 ^[1]
		BXRA-40E2200-B-00	80	1235	1400	34.0	350
				2340	2670	37.4	700 ^[1]
Cool White	5000	BXRA-50C1100-B-00	70	830	930	20.7	350
				1160	1300	21.0	500 ^[1]
		BXRA-50C1600-B-00	70	1170	1310	29.0	350
				1635	1830	30.0	500 ^[1]
		BXRA-50C2600-B-00	70	1410	1655	34.0	350
				2670	3040	37.4	700 ^[1]
	5600	BXRA-56C1100-B-00	70	830	930	20.7	350
				1160	1300	21.0	500 ^[1]
		BXRA-56C1600-B-00	70	1170	1310	29.0	350
				1635	1830	30.0	500 ^[1]
		BXRA-56C2600-B-00	70	1410	1655	34.0	350
				2670	3040	37.4	700 ^[1]

Notes for Table 7 and 8:

1. Product is tested and binned at the specified drive current.
2. Operating these LED Arrays at or below the drive currents listed in Tables 7 and 8, with a case temperature maintained at or below 70°C, will enable the average lumen maintenance projection outlined earlier in this Product Data Sheet.

Mechanical Dimensions

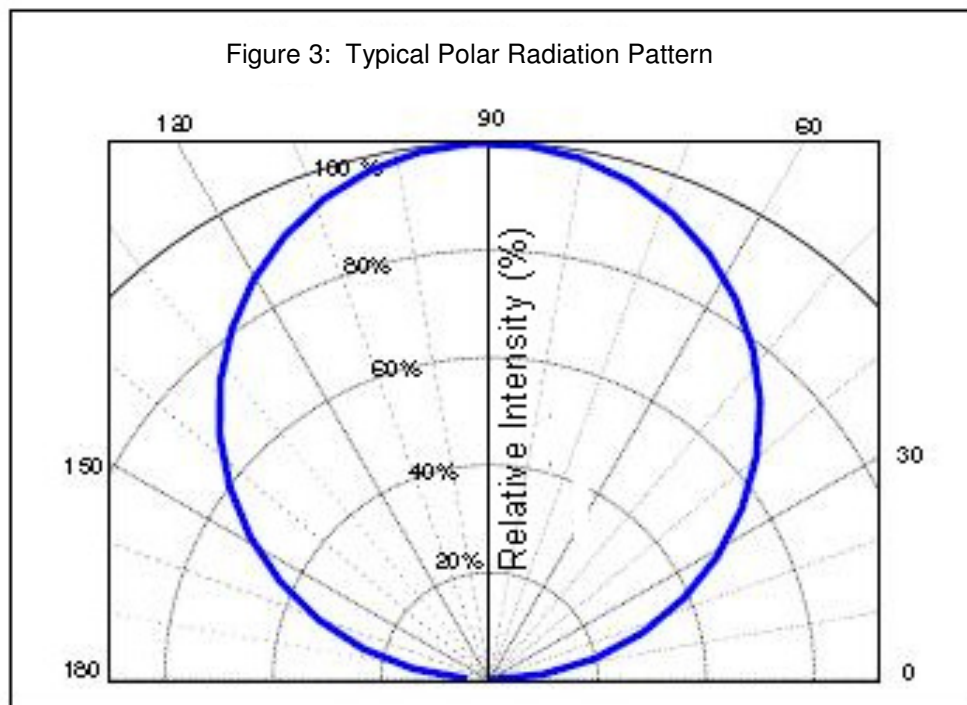
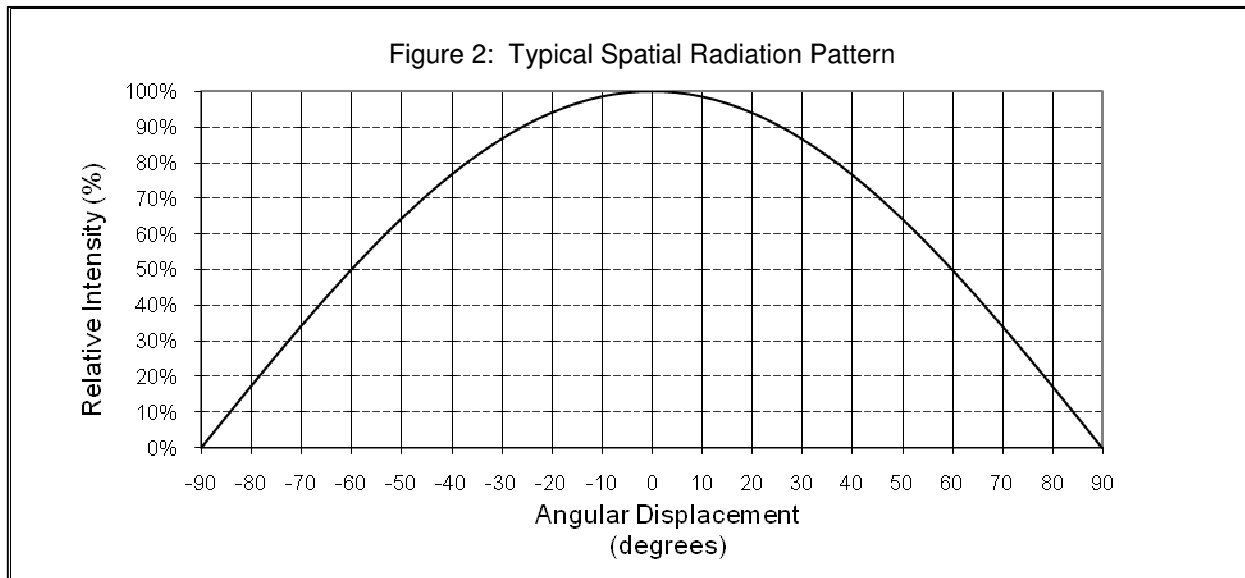
Figure 1: Drawing for ES Rectangular Arrays



