

## Aluminum Capacitors Axial Standard, High Voltage

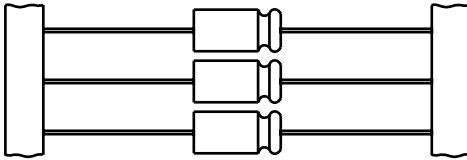
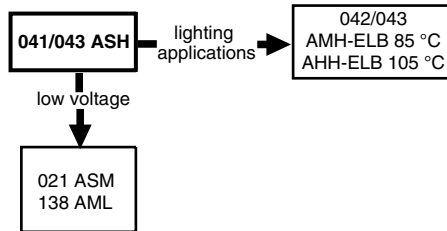


Fig.1 Component outlines


**FEATURES**

- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Axial leads, cylindrical aluminum case, insulated with a blue sleeve
- Mounting ring version not available in insulated form
- Taped versions up to case  $\varnothing$  15 x 30 mm available for automatic insertion
- Useful life: 5000 to 15 000 hours at 85 °C
- High rated voltage: up to 450 V
- Lead (Pb)-free versions are RoHS compliant


**RoHS  
COMPLIANT**
**APPLICATIONS**

- General purpose, industrial, power supply, audio-video
- Smoothing, filtering, buffering at high voltages
- Boards with restricted mounting height, vibration and shock resistant

**MARKING**

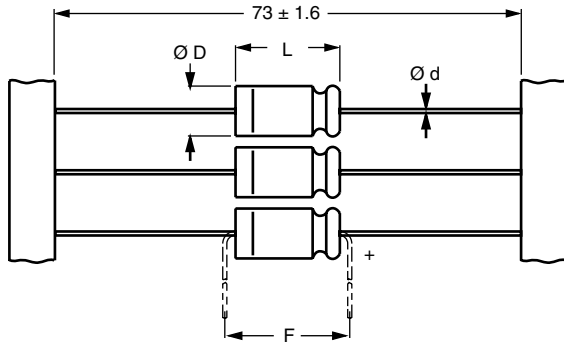
The capacitors are marked (where possible) with the following information:

- Rated capacitance (in  $\mu\text{F}$ )
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (T for - 10 to + 50 %)
- Rated voltage (in V)
- Upper category temperature (85 °C)
- Date code, in accordance with IEC 60062
- Code indicating factory of origin
- Name of manufacturer
- Band to indicate the negative terminal
- '+' sign to identify the positive terminal
- Series number (041, 042 or 043)

QUICK REFERENCE DATA		
DESCRIPTION	VALUE	
Nominal case sizes ( $\varnothing$ D x L in mm)	6.5 x 18 to 10 x 25	10 x 30 to 21 x 38
Rated capacitance range, $C_R$	1 to 220 $\mu\text{F}$	
Tolerance on $C_R$	- 10 to + 50 %	
Rated voltage range, $U_R$	160 to 450 V	
Category temperature range	- 40 to + 85 °C (450 V: - 25 to + 85 °C)	
Endurance test at 85 °C	2000 hours	8000 hours (450 V: 5000 hours)
Useful life at 85 °C	5000 hours	15 000 hours (450 V: 10 000 hours)
Useful life at 40 °C	1.4 x $I_R$ applied: 120 000 hours	1.8 x $I_R$ applied: 240 000 hours (450 V: 160 000 hours)
Shelf life at 0 V, 85 °C	500 hours	500 hours
Based on sectional specification	IEC 60384-4/EN130300	
Climatic category IEC 60068	40/085/56 (450 V: 25/085/56)	

