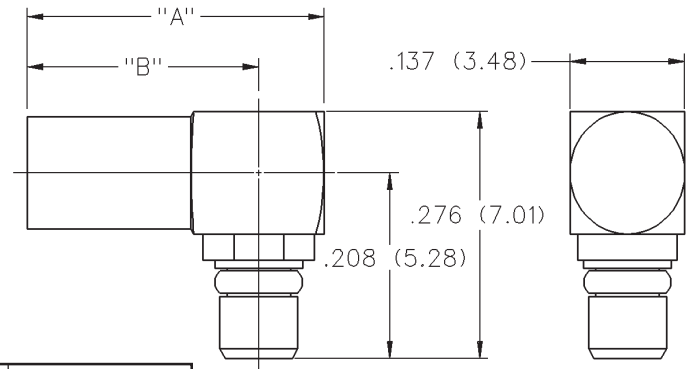
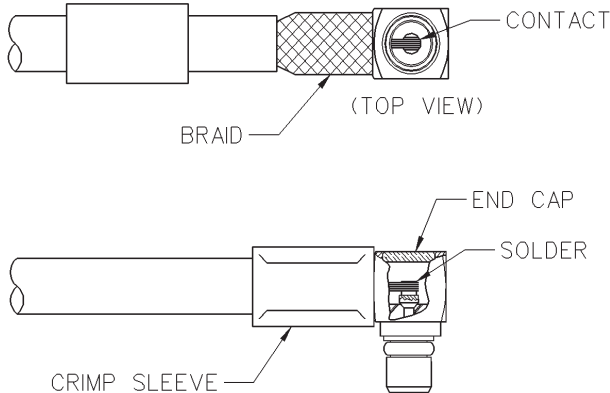
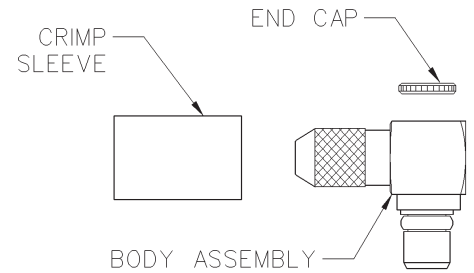
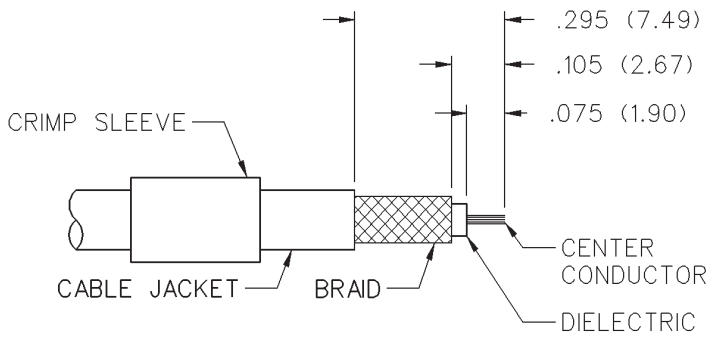


MMCX Right Angle Crimp Type Plug - Captivated Contact



CABLE TYPE	PART NUMBER	"A"	"B"	TERMINATION
RG-316 DS, RG-188DS	135-3404-101	.412 (10.46)	.334 (8.48)	Crimp Sleeve



1. Identify piece parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor. Slide crimp sleeve onto cable jacket.
3. Flair braid and assemble crimp stem of body subassembly under braid onto cable making certain that the cable center conductor enters contact slot as shown. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp hex.
4. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint.
5. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson Components™ assembly tool 141-0000-910.

CABLE GROUP	PART NUMBER	CRIMP HEX
RG-316DS, 188DS	135-3404-101	.151 (3.83)

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