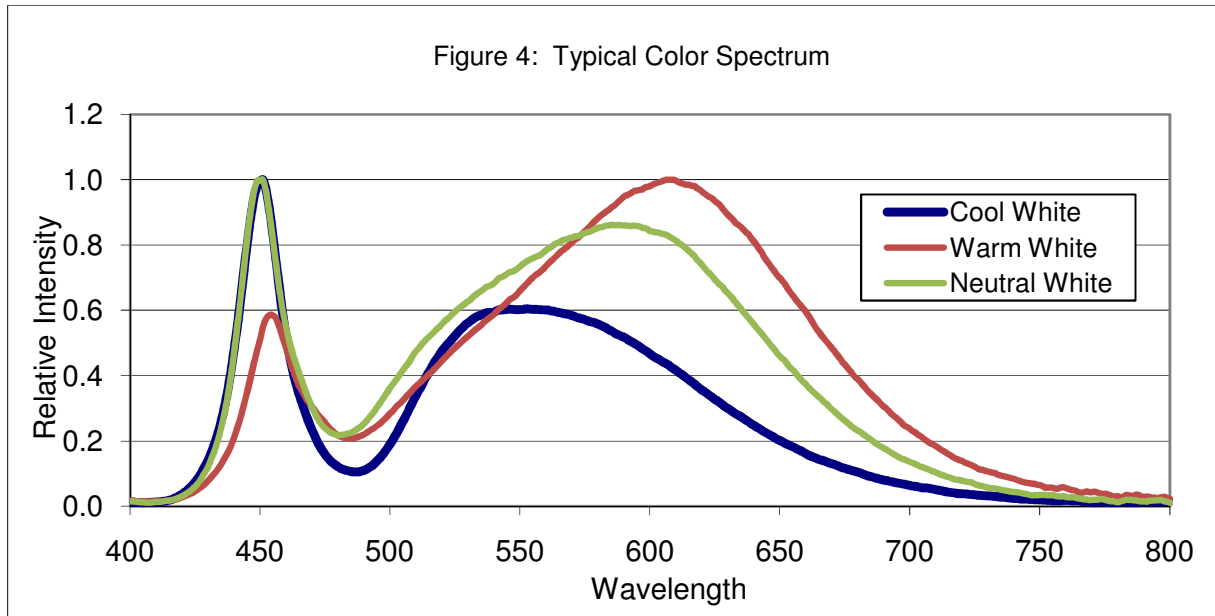
Notes for Figure 1:

1. Mounting holes are for M2.5 or #4 screws.
2. Solder pads are labeled “+” and “-” to denote positive and negative, respectively.
3. Drawings are not to scale.
4. Drawing dimensions are in millimeters.
5. Bridgelux recommends two tapped holes for mounting screws with 26.92 ± 0.10 mm center-to-center spacing.
6. Unless otherwise specified, tolerances are ± 0.10 mm.
7. Dimensions with parentheses “()” are for reference only.
8. Refer to product Application Notes AN10 and AN11 for product handling, mounting and heat sink recommendations.
9. The optical center of the LED Array is defined by the mechanical center of the array.
10. Bridgelux maintains a flatness of 0.1 mm across the mounting surface of the array. Refer to Application Notes AN10 and AN11 for product handling, mounting and heat sink recommendations.