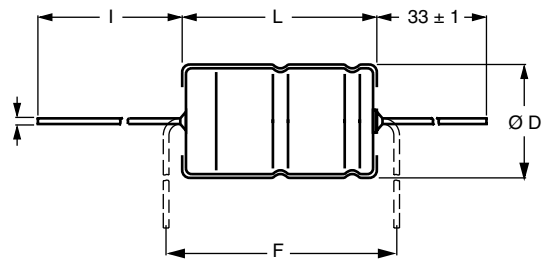
$C_R$ ( $\mu\text{F}$ )	$U_R$ (V)					
	160	250	350	385	400	450
1.0	-	-	-	6.5 x 18	-	-
2.2	-	6.5 x 18	-	8 x 18	-	-
4.7	6.5 x 18	8 x 18	10 x 18	10 x 25	-	-
6.8	-	-	10 x 30	10 x 30	10 x 30	10 x 30
10	8 x 18	10 x 25	12.5 x 30	12.5 x 30	12.5 x 30	12.5 x 30
	-	10 x 30	-	-	-	-
15	-	12.5 x 30	12.5 x 30	15 x 30	15 x 30	12.5 x 30
22	10 x 25	12.5 x 30	15 x 30	18 x 30	18 x 30	15 x 30
	10 x 30	-	-	-	-	-
33	12.5 x 30	15 x 30	18 x 30	18 x 38	18 x 38	18 x 30
47	15 x 30	18 x 30	18 x 38	18 x 38	18 x 38	18 x 38
68	15 x 30	18 x 38	21 x 38	21 x 38	21 x 38	21 x 38
100	18 x 30	21 x 38	-	-	-	-
150	18 x 38	-	-	-	-	-
220	21 x 38	-	-	-	-	-

**DIMENSIONS** in millimeters **AND AVAILABLE FORMS**



**Form BR:** Taped on reel  
case  $\varnothing D \times L = 6.5 \times 18$  to  $15 \times 30$  mm  
**Form BA:** Taped in box (ammopack)  
case  $\varnothing D \times L = 6.5 \times 18$  to  $10 \times 25$  mm

Fig.2 Forms BA and BR



**Form AA:** Axial in box  
case  $\varnothing D \times L = 10 \times 30$  to  $21 \times 38$  mm

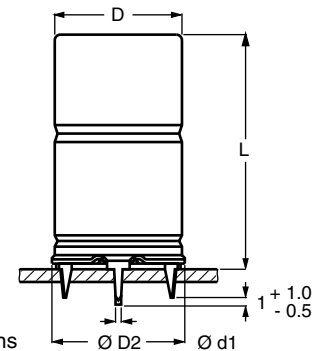
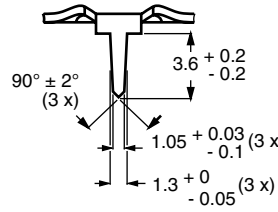
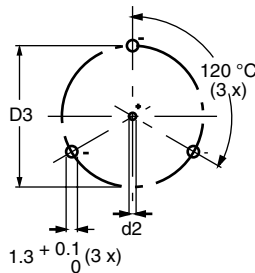
Fig.3 Form AA

Table 1

AXIAL; DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES										
NOMINAL CASE SIZE $\varnothing D \times L$	CASE CODE	AXIAL: FORM AA, BA, AND BR					MASS (g)	PACKAGING QUANTITIES		
		$\varnothing d$	I	$\varnothing D_{max.}$	$L_{max.}$	$F_{min.}$		FORM AA	FORM BA	FORM BR
6.5 x 18	4	0.8	-	6.9	18.5	25	≈ 1.3	-	1000	1000
8 x 18	5	0.8	-	8.5	18.5	25	≈ 1.7	-	500	500
10 x 18	6	0.8	-	10.5	18.5	25	≈ 2.5	-	500	500
10 x 25	7	0.8	-	10.5	25.5	30	≈ 3.3	-	500	500
10 x 30	00	0.8	55 ± 1	10.5	30.5	35	≈ 4.8	340	-	500
12.5 x 30	01	0.8	55 ± 1	13.0	30.5	35	≈ 7.4	260	-	400
15 x 30	02	0.8	55 ± 1	15.5	30.5	35	≈ 11.7	200	-	250
18 x 30	03	0.8	55 ± 1	18.5	30.5	35	≈ 12.9	120	-	-
18 x 38	04	0.8	34 ± 1	18.5	39.5	44	≈ 19.0	125	-	-
21 x 38	05	0.8	34 ± 1	21.5	39.5	44	≈ 24.0	100	-	-

**Note**

Detailed tape dimensions see section 'PACKAGING'.



