

Electronics

Versafit V2

Raychem

Highly flame-retardant, low recovery temperature, metric-sized heat-shrinkable tubing



Versafit V2 heat-shrinkable tubing is a cost-effective, environmentally friendly choice for many commercial applications. V2 tubing is made from a specially formulated, crosslinked polyolefin with low recovery temperature, excellent flexibility, and high flame-retardance (VW-1).

Unlike other typical flame-retardant tubings, V2 tubing is free of polybrominated biphenyls (PBBs) and poly-brominated biphenyl oxides (PBBOs). In Europe, these chemicals

are classified as environmentally hazardous substances.

Compared to noncrosslinked materials, V2 tubing has a higher temperature rating and exhibits better thermal stability and resistance to physical abuse.

V2 tubing performs a variety of functions in commercial applications:

 Electrically insulates and protects in-line components, disconnect terminals, and splices.

- Bundles wires for very flexible light-duty harnesses.
- Strain-relieves electrical wire connections for long-term reliability.

V2 tubing offers a faster, easier, more reliable replacement for molding in place, dip coating, and tape wrapping.

V2 is UL-recognized and CSA-certified at 125°C, 600 V, with UL VW-1 and CSA OFT flame-retardancy ratings.

Temperature rating

Full recovery temperature: 90°C

Continuous operating temperature: -45°C to 125°C

Specifications*		.51	® -
Туре	Raychem	UL	CSA
Versafit	RW-3023	E35586 VW-1	LR31929 VW-1

^{*} When ordering, always specify latest issue.

Dimensions (millimeters)



As supplied			Fully recovered	
	D	Wall	d (max.)	W (min.)
	Inside	thickness	Inside	Wall
Size	diameter	(nominal)	diameter	thickness**
1.0	1.6 ± 0.2	0.20	0.50	0.33
1.5	2.1 ± 0.2	0.20	0.75	0.35
2.0	2.6 ± 0.2	0.25	1.00	0.43
2.5	3.1 ± 0.2	0.25	1.25	0.43
3.0	3.6 ± 0.2	0.25	1.50	0.43
3.5	4.1 ± 0.3	0.25	1.75	0.43
4.0	4.6 ± 0.3	0.25	2.00	0.43
5.0	5.6 ± 0.3	0.30	2.50	0.56
6.0	6.6 ± 0.3	0.30	3.00	0.56
7.0	7.6 ± 0.3	0.30	3.50	0.56
8.0	8.6 ± 0.3	0.30	4.00	0.56
9.0	9.6 ± 0.3	0.30	4.50	0.56
10.0	10.4 ± 0.3	0.30	5.00	0.56
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	As supplied	As supplied		Fully recovered	
	D	Wall	d (max.)	W (min.)	
	Inside	thickness	Inside	Wall	
Size	diameter	(nominal)	diameter	thickness**	
11.0	11.4 ± 0.3	0.30	5.5	0.56	
12.0	12.7 ± 0.3	0.30	6.0	0.56	
13.0	13.5 ± 0.3	0.35	6.5	0.66	
14.0	14.4 ± 0.4	0.35	7.0	0.68	
15.0	15.7 ± 0.4	0.35	7.5	0.68	
16.0	16.9 ± 0.4	0.35	8.0	0.68	
18.0	19.0 ± 0.4	0.40	9.0	0.76	
20.0	21.4 ± 0.4	0.40	10.0	0.76	
22.0	23.2 ± 0.4	0.45	11.0	0.89	
25.0	26.8 ± 0.4	0.45	12.5	0.89	
27.0	28.2 ± 0.5	0.45	12.5	0.89	
28.0	30.0 ± 0.5	0.45	14.0	0.89	
30.0	32.1 ± 0.5	0.45	15.0	0.89	

Ordering information

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Colors	Standard Black			
	Nonstandard	Red, blue, yellow, green, white, orange, brown, violet, gray		
Size selection	Always order the largest size that will shrink snugly over the component being covered.			
Standard packaging	On spools			
Marking	Marked with UL, CSA, and Japan -F- Mark legends.			
Ordering description	Specify product name, size, and color; for example, V2 2.0-0 (0=Black).			

^{**}Wall thickness will be less if tubing recovery is restricted during shrinkage.

Specification values **Property** Unit Requirement Method of test Physical Dimensions mm See reverse **ASTM D 2671** Longitudinal change **ASTM D 2671 ASTM D 2671** percent +1. -5**UL 224** percent +3, -3**UL 224** Eccentricity (recovered) **ASTM D 2671** 30 maximum percent Tensile strength 10.3 *(1500)* minimum **ASTM D 2671** MPa (psi) Ultimate elongation percent 200 minimum **ASTM D 2671** ASTM D 2671 Secant modulus (as supplied) 172 (2.5 x 10⁴) maximum MPa (psi) Low-temperature flexibility No cracking **UL 224** (1 hour at -30°C/-22°F) Heat shock UL 224 No cracking (4 hours at 250°C/482°F) Heat aging **UL 224** (7 days at 158°C/316°F) Followed by tests for: UL 224 Tensile strength MPa (psi) 70% minimum of unaged specimens Ultimate elongation 100 minimum UL 224 percent Flexibility No cracking **UL 224** Dielectric withstand **ASTM D 2671** seconds 60 minimum at 2500 V Dielectric breakdown volts 50% minimum **ASTM D 2671** of unaged specimens Dielectric strength kV/mm (volts/mil) 19.7 (500) minimum **ASTM D 2671** Restricted shrinkage Pass UL 224 Dielectric withstand Electrical **ASTM D 2671** 60 minimum seconds at 2500 V Dielectric strength kV/mm (volts/mil) 19.7 (500) minimum **ASTM D 2671** 10¹⁴ minimum Volume resistivity **ASTM D 2671** ohm-cm Chemical Corrosive effect No corrosion **ASTM D 2671**

Note: Consult RW-3023 for specific details about test procedures. Versafit and Raychem are trademarks of Tyco Electronics Corporation.

(7 days at 158°C/316°F) Copper stability

(7 days at 158°C/316°F)

Followed by test for:

Ultimate elongation

Water absorption (recovered)

(24 hours at 23°C/73°F) Fungus resistance

Followed by tests for:

Tensile strength

Ultimate elongation

Dielectric strength

Flammability

Users should independently evaluate the suitability of the product for their application.

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percent

percent

MPa (psi)

kV/mm (volts/mil)

percent

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No brittleness, glazing,

No pitting or blackening of copper.

cracking, or severe discoloration of tubing.

100 minimum

0.5 maximum

200 minimum

10.3 (1500) minimum

19.7 *(500)* minimum

Pass

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ASTM D 2671

ASTM D 2671

UL 224, VW-1

ASTM D 2671

ASTM D 2671 ASTM D 2671

ASTM D 2671

ISO 846 Method B

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