Typical Radiation Pattern

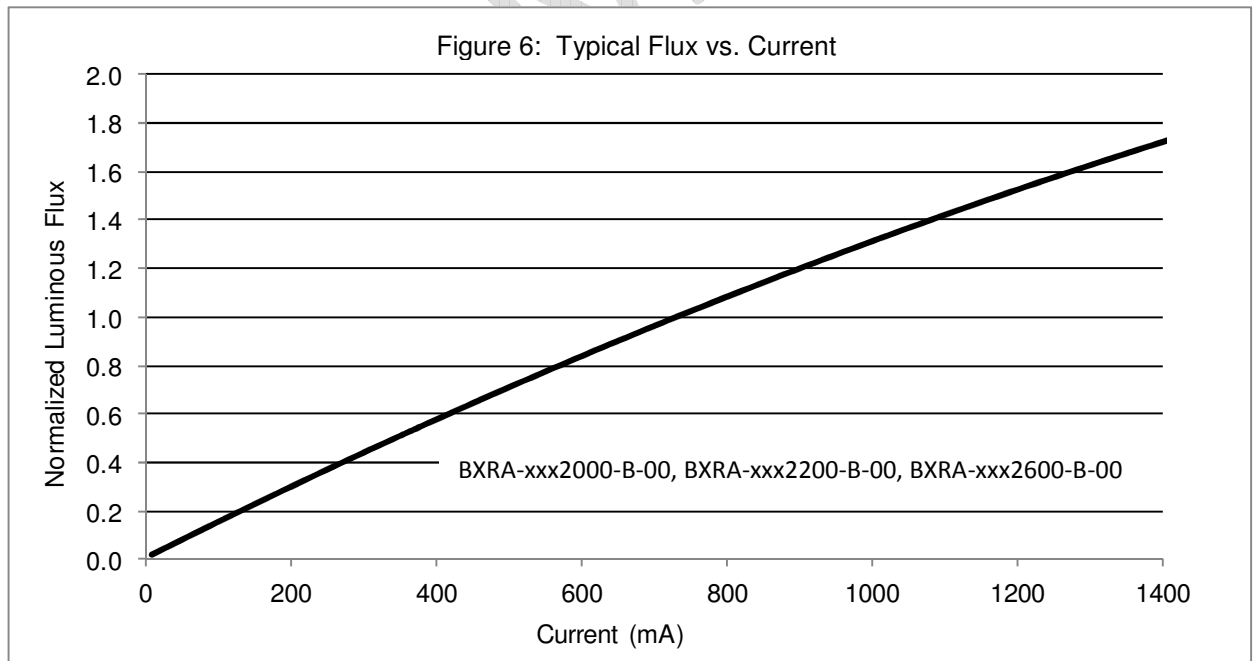
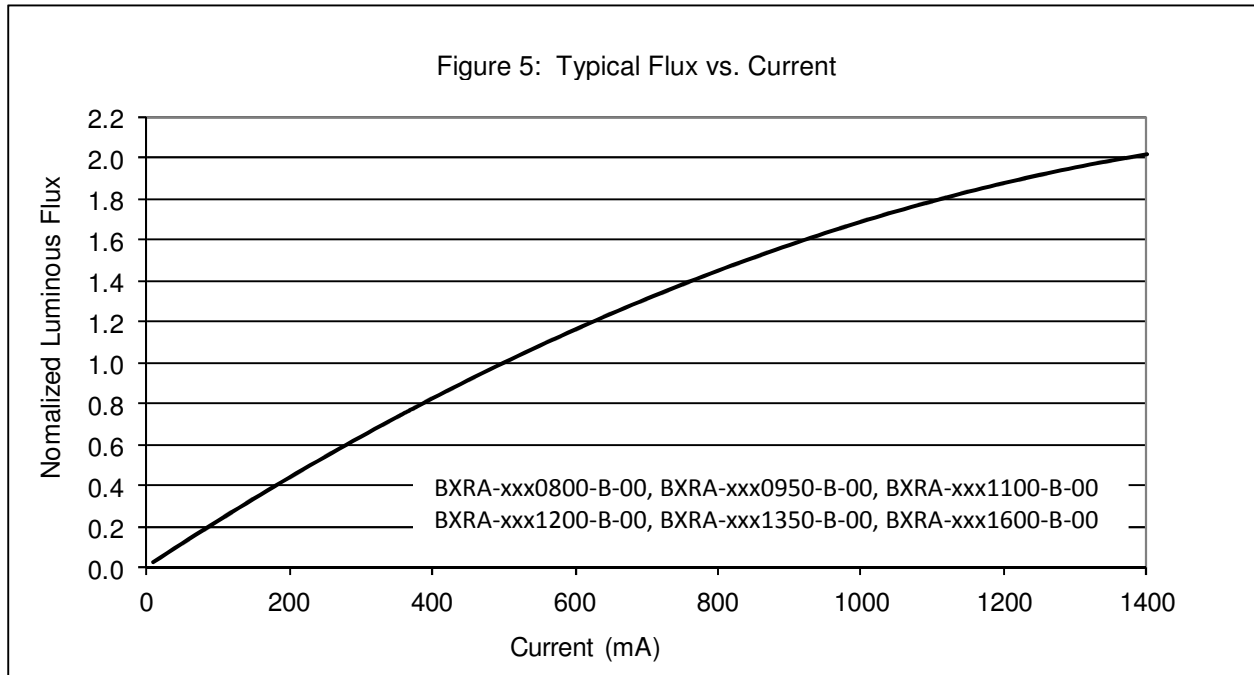