Case  $\varnothing D \times L = 15 \times 30$  to  $21 \times 38$  mm  
Case not insulated (insulation on request)  
Especially for applications with severe shocks and vibrations

Mounting holes

Fig.4 Mounting hole diagram and outline; **Form MR:** With mounting ring and pins

Table 2

MOUNTING RING; DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES									
Nominal CASE SIZE $\varnothing D \times L$	CASE code	MOUNTING RING: Form MR						MASS (g)	PACKAGING QUANTITIES
		$\varnothing d1$	$\varnothing d2$	$\varnothing D_{max.}$	$\varnothing D2_{max.}$	D3	$L_{max.}$		
15 x 30	02	0.8	1.0 + 0.4	15.5	17.5	16.5 ± 0.2	33	≈ 11.7	200
18 x 30	03	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	33	≈ 12.9	240
18 x 38	04	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	42	≈ 19.0	100
21 x 38	05	0.8	1.0 + 0.4	21.5	22.5	21.5 ± 0.2	42	≈ 24.0	100



ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C <sub>R</sub>	rated capacitance at 100 Hz, tolerance - 10 to + 50
I <sub>R</sub>	rated RMS ripple current at 100 Hz, 85 °C
I <sub>L1</sub>	max. leakage current after 1 minute at U <sub>R</sub>
I <sub>L5</sub>	max. leakage current after 5 minutes at U <sub>R</sub>
tan δ	max. dissipation factor at 100 Hz
ESR	equivalent series resistance at 100 Hz (calculated from tan δ <sub>max.</sub> and C <sub>R</sub> )
Z	max. impedance at 10 kHz

**ORDERING EXAMPLE**

Electrolytic capacitor 041 series  
 10 µF/250 V; - 10/+ 50 %  
 Nominal case size: Ø 10 x 25 mm; Form BA  
 Ordering code: MAL204133109E3  
 Former 12NC: 2222 041 33109

**Note**  
 Unless otherwise specified, all electrical values in Table 3 apply at  
 T<sub>amb</sub> = 20 °C, P = 86 to 106 kPa, RH = 45 to 75 %.

ELECTRICAL DATA AND ORDERING INFORMATION													
U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (µF)	NOMINAL CASE SIZE Ø D x L (mm)	CASE CODE	I <sub>R</sub> 100 Hz 85 °C (mA)	I <sub>L1</sub> 1 min (µA)	I <sub>L5</sub> 5 min (µA)	tan δ 100 Hz	ESR 100 Hz (Ω)	Z 10 kHz (Ω)	ORDERING CODE MAL2.....			
										IN BOX FORM AA	TAPED ON REEL FORM BR	TAPED IN BOX FORM BA	MOUNTING RING FORM MR
160	4.7	6.5 x 18	4	50	38	8	0.15	51	26	-	04121478E3	04131478E3	-
	10	8 x 18	5	70	68	14	0.15	24	12	-	04121109E3	04131109E3	-
	22	10 x 25	7	150	130	25	0.15	11	5.5	-	04121229E3	04131229E3	-
	22	10 x 30	00	190	42	25	0.10	6.8	5.5	04211229E3	04221229E3	-	-
	33	12.5 x 30	01	270	58	36	0.10	4.5	3.1	04211339E3	04221339E3	-	-
	47	15 x 30	02	350	78	49	0.10	3.2	2.1	04211479E3	04221479E3	-	04241479E3
	68	15 x 30	02	420	110	69	0.10	2.2	1.4	04211689E3	04221689E3	-	04241689E3
	100	18 x 30	03	580	150	100	0.10	1.5	1.0	04211101E3	-	-	04241101E3
	150	18 x 38	04	760	230	150	0.10	1.0	0.7	04311151E3	-	-	04341151E3
220	21 x 38	05	940	330	220	0.10	0.7	0.5	04311221E3	-	-	04341221E3	
250	2.2	6.5 x 18	4	35	28	6	0.10	72	50	-	04123228E3	04133228E3	-
	4.7	8 x 18	5	55	55	11	0.10	34	23	-	04123478E3	04133478E3	-
	10	10 x 25	7	90	95	19	0.10	16	11	-	04123109E3	04133109E3	-
	10	10 x 30	00	130	33	19	0.10	15	11	04213109E3	04223109E3	-	-
	15	12.5 x 30	01	180	44	27	0.10	10	7.4	04213159E3	04223159E3	-	-
	22	12.5 x 30	01	220	60	37	0.10	6.8	5.0	04213229E3	04223229E3	-	-
	33	15 x 30	02	290	84	54	0.10	4.5	3.4	04213339E3	04223339E3	-	04243339E3
	47	18 x 30	03	400	120	75	0.10	3.2	2.3	04213479E3	-	-	04243479E3
	68	18 x 38	04	520	160	110	0.10	2.2	1.7	04313689E3	-	-	04343689E3
100	21 x 38	05	650	240	150	0.10	1.5	1.1	04313101E3	-	-	04343101E3	
350	4.7	10 x 18	6	60	69	14	0.10	34	22	-	04125478E3	04135478E3	-
	6.8	10 x 30	00	110	32	18	0.10	22	14	04215688E3	04225688E3	-	-
	10	12.5 x 30	01	150	42	25	0.10	15	10	04215109E3	04225109E3	-	-
	15	12.5 x 30	01	180	57	36	0.10	10	6.7	04215159E3	04225159E3	-	-
	22	15 x 30	02	250	79	50	0.10	6.8	4.5	04215229E3	04225229E3	-	04245229E3
	33	18 x 30	03	350	110	73	0.10	4.5	3.1	04215339E3	-	-	04245339E3
	47	18 x 38	04	450	160	100	0.10	3.2	2.1	04315479E3	-	-	04345479E3
68	21 x 38	05	560	220	150	0.10	2.2	1.4	04315689E3	-	-	04345689E3	
385	1	6.5 x 18	4	20	19	4	0.10	160	100	-	04128108E3	04138108E3	-
	2.2	8 x 18	5	40	42	8	0.10	72	45	-	04128228E3	04138228E3	-
	4.7	10 x 25	7	70	71	15	0.10	34	22	-	04128478E3	04138478E3	-
	6.8	10 x 30	00	110	34	20	0.10	22	14	04218688E3	04228688E3	-	-
	10	12.5 x 30	01	150	45	27	0.10	15	10	04218109E3	04228109E3	-	-
	15	15 x 30	02	210	62	39	0.10	10	6.0	04218159E3	04228159E3	-	04248159E3
	22	18 x 30	03	290	86	55	0.10	6.8	4.1	04218229E3	-	-	04248229E3
	33	18 x 38	04	380	120	80	0.10	4.5	2.7	04318339E3	-	-	04348339E3
	47	18 x 38	04	450	170	110	0.10	3.2	2.1	04318479E3	-	-	04348479E3
68	21 x 38	05	570	250	160	0.10	2.2	1.4	04318689E3	-	-	04348689E3	

