

5

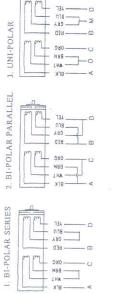
specification		resistance inductan per phase per pha ohm±10% mH±20%	number resistance inductance rated of per phase per phase current phase ohm±10% mH±20% A	rated current A	rated voltage V	holding torque NmMin.	
UNI-POLAR	4	20	23	0.6	12	0.53	
BI-POLAR PARALLEL	2	10	23	0.85	8.5	0.75	
BI-POLAR SERIES	2	40	92	0.42	16.8	0.75	T

10

WIRING DIAGRAM

WIRING DIAGRAM

BLK A WHT A



DRIVE SEQUENCE MODEL

11

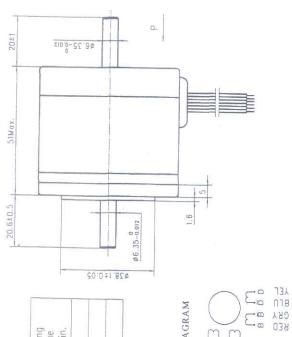
M O	++	++	-
Q			
0		1	
8	1	1	
A	1		T
STEP	-	2	
		10	
	ccw		
D	- ccw	1	-
	- ccw	1+	+
B C D	+ ccw	-	+
C	+ +	+	-

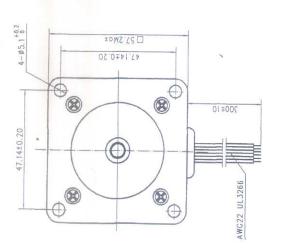
CC W

Σ	+	+	+	+
0	+	+	+	+
9			L	1
C		1	I	
n	1	1		
A	Ţ			1
SIEP	-	2	Э	4
		12	-	CW

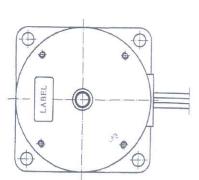
CW(CLOCK WISE)&CCW(COUNTER CLOCK WISE) ROTATION WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

MY180









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