Wavelength Characteristics at Rated Test Current, $T_j=25^\circ\text{C}$

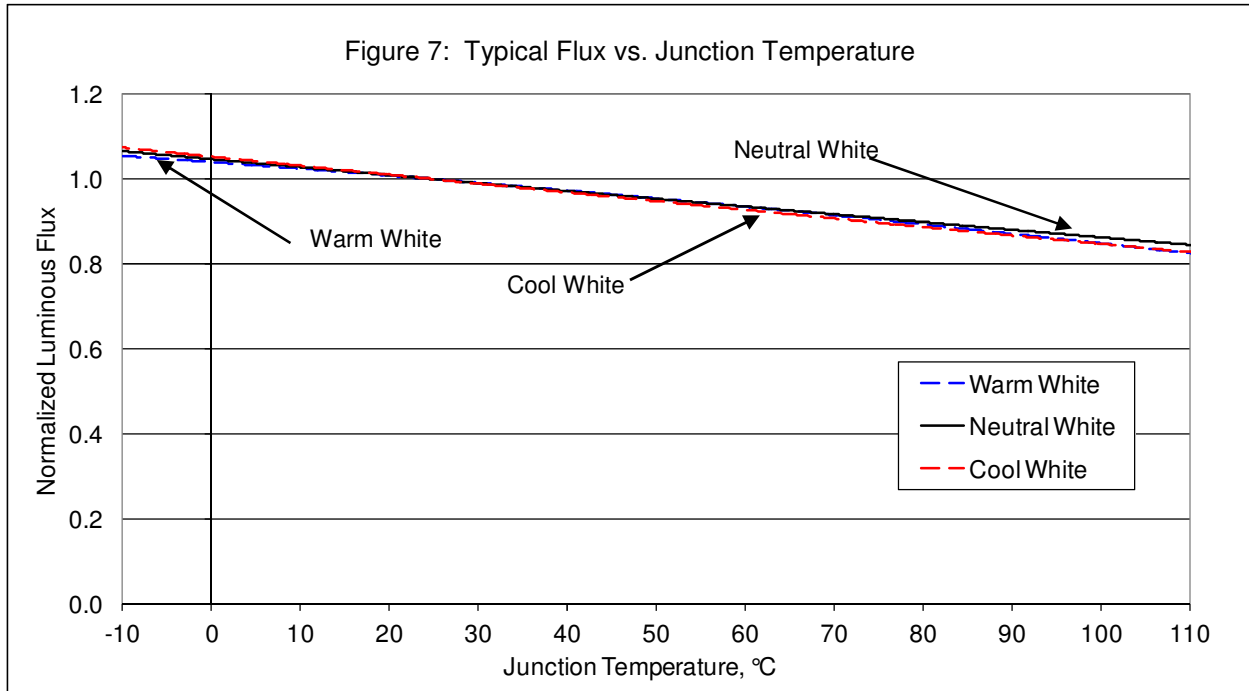


PRELIMINARY

Typical Relative Luminous Flux vs. Current, T_j=25°C

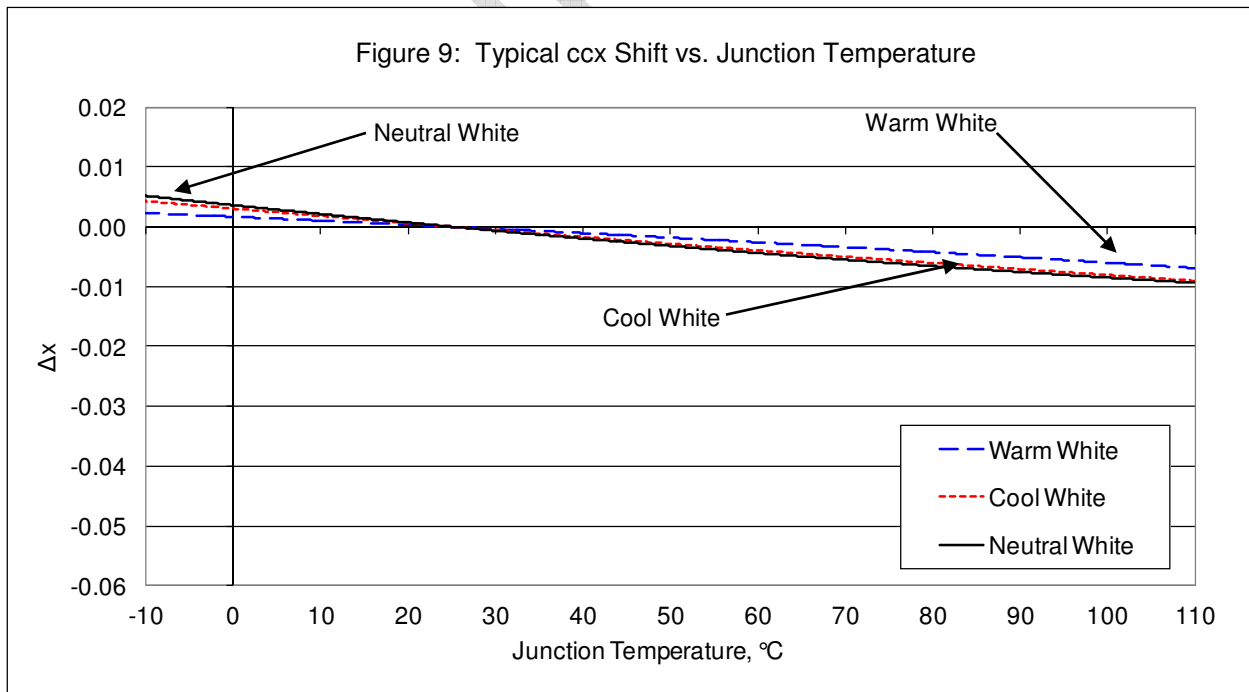
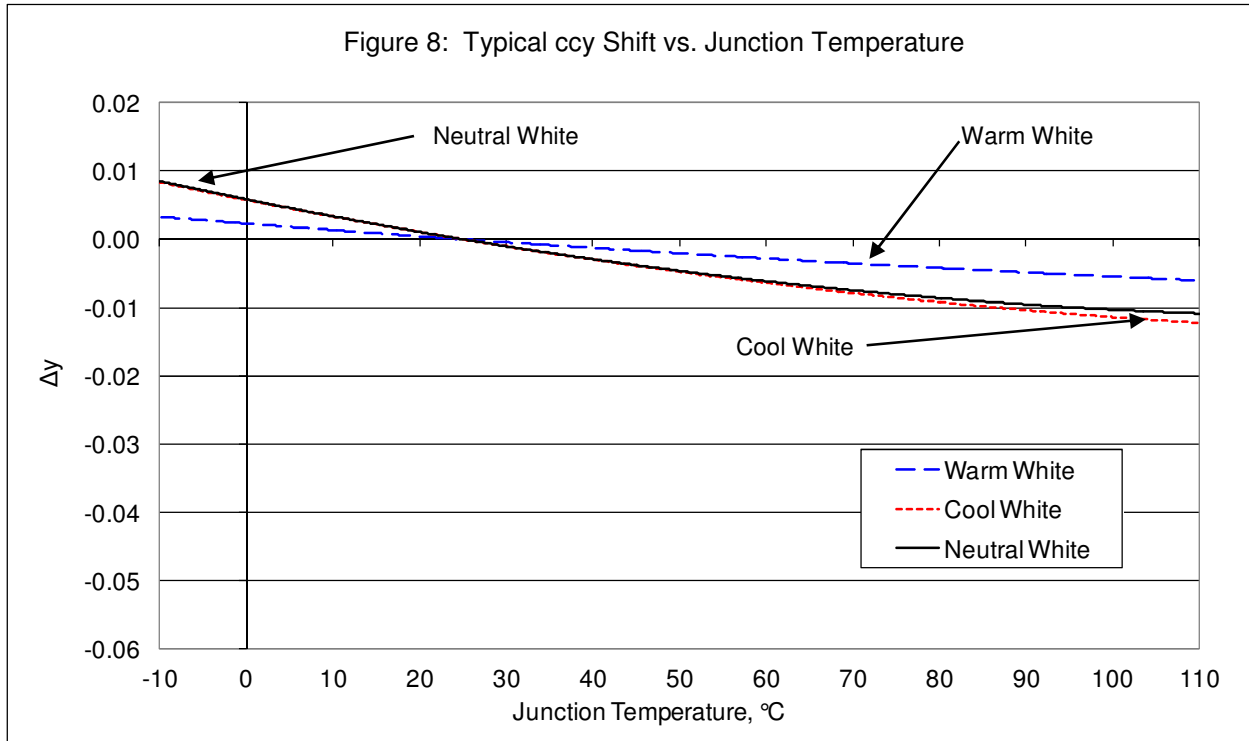