**ELECTRICAL DATA AND ORDERING INFORMATION**

U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (μF)	NOMINAL CASE SIZE Ø D x L (mm)	CASE CODE	I <sub>R</sub> 100 Hz 85 °C (mA)	I <sub>L1</sub> 1 min (μA)	I <sub>L5</sub> 5 min (μA)	tan δ 100 Hz	ESR 100 Hz (Ω)	Z 10 kHz (Ω)	ORDERING CODE MAL2.....			
										IN BOX FORM AA	TAPED ON REEL FORM BR	TAPED IN BOX FORM BA	MOUNTING RING FORM MR
400	6.8	10 x 30	00	110	220	110	0.055	11.5	7.3	04216688E3	04226688E3	-	-
	10	12.5 x 30	01	150	240	110	0.055	7.5	4.6	04216109E3	04226109E3	-	-
	15	15 x 30	02	210	250	110	0.055	5.0	3.1	04216159E3	04226159E3	-	04246159E3
	22	18 x 30	03	290	280	120	0.055	3.5	2.1	04216229E3	-	-	04246229E3
	33	18 x 38	04	380	320	130	0.055	2.3	1.4	04316339E3	-	-	04346339E3
	47	18 x 38	04	450	370	140	0.055	1.7	1.1	04316479E3	-	-	04346479E3
	68	21 x 38	05	560	440	150	0.055	1.2	0.7	04316689E3	-	-	04346689E3
450	6.8	10 x 30	00	110	230	110	0.10	22	14	04217688E3	04227688E3	-	-
	10	12.5 x 30	01	150	240	110	0.10	15	10	04217109E3	04227109E3	-	-
	15	12.5 x 30	01	180	260	110	0.10	10	6	04217159E3	04227159E3	-	-
	22	15 x 30	02	240	290	120	0.10	6.8	4.1	04217229E3	04227229E3	-	04247229E3
	33	18 x 30	03	350	330	130	0.10	4.5	2.7	04217339E3	-	-	04247339E3
	47	18 x 38	04	440	390	140	0.10	3.2	2.1	04317479E3	-	-	04347479E3
	68	21 x 38	05	550	460	160	0.10	2.2	1.4	04317689E3	-	-	04347689E3

**ADDITIONAL ELECTRICAL DATA**

PARAMETER	Conditions	Value	
		Axial	mounting ring
<b>Voltage</b>			
Surge voltage	U <sub>R</sub> = 160 to 250 V	U <sub>s</sub> ≤ 1.15 x U <sub>R</sub>	
	U <sub>R</sub> = 350 to 450 V	U <sub>s</sub> ≤ 1.1 x U <sub>R</sub>	
Reverse voltage		U <sub>rev</sub> ≤ 1 V	
<b>Current</b>			
Leakage current	After 1 minute: case Ø D x L = 6.5 x 18 to 10 x 25 mm: CV ≤ 1000 μC CV > 1000 μC case Ø D x L = 10 x 30 to 21 x 38 mm: U <sub>R</sub> = 160 to 385 V U <sub>R</sub> = 400 and 450 V	I <sub>L1</sub> ≤ 0.05 C <sub>R</sub> x U <sub>R</sub> or 5 μA, whichever is greater I <sub>L1</sub> ≤ 0.03 C <sub>R</sub> x U <sub>R</sub> + 20 μA  I <sub>L1</sub> ≤ 0.009 C <sub>R</sub> x U <sub>R</sub> + 10 μA I <sub>L1</sub> ≤ 0.009 C <sub>R</sub> x U <sub>R</sub> + 200 μA	
	After 5 minutes: U <sub>R</sub> = 160 to 385 V: CV ≤ 1000 μC CV > 1000 μC U <sub>R</sub> = 400 and 450 V	I <sub>L5</sub> ≤ 0.01 C <sub>R</sub> x U <sub>R</sub> or 1 μA, whichever is greater I <sub>L5</sub> ≤ 0.006 C <sub>R</sub> x U <sub>R</sub> + 4 μA I <sub>L5</sub> ≤ 0.002 C <sub>R</sub> x U <sub>R</sub> + 100 μA	
<b>Inductance</b>			
Equivalent series inductance (ESL)	case Ø D x L mm:		
	6.5 x 18	typ. 15 nH	-
	8 x 18	typ. 35 nH	-
	10 x 18	typ. 69 nH	-
	10 x 25	typ. 38 nH	-
	10 x 30	typ. 38 nH	-
	12.5 x 30	typ. 46 nH	-
	15 x 30	typ. 48 nH	typ. 39 nH
	18 x 30	typ. 50 nH	typ. 39 nH
18 x 38	typ. 54 nH	typ. 39 nH	
21 x 38	typ. 59 nH	typ. 39 nH	