Typical Light Output Characteristics vs. Temperature

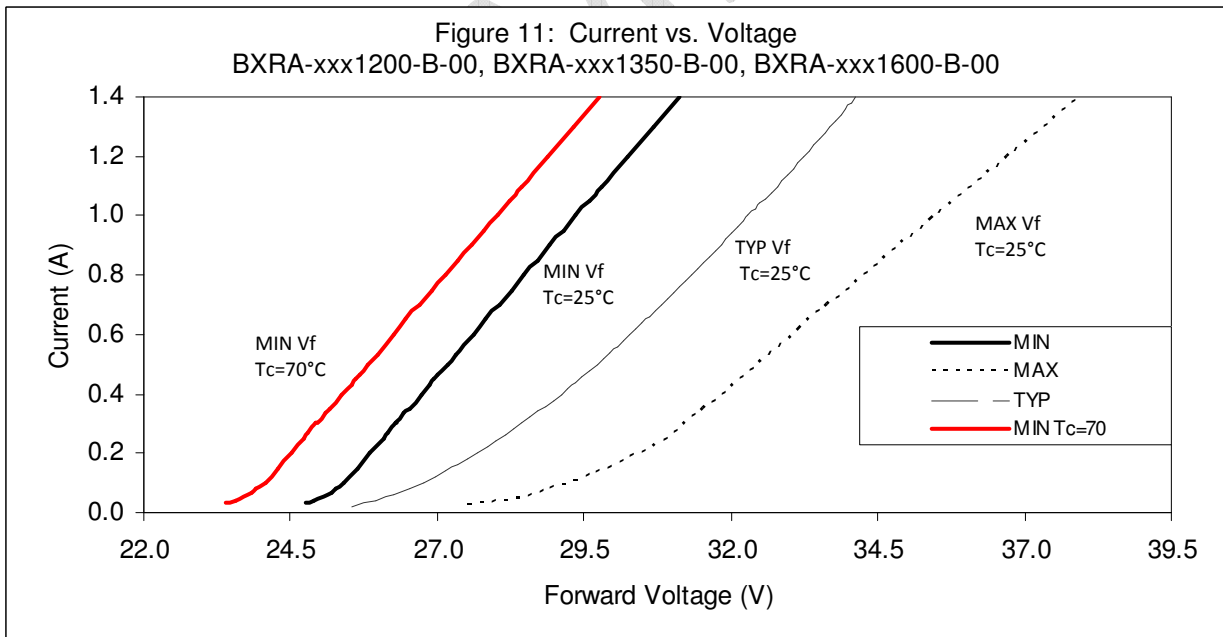
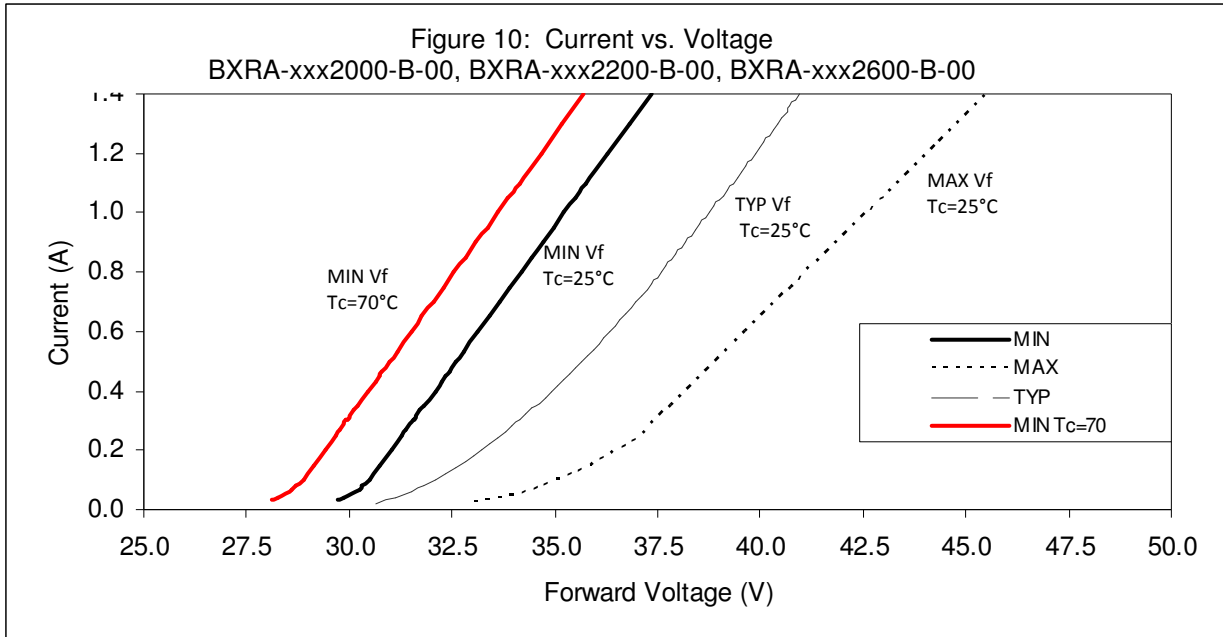