**CAPACITANCE (C)**

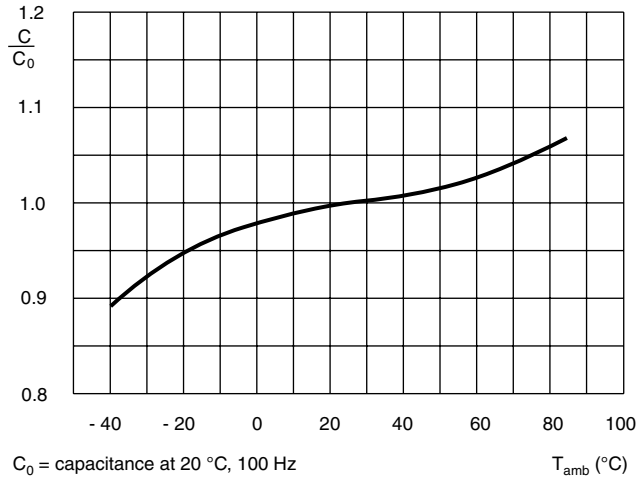


Fig.5 Typical multiplier of capacitance as a function of ambient temperature

**EQUIVALENT SERIES RESISTANCE (ESR)**

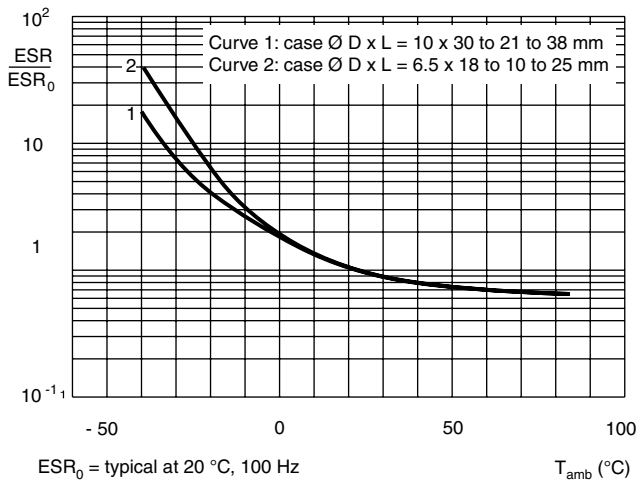


Fig.6 Typical multiplier of ESR as a function of ambient temperature

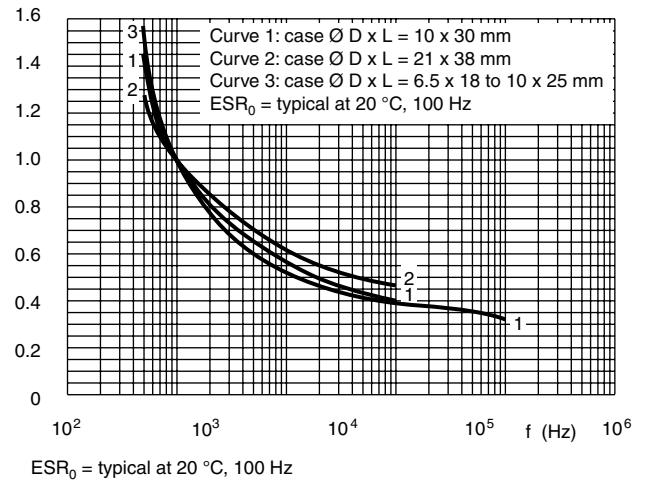


Fig.7 Typical multiplier of ESR as a function of frequency

**IMPEDANCE (Z)**

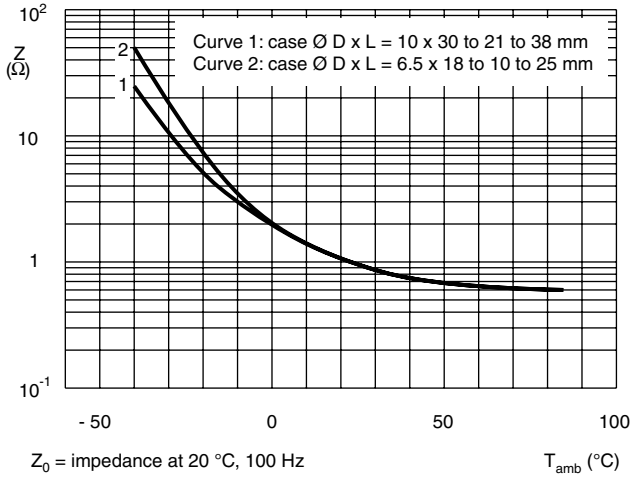


Fig.8 Typical impedance of capacitance as a function of ambient temperature

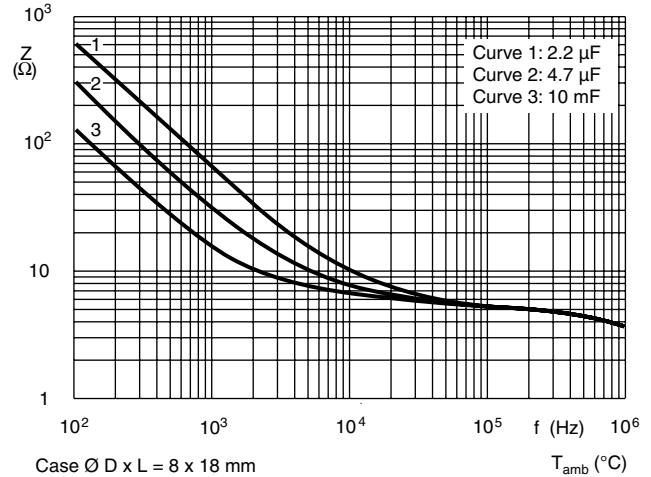


Fig.7 Typical impedance as a function of frequency

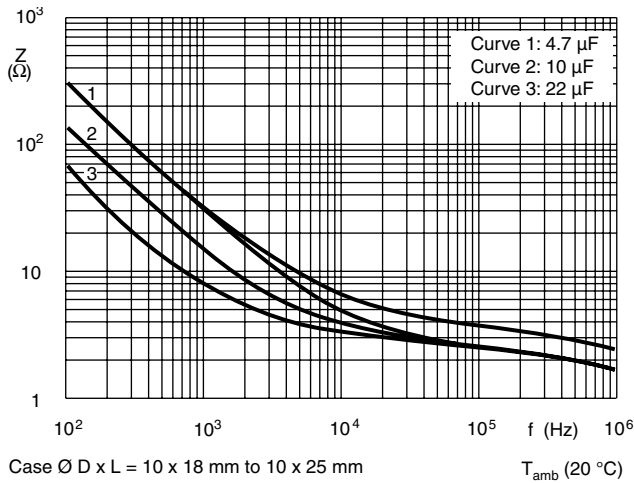


Fig.10 Typical impedance as a function of frequency

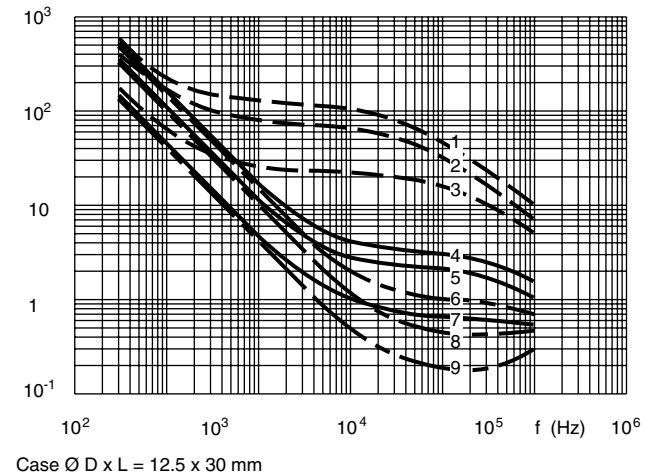


Fig.11 Typical impedance as a function of frequency at different ambient temperatures

- Curve 1:  $10 \mu F$ , 350 and 385 V;  $-40^{\circ}C$
- Curve 2:  $15 \mu F$ , 250 V;  $-40^{\circ}C$
- Curve 3:  $33 \mu F$ , 160 V;  $-40^{\circ}C$
- Curve 4:  $10 \mu F$ , 350 and 385 V;  $20^{\circ}C$
- Curve 5:  $15 \mu F$ , 250 V;  $20^{\circ}C$
- Curve 6:  $33 \mu F$ , 160 V;  $20^{\circ}C$
- Curve 7:  $10 \mu F$ , 350 and 385 V;  $85^{\circ}C$
- Curve 8:  $15 \mu F$ , 250 V;  $85^{\circ}C$
- Curve 9:  $33 \mu F$ , 160 V;  $85^{\circ}C$