PRELIMINARY

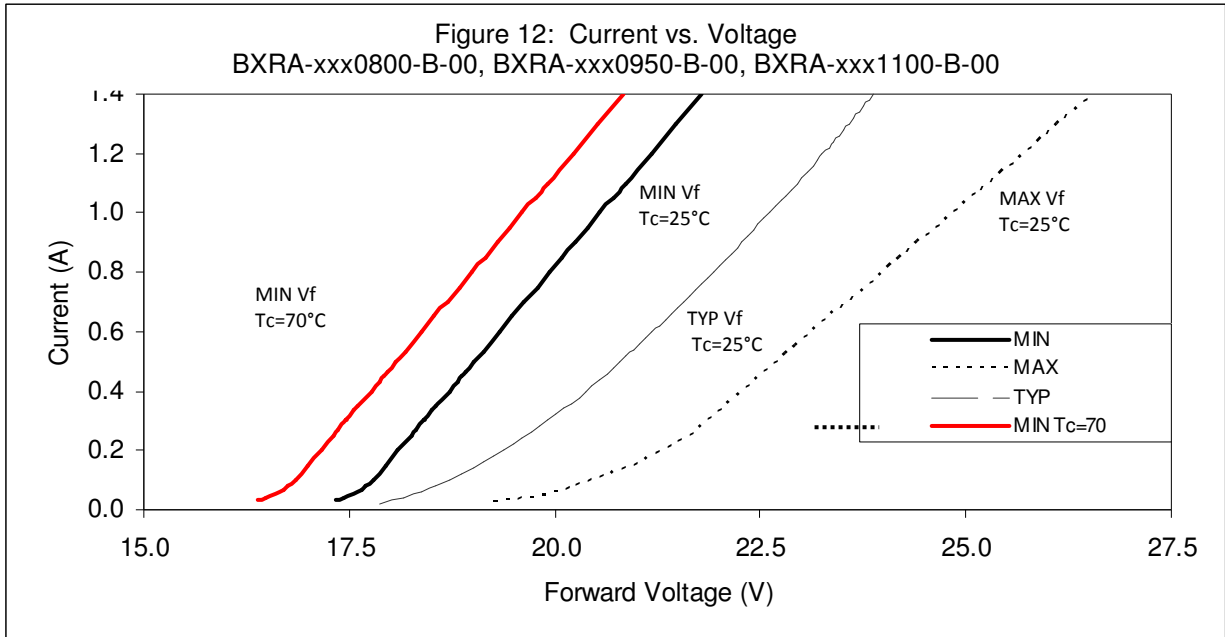
Typical Chromaticity Characteristics vs. Temperature



Forward Current Characteristics



Forward Current Characteristics (continued)



PRELIMINARY

Product Binning

Typical manufacturing processes of semiconductor products result in a variation in performance surrounding the typical data sheet values. In order to minimize variation in the end product or application, Bridgelux bins its LED Arrays for color.

Bridgelux LED Arrays are labeled using a 3-digit alphanumeric bin code. This bin code is printed on the back of each LED Array in the following format:

A B

Where:

A B – designates color bin (P3, P4, Q3, etc.)

All product packaged within a single tube are of the same color bin (or bin code). Using these codes it is possible to determine the best product utilization to deliver the consistency required in a given application.