**RIPPLE CURRENT AND USEFUL LIFE**

CCC205

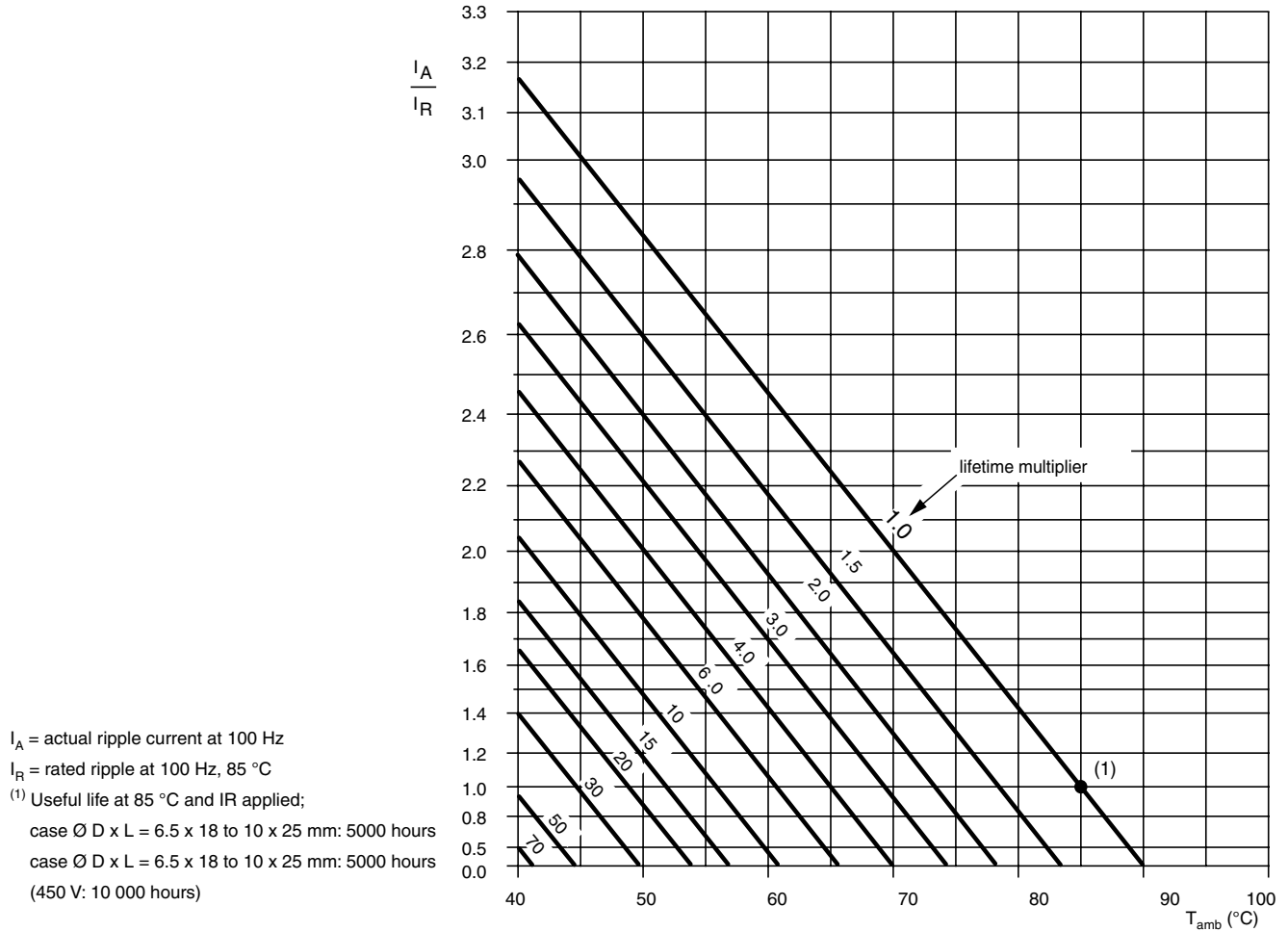


Fig.12 Multiplier of useful life as a function of ambient temperature and ripple current load

Table 3

MULTIPLIER OF RIPPLE CURRENT ( $I_R$ ) AS A FUNCTION OF FREQUENCY	
FREQUENCY (Hz)	$I_R$ MULTIPLIER
50	0.75
100	1.00
300	1.15
1000	1.30
3000	1.40
$\geq 10\ 000$	1.50

Table 4

<b>TEST PROCEDURES AND REQUIREMENTS</b>			
<b>TEST</b>		<b>PROCEDURE (quick reference)</b>	<b>REQUIREMENTS</b>
<b>NAME OF TEST</b>	<b>REFERENCE</b>		
Endurance	IEC 60384-4/ EN130300 subclause 4.13	$T_{amb} = 85\text{ }^{\circ}\text{C}$ ; $U_R$ applied; case $\varnothing D \times L$ : 6.5 x 18 to 10 x 25 mm: 2000 hours; 10 x 30 to 21 x 38 mm 8000 hours (450 V: 5000 hours)	$U_R = 160\text{ V}$ ; $\Delta C/C: \pm 15\%$ $U_R = 250$ to 450 V; $\Delta C/C: \pm 10\%$ $\tan \delta \leq 1.3 \times \text{spec. limit}$ $Z \leq 2 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$
Useful life	CECC 30301 subclause 1.8.1	$T_{amb} = 85\text{ }^{\circ}\text{C}$ ; $U_R$ and $I_R$ applied; case $\varnothing D \times L$ : 6.5 x 18 to 10 x 25 mm: 5000 hours; 10 x 30 to 21 x 38 mm: 15 000 hours (450 V: 10 000 hours)	$U_R = 160\text{ V}$ ; $\Delta C/C: \pm 45\%$ $U_R = 250$ to 450 V; $\Delta C/C: \pm 30\%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $Z \leq 3 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 3\%$
Shelf life (storage at high temperature)	IEC 60384-4/ EN130300 subclause 4.17	$T_{amb} = 85\text{ }^{\circ}\text{C}$ ; no voltage applied; 500 hours after test: $U_R$ to be applied for 30 minutes, 24 to 48 hours before measurement	$\Delta C/C$ , $\tan \delta$ , $Z$ : for requirements see 'Endurance test' above $I_{L5} \leq 2 \times \text{spec. limit}$





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