PRELIMINARY

Color Binning Information

Figure 13: Graph of Warm White Test Bins in xy Color Space

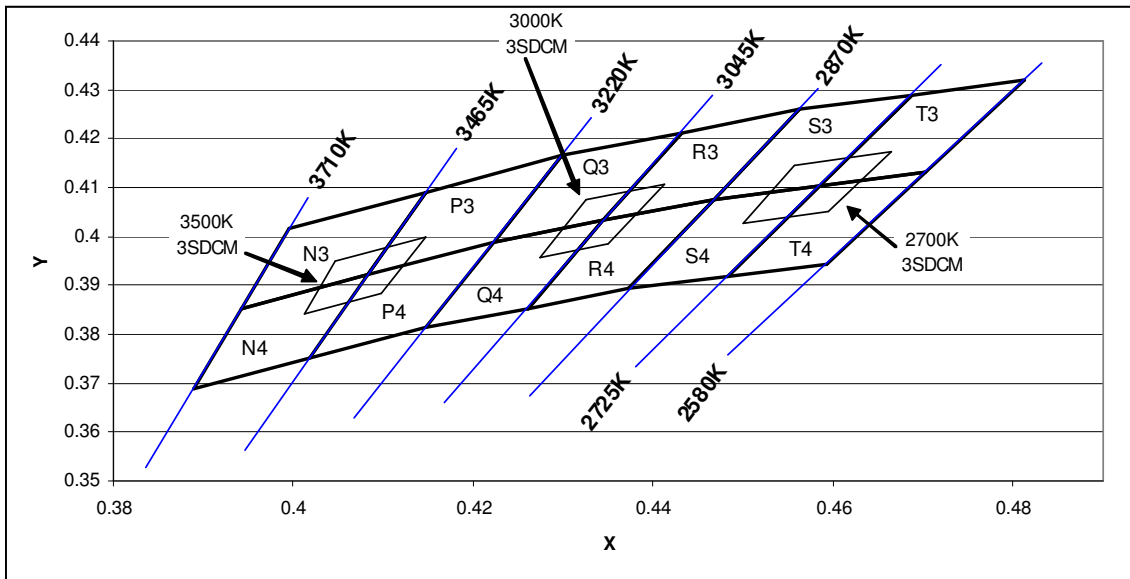


Table 9: Warm White xy Bin Coordinates and Associated Typical CCT

Bin Code	X	Y	ANSI CCT (K)	Bin Code	X	Y	ANSI CCT (K)	Bin Code	X	Y	ANSI CCT (K)
Q3	0.4223	0.3990	3000	S3	0.4468	0.4077	2700	N4	0.3943	0.3853	3500
	0.4299	0.4165			0.4562	0.4260			0.3996	0.4015	
	0.4431	0.4213			0.4688	0.4290			0.4148	0.4090	
	0.4345	0.4033			0.4585	0.4104			0.4083	0.3921	
Q4	0.4147	0.3814	3000	S4	0.4373	0.3893	2700	N3	0.3889	0.3690	3500
	0.4223	0.3990			0.4468	0.4077			0.3943	0.3853	
	0.4345	0.4033			0.4585	0.4104			0.4083	0.3921	
	0.4260	0.3854			0.4483	0.3919			0.4018	0.3752	
R3	0.4345	0.4033	3000	T4	0.4585	0.4104	2700	P3	0.4083	0.3921	3500
	0.4431	0.4213			0.4688	0.4290			0.4148	0.4090	
	0.4562	0.4260			0.4813	0.4319			0.4299	0.4165	
	0.4468	0.4077			0.4703	0.4132			0.4223	0.3990	
R4	0.4260	0.3854	3000	T3	0.4483	0.3919	2700	P4	0.4018	0.3752	3500
	0.4345	0.4033			0.4585	0.4104			0.4083	0.3921	
	0.4468	0.4077			0.4703	0.4132			0.4223	0.3990	
	0.4373	0.3893			0.4593	0.3944			0.4147	0.3814	
X3 (3SDCM)	0.4413	0.4107	3000	X3 (3SDCM)	0.4656	0.4174	2700	X3 (3SDCM)	0.4148	0.4000	3500
	0.4325	0.4075			0.4573	0.4154			0.4047	0.3950	
	0.4274	0.3958			0.4510	0.4032			0.4012	0.3841	
	0.4350	0.3984			0.4583	0.4049			0.4098	0.3883	

Color Binning Information (continued)

Figure 14: Graph of Neutral White Test Bins in xy Color Space

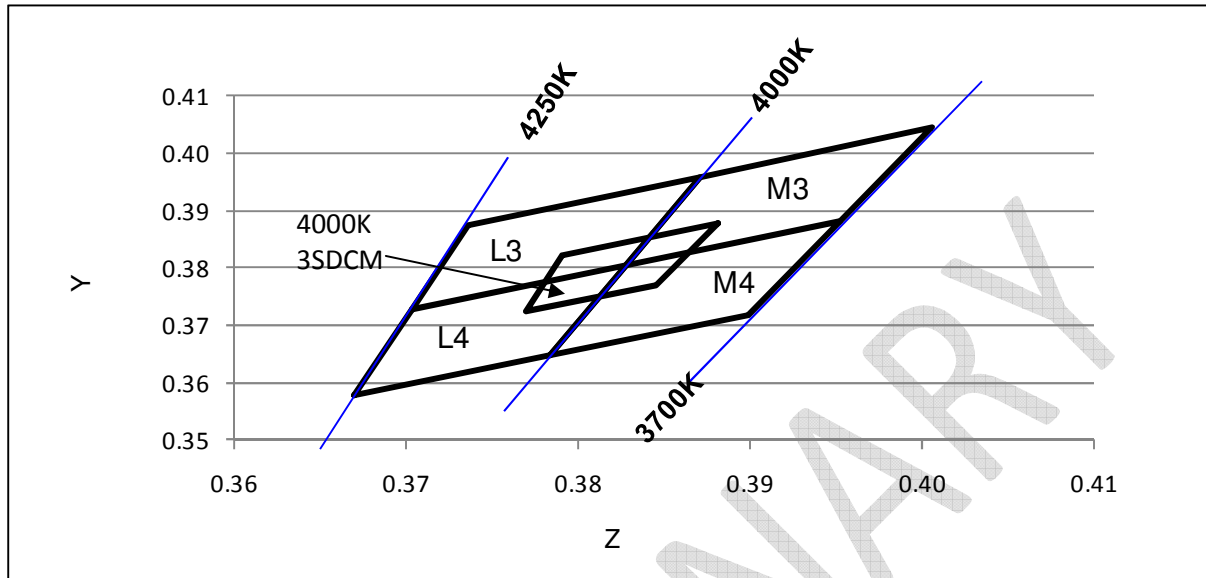


Table 10: Neutral White xy Bin Coordinates and Associated Typical CCT

Bin Code	X	Y	ANSI CCT (K)
L3	0.3703	0.3726	4000
	0.3736	0.3874	
	0.3871	0.3959	
	0.3828	0.3803	
L4	0.3670	0.3578	4000
	0.3703	0.3726	
	0.3828	0.3803	
	0.3784	0.3647	
M3	0.3828	0.3803	4000
	0.3871	0.3959	
	0.4006	0.4044	
	0.3952	0.3880	
M4	0.3784	0.3647	4000
	0.3828	0.3803	
	0.3952	0.3880	
	0.3898	0.3716	
X3 (3SDCM)	0.3881	0.3879	4000
	0.3791	0.3823	
	0.3769	0.3724	
	0.3845	0.3770	

Color Binning Information (continued)

Figure 15: Graph of Cool White Test Bins in xy Color Space

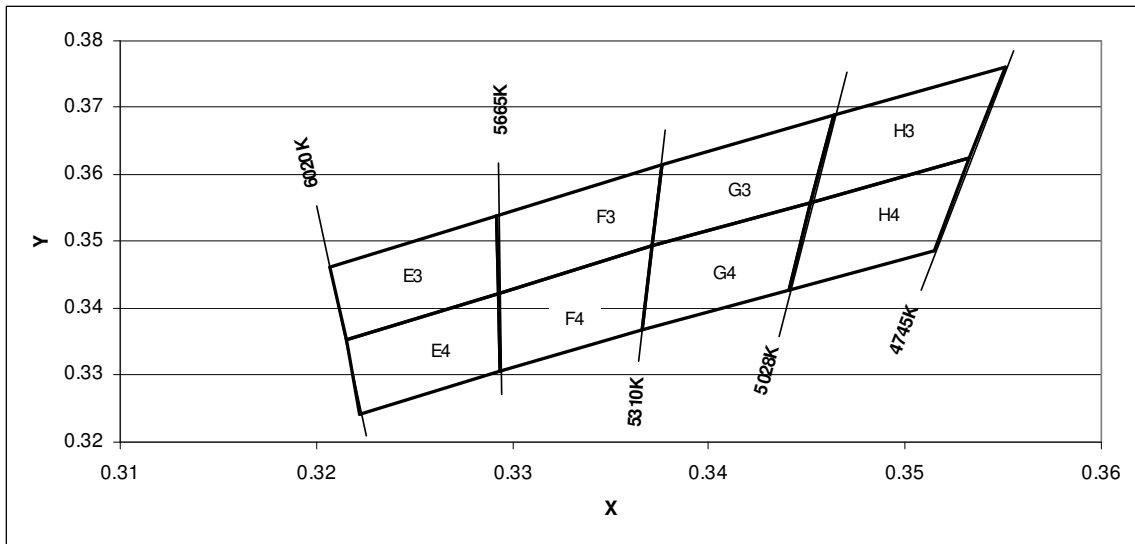


Table 11: Cool White xy Bin Coordinates and Associated Typical CCT

Bin Code	X	Y	ANSI CCT (K)
G3	0.3376	0.3616	5000
	0.3464	0.3688	
	0.3452	0.3558	
	0.3371	0.3493	
G4	0.3371	0.3493	5000
	0.3452	0.3558	
	0.3441	0.3428	
	0.3366	0.3369	
H3	0.3464	0.3688	5000
	0.3551	0.376	
	0.3533	0.3624	
	0.3452	0.3558	
H4	0.3452	0.3558	5000
	0.3533	0.3624	
	0.3515	0.3487	
	0.3441	0.3428	
E3	0.3215	0.3353	5600
	0.3293	0.3423	
	0.3292	0.3539	
	0.3207	0.3462	
E4	0.3222	0.3243	5600
	0.3294	0.3306	
	0.3293	0.3423	
	0.3215	0.3353	
F3	0.3292	0.3539	5600
	0.3293	0.3423	
	0.3371	0.3493	
	0.3376	0.3616	
F4	0.3294	0.3306	5600
	0.3366	0.3369	
	0.3371	0.3493	
	0.3293	0.3423	

Design Resources

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with Bridgelux LED Array products. Included below is a list of available resources which can be downloaded from the Bridgelux web site under the Design Resources section. These documents are updated regularly as new information becomes available, including complimentary infrastructure products such as commercially available secondary optics and electronic driver solutions.

Application Notes

- AN10: Effective Thermal Management of Bridgelux LED Arrays
- AN11: Assembly Considerations for Bridgelux LED Arrays
- AN12: Electrical Drive Considerations for Bridgelux LED Arrays
- AN14: Reliability Data Sheet for Bridgelux LED Arrays
- AN15: Reflow Soldering of Bridgelux LED Arrays
- AN16: Optical Considerations for Bridgelux LED Arrays

Optical Source Models

Optical source models and ray set files are available for all Bridgelux LED Array products, and can be downloaded directly from the Bridgelux web site. The list below contains the formats currently available. If you require a specific format not included in this list, please contact your Bridgelux sales representative for assistance.

- Zemax
- ASAP
- IESNA
- LightTools
- LucidShape
- OPTIS SPEOS
- PHOTOPIA
- TracePro
- Radiant Imaging Source Model

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux LED Arrays are available in both SAT and STEP formats. These CAD files can be downloaded directly from the Bridgelux web site.

About Bridgelux

Bridgelux is a leading developer and manufacturer of technologies and solutions transforming the \$40 billion global lighting industry into a \$100 billion market opportunity. Based in Livermore, California, Bridgelux is a pioneer in solid-state lighting (SSL), expanding the market for light-emitting diode (LED) technologies by driving down the cost of LED lighting systems. Bridgelux's patented light source technology replaces traditional technologies (such as incandescent, halogen, fluorescent and high intensity discharge lighting) with integrated, solid-state lighting solutions that enable lamp and luminaire manufacturers to provide high performance and energy-efficient white light for the rapidly growing interior and exterior lighting markets, including street lights, commercial lighting and consumer applications. With more than 500 patent applications filed or granted worldwide, Bridgelux is the only vertically integrated LED manufacturer and developer of solid-state light sources that designs its solutions specifically for the lighting industry.

For more information about the company, please visit www.bridgelux.com

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